

# Operation Manual

6RL Series – Rev 1.5 P/N 160940-10

## 6RL Series Regenerative DC Load



# ADAPTIVE Power Systems

Worldwide Supplier of Power Equipment

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## 2 Warranty, Service and Safety Information

### 2.1 General

This document is to be kept in either hardcopy or PDF electronic form near the equipment for future reference and explanation of the operation of the instrument. This document or its electronic equivalent is to be retained and kept with the equipment in case of change of location and/or user.

### 2.2 Limited Warranty

Adaptive Power Systems, Inc. (APS) warrants each 6RL DC Load unit to be free from defects in material and workmanship. For the period of one ( 1 ) year from the date of shipment to the purchaser, APS will either repair or replace, at its sole discretion, any unit returned to the APS factory in Irvine, California or one of its designated service facilities. It does not cover damage arising from misuse of the unit or attempted field modifications or repairs. This warranty specifically excludes damage to other equipment connected to this unit.

Upon notice from the purchaser within (30) days of shipment of units found to be defective in material or workmanship, APS will pay all shipping charges for the repair or replacement. If notice is received more than thirty (30) days from shipment, all shipping charges shall be paid by the purchaser. Units returned on debit memos will not be accepted and will be returned without repair.

**This warranty is exclusive of all other warranties, expressed or implied.**

### 2.3 Service and Spare Parts Limited Warranty

APS warrants repair work to be free from defects in material and workmanship for the period of ninety (90) days from the invoice date. This Service and Spare Parts Limited Warranty applies to replacement parts or to subassemblies only. All shipping and packaging charges are the sole responsibility of the buyer. APS will not accept debit memos for returned power sources or for subassemblies. Debit memos will cause return of power sources or assemblies without repair.

**This warranty is exclusive of all other warranties, expressed or implied.**

### 2.4 Equipment Disposal

Disposal of this equipment at the end of its technical or economical life must be done in accordance with local prevailing recycling regulations for electronic waste.

## 2.5 Safety Information

This chapter contains important information you should read BEFORE attempting to install and power-up APS Equipment. The information in this chapter is provided for use by experienced operators. Experienced operators understand the necessity of becoming familiar with, and then observing, life-critical safety and installation issues. Topics in this chapter include:

- Safety Notices
- Warnings
- Cautions
- Preparation for Installation
- Installation Instructions



Make sure to familiarize yourself with the **SAFETY SYMBOLS** shown on the next page. These symbols are used throughout this manual and relate to important safety information and issues affecting the end user or operator.

### SAFETY SYMBOLS



Direct current (DC)



Alternating current (AC)



Both direct and alternating current



Three-phase alternating current



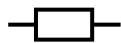
Protective Earth (ground) terminal



On (Supply)



Off (Supply)



Fuse



Caution: Refer to this manual before this Product.



Caution, risk of electric shock

## 2.6 Safety Notices

### **SAFETY SUMMARY**

The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. Adaptive Power Systems assumes no liability for the customer's failure to comply with these requirements.

### **GENERAL**

This product is a Safety Class 1 instrument (provided with a protective earth terminal). The protective features of this product may be impaired if it is used in a manner not specified in the operation instructions.

### **ENVIRONMENTAL CONDITIONS**

This instrument is intended for indoor use in an installation category I, pollution degree 2 environments. It is designed to operate at a maximum relative humidity of 80% and at altitudes of up to 2000 meters. Refer to the specifications tables for the ac mains voltage requirements and ambient operating temperature range.

### **BEFORE APPLYING POWER**

Verify that the product is set to match the available line voltage.

### **GROUND THE INSTRUMENT**

This product is a Safety Class 1 instrument (provided with a protective earth terminal). To minimize shock hazard, the instrument chassis and cabinet must be connected to an electrical ground. The instrument must be connected to the AC power supply mains through a properly rated three-conductor power cable, with the third wire firmly connected to an electrical ground (safety ground) at the power outlet. Any interruption of the protective (grounding) conductor or disconnection of the protective earth terminal will cause a potential shock hazard that could result in personal injury.

### **FUSES**

Only fuses with the required rated current, voltage, and specified type (normal blow, time delay, etc.) should be used. Do not use repaired Fuses or short circuit the fuse holder. To do so could cause a shock or fire hazard.

### **DO NOT OPERATE IN AN EXPLOSIVE ATMOSPHERE.**

Do not operate the instrument in the presence of flammable gases or fumes.

### **KEEP AWAY FROM LIVE CIRCUITS.**

Operating personnel must not remove instrument covers. Component replacement and internal adjustments must be made by qualified service personnel. Do not replace components with power cable connected. Under certain conditions, dangerous voltages may exist even with the power cable removed. To avoid injuries, always disconnect power, discharge circuits and remove external voltage sources before touching components.

## LETHAL DANGER - HAZARDOUS VOLTAGE



Electrical equipment operation means that some parts can be under hazardous voltage. Therefore all parts under voltage must be covered! This applies to all 6RL Series models.

All work on connections must be carried out under zero voltage (output not connected to any power supply) and may only be performed by qualified and informed persons. Improper actions can cause fatal injury as well as serious material damage.



Never touch cables or connectors directly after unplugging from mains supply as the danger of electric shock remains!

Never touch the contacts on the DC Input terminal directly after switching off the DC Input, because there still can dangerous voltage present, sinking more or less slowly depending on the load! There also can be dangerous potential between negative DC Input to PE or positive DC Input to PE due to charged X capacitors, which may not discharge.

Always follow these five safety rules when working with electric devices:

1. Disconnect completely
2. Secure against reconnection
3. Verify that the system is dead
4. Carry out earthing and short-circuiting
5. Provide protection from adjacent live parts

## DO NOT SERVICE OR ADJUST ALONE.

Do not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.

## DO NOT EXCEED INPUT RATINGS.

This instrument may be equipped with a line filter to reduce electromagnetic interference and must be connected to a properly grounded receptacle to minimize electric shock hazard. Operation at line voltages or frequencies in excess of those stated on the data plate may cause leakage currents in excess of 5.0 mA peak.

## DO NOT SUBSTITUTE PARTS OR MODIFY INSTRUMENT.

Because of the danger of introducing additional hazards, do not install substitute parts or perform any unauthorized modification to the instrument. Return the instrument to an Adaptive Power Systems Sales and Service Office for service and repair to ensure that safety features are maintained.

Instruments that appear damaged or defective should be made inoperative and secured against unintended operation until they can be repaired by qualified service personnel.

## OTHER DO'S AND DONT'S

- Do not insert any object, particularly metallic, through the ventilator slots
- Avoid any use of liquids near the equipment. Protect the unit from wet, damp and condensation.
- Do not connect power sources to equipment under power, sparking may occur which can cause burns as well as damage to the equipment and to the source.
- ESD regulations must be applied when plugging interface cards or modules into the relative slot
- Interface cards or modules may only be attached or removed after the unit is **switched off**. It is not necessary to open the unit.
- Do not connect external power sources with reversed polarity to DC input or outputs! The equipment will be damaged.
- Do not connect a power source to the DC input which can generate a voltage more than 120% of the nominal input voltage of the load. The equipment is not protected against over voltage and may be irreparably damaged.
- Never insert a network cable which is connected to Ethernet or its components into the master- slave socket on the back of the unit!
- Always configure the various protecting features against overvoltage etc. for sensitive loads to what the target application requires!

## 2.7 Intended Usage

This equipment is intended to be used only as a variable current sink (programmable DC load). Typical applications for a DC Load is as a replacement of a Resistive load with an adjustable DC current sink in order to load relevant voltage sources of any type.

- Claims of any sort due to damage caused by non-intended usage will not be accepted.
- All damage caused by non-intended usage is the sole responsibility of the operator.



## 3 Product Overview

This chapter provides an overview of the APS 6RL Series programmable DC power supplies. It introduces the reader to general operating characteristics of these power supplies.

### 3.1 General Description

The APS 6RL Series Regenerative Electronic load is designed to provide accurate, stable and clean DC load conditions to a power supply under test and regenerate most of the energy back to the grid. The APS 6RL Series regenerative load can be operated from the front panel (manual mode, also referred to as Human Machine Interface or HMI) or using any of the available digital or analog remote control interfaces. Standard interfaces are USB and isolated analog I/O. Other interfaces can be added as options.

These programmable DC loads are especially suitable for test systems and industrial controls due to their compact construction in a 19" enclosure (3U or 4U rack height). Apart from basic functions of electronic DC loads, current or power set point curves can be generated using the integrated function generator (sine, rectangular, triangular and other curve types). If needed, arbitrary generator curves up to 100 points can be saved to and loaded from an USB memory stick.

Using the optional plug-in digital interface modules, other interfaces such as Profibus, ProfiNet, ModBus TCP, CAN or CANopen can be added easily. These enable the units to be connected to standard industrial buses simply by changing or adding a small interface module. The configuration for each of these, if required at all, is simple.

In addition, the units offer as standard the possibility for parallel connection using a Share bus master/slave mode for constant current sharing plus a genuine master-slave connection. Summing of master and slave units measurements by the master is standard. Operating in this way allows up to 32 units to be combined to a single system with a total power of up to 960 kW.

All models are controlled by microprocessors. This enables an exact and fast measurement and display of setting and read back values.

The performance of the 6RL Series regenerative load models are detailed in section 4, "Technical Specifications". Maximum voltage, current and power capability depends on the specific model. This manual covers standard 6RL Series models. If your unit has a custom voltage and current range, most of the information in this manual still applies.

### 3.2 Product Features

The following key characteristics apply to all 6RL Series models:

- Fully programmable, regenerative, electronic DC load with advanced controller function.
- Fully remote control of all settings and metering read back.
- Dual high accuracy and high-resolution voltage, current and power meters.
- Constant Current, Power and Resistance modes.
- Over voltage, current and over power protection.
- External voltage sense.
- Isolated Analog I/O
- Battery Charging Test Modes
- PV Inverter MMPT Test mode

### 3.3 Block Diagram

The block diagram illustrates the main components inside the unit and their relationships. There are digital, microprocessor controlled components (Controller, Communication, Front Panel Interface), which can be the target of firmware updates.

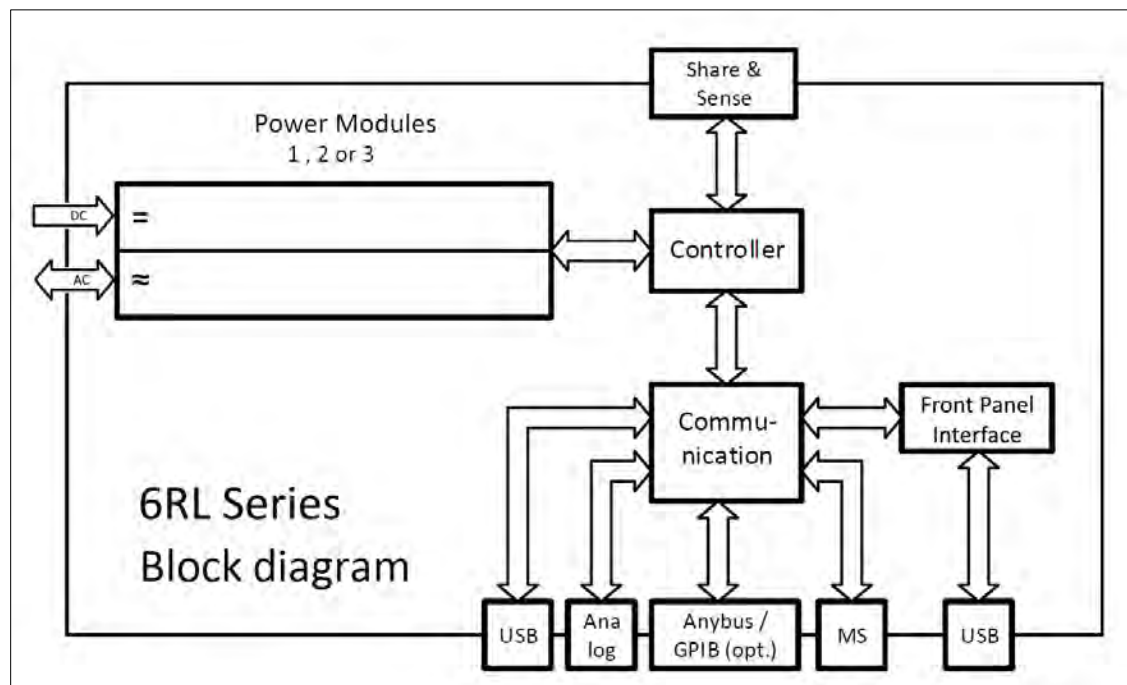


Figure 3-1: 6RL Series Block Diagram

### 3.4 Operating Modes

An electronic load is internally controlled by different control or regulation circuits, which control voltage, current and power to the adjusted values and hold them constant, if possible. These circuits follow typical laws of control systems engineering, resulting in different operating modes. Every operating mode has its own characteristics, which is explained below in short form. The 6RL Series programmable DC power supplies support the following operating modes:

- Constant Current (CC) mode
- Constant Power (CP) mode
- Internal Resistance (IR) mode
- Constant Voltage (CV) mode

#### 3.4.1 Constant Voltage (CV) Mode

Constant voltage operation (CV) or voltage regulation is a subordinate operating mode of electronic loads. In normal operation, a voltage source is connected to electronic load, which represents a certain input voltage for the load. If the set value for the voltage in constant voltage operation is higher than the actual voltage of the source, the value cannot be obtained. The load will then take no current from the source. If the voltage set value is lower than the input voltage then the load will attempt to drain enough current from the source to achieve the desired voltage level. If the resulting current exceeds the maximum possible or adjusted current value or the total power according to  $P = U_{IN} * I_{IN}$  is reached, the load will automatically switch to constant current or constant power operation, whatever comes first. In that case, the set input voltage can no longer be achieved.

While the DC Input is switched on and constant voltage mode is active, the condition “CV mode active” will be indicated on the display by the abbreviation **CV** and this message will be passed as a signal to the analog interface. It is also stored as status condition, which can be read as a status message via the digital interface.

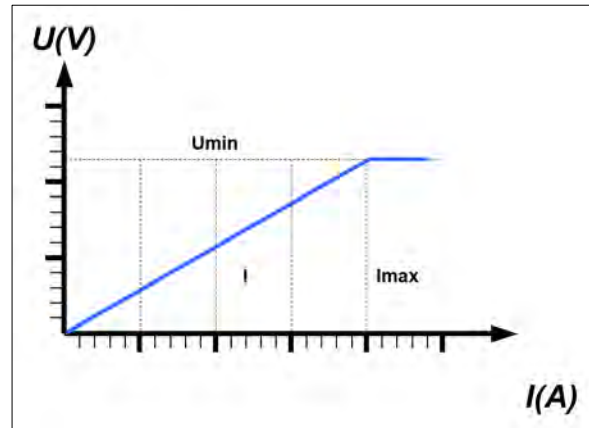
##### 3.4.1.1 Voltage Control Loop Speed

The internal voltage control loop can be switched between “Slow” and “Fast” (see section 6.4.3.2, “General Settings Menu” on page 89). Factory default value is “Slow”. Which setting to select depends on the actual situation in which the device is going to be operated, but primarily it depends of the type of voltage source connected. An active, regulated source such as a switching mode power supply has its own voltage control loop, which works concurrently with the load’s circuit. Both might work against each other resulting in oscillation. If this occurs, it is recommended to set the controller speed to “Slow”.

In other situations, e.g. operating the function generator and applying various functions to the load’s input voltage and setting of small increments, it might be necessary to set the voltage controller to “Fast” in order to achieve the expected results.

### 3.4.1.2 Minimum Voltage for Maximum Current

Due to technical reasons, all models in this series have a minimum internal resistance that requires the unit to be provided with a minimum input voltage ( $U_{MIN}$ ) in order to be able to draw the full current ( $I_{MAX}$ ). This minimum input voltage varies by model and is listed in the technical specifications. If less voltage than  $U_{MIN}$  is supplied, the load proportionally draws less current.



### 3.4.2 Constant Current (CC) Mode

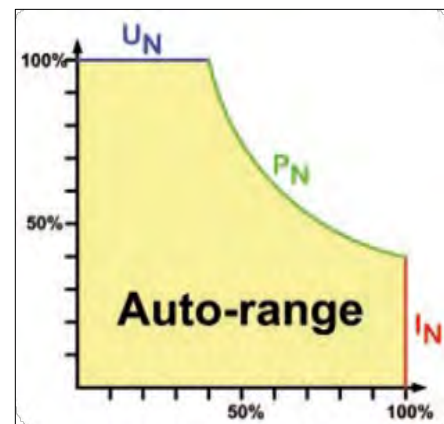
Current regulation is also known as current limitation or constant current mode (CC) and is fundamental to the normal operation of an electronic load. The DC input current is held at a predetermined level by varying the internal resistance according to Ohm's law  $R = U / I$  such that, based on the input voltage, a constant current flows. Once the current has reached the adjusted value, the device automatically switches to constant current mode. However, if the power consumption reaches the adjusted power level, the device will automatically switch to power limitation and adjust the input current according to  $I_{MAX} = P_{SET} / U_{IN}$ , even if the maximum current set value is higher. The current set value, as determined by the user, is always and only an upper limit.

While the DC Input is switched on and constant current mode is active, the condition "CC mode active" will be indicated on the graphic display by the abbreviation **CC** and this message will be passed as a signal to the analog interface. It is also stored as a status condition, which can be read as a status message via the digital interface.

### 3.4.3 Constant Power (CP) Mode

Power regulation, also known as power limitation or Constant Power (CP), keeps the DC input power of the device at the adjusted value, so that the current flowing from the source, together with the input voltage, achieves the desired value. Power limitation then limits the input current according to  $I_{IN} = P_{SET} / U_{IN}$  as long as the power source is able to provide this power.

Power limitation operates according to the auto-range principle such that at lower input voltages higher current can flow and vice versa, in order to maintain constant power within the range PN (see diagram to the right).



While the DC Input is switched on and constant power mode is active, the condition “CP mode active” will be shown on the display by the abbreviation **CP**. It is also stored as a status condition, which can be read as a status message via digital interface.

**Note:** Constant power operation impacts the internal set current value. This means that the maximum set current may not be reachable if the set power value according to  $I = P / U$  sets a lower current. The user defined and displayed set current value is always the upper limit only.

#### 3.4.4 Internal Resistance (IR) Mode

Inside electronic loads, whose operating principle is based on a variable internal resistance, constant resistance mode (CR) is almost a natural characteristic. The load attempts to set the internal resistance to the user defined value by determining the input current depending on the input voltage according to Ohm’s law  $I_{IN} = U_{IN} / R_{SET}$ . The internal resistance is naturally limited between almost zero and maximum (resolution of current regulation becomes too inaccurate at high R settings). As the internal resistance cannot have a value of zero, the lower limit is defined to an achievable minimum. This ensures that the electronic load, at very low input voltages, can consume a high input current from the source, up to the maximum.

While the DC input is switched on and constant resistance mode is active, the condition “CR mode active” will be shown on the graphics display by the abbreviation **CR**. It is also stored as a status condition, which can be read as a status message via digital interface.

### 3.5 Dynamic Characteristics and Stability Criteria

The electronic load is characterized by short rise and fall times of the current. These are achieved by a high bandwidth of the internal current regulation circuit.

In case of testing sources with their own regulation circuits at the load, like for example power supplies, a regulation instability may occur. This instability is caused if the complete system (feeding source and electronic load) has too little phase and gain margin at certain frequencies. A 180 ° phase shift at > 0dB amplification fulfils the condition for an oscillation and results in instability. The same can occur when using sources without their own regulation circuit (e.g. batteries), if the connection cables are highly inductive or inductive-capacitive.

Such instability is not caused by a malfunction of the load, but by the behavior of the complete system. An improvement of the phase and gain margin can solve this. In practice, a capacitor can be directly connected to the DC input of the load. The value to achieve the expected result is not defined and has to be found determined empirically.

We recommend the following capacitance range values by load model:

- 80 V models: 1000uF...4700uF
- 250 V models: 100uF...470uF
- 500 V models: 47uF...150uF
- 750 V models: 22uF...100uF
- 1500 V models: 4.7uF...22uF
- 2000V models 2.2uF...10uF

## 3.6 Alarm Conditions

**Note:** This section only gives an overview of available unit alarms. What to do in case your unit indicates an alarm condition is described in section 6.6, “Alarms and Monitoring” on page 111.

In general, all alarm conditions are communicated visually (text + message in the display), audibly (if activated) and as a readable status and alarm count via the digital interface. In addition, the alarms OT and OVP are reported as signals on the analog interface. For later inquiries, an alarm counter can be read from the display or via the digital interface.

### 3.6.1 Power Fail

Power Fail (PF) indicates an alarm condition, which may have several causes:

1. AC input voltage too low (mains under voltage or mains failure)
2. Defect in the input circuit (PFC)

As soon as a power fail occurs, the unit will cease to supply power and switch off the DC Input. In case the power fail was due to an under voltage condition that disappears again, the alarm will vanish from the display and no alarm acknowledgement is required to re-enable the DC Input.

**Note:** Switching off the unit with the mains switch cannot be distinguished from a mains blackout and thus the unit will signal a PF alarm every time the device is switched off. This event can be ignored.

**Note:** The condition of the DC Input after a PF alarm can be determined from the MENU.. See section 6.4.3, “MENU System Overview” on page 83.

### 3.6.2 Over Temperature Protection

An over temperature alarm (OT) can occur from excessive temperature inside the unit which will cause it to stop sinking power temporarily. This can occur due to a defect of the internal fan regulation or due to excessive ambient temperature. Though the unit recovers most of the absorbed energy with a high level of efficiency, it still requires some forced air cooling.

After cooling down, the device will automatically continue to work, while the condition of the DC input remains and the alarm doesn't have to be acknowledged.

### 3.6.3 Over Voltage Protection

An overvoltage alarm (OVP) will switch off the DC Input and can occur if:

- The connected voltage source provides a higher voltage to the DC input than set in the overvoltage alarm thresholds (OVP, 0...110%  $U_{NOM}$ ).

This function serves to warn the user of the electronic load audibly or visually that the connected voltage source has generated an excessive voltage and thereby could damage or even destroy the input circuit and other parts of the device.



The unit is **not** fitted with any protection from external over voltages.

### 3.6.4 Over Current Protection

An overcurrent alarm (OCP) will switch off the DC Input and can occur if:

- The input current at the DC Input exceeds the set OCP limit.

This function serves to protect the connected voltage or current source so that this is not overloaded and possibly damaged, rather than offering protection to the electronic load.

### 3.6.5 Over Power Protection

An Over Power Protection alarm (OPP) will switch off the DC Input and can occur if:

- The product of the input voltage and input current in the DC input exceeds the adjusted OPP limit.

This function serves to protect the connected voltage or current source so that this is not overloaded and possibly damaged, rather than offering protection to the electronic load.

## 3.7 Accessories Included

The following accessories are included with each 6RL Series DC load. If one or more of these is missing upon incoming inspection of the product, please contact Adaptive Power Systems customer service.

Item	Description	Quantity
A	Share Bus plug	1
B	Remote sensing plug	1
C	1.8 m USB cable	1
D	Set of DC terminal covers	1 Set
E	Share/Sense terminal cover (only for models from 750 V)	1
F	USB stick with documentation and software	1
G	AC connector plug (clamp type)	1
H	Strain relieves (pre-mounted)	1 Set

Table 3-1: Included Accessories

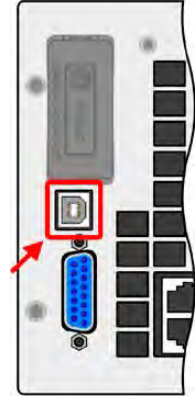
### 3.8 Remote Control Interfaces

#### 3.8.1 USB Interface (standard)

The USB port on the rear panel of the unit is provided for remote control and for firmware updates. The included USB cable can be used to connect the unit to a PC (USB 2.0 or 3.0). The driver is delivered with the unit and installs as a virtual COM port. Details about remote control can be found in section 7 “Remote Control Programming”.

The unit can be addressed via this port using either the international standard ModBus RTU protocol or by SCPI language. The unit recognizes the message protocol used automatically.

If remote control is in use, the USB port has no priority over either the interface module (see below) or the analog interface and should therefore only be used in place of any of these. However, monitoring is always available.

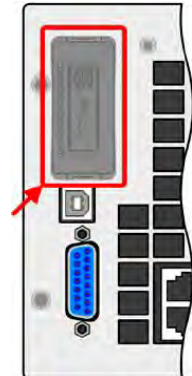


#### 3.8.2 Ethernet Interface (standard on 4U models)

On 4U rack height models, the Ethernet (LAN) Interface is standard.

#### 3.8.3 Interface Module Slot

One additional interface can be installed in the interface module slot on the rear panel. These removable interfaces are easy to exchange in order to change interface types. Details about the interface modules and the programming of the unit using those interfaces can be found in section 7.




OPTIONS	DESCRIPTION	OPTIONS	DESCRIPTION
OPT-232	RS232 Serial Interface	OPT-ETH2P	Ethernet/IP 2 Port Interface
OPT-PBUS	Profibus DPV1-Interface	OPT-PNET1P	Profinet-IO 1 Port Interface
OPT-CANO	CANopen Interface	OPT-PNET2P	Profinet-IO 2 Port Interface
OPT-DNET	DeviceNet Interface	OPT-CAN	CAN Interface
OPT-MBUS1P	Modbus-TCP 1 Port Interface	OPT-ECT	EtherCAT Interface
OPT-MBUS2P	Modbus-TCP 2 Port Interface		
OPT-ETH1P	Ethernet/IP 1 Port Interface		

Table 3-2: Available Remote Control Interface Options

These modules are installed by the user and can be retrofitted without problem. A firmware update of the unit may be necessary in order to recognize and support certain modules.



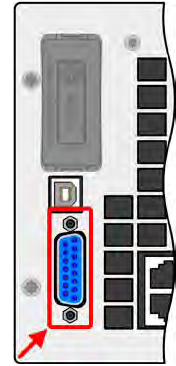
If remote control is in operation the interface module has no priority over either the USB port or the analog interface and can, therefore, only be used alternately to these. However, monitoring is always available.

 **Note:** Switch off unit before adding or removing modules!

### 3.8.4 Analog Interface

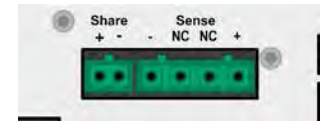
This 15 pole Sub-D socket on the rear panel of the unit is provided for remote control of the unit via analog or digital signals. If remote control is in operation this analog interface can only be used alternately to the digital interface. Also, monitoring is always available.

The input voltage range of the set values and the output voltage range of the monitor values, as well as reference voltage levels can be configured in the **SETTINGS** menu of the unit between as 0-5 V or 0-10 V, in each case for 0-100%.



### 3.8.5 Share Connections

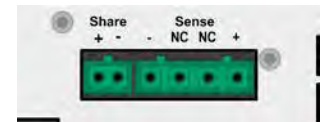
The two-pole WAGO style socket (labelled “Share”) on the rear panel of the unit is provided for connection to same sockets on compatible APS power supplies series to achieve a balanced load current distribution during parallel connection. The same socket is also used to connect the power supply to compatible APS electronic loads, in order to build a two-quadrant operation setup. Following power supply and electronic load series are compatible:



- APS DCS Series
- APS 6RL Series

### 3.8.6 Voltage Sense Connections (Remote Sense)

In order to compensate for voltage drops along the DC cables from the connected DC supply, the Sense input can be connected to the source being tested. The maximum possible voltage drop compensation is provided in the technical specifications.



**Note:** Remote sensing is only intended for constant voltage (CV) operation and it is recommended to have the “Sense” input only connected to the source under test when running the load in CV mode. In other regulation modes, but also in CV, the sense cables can cause unwanted side effects, like oscillation, based on their length and inductance.



**Note:** In order to ensure safety and to comply with international directives, insulation of high voltage models, i.e. such with a nominal voltage of 500 V or higher, must be ensured by using only the two outer pins of the 4-pole terminal. The inner two pins, marked with NC, must remain unconnected at all times.

### 3.8.7 Master-Slave Bus

A Master/Slave bus port is provided on the rear of the unit. This port is comprised of two RJ45 sockets and enables multiple identical units to be connected via a digital bus (RS485) to create a master-slave system. Connections are made using standard CAT5 network cables. These can theoretically have a length of up to 1200 m, but it is recommended to keep these connections as short as possible.

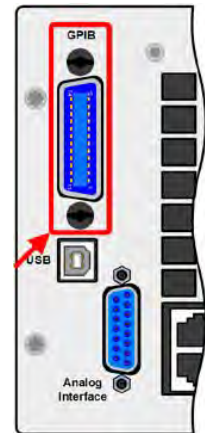


### 3.8.8 GPIB Interface Option

An optional GPIB connector is available as option –GPIB on 3U height models only and replaces the modular interface slot of standard power source models. The unit with the GPIB option then offers a three-way interface using GPIB, USB and analog. The connection to a PC or other GPIB port is done with standard GPIB cables, which can have straight or 90° angle connectors.

**Note:** When using cable with 90° connectors, the USB port will be inaccessible.

**Note:** The modular digital optional interface are not supported on models configured with the –GPIB interface option.



## 3.9 Other Options

The following options are available for these units.

Option	Description
CABINET 19"-rack	Racks in various configurations up to 42U as parallel systems are available, or mixed with electronic load units to create test systems. Further information in our product catalogue, on our website or upon request
GPIB interface <b>available on 3U height models only</b>	Replaces the standard slot for pluggable interface modules by a rigidly installed GPIB port. The unit will keep the USB and analog interfaces. Via the GPIB port only SCPI commands are supported.
6RL SLAVE Additional slave units	Slave units are intended to extend the power of specific standard models. They do not feature an HMI and are intended to only run being controlled by the master. The slave units can be ordered by model number and retrofitted on location. A patch cable for master-slave bus connection of the additional slave is included.

Table 3-3: Available Options

## 4 Technical Specifications

Technical specifications shown here apply at an ambient temperature of 25° C ± 5°.

### 4.1 3.1kW Models - 208Vac Input (-2)

3.1 kW	Model			
	6RL03-170-80-2	6RL03-70-250-2	6RL03-30-500-2	6RL03-22-750-2
<b>AC Input/Output</b>				
Input/output voltage	208 V, ±10%, L-L			
Input/output connection	L2, L3, PE			
Input/output frequency	50/60 Hz ±10%			
Input/output fuse (internal)	T16 A			
Efficiency <sup>2</sup>	≤ 92.5%	≤ 93.5%	≤ 94.5%	≤ 94.5%
<b>DC Input</b>				
Max. input voltage U <sub>Max</sub>	80 V	250 V	500 V	750 V
Max. input power P <sub>Max</sub>	3100 W	3100 W	3100 W	3100 W
Max. input current I <sub>Max</sub>	170 A	70 A	30 A	22 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	100 V	300 V	600 V	850 V
Min. input voltage for I <sub>Max</sub>	0.73 V	2.3 V	4.6 V	6.8 V
Input capacitance	ca. 770 µF	ca. 310 µF	ca. 98 µF	ca. 60 µF
Temperature coefficient for set values Δ / K	Voltage / current: 100 ppm			
<b>Voltage regulation</b>				
Adjustment range	0...80 V	0...250 V	0...500 V	0...750 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>1</sup> (at 23 ± 5°C)	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>3</sup>	≤ 0.2%			
Remote sensing compensation	max. 5% U <sub>Max</sub>			
<b>Current regulation</b>				
Adjustment range	0...170 A	0...70 A	0...30 A	0...22 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>1</sup> (at 23 ± 5°C)	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>3</sup>	≤ 0.2%			
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>				
Adjustment range	0...3100 W	0...3100 W	0...3100 W	0...3100 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>1</sup> (at 23 ± 5°C)	< 1.25% P <sub>Max</sub>	< 1.5% P <sub>Max</sub>	< 1.4% P <sub>Max</sub>	< 1.5% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>3</sup>	≤ 0.2%			
<b>Resistance regulation</b>				
Adjustment range	0.01...12 Ω	0.09...120 Ω	0.42...480 Ω	0.8...1100 Ω
Accuracy (at 23 ± 5°C)	≤ 2% of max. resistance ± 0.3% of maximum current			
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81 "			
Display: Accuracy <sup>3</sup>	≤ 0.2%			

<b>3.1 kW</b>	<i>Model</i>			
	<i>6RL03-170-80-2</i>	<i>6RL03-70-250-2</i>	<i>6RL03-30-500-2</i>	<i>6RL03-22-750-2</i>
<b>Analog interface</b> <sup>(1)</sup>				
Set value inputs	U, I, P, R			
Actual value output	U, I			
Control signals	DC on/off, Remote on/off, R mode on/off <sup>(4)</sup>			
Status signals	CV, OVP, OT			
Galvanic isolation to the device	max. 1500 V DC			
Sample rate (set value inputs)	500 Hz			
<b>Insulation</b>				
Input (DC) to enclosure	DC minus: permanent max. ±400 V DC plus: permanent max. (±400 V + input voltage)			
Input (AC) to input (DC)	Max. 2500 V, short-term			
<b>Environment</b>				
Cooling	Temperature controlled fans			
Ambient temperature	0..50 °C			
Storage temperature	-20...70 °C			
<b>Digital interfaces</b>				
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus, 1x GPIB (optional)			
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP			
Galvanic isolation to the device	max. 1500 V DC			
<b>Terminals</b>				
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot			
Front side	USB-A			
<b>Dimensions</b>				
Enclosure (WxHxD)	19" x 3U x 609 mm			
Total (WxHxD)	483 mm x 133 mm x 714 mm			
<b>Standards</b>	EN 60950, EN 50160 (grid class 2)			
<b>Weight</b>	17 kg	17 kg	17 kg	17 kg

1. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
2. Only in the standard version

## 4.2 5kW 3U HP Models – 208V~480Vac Input (-4)

HP version models provide improved specifications compared to non HP versions and supports a universal wide AC input range. Note that max. output power with US region 208Vac input is only 60% of full rated power.

<b>5kW MODEL</b>	<b>6RL170-80HP<sup>3</sup></b>	<b>6RL70-200HP</b>	<b>6RL40-360HP</b>	<b>6RL30-500HP</b>	<b>6RL20-750HP</b>
Voltage Range	0~80 V	0~200 V	0~360 V	0~500 V	0~750 V
Current Range	0...170 A	0...70 A	0...40 A	0...30 A	0...20 A
CP V-I Range	29.4V@170A ~ 80V@62.5A	71.4V@70A ~ 200V@25A	125V@40A ~ 360V@13.9A	166.7V@30A ~ 500V@10A	250V@20A ~ 750V@6.7A
Voltage Ripple	<100 mVpp <10 mVrms	<300 mVpp <40 mVrms	<320mVpp <55mVrms	<350mVpp <70mVrms	<800mVpp <200mVrms
U <sub>Min</sub> for I <sub>Max</sub> (Sink)	< 0.5 V	< 2.0 V	< 2.0 V	< 2.2 V	< 2.2 V
Insulation -DC to PE	±600 Vdc	±1000 Vdc	±1000 Vdc	±1500 Vdc	±1500 Vdc
Insulation +DC to PE	+600 Vdc	+1000 Vdc	+1000 Vdc	+2000 Vdc	+2000 Vdc
Power Range <sup>4</sup>	0~5000 W	0~5000 W	0~5000 W	0~5000 W	0~5000 W
Resistance Range	0.016~26 Ω	0.1~160 Ω	0.3~520 Ω	0.6~1000 Ω	1.2~2200 Ω
Output Capacitance	7790 μF	2520 μF	393 μF	180 μF	180 μF
Efficiency	94.5%	94.5%	95.5%	95.5%	95.5%
Weight	18kg/39.7lbs	18kg/39.7lbs	18kg/39.7lbs	18kg/39.7lbs	18kg/39.7lbs

### 4.3 5kW Models – 380V~480Vac Input (-4)

5 kW	Model				
	6RL05-170-80-4	6RL05-70-200-4	6RL05-40-360-4	6RL05-30-500-4	6RL05-20-750-4
<b>AC supply</b>					
Voltage	342...528 V				
Phases	2ph, PE				
Frequency	50/60 Hz ±10%				
Efficiency <sup>(2)</sup>	≤ 92.5%	≤ 93.5%	≤ 93.5%	≤ 94.5%	≤ 94.5%
<b>DC Input</b>					
Max. input voltage U <sub>Max</sub>	80 V	200 V	360 V	500 V	750 V
Max. input power P <sub>Max</sub>	5 kW	5 kW	5 kW	5 kW	5 kW
Max. input current I <sub>Max</sub>	170 A	70 A	40 A	30 A	20 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>
Min. input voltage for I <sub>Max</sub>	0.73 V	2.3 V	2.3 V	4.6 V	6.8 V
Input capacitance	ca. 770 µF	ca. 310 µF	ca. 310 µF	ca. 98 µF	ca. 60 µF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm				
<b>Voltage regulation</b>					
Adjustment range	0...81.6 V	0...204 V	0...367.2 V	0...510 V	0...765 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤ 0.2%				
Remote sensing compensation	max. 5% U <sub>Max</sub>				
<b>Current regulation</b>					
Adjustment range	0...173.4 A	0...71.4 A	0...40.8 A	0...30.6 A	0...20.4 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Nenn</sub>	< 0.15% I <sub>Nenn</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤ 0.2%				
Compensation 10-90% ΔUDC	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>					
Adjustment range	0...5100 W	0...5100 W	0...5100 W	0...5100 W	0...5100 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤ 0.2%				
<b>Resistance regulation</b>					
Adjustment range	0.02...25 Ω	0.1...150 Ω	0.3...520 Ω	0.5...1000 Ω	1.2...2200 Ω
Accuracy <sup>(4)</sup> (@23±5°C / 73±9°F)	≤ 1% of max. resistance ± 0.3% of rated current				
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				

1. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, that calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.
2. Typical value at 100% input voltage and 100% power
3. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher
4. Includes the accuracy of the displayed actual value

<b>5 kW</b>	<i>Model</i>				
	<i>6RL05-170-80-4</i>	<i>6RL05-70-200-4</i>	<i>6RL05-40-360-4</i>	<i>6RL05-30-500-4</i>	<i>6RL05-20-750-4</i>
Set value inputs	U, I, P, R				
Actual value output	U, I				
Control signals	DC input on/off, remote control on/off, R mode on/off				
Status signals	CV, OVP, OT				
Galvanic isolation to the device	max. 1500 V DC				
Sample rate (set value inputs)	500 Hz				
<b>Insulation</b>	Allowed potential shift (floating voltage) on the DC input:				
Input (DC) to enclosure	±400 V DC	±725 V DC	±725 V DC	±1500 V DC	±1500 V DC
Input (AC) to input (DC)	±400 V DC	±1000 V DC	±1000 V DC	±1800 V DC	±1800 V DC
<b>Environment</b>					
Cooling	Temperature controlled fans				
Ambient temperature	0..50 °C (32...122°F)				
Storage temperature	-20...70 °C (-4...158°F)				
<b>Digital interfaces</b>					
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus, 1x GPIB (optional)				
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP, EtherCAT				
Galvanic isolation to the device	max. 1500 V DC				
<b>Terminals</b>					
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot				
Front side	USB-A				
<b>Dimensions</b>					
Enclosure (WxHxD)	19" x 3U x 668 mm (26.3")				
Total (WxHxD)	483 mm x 133 mm x 775 mm (19" x 5.2" x 30.5")				
<b>Standards</b>	EN 61010-1:2011-07, EN 50160:2011-02 (grid class 2), EN 61000-6-2:2016-05, EN 61000-6-3:2011-09 (radiation class B)				
<b>Weight</b>	~18 kg (39.7 lb)	~18 kg (39.7 lb)	~18 kg (39.7 lb)	~18 kg (39.7 lb)	~18 kg (39.7 lb)

1. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
2. Only in the standard version

## 4.4 6.2kW Models – 208Vac Input (-2)

6.2 kW	Model				
	6RL6.-340-80-2	6RL6.-140-250-2	6RL6.-60-500-2	6RL6.-44-750-2	6RL6.-30-1000-2
<b>AC Input/Output</b>					
Input/output voltage	208 V, ±10%, L-L	208 V, ±10%, L-L	208 V, ±10%, L-L	208 V, ±10%, L-L	208 V, ±10%, L-L
Input/output connection	L1, L2, L3, PE	L1, L2, L3, PE	L1, L2, L3, PE	L1, L2, L3, PE	L1, L2, L3, PE
Input/output frequency	50/60 Hz ±10%	50/60 Hz ±10%	50/60 Hz ±10%	50/60 Hz ±10%	50/60 Hz ±10%
Input/output fuse (internal)	T16 A	T16 A	T16 A	T16 A	T16 A
Efficiency <sup>(2)</sup>	≤ 92.5%	≤ 93.5%	≤ 94.5%	≤ 94.5%	≤ 94.5%
<b>DC Input</b>					
Max. input voltage U <sub>Max</sub>	80 V	250 V	500 V	750 V	1000 V
Max. input power P <sub>Max</sub>	6200 W	6200 W	6200 W	6200 W	6200 W
Max. input current I <sub>Max</sub>	340 A	140 A	60 A	44 A	30 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	100 V	300 V	600 V	850 V	1200 V
Min. input voltage for I <sub>Max</sub>	0.73 V	2.3 V	4.6 V	6.9 V	9.2 V
Input capacitance	ca. 1540 µF	ca. 620 µF	ca. 196 µF	ca. 120 µF	ca. 49 µF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm				
<b>Voltage regulation</b>					
Adjustment range	0...80 V	0...250 V	0...500 V	0...750 V	0...1000 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>(1)</sup> (at 23 ± 5°C)	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤ 0.2%				
Remote sensing compensation	max. 5% U <sub>Max</sub>				
<b>Current regulation</b>					
Adjustment range	0...340 A	0...140 A	0...60 A	0...44 A	0...30 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>(1)</sup> (at 23 ± 5°C)	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤ 0.2%				
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>					
Adjustment range	0...6200 W	0...6200 W	0...6200 W	0...6200 W	0...6200 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>(1)</sup> (at 23 ± 5°C)	< 1.3% P <sub>Max</sub>	< 1.5% P <sub>Max</sub>	< 1.4% P <sub>Max</sub>	< 1.5% P <sub>Max</sub>	< 1.4% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤ 0.2%				
<b>Resistance regulation</b>					
Adjustment range	0.005...6 Ω	0.04...60 Ω	0.21...240 Ω	0.43...550 Ω	0.83...950 Ω
Accuracy (at 23 ± 5°C)	≤2% of max. resistance ± 0.3% of maximum current				
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤0.2%				

1. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, that calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.
2. Typical value at 100% input voltage and 100% power
3. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher
4. Includes the accuracy of the displayed actual value



6.2 kW		Model			
<b>Analog interface</b> <sup>(3)</sup>					
Set value inputs	U, I, P, R				
Actual value output	U, I				
Control signals	DC on/off, Remote on/off, R mode on/off <sup>(4)</sup>				
Status signals	CV, OVP, OT				
Galvanic isolation to the device	max. 1500 V DC				
Sample rate (set value inputs)	500 Hz				
<b>Insulation</b>					
Input (DC) to enclosure	DC minus: permanent max. $\pm 400$ V DC plus: permanent max. ( $\pm 400$ V + input voltage)				
Input (AC) to input (DC)	Max. 2500 V, short-term				
<b>Environment</b>					
Cooling	Temperature controlled fans				
Ambient temperature	0..50 °C				
Storage temperature	-20...70 °C				
<b>Digital interfaces</b>					
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus, 1x GPIB (optional)				
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP				
Galvanic isolation to the device	max. 1500 V DC				
<b>Terminals</b>					
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot				
Front side	USB-A				
<b>Dimensions</b>					
Enclosure (WxHxD)	19" x 3U x 609 mm				
Total (WxHxD)	483 mm x 133 mm x 714 mm				
<b>Standards</b>					
EN 60950, EN 50160 (grid class 2)					
<b>Weight</b>	24 kg	24 kg	24 kg	24 kg	24 kg

1. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
2. Only in the standard version

## 4.5 9.3kW Models – 208Vac Input (-2)

9.3 kW	Model				
	6RL9-510-80-2	6RL9-210-250-2	6RL9-90-500-2	6RL9-66-750-2	6RL9-30-1500-2
<b>AC Input/Output</b>					
Input/output voltage	208 V, ±10%, L-L	208 V, ±10%, L-L	208 V, ±10%, L-L	208 V, ±10%, L-L	208 V, ±10%, L-L
Input/output connection	L1, L2, L3, PE	L1, L2, L3, PE	L1, L2, L3, PE	L1, L2, L3, PE	L1, L2, L3, PE
Input/output frequency	50/60 Hz ±10%	50/60 Hz ±10%	50/60 Hz ±10%	50/60 Hz ±10%	50/60 Hz ±10%
Input/output fuse (internal)	T16 A	T16 A	T16 A	T16 A	T16 A
Efficiency <sup>(2)</sup>	≤ 92.5%	≤ 93.5%	≤ 94.5%	≤ 94.5%	≤ 94.5%
<b>DC Input</b>					
Max. input voltage U <sub>Max</sub>	80 V	250 V	500 V	750 V	1500 V
Max. input power P <sub>Max</sub>	9300 W	9300 W	9300 W	9300 W	9300 W
Max. input current I <sub>Max</sub>	510 A	210 A	90 A	66 A	30 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	100 V	300 V	600 V	850 V	1750 V
Min. input voltage for I <sub>Max</sub>	0.73 V	2.3 V	4.6 V	6.9 V	9.2 V
Input capacitance	ca. 2310 µF	ca. 930 µF	ca. 294 µF	ca. 180 µF	ca. 33 µF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm				
<b>Voltage regulation</b>					
Adjustment range	0...80 V	0...250 V	0...500 V	0...750 V	0...1500 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>(1)</sup> (at 23 ± 5°C)	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>	< 0.3% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤0.2%				
Remote sensing compensation	max. 5% U <sub>Max</sub>				
<b>Current regulation</b>					
Adjustment range	0...510 A	0...210 A	0...90 A	0...66 A	0...30 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>(1)</sup> (at 23 ± 5°C)	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>	< 0.4% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤0.2%				
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>					
Adjustment range	0...9300 W	0...9300 W	0...9300 W	0...9300 W	0...9300 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>(1)</sup> (at 23 ± 5°C)	< 1.3% P <sub>Max</sub>	< 1.5% P <sub>Max</sub>	< 1.4% P <sub>Max</sub>	< 1.5% P <sub>Max</sub>	< 1.4% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤0.2%				
<b>Resistance regulation</b>					
Adjustment range	0.003...4 Ω	0.03...40 Ω	0.14...160 Ω	0.29...360 Ω	1.2...1450 Ω
Accuracy (at 23 ± 5°C)	≤2% of max. resistance ± 0.3% of maximum current				
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>(3)</sup>	≤0.2%				

1. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, that calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.
2. Typical value at 100% input voltage and 100% power
3. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher
4. Includes the accuracy of the displayed actual value

<b>9.3 kW</b>	<i>Model</i>				
	<i>6RL9-510-80-2</i>	<i>6RL9-210-250-2</i>	<i>6RL9-90-500-2</i>	<i>6RL9-66-750-2</i>	<i>6RL9-30-1500-2</i>
<b>Analog interface</b> <sup>(3)</sup>					
Set value inputs	U, I, P, R				
Actual value output	U, I				
Control signals	DC on/off, Remote on/off, R mode on/off <sup>(4)</sup>				
Status signals	CV, OVP, OT				
Galvanic isolation to the device	max. 1500 V DC				
Sample rate (set value inputs)	500 Hz				
<b>Insulation</b>					
Input (DC) to enclosure	DC minus: permanent max. ±400 V DC plus: permanent max. (±400 V + input voltage)				
Input (AC) to input (DC)	Max. 2500 V, short-term				
<b>Environment</b>					
Cooling	Temperature controlled fans				
Ambient temperature	0..50 °C				
Storage temperature	-20...70 °C				
<b>Digital interfaces</b>					
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus, 1x GPIB (optional)				
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP				
Galvanic isolation to the device	max. 1500 V DC				
<b>Terminals</b>					
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot				
Front side	USB-A				
<b>Dimensions</b>					
Enclosure (WxHxD)	19" x 3U x 609 mm				
Total (WxHxD)	483 mm x 133 mm x 714 mm				
<b>Standards</b>					
EN 60950, EN 50160 (grid class 2),					
<b>Weight</b>	31 kg	31 kg	31 kg	31 kg	31 kg

1. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
2. Only in the standard version

## 4.6 15kW Models – 208Vac Input (-2)

15 kW	Model			
	6RL30-1000-80-4	6RL30-420-200-4	6RL30-240-360-4	6RL30-180-500-4
<b>AC supply</b>				
Voltage	208 V, ±10%, L-L			
Phases	3ph, PE			
Frequency	50/60 Hz ±10%			
Efficiency <sup>2</sup>	≤ 92.5%	≤ 93.5%	≤ 93.5%	≤ 94.5%
<b>DC Input</b>				
Max. input voltage U <sub>Max</sub>	80 V	200 V	360 V	500 V
Max. input power P <sub>Max</sub>	15 kW	15 kW	15 kW	15 kW
Max. input current I <sub>Max</sub>	1000 A	420 A	240 A	180 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>
Min. input voltage for I <sub>Max</sub>	0.73 V	2.3 V	2.3 V	4.6 V
Input capacitance	ca. 23970 µF	ca. 7560 µF	ca. 1860 µF	ca. 600 µF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm			
<b>Voltage regulation</b>				
Adjustment range	0...81.6 V	0...204 V	0...367.2 V	0...510 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>3</sup>	≤0.2%			
Remote sensing compensation	max. 5% U <sub>Max</sub>			
<b>Current regulation</b>				
Adjustment range	0...1020 A	0...428.8 A	0...244.8 A	0...183.6 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>3</sup>	≤0.2%			
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>				
Adjustment range	0...16500 W	0...16500 W	0...16500 W	0...16500 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>3</sup>	≤0.2%			
<b>Resistance regulation</b>				
Adjustment range	0.003...5 Ω	0.0165...25 Ω	0.05...90 Ω	0.08...170 Ω
Accuracy <sup>4</sup> (@23±5°C / 73±9°F)	≤1% of max. resistance ± 0.3% of rated current			
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			

1. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, that calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.
2. Typical value at 100% input voltage and 100% power
3. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher
4. Includes the accuracy of the displayed actual value

<b>15 kW</b>	<i>Model</i>			
	<i>6RL30-1000-80-4</i>	<i>6RL30-420-200-4</i>	<i>6RL30-240-360-4</i>	<i>6RL30-180-500-4</i>
<b>Analog interface</b> <sup>(3)</sup>				
Set value inputs	U, I, P, R			
Actual value output	U, I			
Control signals	DC input on/off, remote control on/off, R mode on/off			
Status signals	CV, OVP, OT			
Galvanic isolation to the device	max. 1500 V DC			
Sample rate (set value inputs)	500 Hz			
<b>Insulation</b>				
	Allowed potential shift (floating voltage) on the DC input:			
Negative DC to PE	±500 V DC	±800 V DC	±725 V DC	±1500 V DC
Positive DC to PE	±600 V DC	±1000 V DC	±1000 V DC	±2000 V DC
AC Input to PE	2500 V DC	2500 V DC	2500 V DC	2500 V DC
AC Input to DC Terminal	2500 V DC	2500 V DC	2500 V DC	2500 V DC
<b>Environment</b>				
Cooling	Temperature controlled fans			
Ambient temperature	0..50 °C (32...122°F)			
Storage temperature	-20...70 °C (-4...158°F)			
<b>Digital interfaces</b>				
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus, 1x GPIB (optional)			
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP, EtherCAT			
Galvanic isolation to the device	max. 1500 V DC			
<b>Terminals</b>				
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot			
Front side	USB-A			
<b>Dimensions</b>				
Enclosure (WxHxD)	19" x 4U x 670 mm (26.4")			
Total (WxHxD)	483 mm x 178 mm x 775 mm (19" x 7" x 30.5")			
<b>Standards</b>				
	EN 61010-1:2011-07, EN 50160:2011-02 (grid class 2), EN 61000-6-2:2016-05, EN 61000-6-3:2011-09 (radiation class B)			
<b>Weight</b>				
	~44 kg (97 lbs)	~44 kg (97 lbs)	~44 kg (97 lbs)	~44 kg (97 lbs)

1. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
2. Only in the standard version

<b>15 kW</b>	<i>Model</i>			
	<i>6RL30-120-750-4</i>	<i>6RL30-80-1000-4</i>	<i>6RL30-60-1500-4</i>	<i>6RL30-40-2000-4</i>
<b>AC supply</b>				
Voltage	342...528 V			
Phases	3ph, PE			
Frequency	50/60 Hz ±10%			
Efficiency <sup>(2)</sup>	≤ 94.5%	≤ 93.5%	≤ 94.5%	≤ 94.5%
<b>DC Input</b>				
Max. input voltage U <sub>Max</sub>	750 V	1000 V	1500 V	2000 V
Max. input power P <sub>Max</sub>	15 kW	15 kW	15 kW	15 kW
Max. input current I <sub>Max</sub>	120 A	80 A	60 A	40 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>
Min. input voltage for I <sub>Max</sub>	6.9 V	6.9 V	9.2 V	14 V
Input capacitance	ca. 180 µF	ca. 130 µF	ca. 60 µF	ca. 60 µF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm			
<b>Voltage regulation</b>				
Adjustment range	0...765 V	0...1020 V	0...1530 V	0...2040 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>(3)</sup>	≤0.2%			
Remote sensing compensation	max. 5% U <sub>Max</sub>			
<b>Current regulation</b>				
Adjustment range	0...122.4 A	0...81.6 A	0...61.2 A	0...40.8 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>(3)</sup>	≤0.2%			
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>				
Adjustment range	0...16500 W	0...16500 W	0...16500 W	0...16500 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>(3)</sup>	≤0.2%			
<b>Resistance regulation</b>				
Adjustment range	0.2...370 Ω	0.4...650 Ω	1.25...1500 Ω	1.8...3300 Ω
Accuracy <sup>(4)</sup> (@23±5°C / 73±9°F)	≤1% of max. resistance ± 0.3% of rated current			
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			

1. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, that calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.
2. Typical value at 100% input voltage and 100% power
3. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher
4. Includes the accuracy of the displayed actual value

<b>15 kW</b>	<i>Model</i>			
	<i>6RL30-120-750-4</i>	<i>6RL30-80-1000-4</i>	<i>6RL30-60-1500-4</i>	<i>6RL30-40-2000-4</i>
<b>Analog interface</b> <sup>(3)</sup>				
Set value inputs	U, I, P, R			
Actual value output	U, I			
Control signals	DC input on/off, remote control on/off, R mode on/off			
Status signals	CV, OVP, OT			
Galvanic isolation to the device	max. 1500 V DC			
Sample rate (set value inputs)	500 Hz			
<b>Insulation</b>				
	Allowed potential shift (floating voltage) on the DC input:			
Negative DC to PE	±1500 V DC	±1500 V DC	±1500 V DC	±1500 V DC
Positive DC to PE	±2000 V DC	±2000 V DC	±2000 V DC	±2000 V DC
AC Input to PE	2500 V DC	2500 V DC	2500 V DC	2500 V DC
AC Input to DC Terminal	2500 V DC	2500 V DC	2500 V DC	2500 V DC
<b>Environment</b>				
Cooling	Temperature controlled fans			
Ambient temperature	0..50 °C (32...122°F)			
Storage temperature	-20...70 °C (-4...158°F)			
<b>Digital interfaces</b>				
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus, 1x GPIB (optional)			
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP, EtherCAT			
Galvanic isolation to the device	max. 1500 V DC			
<b>Terminals</b>				
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot			
Front side	USB-A			
<b>Dimensions</b>				
Enclosure (WxHxD)	19" x 4U x 670 mm (26.4")			
Total (WxHxD)	483 mm x 178 mm x 775 mm (19" x 7" x 30.5")			
<b>Standards</b>				
	EN 61010-1:2011-07, EN 50160:2011-02 (grid class 2), EN 61000-6-2:2016-05, EN 61000-6-3:2011-09 (radiation class B)			
<b>Weight</b>	~44 kg (97 lbs)	~44 kg (97 lbs)	~44 kg (97 lbs)	~44 kg (97 lbs)

1. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
2. Only in the standard version

### 4.7 10kW 3U HP Models – 208V~480Vac Input (-4)

HP version models provide improved specifications compared to non HP versions and supports a universal wide AC input range. Note that max. output power with US region 208Vac input is only 60% of full rated power.

10kW MODEL	6RL340-80HP <sup>3</sup>	6RL140-200HP	6RL80-360HP	6RL60-500HP
Voltage Range	0~80 V	0~200 V	0~360 V	0~500 V
Current Range	0...340 A	0...140 A	0~80 A	0~60 A
CP V-I Range	29.4V@340A ~ 80V@125A	71.4V@140A ~ 200V@50A	125V@80A ~ 360V@27.8A	166.7V@60A ~ 500V@20A
Voltage Ripple	<100mVpp <10mVrms	<300mVpp <40mVrms	<320mVpp <55mVrms	<350mVpp <70mVrms
U <sub>Min</sub> for I <sub>Max</sub> (Sink)	< 0.5 V	< 2.0 V	< 2.0 V	< 2.2 V
Insulation -DC to PE	±600 Vdc	±1000 Vdc	±1000 Vdc	±1500 Vdc
Insulation +DC to PE	+600 Vdc	+1000 Vdc	+1000 Vdc	+2000 Vdc
Power Range <sup>4</sup>	0~10000 W	0~10000 W	0~10000 W	0~10000 W
Resistance Range	0.008~13 Ω	0.05~80 Ω	0.15~260 Ω	0.3~500 Ω
Output Capacitance	15980 μF	5040 μF	786 μF	360 μF
Efficiency	94.5%	94.5%	95.5%	95.5%
Weight	25kg/55.1lbs	25kg/55.1lbs	25kg/55.1lbs	25kg/55.1lbs

10kW MODEL	6RL40-750HP	6RL30-1000HP	6RL20-1500HP
Voltage Range	0~750 V	0~1000 V	0~1500 V
Current Range	0~40 A	0~30 A	0~20 A
CP V-I Range	250V@40A ~ 750V@13.3A	333.3V@30A ~ 1000V@10A	500V@20A ~ 1500V@6.7A
Voltage Ripple	<800mVpp <200mVrms	<1000mVpp <200mVrms	<2000mVpp <400mVrms
U <sub>Min</sub> for I <sub>Max</sub> (Sink)	< 2.2 V	< 4.0 V	< 4.0 V
Insulation -DC to PE	±1500 Vdc	±1500 Vdc	±1500 Vdc
Insulation +DC to PE	+2000 Vdc	+2000 Vdc	+2000 Vdc
Power Range <sup>4</sup>	0~10000 W	0~10000 W	0~10000 W
Resistance Range	0.6~1100 Ω	1.2~2200 Ω	2.6~4500 Ω
Output Capacitance	360 μF	90 μF	90 μF
Efficiency	95.5%	95.5%	95.5%
Weight	25kg/55.1lbs	25kg/55.1lbs	25kg/55.1lbs



### 4.8 10kW Models – 380V~480Vac Input (-4)

10 kW	Model				
	6RL10-340-80-4	6RL10-140-250-4	6RL10-80-360-4	6RL10-60-500-4	6RL10-40-750-4
<b>AC supply</b>					
Voltage	342...528 V				
Phases	3ph, PE				
Frequency	50/60 Hz ±10%				
Efficiency <sup>2</sup>	≤ 92.5%	≤ 93.5%	≤ 93.5%	≤ 94.5%	≤ 94.5%
<b>DC Input</b>					
Max. input voltage U <sub>Max</sub>	80 V	200 V	360 V	500 V	750 V
Max. input power P <sub>Max</sub>	10 kW	10 kW	10 kW	10 kW	10 kW
Max. input current I <sub>Max</sub>	340 A	140 A	80 A	60 A	40 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>
Min. input voltage for I <sub>Max</sub>	0.73 V	2.3 V	2.3 V	4.6 V	6.9 V
Input capacitance	ca. 1540 μF	ca. 620 μF	ca. 620 μF	ca. 196 μF	ca. 120 μF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm				
<b>Voltage regulation</b>					
Adjustment range	0...81.6 V	0...204 V	0...367.2 V	0...510 V	0...765 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>3</sup>	≤ 0.2%				
Remote sensing compensation	max. 5% U <sub>Max</sub>				
<b>Current regulation</b>					
Adjustment range	0...346.8 A	0...142.8 A	0...81.6 A	0...61.2 A	0...40.8 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>3</sup>	≤ 0.2%				
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>					
Adjustment range	0...10200 W	0...10200 W	0...10200 W	0...10200 W	0...10200 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				
Display: Accuracy <sup>3</sup>	≤ 0.2%				
<b>Resistance regulation</b>					
Adjustment range	0.01...13 Ω	0.05...75 Ω	0.15...260 Ω	0.25...500 Ω	0.6...1100 Ω
Accuracy <sup>4</sup> (@23±5°C / 73±9°F)	≤1% of max. resistance ± 0.3% of rated current				
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81				

5. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, that calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.

6. Typical value at 100% input voltage and 100% power

7. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher

8. Includes the accuracy of the displayed actual value

<b>10 kW</b>	<i>Model</i>				
	6RL10-340-80-4	6RL10-140-250-4	6RL10-80-360-4	6RL10-60-500-4	6RL10-40-750-4
<b>Analog interface</b> <sup>(3)</sup>					
Set value inputs	U, I, P, R				
Actual value output	U, I				
Control signals	DC input on/off, remote control on/off, R mode on/off				
Status signals	CV, OVP, OT				
Galvanic isolation to the device	max. 1500 V DC				
Sample rate (set value inputs)	500 Hz				
<b>Insulation</b>	Allowed potential shift (floating voltage) on the DC input:				
Input (DC) to enclosure	±400 V DC	±725 V DC	±725 V DC	±1500 V DC	±1500 V DC
Input (AC) to input (DC)	±400 V DC	±1000 V DC	±1000 V DC	±1800 V DC	±1800 V DC
<b>Environment</b>					
Cooling	Temperature controlled fans				
Ambient temperature	0..50 °C (32...122°F)				
Storage temperature	-20...70 °C (-4...158°F)				
<b>Digital interfaces</b>					
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus, 1x GPIB (optional)				
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP, EtherCAT				
Galvanic isolation to the device	max. 1500 V DC				
<b>Terminals</b>					
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot				
Front side	USB-A				
<b>Dimensions</b>					
Enclosure (WxHxD)	19" x 3U x 668 mm (26.3")				
Total (WxHxD)	483 mm x 133 mm x 775 mm (19" x 5.2" x 30.5")				
<b>Standards</b>	EN 61010-1:2011-07, EN 50160:2011-02 (grid class 2), EN 61000-6-2:2016-05, EN 61000-6-3:2011-09 (radiation class B)				
<b>Weight</b>	~25 kg (55.1 lb)	~25 kg (55.1 lb)	~25 kg (55.1 lb)	~25 kg (55.1 lb)	~25 kg (55.1 lb)

1. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
2. Only in the standard version

#### 4.9 15kW 3U HP Models – 208V~480Vac Input (-4)

HP version models provide improved specifications compared to non HP versions and supports a universal wide AC input range. Note that max. output power with US region 208Vac input is only 60% of full rated power.

MODEL	6RL510-80HP <sup>3</sup>	6RL210-200HP	6RL120-360HP	6RL90-500HP
Voltage Range	0~80 V	0~200 V	0~360 V	0~500 V
Current Range	0~510 A	0~210 A	0~120 A	0~90 A
CP V-I Range	29.4V@510A ~ 80V@187.5A	71.4V@210A ~ 200V@75A	125V@120A ~ 360V@41.7A	166.7V@90A ~ 500V@30A
Voltage Ripple	<100mVpp <10mVrms	<300mVpp <40mVrms	<320mVpp <55mVrms	<350mVpp <70mVrms
U <sub>Min</sub> for I <sub>Max</sub> (Sink)	< 0.5 V	< 2.0 V	< 2.0 V	< 2.2 V
Insulation -DC to PE	±600 Vdc	±1000 Vdc	±1000 Vdc	±1500 Vdc
Insulation +DC to PE	+600 Vdc	+1000 Vdc	+1000 Vdc	+2000 Vdc
Power Range <sup>4</sup>	0~15000 W	0~15000 W	0~15000 W	0~15000 W
Resistance Range	0.02~25 Ω	0.033~50 Ω	0.1~180 Ω	0.16~340 Ω
Output Capacitance	23970 μF	7560 μF	1179 μF	540 μF
Efficiency	94.5%	94.5%	95.5%	95.5%
Weight	31kg/68.3lbs	31kg/68.3lbs	30kg/66.1lbs	31kg/68.3lbs

MODEL	6RL60-750HP	6RL40-1000HP	6RL30-1500HP	6RL20-2000HP
Voltage Range	0~750 V	0~1000 V	0~1500 V	0~2000 V
Current Range	0~60 A	0~40 A	0~30 A	0~20 A
CP V-I Range	250V@60A ~ 750V@20A	375V@40A ~ 1000V@15A	500V@30A ~ 1500V@10A	500V@30A ~ 1500V@10A
Voltage Ripple	<800mVpp <200mVrms	<1600mVpp <300mVrms	<2400mVpp <400mVrms	<2400mVpp <400mVrms
U <sub>Min</sub> for I <sub>Max</sub> (Sink)	< 2.2 V	< 5.2 V	< 5.2 V	< 5.2 V
Insulation -DC to PE	±1500 Vdc	±1500 Vdc	±1500 Vdc	±1500 Vdc
Insulation +DC to PE	+2000 Vdc	+2000 Vdc	+2000 Vdc	+2000 Vdc
Power Range <sup>4</sup>	0~15000 W	0~15000 W	0~15000 W	0~15000 W
Resistance Range	0.4~740 Ω	0.8~1300 Ω	2.5~3000 Ω	3.5~5300 Ω
Output Capacitance	540 μF	131 μF	60 μF	60 μF
Efficiency	95.5%	95.5%	95.5%	95.5%
Weight	31kg/68.3lbs	31kg/68.3lbs	31kg/68.3lbs	31kg/68.3lbs

### 4.10 15kW Models – 380V~480Vac Input (-4)

15 kW	Model			
	6RL15-510-80-4	6RL15-210-250-4	6RL15-120-360-4	6RL15-90-500-4
<b>AC supply</b>				
Voltage	342...528 V			
Phases	3ph, PE			
Frequency	50/60 Hz ±10%			
Efficiency <sup>(2)</sup>	≤ 94.5%	≤ 93.5%	≤ 93.5%	≤ 94.5%
<b>DC Input</b>				
Max. input voltage U <sub>Max</sub>	80 V	200 V	360 V	500 V
Max. input power P <sub>Max</sub>	15 kW	15 kW	15 kW	15 kW
Max. input current I <sub>Max</sub>	510 A	210 A	120 A	90 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>
Min. input voltage for I <sub>Max</sub>	0.73 V	2.3 V	2.3 V	4.6 V
Input capacitance	ca. 2310 µF	ca. 930 µF	ca. 930 µF	ca. 294 µF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm			
<b>Voltage regulation</b>				
Adjustment range	0...81.6 V	0...204 V	0...367.2 V	0...510 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>(3)</sup>	≤0.2%			
Remote sensing compensation	max. 5% U <sub>Max</sub>			
<b>Current regulation</b>				
Adjustment range	0...520.2 A	0...214.2 A	0...122.4 A	0...91.8 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>(3)</sup>	≤0.2%			
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>				
Adjustment range	0...15300 W	0...15300 W	0...15300 W	0...15300 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>(3)</sup>	≤0.2%			
<b>Resistance regulation</b>				
Adjustment range	0.006...10 Ω	0.033...50 Ω	0.1...180 Ω	0.16...340 Ω
Accuracy <sup>(4)</sup> (@23±5°C / 73±9°F)	≤1% of max. resistance ± 0.3% of rated current			
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			

1. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, that calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.
2. Typical value at 100% input voltage and 100% power
3. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher
4. Includes the accuracy of the displayed actual value

<b>15 kW</b>	<i>Model</i>			
	<i>6RL15-510-80-4</i>	<i>6RL15-210-250-4</i>	<i>6RL15-120-360-4</i>	<i>6RL15-90-500-4</i>
<b>Analog interface</b> <sup>(3)</sup>				
Set value inputs	U, I, P, R			
Actual value output	U, I			
Control signals	DC input on/off, remote control on/off, R mode on/off			
Status signals	CV, OVP, OT			
Galvanic isolation to the device	max. 1500 V DC			
Sample rate (set value inputs)	500 Hz			
<b>Insulation</b>	Allowed potential shift (floating voltage) on the DC input:			
Input (DC) to enclosure	±400 V DC	±725 V DC	±725 V DC	±1500 V DC
Input (AC) to input (DC)	±400 V DC	±1000 V DC	±1000 V DC	±1800 V DC
<b>Environment</b>				
Cooling	Temperature controlled fans			
Ambient temperature	0..50 °C (32...122°F)			
Storage temperature	-20...70 °C (-4...158°F)			
<b>Digital interfaces</b>				
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus, 1x GPIB (optional)			
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP, EtherCAT			
Galvanic isolation to the device	max. 1500 V DC			
<b>Terminals</b>				
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot			
Front side	USB-A			
<b>Dimensions</b>				
Enclosure (WxHxD)	19" x 3U x 668 mm (26.3")			
Total (WxHxD)	483 mm x 133 mm x 775 mm (19" x 5.2" x 30.5")			
<b>Standards</b>	EN 61010-1:2011-07, EN 50160:2011-02 (grid class 2), EN 61000-6-2:2016-05, EN 61000-6-3:2011-09 (radiation class B)			
<b>Weight</b>	~32 kg (70.5 lbs)	~32 kg (70.5 lbs)	~32 kg (70.5 lbs)	~32 kg (70.5 lbs)

1. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
2. Only in the standard version

<b>15 kW</b>	<i>Model</i>		
	<i>6RL15-60-750-4</i>	<i>6RL15-40-1000-4</i>	<i>6RL15-30-1500-4</i>
<b>AC supply</b>			
Voltage	342...528 V		
Phases	3ph, PE		
Frequency	50/60 Hz ±10%		
Efficiency <sup>2</sup>	≤ 94.5%	≤ 93.5%	≤ 94.5%
<b>DC Input</b>			
Max. input voltage U <sub>Max</sub>	750 V	1080 V	1500 V
Max. input power P <sub>Max</sub>	15 kW	15 kW	15 kW
Max. input current I <sub>Max</sub>	60 A	40 A	30 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>
Min. input voltage for I <sub>Max</sub>	6.9 V	6.9 V	9.2 V
Input capacitance	ca. 180 μF	ca. 310 μF	ca. 33 μF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm		
<b>Voltage regulation</b>			
Adjustment range	0...765 V	0...1101.6 V	0...1530 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81		
Display: Accuracy <sup>3</sup>	≤0.2%		
Remote sensing compensation	max. 5% U <sub>Max</sub>		
<b>Current regulation</b>			
Adjustment range	0...61.2 A	0...40.8 A	0...30.6 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81		
Display: Accuracy <sup>3</sup>	≤0.2%		
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>			
Adjustment range	0...15300 W	0...15300 W	0...15300 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81		
Display: Accuracy <sup>3</sup>	≤0.2%		
<b>Resistance regulation</b>			
Adjustment range	0.4...740 Ω	0.8...1300 Ω	2.5...3000 Ω
Accuracy <sup>4</sup> (@23±5°C / 73±9°F)	≤1% of max. resistance ± 0.3% of rated current		
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81		

1. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, which calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.
2. Typical value at 100% input voltage and 100% power
3. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher
4. Includes the accuracy of the displayed actual value

<b>15 kW</b>	<i>Model</i>		
	<i>6RL15-60-750-4</i>	<i>6RL15-40-1000-4</i>	<i>6RL15-30-1500-4</i>
<b>Analog interface</b> <sup>(3)</sup>			
Set value inputs	U, I, P, R		
Actual value output	U, I		
Control signals	DC input on/off, remote control on/off, R mode on/off		
Status signals	CV, OVP, OT		
Galvanic isolation to the device	max. 1500 V DC		
Sample rate (set value inputs)	500 Hz		
<b>Insulation</b>	Allowed potential shift (floating voltage) on the DC input:		
Input (DC) to enclosure	±1500 V DC	±1500 V DC	±1500 V DC
Input (AC) to input (DC)	±1800 V DC	±1800 V DC	±1800 V DC
<b>Environment</b>			
Cooling	Temperature controlled fans		
Ambient temperature	0..50 °C (32...122°F)		
Storage temperature	-20...70 °C (-4...158°F)		
<b>Digital interfaces</b>			
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus, 1x GPIB (optional)		
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP, EtherCAT		
Galvanic isolation to the device	max. 1500 V DC		
<b>Terminals</b>			
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot		
Front side	USB-A		
<b>Dimensions</b>			
Enclosure (WxHxD)	19" x 3U x 669 mm (26.3")		
Total (WxHxD)	483 mm x 133 mm x 775 mm (19" x 5.2" x 30.5")		
<b>Standards</b>	EN 61010-1:2011-07, EN 50160:2011-02 (grid class 2), EN 61000-6-2:2016-05, EN 61000-6-3:2011-09 (radiation class B)		
<b>Weight</b>	~32 kg (70.5 lbs)	~32 kg (70.5 lbs)	~32 kg (70.5 lbs)

1. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
2. Only in the standard version



### 4.11 30kW Models – 380V~480Vac Input (-4)

30 kW	Model			
	6RL30-1000-80-4	6RL30-420-200-4	6RL30-240-360-4	6RL30-180-500-4
<b>AC supply</b>				
Voltage	342...528 V			
Phases	3ph, PE			
Frequency	50/60 Hz ±10%			
Efficiency <sup>2</sup>	≤ 92.5%	≤ 93.5%	≤ 93.5%	≤ 94.5%
<b>DC Input</b>				
Max. input voltage U <sub>Max</sub>	80 V	200 V	360 V	500 V
Max. input power P <sub>Max</sub>	30 kW	30 kW	30 kW	30 kW
Max. input current I <sub>Max</sub>	1000 A	420 A	240 A	180 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>
Min. input voltage for I <sub>Max</sub>	0.73 V	2.3 V	2.3 V	4.6 V
Input capacitance	ca. 23970 μF	ca. 7560 μF	ca. 1860 μF	ca. 600 μF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm			
<b>Voltage regulation</b>				
Adjustment range	0...81.6 V	0...204 V	0...367.2 V	0...510 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>3</sup>	≤0.2%			
Remote sensing compensation	max. 5% U <sub>Max</sub>			
<b>Current regulation</b>				
Adjustment range	0...1020 A	0...428.8 A	0...244.8 A	0...183.6 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>3</sup>	≤0.2%			
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>				
Adjustment range	0...30600 W	0...30600 W	0...30600 W	0...30600 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>1</sup> (@23±5°C / 73±9°F)	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>3</sup>	≤0.2%			
<b>Resistance regulation</b>				
Adjustment range	0.003...5 Ω	0.0165...25 Ω	0.05...90 Ω	0.08...170 Ω
Accuracy <sup>4</sup> (@23±5°C / 73±9°F)	≤1% of max. resistance ± 0.3% of rated current			
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			

5. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, that calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.
6. Typical value at 100% input voltage and 100% power
7. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher
8. Includes the accuracy of the displayed actual value

<b>30 kW</b>	<i>Model</i>			
	<i>6RL30-1000-80-4</i>	<i>6RL30-420-200-4</i>	<i>6RL30-240-360-4</i>	<i>6RL30-180-500-4</i>
<b>Analog interface</b> <sup>(3)</sup>				
Set value inputs	U, I, P, R			
Actual value output	U, I			
Control signals	DC input on/off, remote control on/off, R mode on/off			
Status signals	CV, OVP, OT			
Galvanic isolation to the device	max. 1500 V DC			
Sample rate (set value inputs)	500 Hz			
<b>Insulation</b>				
	Allowed potential shift (floating voltage) on the DC input:			
Negative DC to PE	±500 V DC	±800 V DC	±725 V DC	±1500 V DC
Positive DC to PE	±600 V DC	±1000 V DC	±1000 V DC	±2000 V DC
AC Input to PE	2500 V DC	2500 V DC	2500 V DC	2500 V DC
AC Input to DC Terminal	2500 V DC	2500 V DC	2500 V DC	2500 V DC
<b>Environment</b>				
Cooling	Temperature controlled fans			
Ambient temperature	0..50 °C (32...122°F)			
Storage temperature	-20...70 °C (-4...158°F)			
<b>Digital interfaces</b>				
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus			
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP, EtherCAT			
Galvanic isolation to the device	max. 1500 V DC			
<b>Terminals</b>				
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot			
Front side	USB-A			
<b>Dimensions</b>				
Enclosure (WxHxD)	19" x 4U x 670 mm (26.4")			
Total (WxHxD)	483 mm x 178 mm x 775 mm (19" x 7" x 30.5")			
<b>Standards</b>				
	EN 61010-1:2011-07, EN 50160:2011-02 (grid class 2), EN 61000-6-2:2016-05, EN 61000-6-3:2011-09 (radiation class B)			
<b>Weight</b>	~44 kg (97 lbs)	~44 kg (97 lbs)	~44 kg (97 lbs)	~44 kg (97 lbs)

3. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
4. Only in the standard version

<b>30 kW</b>	<i>Model</i>			
	<i>6RL30-120-750-4</i>	<i>6RL30-80-1000-4</i>	<i>6RL30-60-1500-4</i>	<i>6RL30-40-2000-4</i>
<b>AC supply</b>				
Voltage	342...528 V			
Phases	3ph, PE			
Frequency	50/60 Hz ±10%			
Efficiency <sup>(2)</sup>	≤ 94.5%	≤ 93.5%	≤ 94.5%	≤ 94.5%
<b>DC Input</b>				
Max. input voltage U <sub>Max</sub>	750 V	1000 V	1500 V	2000 V
Max. input power P <sub>Max</sub>	30 kW	30 kW	30 kW	30 kW
Max. input current I <sub>Max</sub>	120 A	80 A	60 A	40 A
Overvoltage protection range	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>	0...1.1 * U <sub>Max</sub>
Overcurrent protection range	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>	0...1.1 * I <sub>Max</sub>
Overpower protection range	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>	0...1.1 * P <sub>Max</sub>
Max. allowed input voltage	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>	1.2 * U <sub>Nom</sub>
Min. input voltage for I <sub>Max</sub>	6.9 V	6.9 V	9.2 V	14 V
Input capacitance	ca. 180 µF	ca. 130 µF	ca. 60 µF	ca. 60 µF
Temp.coef. for set values Δ/K	Voltage / current: 100 ppm			
<b>Voltage regulation</b>				
Adjustment range	0...765 V	0...1020 V	0...1530 V	0...2040 V
Stability at ΔI	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>	< 0.05% U <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>	< 0.1% U <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>(3)</sup>	≤0.2%			
Remote sensing compensation	max. 5% U <sub>Max</sub>			
<b>Current regulation</b>				
Adjustment range	0...122.4 A	0...81.6 A	0...61.2 A	0...40.8 A
Stability at ΔU	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>	< 0.15% I <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>	< 0.2% I <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>(3)</sup>	≤0.2%			
Compensation 10-90% ΔU <sub>DC</sub>	< 0.6 ms	< 0.6 ms	< 0.6 ms	< 0.6 ms
<b>Power regulation</b>				
Adjustment range	0...30600 W	0...30600 W	0...30600 W	0...30600 W
Stability at ΔI / ΔU	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>	< 0.75% P <sub>Max</sub>
Accuracy <sup>(1)</sup> (@23±5°C / 73±9°F)	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>	< 1% P <sub>Max</sub>
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			
Display: Accuracy <sup>(3)</sup>	≤0.2%			
<b>Resistance regulation</b>				
Adjustment range	0.2...370 Ω	0.4...650 Ω	1.25...1500 Ω	1.8...3300 Ω
Accuracy <sup>(4)</sup> (@23±5°C / 73±9°F)	≤1% of max. resistance ± 0.3% of rated current			
Display: Adjustment resolution	See section 6.2.6, "Available resolutions by voltage models:" on page 81			

5. Related to the nominal values, the accuracy defines the maximum deviation between an adjusted value and the true (actual) value on the DC input. Example: a 170 A model has min. 0.4% current accuracy, that calculates as 680 mA. When adjusting the current to 80 A, the actual current on the DC input is allowed to differ by a maximum of 680 mA, which means it may be between 79.32 A and 80.68 A.
6. Typical value at 100% input voltage and 100% power
7. The display accuracy adds to the accuracy of the related actual value on the DC input, so the display accuracy will be lower, i.e. the error will be higher
8. Includes the accuracy of the displayed actual value

<b>30 kW</b>	<i>Model</i>			
	<i>6RL30-120-750-4</i>	<i>6RL30-80-1000-4</i>	<i>6RL30-60-1500-4</i>	<i>6RL30-40-2000-4</i>
<b>Analog interface</b> <sup>(3)</sup>				
Set value inputs	U, I, P, R			
Actual value output	U, I			
Control signals	DC input on/off, remote control on/off, R mode on/off			
Status signals	CV, OVP, OT			
Galvanic isolation to the device	max. 1500 V DC			
Sample rate (set value inputs)	500 Hz			
<b>Insulation</b>				
	Allowed potential shift (floating voltage) on the DC input:			
Negative DC to PE	±1500 V DC	±1500 V DC	±1500 V DC	±1500 V DC
Positive DC to PE	±2000 V DC	±2000 V DC	±2000 V DC	±2000 V DC
AC Input to PE	2500 V DC	2500 V DC	2500 V DC	2500 V DC
AC Input to DC Terminal	2500 V DC	2500 V DC	2500 V DC	2500 V DC
<b>Environment</b>				
Cooling	Temperature controlled fans			
Ambient temperature	0..50 °C (32...122°F)			
Storage temperature	-20...70 °C (-4...158°F)			
<b>Digital interfaces</b>				
Featured	1x USB-B for communication, 1x USB-A for functions and logging, 1x Master-slave bus			
Interface modules slot <sup>(2)</sup>	optional: CANopen, Profibus, Profinet, RS232, CAN, Ethernet, ModBus TCP, EtherCAT			
Galvanic isolation to the device	max. 1500 V DC			
<b>Terminals</b>				
Rear side	Share Bus, DC input, AC input/output, remote sensing, analog interface, USB-B, master-slave bus, Interface module slot			
Front side	USB-A			
<b>Dimensions</b>				
Enclosure (WxHxD)	19" x 4U x 670 mm (26.4")			
Total (WxHxD)	483 mm x 178 mm x 775 mm (19" x 7" x 30.5")			
<b>Standards</b>				
	EN 61010-1:2011-07, EN 50160:2011-02 (grid class 2), EN 61000-6-2:2016-05, EN 61000-6-3:2011-09 (radiation class B)			
<b>Weight</b>	~44 kg (97 lbs)	~44 kg (97 lbs)	~44 kg (97 lbs)	~44 kg (97 lbs)

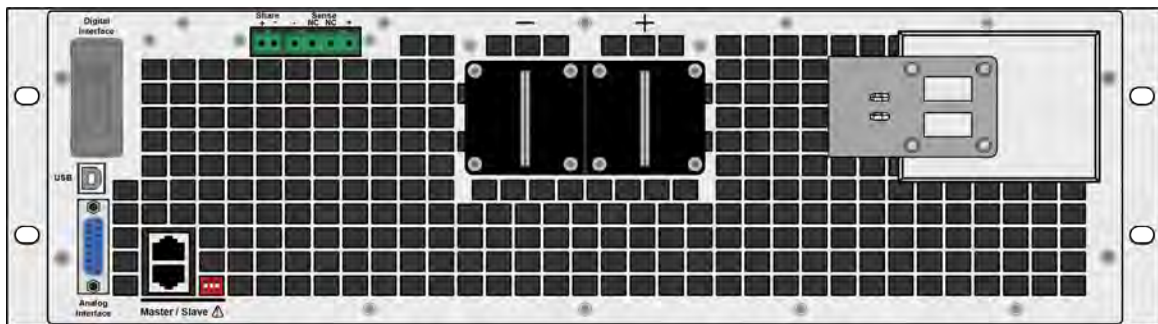
3. For technical specifications of the analog interface see section 6.5.3.4, "Analog Interface Specifications" on page 106.
4. Only in the standard version

## 4.12 Mechanical Chassis Outlines

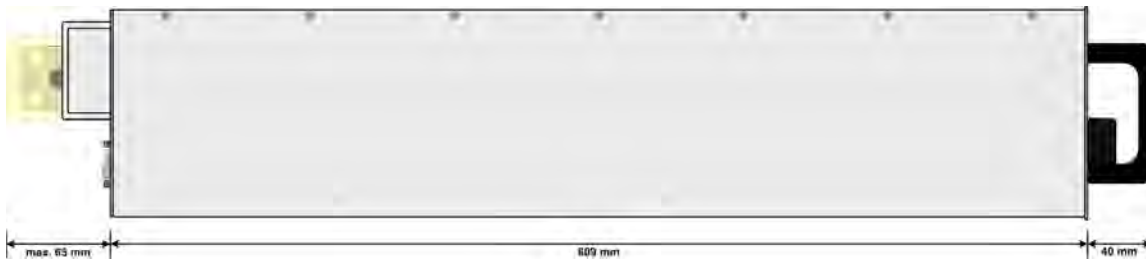
### 4.12.1 3U Height Models



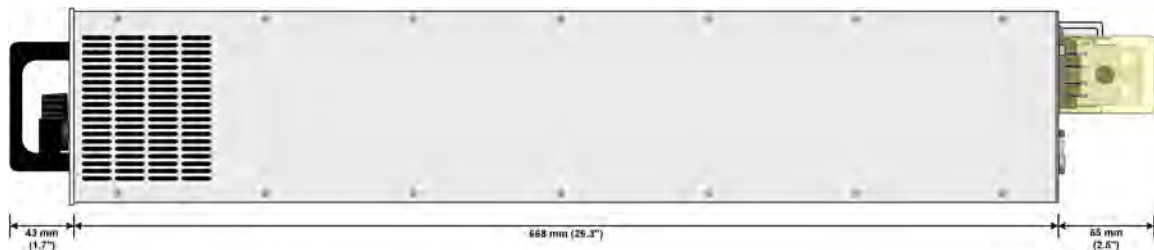
Front view - 3U



Rear Panel – 3U



Left Side – 3U



Right Side- 3U

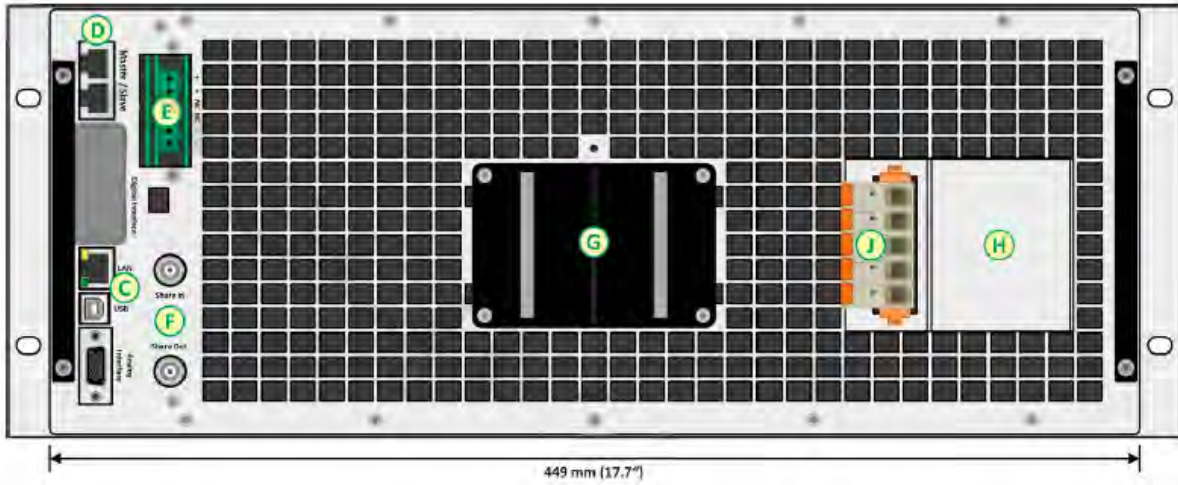


Top view

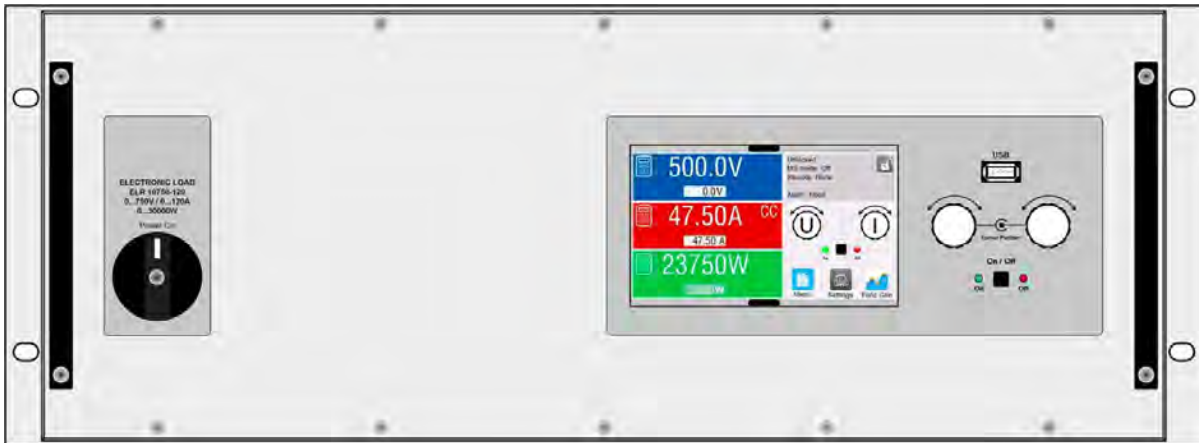
#### 4.12.2 4U Height Models



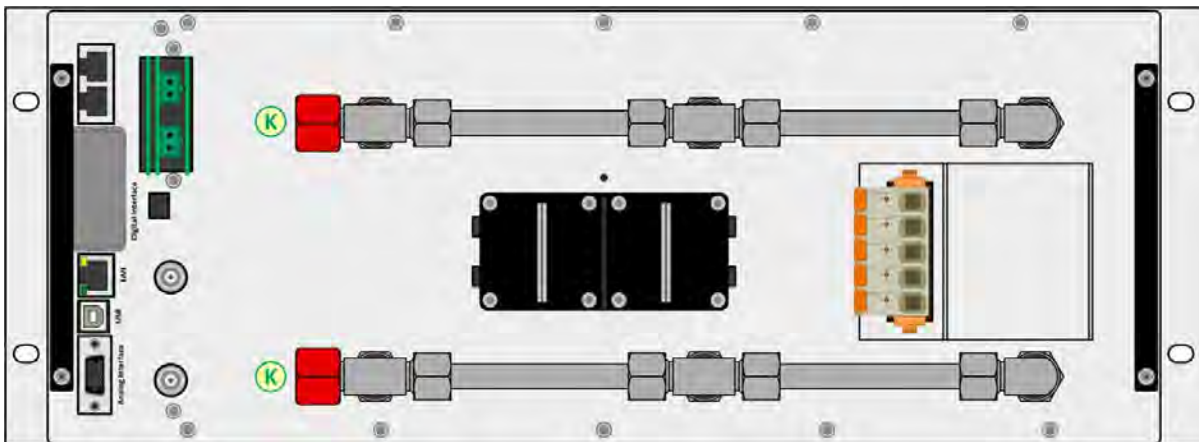
Front view – 4U Air Cooled



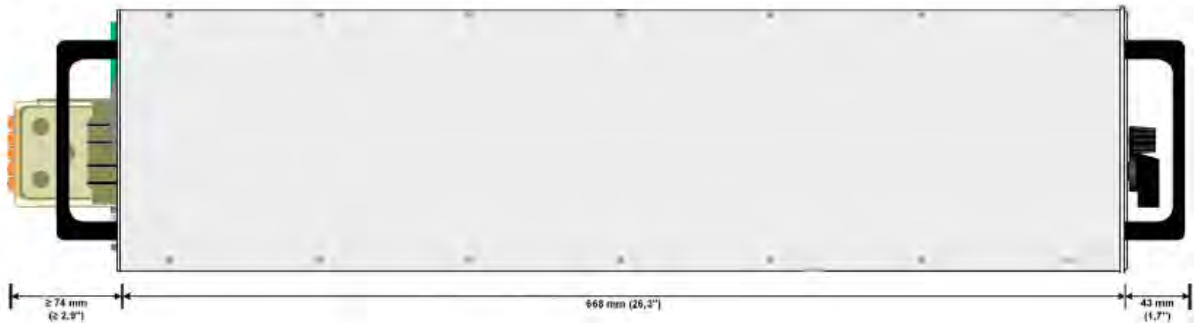
Rear Panel – 4U Air Cooled



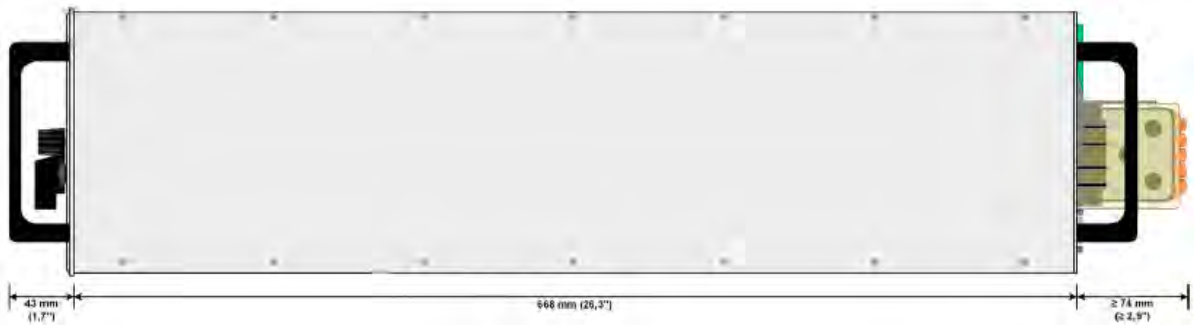
Front View – 4U Water Cooled (WC)



Rear Panel – 4U Water Cooled (WC)



Left Side – 4U



Right Side- 3U



Top view



## 5 Unpacking and Installation

### 5.1 Packaging

It is strongly recommend to retain the original packaging used to ship the unit in case the unit ever needs to be returned for service or sent to a different location for re-deployment. The original packaging will provide proper protection for the unit during transport.

If the unit is to be stored for an extended period, use of the original packaging is recommended as well.

If retention is not possible or desired, the packaging should be disposed of in an environmentally responsible way.

### 5.2 Inspection

The 6RL Series of DC power supplies are carefully inspected before shipment. Upon receipt and unpacking, always perform a careful visual inspection of the unit and the included ship kit accessories. If instrument damage has occurred during transport, please inform Adaptive Power Systems' nearest sales and service office or representative.



**Note:** Do not connect a visibly damaged unit to the mains and attempt to use.

### 5.3 Ship Kit

The following items are including in the unit's ship kit. The ship kit is normally placed on top of the unit in its shipping box or container. **Do not** throw out the ship kit with the packaging of the unit.

Item	Description	Quantity
A	Share Bus plug	1
B	Remote sensing plug	1
C	1.8 m USB cable	1
D	Set of DC terminal covers	1 Set
E	Share/Sense terminal cover (only for models from 750 V)	1
F	USB stick with documentation and software	1
G	AC connector plug (clamp type)	1
H	Set for strain relief (pre-mounted)	1 Set

Table 5-1: Ship Kit Content

## 5.4 Check AC Line Voltage

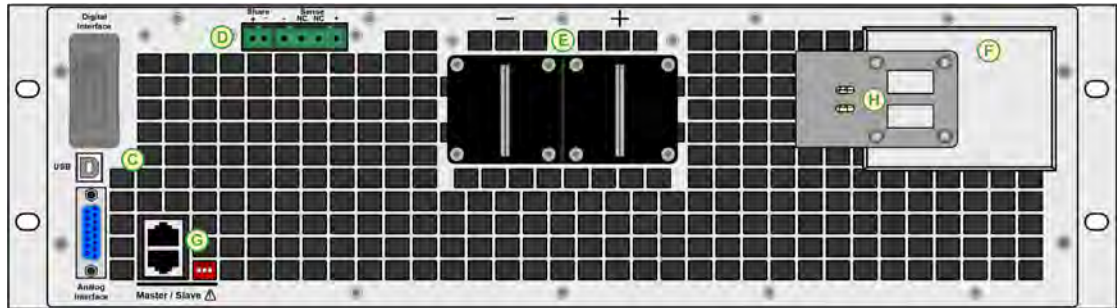
The 6RL Series load can be ordered with one of two available 3-phase AC input voltage configurations. Prior to connecting the DC load to the local mains, it is important to check the type label on the unit to verify that its AC input configuration matches the local utility power.



**Note:** Do not connect the electronic load to the mains if the AC input voltage, phasing and frequency does not match.

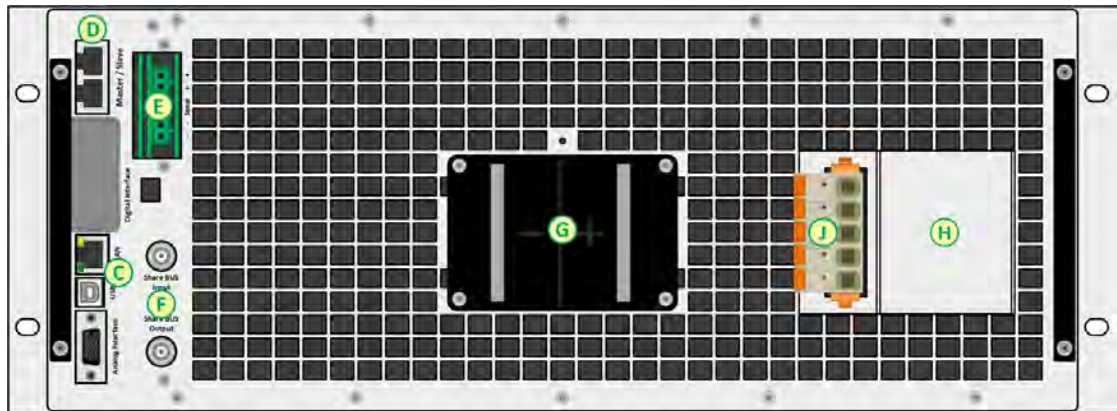
## 5.5 Rear Panel Connections

All connections for input power and DC load input are made at the rear panel of the units. The same applies to digital interfaces and Analog I/O. The rear panel also contains the Share bus connectors. See reference image below.



Rear panel connectors legend:

C	Control Interface (Analog/Digital)	D	Share bus and remote voltage sensing connector
E	DC Input (Terminal Type 1 shown)	F	AC Input Connection
G	Master/Slave Ports	H	AC Input plug fixture and strain relief



Rear panel connectors legend:

C	Control Interface (Analog/Digital)	D	Master/Slave Ports
E	remote voltage sensing connector	F	Share bus
G	DC Input (Terminal Type 1 shown)	H	AC Input plug fixture and strain relief
J	AC Input Connection		

## 5.6 AC Input Connections

### 5.6.1 Mains Supply

All APS 6RL models require 3 phase L-L voltage of either 208Vac L-L (Models numbers ending in “-2”) or 380Vac~480Vac L-L (Models ending in “-4”) three-phase grid connection depending on the model number. . The required mains plug is 4-pole, three phases plus ground (PE). Following phases are required for the AC supply:

Nominal power	Supply from grid	Supply type
3100 W (1 unit)	L1+L2 or L2+L3 or L1+L3, PE	Three-phase, 208 V, L-L, 120° rotation angle
6200 W (1 unit)	L1, L2, L3, PE	Three-phase, 208 V, L-L, 120° rotation angle
9300 W (1 unit)	L1, L2, L3, PE	Three-phase, 208 V, L-L, 120° rotation angle

Table 5-2: 208Vac Models Grid Connection requirement

Nominal power	Supply from grid	Supply type
5000 W	L2, L3, PE	Three-phase, 380~480 V, L-L, 120° rotation angle
≥10000 W	L1, L2, L3, PE	Three-phase, 380~480 V, L-L, 120° rotation angle

Table 5-3: 380Vac~480Vac Models Grid Connection requirement

### 5.6.2 Wire Sizing – 208V AC Input “-2” Models

For the sizing of wiring cross section, the power intake of the unit and the cable length are decisive. The table below gives the maximum input current for each phase.

**Note:** The PE wire size should be same as higher phase current wire size.

Based on the connection of a **stand-alone unit**:

Nominal power	L1		L2		L3	
	∅	I <sub>max</sub>	∅	I <sub>max</sub>	∅	I <sub>max</sub>
3100 W	-	-	AWG 14	16 A	AWG 14	16 A
6100 W	AWG 13	28 A	AWG 13	16 A	AWG 13	28 A
9300 W	AWG 13	28 A	AWG 13	28 A	AWG 13	28 A
15000 W (4U Models)	AWG 8	56 A	AWG 8	56 A	AWG 8	56 A

### 5.6.3 Wire Sizing – 380V~480V AC Input “-4” Models

For the sizing of wiring cross section, the power intake of the unit and the cable length are decisive. The table below gives the maximum input current for each phase.

**Note:** The PE wire size should be same as higher phase current wire size.

Based on the connection of a **stand-alone unit**:

Nominal power	L1		L2		L3	
	∅	I <sub>max</sub>	∅	I <sub>max</sub>	∅	I <sub>max</sub>
5 kW	-	-	1.5 mm <sup>2</sup>	13 A	1.5 mm <sup>2</sup>	13 A
10 kW	2.5 mm <sup>2</sup>	23 A	2.5 mm <sup>2</sup>	13 A	2.5 mm <sup>2</sup>	13 A
15 kW	2.5 mm <sup>2</sup>	23 A	2.5 mm <sup>2</sup>	23 A	2.5 mm <sup>2</sup>	23 A
30 kW (4U Models)	10 mm <sup>2</sup>	49 A	10 mm <sup>2</sup>	49 A	10 mm <sup>2</sup>	49 A

5.6.4 AC Line Cord – 208Vac “-2” Models – 3U

The included connection plug can receive soldered cable ends or such with cable end sleeves of up to 16 mm<sup>2</sup> (AWG 6) for 208Vac “-2” models. The longer the connection cable, the higher the voltage loss due to the cable resistance. Therefore, the mains cables should be kept as short as possible or use a bigger cross section. If possible, all three phase of a three-phase supply should be wired so that no phase is missing if the cable is going to be used for another model with different power rating.

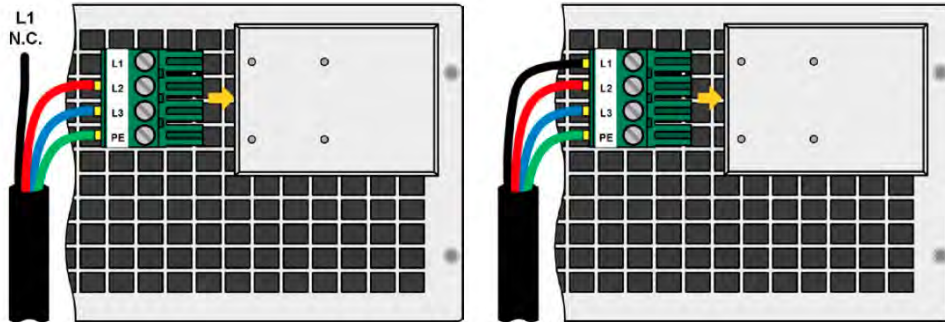


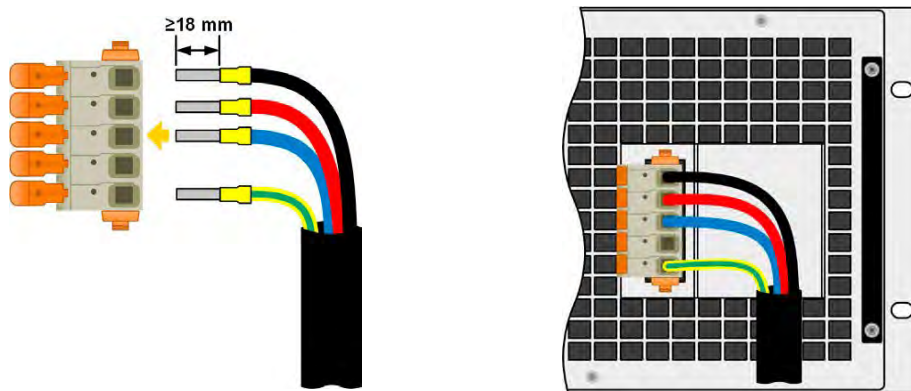
Figure 5-2: AC Input Mating Connector- (Cable shown not included)

5.6.5 AC Line Cord – 208Vac “-2” Models – 4U

The so-called US208V models are also delivered with a 5 pole AC plug. This plug is connected to 3-phase AC supply, according to the labeling next the plug (filter housing). Required are following phases:

Rated power	Inputs on AC plug	Supply type	Configuration
15 kW	L1, L2, L3, (N), PE	Three-phase (3P)	Delta

The included connection plug can receive lose/soldered cable ends of up to 16 mm<sup>2</sup> (AWG 6). The longer the connection cable, the higher the voltage loss due to the cable resistance. Therefore the mains cables should be kept as short as possible or use bigger cross section. Connection scheme.



Example for AC cable with four conductors. (AC input Cable not included with unit).

### 5.6.6 AC Line Cord – 380V~480Vac “-4” Models -3U

The included connection plug can receive soldered cable ends or such with cable end sleeves of up to 6 mm<sup>2</sup> for 380V~480Vac “-4” models. The longer the connection cable, the higher the voltage loss due to the cable resistance. Therefore, the mains cables should be kept as short as possible or use a bigger cross section. If possible, all three phase of a three-phase supply should be wired so that no phase is missing if the cable is going to be used for another model with different power rating.

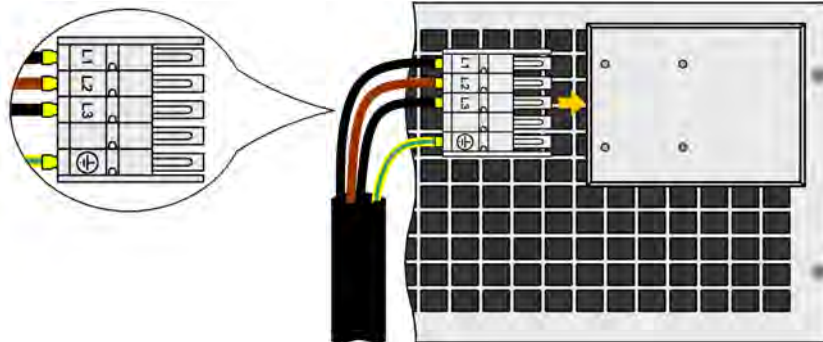


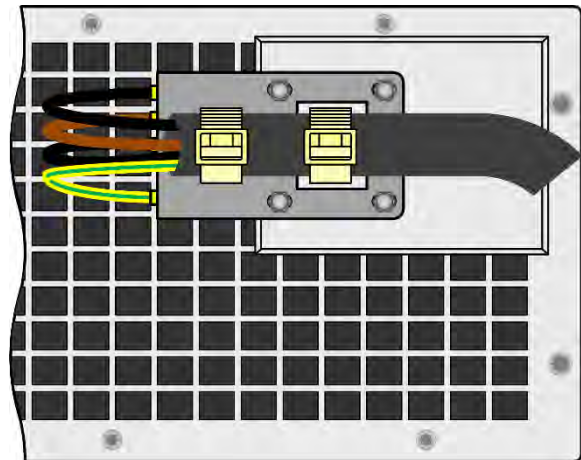
Figure 5-3: AC Input Mating Connector- (Cable shown not included)

### 5.6.7 Strain Relief and plug fixture – 3U

There is a standard fixture mounted to the AC input connector block on the rear. It is used to prevent the AC plug from loosening and disconnecting due to vibrations or other mechanical shock. The same fixture is also used as strain relief.

Using the 4x M3 nuts, it is recommend to mount the fixture to the AC filter block every time the AC plug has been unplugged and plugged in again.

It is furthermore recommended to install the strain relief by using suitable cable straps (not included), as depicted in the figure to the right.

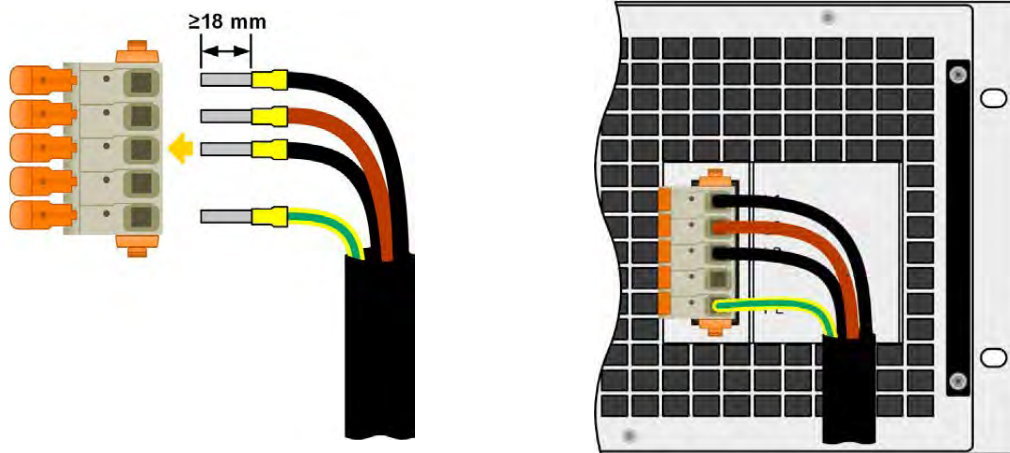


5.6.8 AC Line Cord – 380V~480Vac “-4” Models -4U

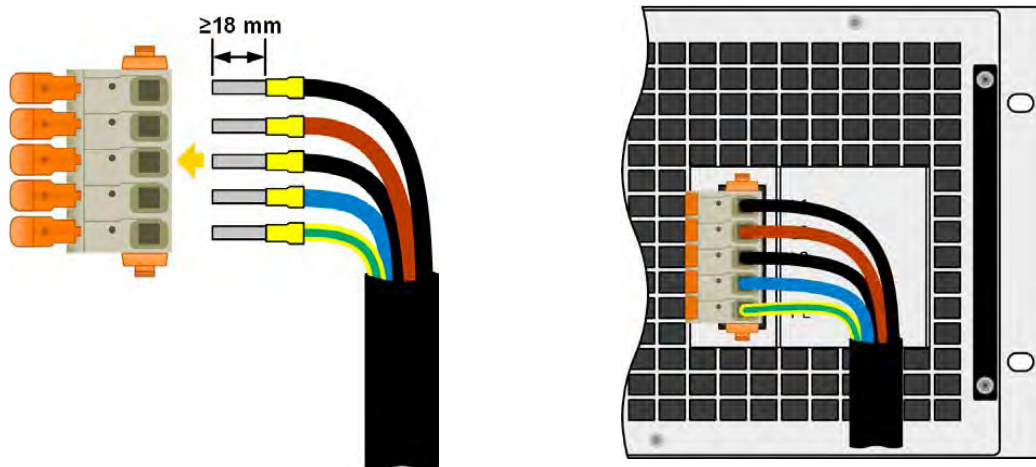
The device is delivered with a 5 pole AC plug. This plug is connected to 3-phase AC supply, according to the labeling next to the plug (filter housing). Required are following phases.

Rated power	Inputs on AC plug	Supply type	Configuration
30 kW	L1, L2, L3, (N), PE	Three-phase (3P)	Delta

The included connection plug can receive crimped cable ends of up to 16 mm<sup>2</sup>. The longer the connection cable, the higher the voltage loss due to the cable resistance. Therefore the mains cable should be kept as short as possible or have an even bigger cross section. Cables with 4 or 5 conductors can be used. When using a cable with N conductor, it's allowed to clamp it into the spare pin of the AC plug.



Example for AC cable with four conductors. (AC input Cable not included with unit).



Example for AC cable with five conductors. (AC input Cable not included with unit).

### 5.6.9 Gird Connection Variations

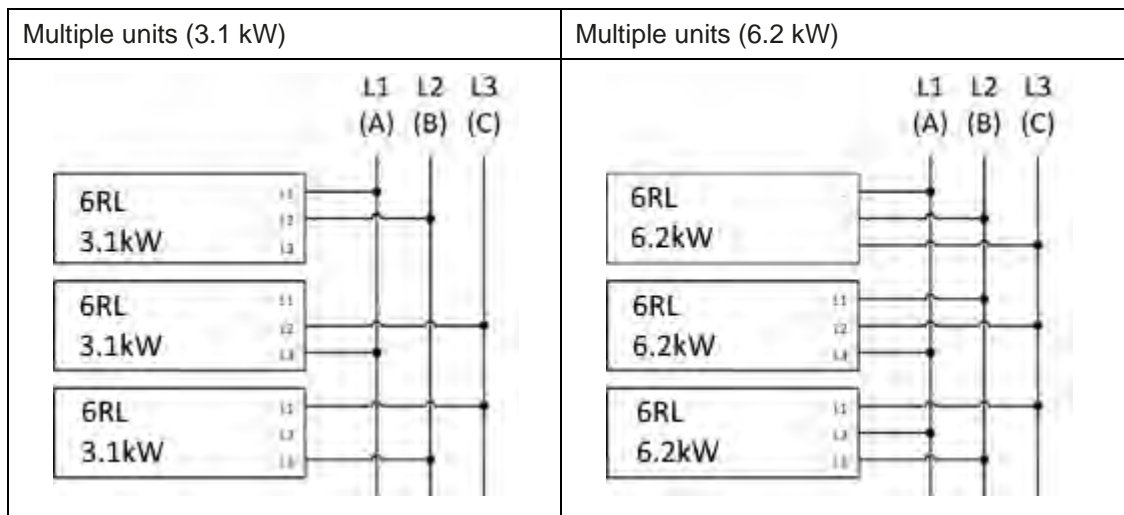
Depending on the max. power rating of a certain model, it requires two or three phases of a three-phase AC supply. In case multiple units with 5kW or 10 kW power rating are connected to the same mains connection, it is important to ensure balanced current distribution on the three phases. The table in paragraphs 5.6.2 and 5.6.3 shows the phase currents.

The 15 kW models consume balanced current on all three phases. As long as only 15kW models are installed, no unbalanced AC load is expected. Mixed systems with units of different power ratings are not automatically balanced. Load balance can be achieved however given a certain number of units by calculation based on phase currents per unit.

### 5.6.10 Connection Multiple Loads to one Grid

When connecting more than one unit to the same supply point, ideally models with the same nominal power, it is recommended to take ensure balanced current distribution on the phases. This can be achieved by considering the single phase current of the particular models and by varying the supply phases you connect to the AC plug.

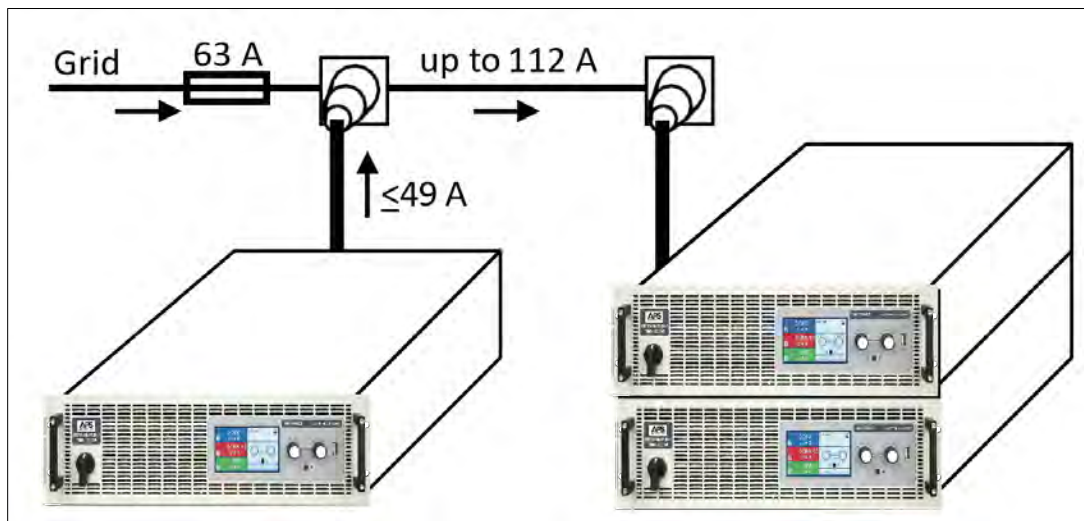
Because the table above states “use phases L2 and L3 to power a 3.1 kW model”, even multiple units with this power rating would be intentionally connected to L2 and L3, while not using L1. With the 6.2kW it is different, because the shared phases have a higher current. A fully balanced current can be achieved when having three units or a multiple of 3, while with an even number of units the current can be only distributed as good as possible by connecting the units to different phases. See examples below.



### 5.6.11 Installation Issue for Energy Recovering Devices

A regenerative Load device converts the consumed DC energy into AC and feeds it back into the local power grid. The generated current adds to the grid current (see schematic below) and this can lead to an overload of the existing electrical installation. Considering any two outlets, no matter of what kind they are, there is usually no extra fusing installed in between. In case of a defect in the AC part (i.e. short-circuit) of any consumer device or when there are multiple devices connected which could take a higher power, the total current could flow across wires which are not laid out for this higher current. It could lead to damage or even fire in the wires or connection points.

In order to avoid damages and accidents, the existing installation concept must be taken into regard before installing such recovering devices. Schematic depiction with 1 recovering device and consumers.



When running a higher number of recovering, i. e. energy back feeding units on the same leg of the installation, the total currents per phase increases accordingly.



### 5.6.12 AC Input Fuses

This product is fitted with internal mains input fuses. If any of these need to be replaced, please contact customer service.

This unit is protected by up to six 6.3 x 32 mm fuses (500 V, ceramic) inside the unit. **Check the fuse rating for the DC Mode based on input voltage configuration in section 4, “Technical Specifications” on page 27.** To replace these, the unit must first be disconnected from the AC supply. Allow 15 minutes for any charged internal circuits to fully discharge. Remove the top cover to access the 1 to 3 power modules in black plastic housings, each of which holds two of the fuses.



Note: Removing the top cover and replacing fuses should only be performed by trained and qualified personnel.

#### Step 1: Opening the unit

1. Switch off at the mains switch and remove plug.
2. Remove the top cover of the unit (5 screws at the back, 5 on the front, 7 on each side, all Torx 10)
3. Remove the plastic cover(s) of the power modules.

#### Step 2: Replacing a defect fuse.

1. As it is usually unknown which fuse is defect, they should all be checked. The fuses are on the front sidewall (looking from the front of the unit) of the power modules and are covered with a soft plastic cap.
2. Remove the soft plastic cap from the fuse to be tested and carefully pry out the fuse with a flat screwdriver.
3. Check whether the fuse is intact with a multi-meter, and if defective, replace with a similar type (size, rating, delay)
4. Repeat step 2 for all fuses.

Once all fuses have been checked and replaced, and if no other defect is apparent, the unit can be reassembled (Step 1 in reverse order)

## 5.7 Grounding Requirements



The unit is grounded via the AC Input. A line cord with proper Earth Ground must be used at all times. Correct grounding of your electrical system infrastructure according to applicable national standards must also be observed.

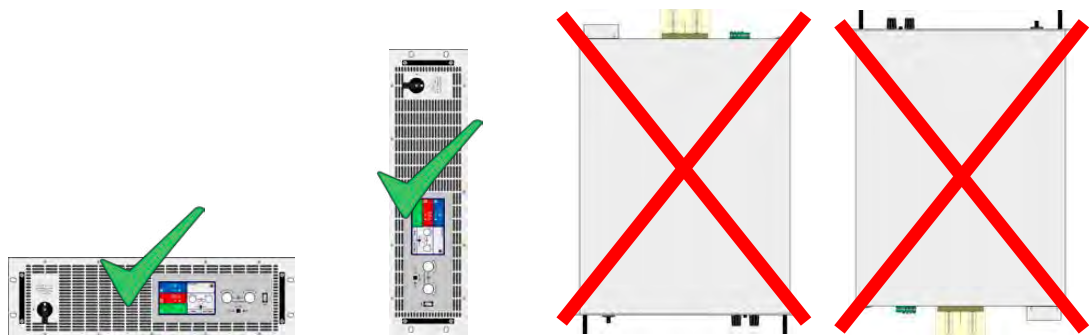
## 5.8 Rack Mounting

The 6RL Series chassis is designed to be rack mounted in a standard 19 inch rack for system applications. Zero stacking with other units or test equipment is possible. The depth of the unit and its weight must be taken into account.

The mounting brackets provided to fix the unit in a 19" cabinet can be removed so that the unit can be operated on any flat surface as a desktop unit.

- Select the location for the unit so that the connection to the load is as short as possible.
- Leave sufficient space behind the equipment, minimum 30 cm/2.5ft, for ventilation

Acceptable and unacceptable installation positions are shown below:



## 5.9 Bench Use

The handles on the front are for sliding in and out of the cabinet. Slots on the front plate are provided for fixing the unit (rack-mount screws not included). The 6RL Series chassis is not equipped with surface protection feet as it is intended primarily for 19" rack mount use. For use on the bench, use protective sheet to prevent damage to tabletop surfaces.

## 5.10 Connection to Water Supply (WC Models)

If already available, the water supply should be connected and any further measures related to water cooling installation should be carried out before the AC supply for the device is connected, let alone the unit is powered. **Correct installation and connection, test for water tightness and subsequent operation are the sole responsibility of the operator or end user.**

### 5.10.1 WC Requirements

Following requirement for the water and the ambience must be met:

- Ambient temperature: max. +50 °C (122 °F)
- Water intake temperature: min. +15 °C (59 °F), max. 33 °C (92 °F)
- Rate of flow: min. 12 l/min (3.17 gal/min)
- Corrosion protection (additive): Ethylene glycol
- Water hardness: soft (calcium carbonate <2 mmol/l)
- Water pressure: min. 1 bar (14 psi), max. 4 bar (58 psi)

### 5.10.2 Connection Points

The device has three separate cooling blocks internally, each with its own water pipe. All pipes are led out and connected outside of the device. The water will thus flow through all three pipes in parallel. On the rear of the device are two taps (tee pieces) for water connection:



- Tap: tee piece
- Thread: M16x1.5

Which one of the two taps is used for intake and outlet is arbitrary. For later use it's only important to have a sufficient amount of water flowing through the pipes, along with a certain water intake temperature.

The hose connection is either directly done on the tee, using the metric thread, or by using a hose tail swivel, for example one from company Schwer Fittings, type SA-DKL90. This swivel is already sealing upon mount, using a 24° metal cone.

### 5.10.3 Operation and Supervision

Once the water cooling is installed and running, there is one primary value left to supervise permanently, the so- called dew point. Depending on the temperature of water on the intake in combination with the humidity of ambient air and also the air inside the device water can condensate, i. e. dew inside the device. This must avoided under all circumstances! It means, it might be required to have regulated water cooling system in order to react to varying ambient conditions.

The dew point is defined in several norms, for instance DIN 4108. The table below defines the dew point (air humidity to water) in °C in the upper table and in °F in the lower table at specific ambient temperatures and air humidity levels. The intake water temperature must always be higher than the dew point.

Ambient	Relative air humidity in per cent										
	45%	50%	55%	60%	65%	70%	75%	80%	85%	90%	95%
14°C	2.2	3.76	5.1	6.4	7.58	8.67	9.7	10.71	11.64	12.55	13.36
15°C	3.12	4.65	6.07	7.36	8.52	9.63	10.7	11.69	12.62	13.52	14.42
16°C	4.07	5.59	6.98	8.29	9.47	10.61	11.68	12.66	13.63	14.58	15.54
17°C	5	6.48	7.92	9.18	10.39	11.48	12.54	13.57	14.5	15.36	16.19
18°C	5.9	7.43	8.83	10.12	11.33	12.44	13.48	14.56	15.41	16.31	17.25
19°C	6.8	8.33	9.75	11.09	12.26	13.37	14.49	15.47	16.4	17.37	18.22
20°C	7.73	9.3	10.72	12	13.22	14.4	15.48	16.46	17.44	18.36	19.18
21°C	8.6	10.22	11.59	12.92	14.21	15.36	16.4	17.44	18.41	19.27	20.19
22°C	9.54	11.16	12.52	13.89	15.19	16.27	17.41	18.42	19.39	20.28	21.22
23°C	10.44	12.02	13.47	14.87	16.04	17.29	18.37	19.37	20.37	21.34	22.23
24°C	11.34	12.93	14.44	15.73	17.06	18.21	19.22	20.33	21.37	22.32	23.18
25°C	12.2	13.83	15.37	16.69	17.99	19.11	20.24	21.35	22.27	23.3	24.22
26°C	13.15	14.84	16.26	17.67	18.9	20.09	21.29	22.32	23.32	24.31	25.16
27°C	14.08	15.68	17.24	18.57	19.83	21.11	22.23	23.31	24.32	25.22	26.1
28°C	14.96	16.61	18.14	19.38	20.86	22.07	23.18	24.28	25.25	26.2	27.18
29°C	15.85	17.58	19.04	20.48	21.83	22.97	24.2	25.23	26.21	27.26	28.18
30°C	16.79	18.44	19.96	21.44	23.71	23.94	25.11	26.1	27.21	28.19	29.09

Ambient	Relative air humidity in per cent										
	45%	50%	55%	60%	65%	70%	75%	80%	85%	90%	95%
58°F	36	38.8	41.2	43.6	45.7	47.7	49.5	51.3	53	54.6	56.1
59°F	37.7	40.4	43	45.3	47.4	49.4	51.3	53.1	54.8	56.4	58
61°F	39.4	42.1	44.6	47	49.1	51.1	53.1	54.8	56.6	58.3	60
63°F	41	43.7	46.3	48.6	50.8	52.7	54.6	56.5	58.1	59.7	61.2
65°F	42.7	45.4	47.9	50.3	52.4	54.4	56.3	58.3	59.8	61.4	63.1
67°F	44.3	47	49.6	52	54.1	56.1	58.1	59.9	61.6	63.3	64.8
68°F	46	48.8	51.3	53.6	55.8	58	59.9	61.7	63.4	65.1	66.6
70°F	47.5	50.4	52.9	55.3	57.6	59.7	61.6	63.4	65.2	66.7	68.4
72°F	49.2	52.1	54.6	57.1	59.4	61.3	63.4	65.2	67	68.6	70.2
74°F	50.8	53.7	56.3	58.8	60.9	63.2	65.1	66.9	68.7	70.5	72.1

Ambient	Relative air humidity in per cent										
	45%	50%	55%	60%	65%	70%	75%	80%	85%	90%	95%
76°F	52.5	55.3	58	60.4	62.8	64.8	66.6	68.6	70.5	72.2	73.8
77°F	54	56.9	59.7	62.1	64.4	66.4	68.5	70.5	72.1	74	75.6
79°F	55.7	58.8	61.3	63.9	66.1	68.2	70.4	72.2	74	75.8	77.3
81°F	57.4	60.3	63.1	65.5	67.7	70	72.1	74	75.8	77.4	79
83°F	59	61.9	64.7	66.9	69.6	71.8	73.8	75.8	77.5	79.2	81
85°F	60.6	63.7	66.3	68.9	71.3	73.4	75.6	77.5	79.2	81.1	82.8
86°F	62.3	65.2	68	70.6	74.7	75.1	77.2	79	81	82.8	84.4
90°F	65.6	68.6	71.5	73.9	76.4	78.5	80.8	82.9	84.7	86.3	88.2
94°F	68.8	72	74.8	77.4	79.8	82.2	84.1	86.2	88.2	89.9	91.6
97°F	72.1	75.4	77.9	80.6	83.2	85.4	87.6	89.6	91.5	93.7	95.2
101°F	75.2	78.4	81.4	84	86.6	89	91.1	93.2	95.1	96.9	98.7
104°F	78.5	81.8	84.6	87.5	89.9	92.3	94.5	96.6	98.6	100.5	102.4
113°F	86.6	90	93	95.7	98.4	100.9	103.2	105.4	107.4	109.4	111.3
122°F	94.6	98	101.3	104.2	106.9	109.4	111.8	114	116.2	118.3	120.2

**Note:** The water flow should be started prior to powering the device, but at least prior to switching the DC terminal o

## 5.11 Load Connections

### 5.11.1 Recommended Wire Size

The DC load output bus bars are located on the rear panel of the unit and not protected by any fuses. The cross section of the DC load connection cables are determined by the maximum current consumption, cable length and ambient temperature.

For cables up to 1.5 m/ 5 feet and average ambient temperature up to 50°C, the following wire sizes are recommend:

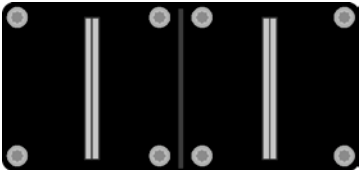
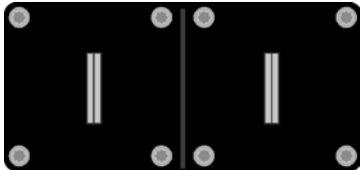
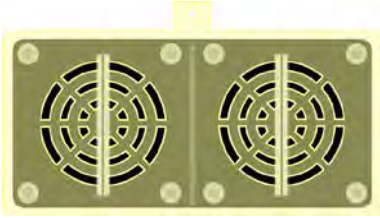
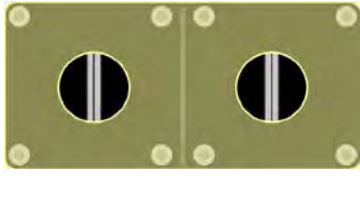
Max. Curr.	Wire Size	AWG Size	Max Curr.	Wire Size	AWG Size
30 A	6 mm <sup>2</sup>	AWG 10	70 A	16 mm <sup>2</sup>	AWG 5
90 A	25 mm <sup>2</sup>	AWG 4	140 A	50 mm <sup>2</sup>	AWG 1/0
170 A	70 mm <sup>2</sup>	AWG 2/0	210 A	95 mm <sup>2</sup>	AWG 3/0
340 A	2 x 70 mm <sup>2</sup>	2x AWG 2/0	510 A	2 x 120 mm <sup>2</sup>	2x AWG 4/0

Table 5-4: DC Load Wire Size Table

These values apply per connection pole for multi-conductor, insulated and openly suspended – not inside conduit- cables. Single cables of, for example, 70 mm<sup>2</sup> may be replaced by e.g. 2x35 mm<sup>2</sup> etc. For longer cables, the cross section dimensions must be increased to avoid excessive voltage loss and overheating.

### 5.11.2 DC Terminal Types

The table below shows an overview of the various DC terminals. It is recommended that of load cables connection always use flexible cables with properly sized ring lugs.

Type 1: Models up to 360 V output voltage	Type 2: Models from 500 V output voltage
	
M8 bolt on a metal rail Recommendation: ring lug with a 8 mm hole	M6 bolt on a metal rail Recommendation: ring lug with a 6 mm hole
	

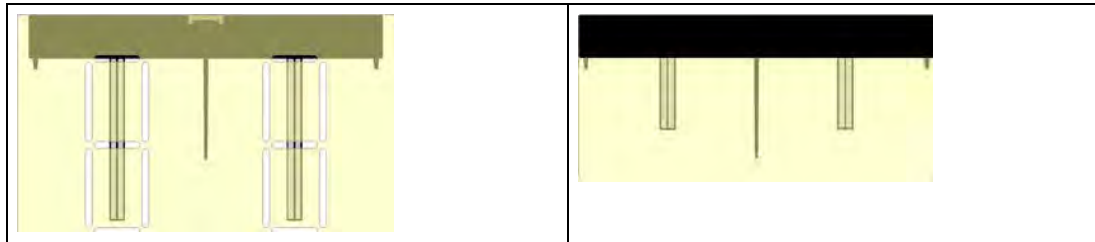


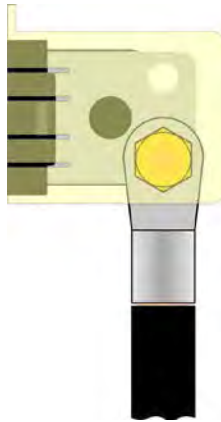
Figure 5-4: DC Terminal Types 1 & 2

### 5.11.3 Output Cable Safety Covers

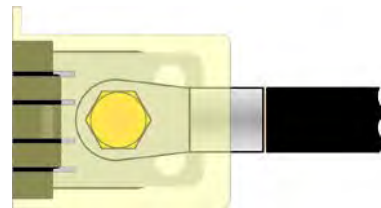
A plastic safety cover for contact protection is included for the DC terminals. This cover should always be installed. The cover for type 2 (see picture above) is fixed to the connector itself. The cover for type 1 attaches to the rear panel of the unit. The cover for type 1 has several breakouts so that the supply cable exit the cover in different directions.

The connection angle and the required bending radius for the DC cable must be taken into account when planning the depth of the complete unit + cabling, especially when installing in a 19" cabinet or similar. For type 2 connectors only a horizontal direction lead can be used to allow for installation of the safety cover.

Examples of Type 1 terminal connections:



- 90° up or down
- Depth space savings
- No bending radius



- Horizontal break-out
- Height space savings
- Bending radius required

#### 5.11.4 DC Input Grounding

Individually operated loads can always be grounded from the DC minus pole, i.e. can be directly connected to PE. The DC plus pole, however, if it is to be grounded, may only be grounded for input voltages up to 400Vdc, because the potential of the minus pole is shifted into negative direction by the value of the input voltage. See Technical Specification section for insulation voltage limits.

Following also has to be considered:



- Do not ground the DC plus pole on any model with >400 V nominal voltage.



- If grounding one of the input poles, make sure that **no output pole** of the source (e.g. power supply) is grounded. This could result in a short-circuit!

#### 5.11.5 Remote Voltage Sense Connections

To minimize voltage drop on the load cables to the unit under test, remote voltage sense connections are recommended. This is especially true for high current applications or in situations where the long cables are long. Voltage sense wires carry no load current so can be considerable smaller in diameter than load cables.

Remote sensing is only effective during constant voltage operation (CV). For other regulation modes, the external voltage sense inputs should be disconnected, if possible. Connecting them in non-CV mode generally increases the tendency of the output to oscillate.

- Remote sensing is only effective during constant voltage operation (CV) and for other regulation modes the sense input should be disconnected if possible, because connecting it generally increases the tendency to oscillate.
- The cross section of the sense cables is not critical. Recommendation for cables up to 5 m. is to at least 0.5 mm<sup>2</sup>.
- Sense cables should be twisted and laid close to the DC cables to dampen oscillation. If necessary, an additional capacitor should be installed at the load terminal to eliminate any oscillation.
- The positive (+) sense cables must be connected to the positive terminal (+) on the source and negative (-) sense to the negative terminal (-) at the source, otherwise the sense input stage of the DC load can be damaged by the reversed polarity. See Figure 5-5 below for proper polarity.
- In master-slave configurations, the remote sensing should be connected to the **master unit only**.



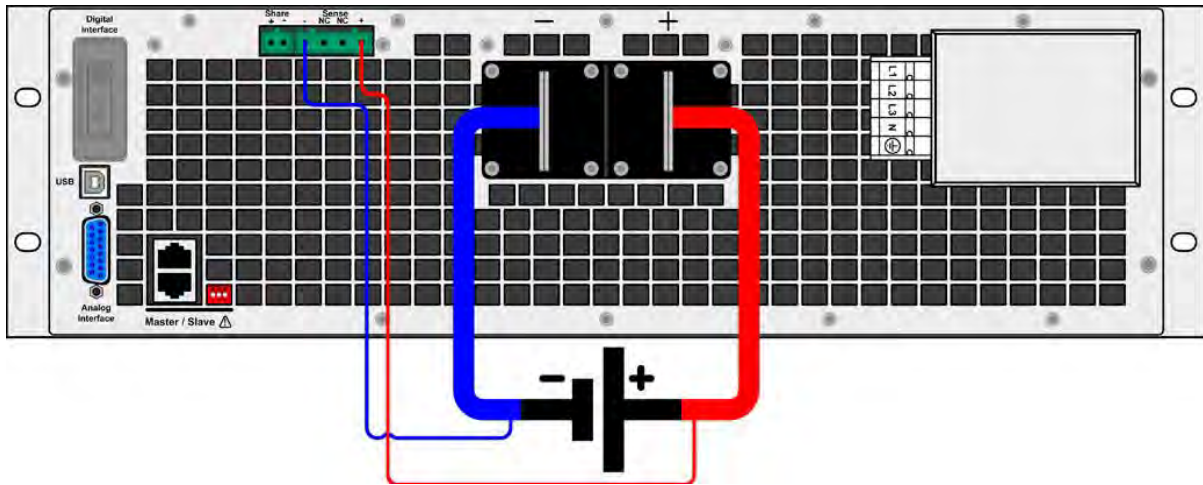


Figure 5-5: External Voltage Sense Connection

## 5.12 Analog Interface Connections

The 15 pole connector (Type: Sub-D, D-Sub) on the rear panel is an analog interface. To connect this interface to a controlling hardware (PC, PLC or other electronic circuit), a standard mating plug is necessary (not included in the ship kit). It is generally advisable to switch the unit completely off before connecting or disconnecting this connector, but at least the DC Input.



**Note:** The analog interface is galvanically isolated from the unit internally. Therefore, do not connect any ground of the analog interface (AGND) to the DC minus output, as this will cancel the galvanic isolation.

## 5.13 Optional Interface Module Installation

### 5.13.1 Before Installation

The optional interface modules can be retrofitted by the user and are exchangeable with each other. The settings for the currently installed module vary and need to be checked and, if necessary, corrected on initial installation and after a module exchange.

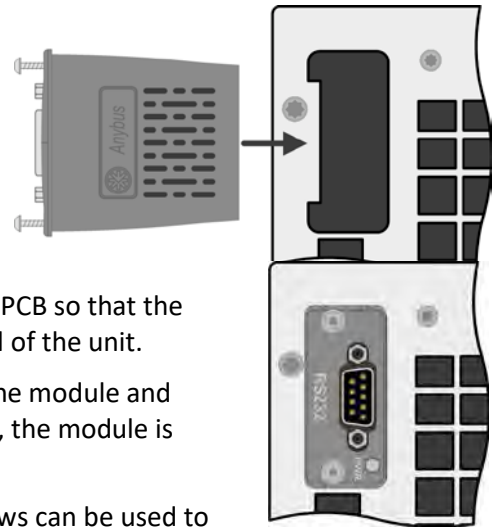
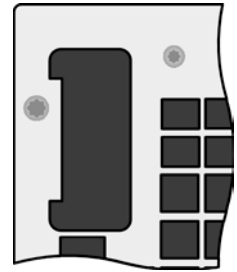


- Common ESD protection procedures apply when inserting or exchanging a module.
- The unit must be switched off before insertion or removal of a module.
- Never insert any other hardware other than an interface module into the slot.
- If no module is in use it is recommended that the slot cover is mounted in order to avoid internal dust entering and affecting changes in the air flow.

### 5.13.2 Procedure

Use the images shown below for reference. To install or exchange an interface module, proceed as follows:

1. Remove the slot cover. If needed use a screwdriver.
2. Check that the attachment screws of an already installed module are fully retracted. If not, unscrew them (Torx 8) and remove the installed module.
3. Insert the new interface module into the slot. The shape ensures correct alignment.
4. When inserting, take care that it is held as close as possible to a 90° angle to the rear wall of the unit. Use the green PCB which you can recognize on the open slot as guide. At the end is a socket for the module.
5. On the underside of the module are two plastic tabs, which must click into the green PCB so that the module is properly aligned on the rear panel of the unit.
6. The screws (Torx 8) are provided for fixing the module and should be fully screwed in. After installation, the module is ready for use and can be connected.



For removal, follow the reverse procedure. The screws can be used to assist in pulling out the module.

### 5.14 Share Bus Connections

The “Share” bus connector on the rear panel is intended to balance the current of multiple units in parallel operation, especially when using the integrated function generator of the master unit. Alternatively, it can be connected to a compatible electronic load like the 6RL Series, in order to create a two-quadrant source/sink system.

For the connection of the share bus, pay attention to the following issues:



- Connection is only permitted between compatible units (See section 3.8.4, “Share Connections“ for details) and between a max. of 32 units
- If a two-quadrant system has to be set up where multiple power supplies are connected to one electronic load unit or a group of electronic loads, all units should be connected via the Share bus.
- When not using one or several units of a system configured with Share bus, because less power is required for an application, it is recommended to disconnect unused units from the Share bus, because even when not powered, they can have a negative impact on the control signal on the bus due to their

impedance. Disconnection can be done by simply unplugging them from the bus or using external switches.

- The Share bus is referenced to the DC minus output terminal. When building a series connection system (where allowed, depending on model), the DC minus will shift its potential and thus so will the Share bus.

### 5.15 Slave Units

The 9.3kW or 15 kW Load models can be extended using slave units of the same voltage and power rating to extend power in a parallel system of up to 32 units in total. Other model configurations are not possible.

The slave units lack any display and feature a reduced control panel. They cannot be used stand-alone. They are configured solely to be used under remote control.

The parallel connection system uses master-slave operation and the Share bus. Slave units can be added incrementally as required. Every unit comes with a master-slave cable to connect to the next unit. Cables for Share bus and DC Input are not included and must be manufactured by the user.

When using 19" cabinets, there are DC bus bars available upon request, which are ready to be mounted directly to the DC Input of the units. Since the number of bus bars and required screws varies depending on the maximum current you want to achieve, it is necessary to assemble individual sets. When planning to extend the system by further units, it is advised to order and install bus bars for the final configuration even when starting with just two units.

The configuration of the master unit is done either on the unit itself or via software in remote control. The slave units do not require any setup, as they are preconfigured to always be slaves on the master-slave bus

### 5.16 Firmware Update



**Note:** Firmware updates should only be installed when they can eliminate existing bugs in the firmware in the unit or contain new features.

The firmware of the front panel controller (HMI), the communication unit and the digital controller can be updated via the rear panel USB device port. For this the APS 6RL Control software is required which is available as download from our website. Firmware image files are distributed through customer service.

However, be advised not to install updates casually. Each update includes inherent risk of an inoperable unit or system. We recommend to install updates only if:

- An imminent problem with your unit can directly be solved, especially if suggested by APS customer service to install an update because of a support case.
- A new feature has been added which you definitely need. In this case, the full responsibility for updating firmware is transferred to the unit owner.

Following considerations also apply to firmware updates:


- Simple changes in firmware can have crucial effects on the application the units are used in. We thus recommend to study the list of firmware changes in the revision history very thoroughly.
- Newly implemented features may require an updated documentation (user manual and/or programming guide, as well as LabView™ drivers), which are often available later, in some cases significantly later.

### 5.17 Cleaning

This unit needs no maintenance. Cleaning of the internal fans may be needed. The frequency of cleaning depends on the ambient conditions. The fans serve to cool the components, which are heated by normal internal power losses. Heavily dirt clogged fans can lead to insufficient airflow and therefore the DC Input can switch off prematurely due to overheating. Defects can possibly result in this case.

Cleaning the internal fans can be performed with a vacuum cleaner or similar. To do so, the units needs to be opened

To clean the exterior of this unit uses a soft or slightly damp cloth.

	CAUTION
<p><b>BEFORE you clean the unit, switch the mains power off and disconnect the input line cord.</b></p> <ul style="list-style-type: none"> <li>• <b>Please do NOT use any organic solvent capable of changing the nature of the plastic such as benzene or acetone.</b></li> <li>• <b>Please ensure that no liquid is allowed to penetrate this product.</b></li> </ul>	

### 5.18 In Case of Malfunction

In the unlikely event of an instrument malfunction or if the instrument does not turn on despite the presence of the correct AC line voltage, please attach a warning tag to the instrument to identify the owner and indicate that service or repair is required. Contact Adaptive Power Systems or its authorized representative to arrange for service.

## 6 Front Panel Operation

This Chapter provides an overview of front panel operation for the 6RL Series DC Loads. For remote control operation, refer to Section 7 “Remote Control Programming” of this manual for an overview of available programming commands.

### 6.1 Front Panel Layout

The front panel layout is shown in Figure 6-1 below. The number of controls is kept to a minimum to ensure simple front panel operation for casual and experienced users alike. The two shuttle knobs are used to slew parameter values and move through menus as needed to make selections. All other operations and settings are controlled through the large touch sensitive LCD display.



Figure 6-1: 6RL Series 3U Front Panel View

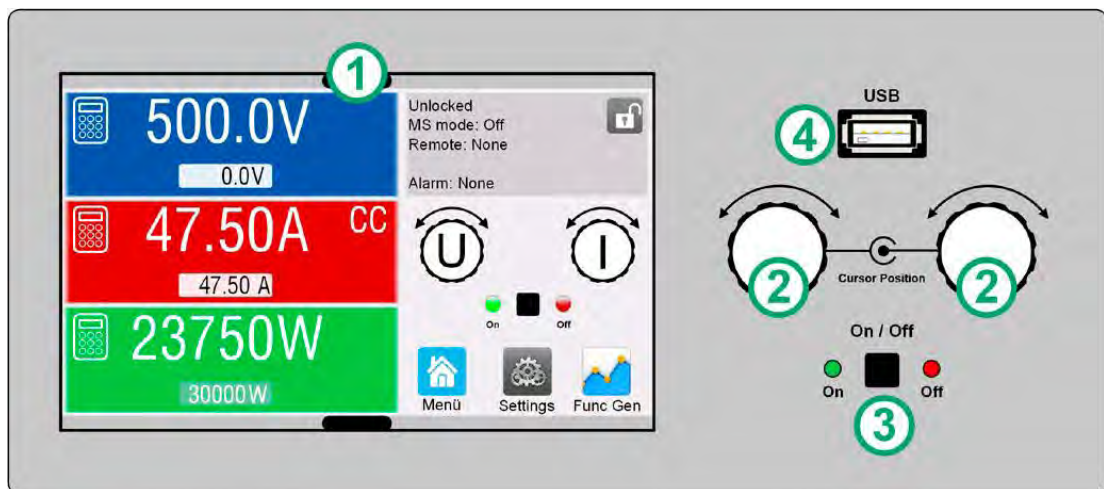


Figure 6-2: 6RL Series 4U Front Panel View

The following control elements are available on the front panel:

(1)	<b>Touchscreen display</b> Used for selection of set values, menus and settings, as well as display of actual values and status. The touchscreen can be operated with the fingers or with a stylus.
(2)	<b>Rotary knob with push button function</b> Left knob (turn): adjusting the voltage, power or resistance set values, or setting the parameter values in the menu. Left knob (push): selection of the decimal position to be changed (cursor) in the current value selection. Right knob (turn): adjusting the current set value, or setting parameter values in the menu. Right knob (push): selection of the decimal position to be changed (cursor) in the current value selection.
(3)	<b>On/Off Button for DC input</b> Used to toggle the DC load on and off, also used to start a function run. The LEDs “On” and “Off” indicate the state of the DC input, no matter if the device is manually controlled or remotely
(4)	<b>USB-A port</b> For the connection of standard USB thumb drives.

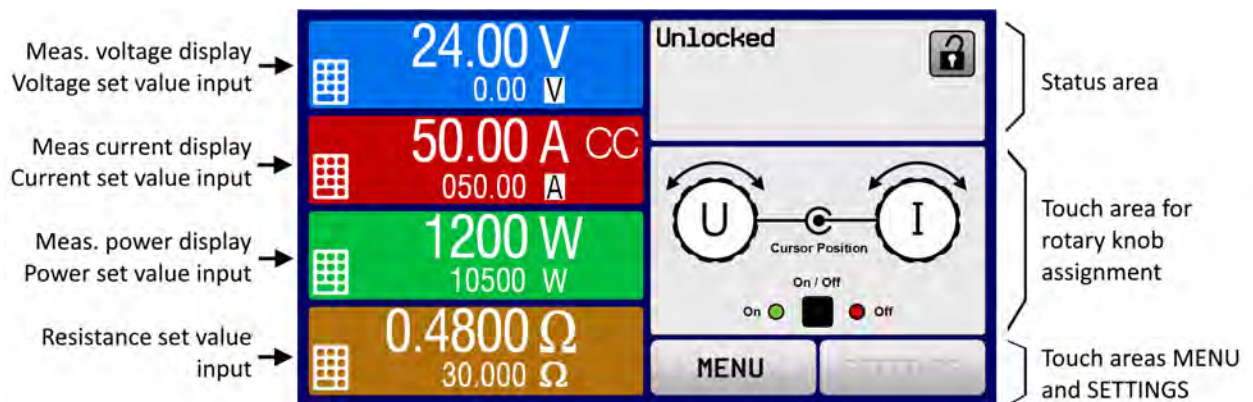
The power ON/OFF switch is found in the lower center of the front panel between the two shuttle knobs. A USB memory stick port is located on the right hand side.

## 6.2 Touch Screen Display

### 6.2.1 3U Models

The graphic touchscreen display is divided into a number of areas. The complete display is touch sensitive and can be operated by finger or stylus to control the equipment.

In normal operation the left hand side displays output read back values and set values and the right hand side displays status information:



Note that touch areas may be enabled or disabled:

- Black text or symbol = Enabled
- Grey text or symbol = Disabled



This applies to all touch areas on the main screen and all menu pages.



### 6.2.2 4U Models

The graphic touchscreen display is divided into a number of areas. The complete display is touch sensitive and can be operated by finger or stylus to control the equipment.


In normal operation the left hand side is used to show actual values and set values and the right hand side is used to display status information:



*Touch areas may be enabled or disabled:*

*Black text = Enabled*



*Grey text = Touch area temporarily disabled*

*This applies to all touch areas. Some can additionally show a small padlock sign, indicating that the feature is permanently locked, usually due to a specific setting.*

### 6.2.3 Settings

In normal operation, the DC Input values (large numbers) and set values (small numbers) for voltage, current and power are displayed. Resistance set value of the variable internal resistance is only displayed when in active resistance mode.

When the DC Input is turned on, the actual regulation mode, **CV**, **CC**, **CP** or **CR** is displayed next to the corresponding actual values, as shown in the figure above.



The set values can be adjusted with the rotary knobs next to the display screen or can be entered directly via the touchscreen. When adjusting with the knobs, pushing the knob will select the digit to be changed and thus the programming resolution. The set values are increased by clockwise turning and decreased by anti-clockwise turning.

### 6.2.4 General display and setting ranges:

Display	Unit	Range	Description
Actual voltage	V	0-125% $U_{Nom}$	Actual value of DC input voltage
Set value voltage <sup>(1)</sup>	V	0-100% $U_{Nom}$	Set value for limiting the DC input voltage
Actual current	A	0.2-125% $I_{Nom}$	Actual value of DC input current
Set value current <sup>(1)</sup>	A	0-100% $I_{Nom}$	Set value for limiting the DC input current
Actual power	W/kW	0-125% $P_{Nom}$	Calculated actual value of input power, $P = U_{IN} * I_{IN}$
Set value power <sup>(1)</sup>	W/kW	0-100% $P_{Nom}$	Set value for limiting DC input power
Actual resistance	$\Omega$	$x^{(2)} \dots 99999 \Omega$	Calculated actual internal resistance, $R = U_{IN} / I_{IN}$
Set value internal resistance <sup>(1)</sup>	$\Omega$	$x^{(2)} \dots 100\% R_{Max}$	Set value for the target internal resistance
Adjustment limits	A, V, W/kW	0-102% nom	U-max, I-min etc., related to the physical values
Protection settings	A, V, W/kW	0-110% nom	OVP, OCP etc., related to the physical values

1. Valid also for values related to these physical units, such as OVD for voltage and UCD for current.
2. Lower limit for resistance set value varies. See Technical Specifications.

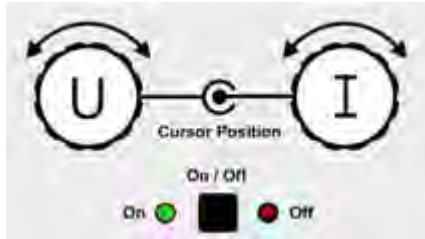
### 6.2.5 Status Display

Display	Description
Locked	The touch interface is locked
Unlocked	The touch interface is unlocked
Remote:	The unit is under remote control from....
Analog	....the built-in analog interface
USB & others	....the built-in USB port or a plug in interface module
Local	The unit has been locked by the user explicitly against remote control
Alarm:	Alarm condition which has not been acknowledged or still exists.
Event:	A user defined event has occurred which is not yet acknowledged.
Master	Master-slave mode activated, unit is a master
Slave	Master-slave mode activated, unit is a slave
Function:	Function generator activated, function loaded
Stopped / Running	Status of the function generator resp. of the function
 / 	Data logging to USB stick active or failed



### 6.2.6 Rotary Knob Assignments

The two rotary knobs next to the display screen can be assigned to various functions. This area shows the actual assignments. These can be changed by tapping this area, as long as it's not locked. The display changes to:



The physical quantities on the depiction of the knob shows the current assignment. The right knob is always assigned to the current I, while the left knob can be switched by tapping the knob.

The area will then show one of the following the assignments:

U	I	P	I	R	I
Left knob: Voltage		Left knob: Power		Left knob: Resistance	
Right knob: Current		Right knob: Current		Right knob: Current	

The other set values cannot be adjusted via the rotary knobs, unless the assignment is changed. However, values can be entered directly with a ten-key pad by tapping on the small keypad icon in each set value area. Alternatively to the knob depiction, the assignment can also be changed by tapping the colored set value areas for each set value area.

### 6.2.7 Rotary Knob Operation



As long as the unit is in manual operation mode, the two rotary knobs are used to adjust set values as well as setting any of the parameters located in the SETTINGS and MENU screens. For a detailed description of the individual functions see section 6.4.

Both knob also have a push-button function. This function may be used to change the cursor position in the set value to a different digit to change the adjustment value for the parameter being changed. This is illustrated here:



### 6.2.8 Available resolutions by voltage models:

Voltage, OVP, UVD, OVD, U-min, U-max			Current, OCP, UCD, OCD, I- min, I-max			Power, OPP, OPD, P-max			Resistance, R-max		
Nom.	Digits	Incr.	Nominal	Digits	Incr.	Nominal	Dts	Incr.	Nom.	Digits	Incr.
80 V	4	0.01V	22 A / 30 A	4	0.01A	Normal Operation	4	1W	4 Ω / 6 Ω	5	0.0001Ω
250 V	5	0.01V	44 A / 60 A	4	0.01A				12 Ω	5	0.001Ω
500 V	4	0.1V	66 A / 70 A	4	0.01A	M/S <100kW	4	0.01kW	40 Ω / 60 Ω	5	0.001Ω
750 V	4	0.1V	90 A	4	0.01A				120 Ω / 160 Ω	5	0.01Ω
1000 V	5	0.1V	140 A / 170 A	4	0.1 A	M/S > 100kW	4	0.1kW	240 Ω	5	0.01Ω
1500 V	5	0.1V	210 A	4	0.1 A				360 Ω / 480 Ω	5	0.01Ω
			340 A / 510 A	4	0.1A				550 Ω / 950Ω	5	0.01Ω
									1100 Ω	5	0.1Ω
									1450 Ω	5	0.1Ω

### 6.3 Front Panel USB Port

The frontal USB port, located to the right of the rotary knobs is intended for the connection of a standard USB memory stick and can be used for loading or saving sequences for the arbitrary and the XY generator.

USB 2.0 sticks are accepted and must be FAT32 formatted and have a maximum capacity of 32GB. USB 3.0 sticks also work, but not from all manufacturers. All supported files must be held in a designated folder in the root path of the USB drive in order to be found. This folder must be named HMI\_FILES, such that a PC will recognize the path G:\HMI\_FILES if the drive were to be assigned the letter G.

The control panel of the unit can read the following file types from USB memory:

File Type	Description
wave_u<arbitrary_text>.csv wave_i<arbitrary_text>.csv	Function generator for an arbitrary function on voltage (U) or current (I) The name must begin with <i>wave_u</i> / <i>wave_i</i> , the rest is user defined.
profile_<arbitrary_text>.csv	Previously saved user profile. A max. of 10 files to select from is shown when loading a user profile.
mpp_curve_<arbitrary_text>.csv	
iu<arbitrary_text>.csv	IU table for the XY function generator. The name must begin with <i>iu</i> , the rest can be user defined.

Table 6-1: USB Memory File Types for Loading

The control panel of the unit can save the following file types to USB memory:

File Type	Description
usb_log_<nr>.csv	File with log data recorded during normal operation in all modes. The file layout is identical to those generated from the Logging feature in EA Power Control. The <nr> field in the file name is automatically counted up if equally named files already exist in the folder.
profile_<nr>.csv	Selected user profile. The number in the file name is a counter and not related to the actual user profile number in the HMI. A max. of 10 files to select from is shown when loading a user profile.
wave_u<nr>.csv wave_i<nr>.csv	Sequence point data (here: sequences) of either voltage U or current I from arbitrary function generator
battery_test_log_<nr>.csv	File with log data recorded from the battery test function. For a battery test log, data different and/or additional to log data of normal logging is recorded. The <nr> field in the file name is automatically counted up if equally named files already exist in the folder.
mpp_result_<nr>.csv	Result data from MPP tracking mode 4 in form of a table with 100 data groups (Umpp, Impp, Pmpp)

Table 6-2: USB Memory File Types for saving

## 6.4 Manual Operation

### 6.4.1 Turn On the DC Load

The load must be turned on using the rotary switch on the front of the unit. Alternatively, turn on can be accomplished using an external device (contactor, circuit breaker) of suitable voltage and current rating.

After power on, the display will first show some unit related information (model, firmware versions etc.) and then a language selection screen for 3 seconds. After a few more seconds, it will display the main screen.

The condition of the DC Input after power-up can be configured in setup mode (see section 6.4.3, “MENU System Overview” on page 83) in the second level menu “General settings”. Use the “Load State after power ON” setting to determine the output state. Factory setting is “OFF”, meaning that the DC Input after power-up is always switched off. “Restore” means that the last condition of the DC Input state will be restored, either on or off. All set values are always saved and restored.

**Note:** During the start-up phase at power on, the analog interface can signal undefined states on its output pins such as ERROR or OVP. Those signal states should be ignored until the unit has finished booting up completely and is ready for use.

### 6.4.2 Turn Off the DC Load

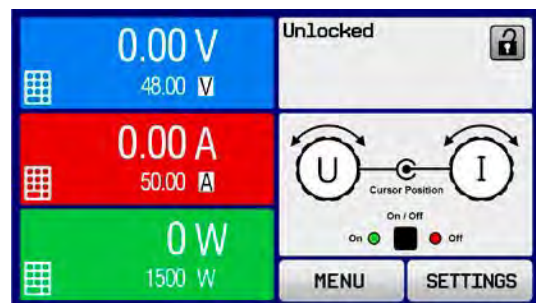
On power off, the last output condition and the active setting values are automatically saved. Furthermore, a PF alarm (Power Failure) will be reported, but can be ignored.

The DC Input is immediately switched off and after a short period, the internal fans will shut down. After another few seconds the unit will be completely powered off.

### 6.4.3 MENU System Overview

The MENU screen is used to configure all operating parameters, which are not required on a regular basis. These can be set by touch on the MENU touch area, but only if the DC Input is switched OFF. See figure to the right.

If the DC Input is switched **ON** the settings menu will not be shown, only status information.



Menu navigation is by touch only. Individual values are set using the rotary knobs. The assignment of the knobs to the adjustable values is not visible in menu pages, but there is a standard assignment order rule:

Upper value -> Left-hand knob, Lower values -> Right-hand knob.

The menu structure is shown on the following pages. Some setting parameters are self-explanatory, others are not. The latter will be explained on subsequent pages.



### 6.4.3.1 Menu Structure Overview Charts

Shown on following three pages.

MENU	General Settings	Page 1	Allow remote control: <u>YES</u>   NO Analog Interface range: 0..5V   <u>0..10V</u>
	User Events	Page 2	Analog Interface Rem-SB: <u>Normal</u>   Inverted Analog Rem-SB action: <u>DC OFF</u>   DC ON/OFF
	Profiles	Page 3	Analog Interface pin 6: Alarm OT <input type="checkbox"/> Alarm PF <input type="checkbox"/> Analog Interface pin 15: Alarm OVP <input type="checkbox"/> OCP <input type="checkbox"/> OPP <input type="checkbox"/>
	Default Profile	Page 4	Analog Interface pin 15: Regulation Mode <input type="checkbox"/> DC Status <input type="checkbox"/>
	Overview	Page 5	DC Input after power ON: <u>OFF</u>   Restore
	User Profile 1	Page 6	DC input after PF alarm: <u>OFF</u>   AUTO DC input after remote: <u>OFF</u>   AUTO
	User Profile 2	Page 7	Enable R mode: YES   <u>No</u>
	User Profile 3	Page 8	USB decimal point format: US   <u>Default</u> USB logging with units (V,A,W): <u>Yes</u>   No
	User Profile 4	Page 9	Calibrate Device: Start
	User Profile 5	Page 10	Reset device to defaults: Start Restart device: Restart
	About HW, SW...	Page 11	Master-Slave mode: <u>OFF</u>   MASTER   SLAVE
		Page 12	Repeat master init.: Initialize
	Event U	UVD = {0V...Unom} Action = { <u>NO</u>   SIGNAL   WARNING   ALARM}	
		OVD = {0V...Unom} Action = {NO   SIGNAL   WARNING   ALARM}	
	Event I	UCD = {0A...Inom} Action = {NO   SIGNAL   WARNING   ALARM}	
		OCD = {0A...Inom} Action = {NO   SIGNAL   WARNING   ALARM}	
	Event P	OPD = {0W...Pnom} Action = {NO   SIGNAL   WARNING   ALARM}	

**Note:** Parameters in curly brackets describe the selectable range, underlined parameters show the default value after delivery or reset.

Function Generator	Sine		U	$U(A) = 0V \dots U_{max} - \text{Offset}$	
	Triangle		I	$U(\text{Off}) = U(A) \dots U_{max} - U(A)$	
	Rectangle			$f(1/T) = 1\text{Hz} \dots 10000\text{Hz}$	
	Trapezoid		U	$U(A) = 0V \dots U_{max} - \text{Offset}$	
	DIN 40839	DIN Sequence 1	$U_{start} = 0V \dots U_{max}$	I	$U(\text{Off}) = U(A) \dots U_{max} - U(A)$
		DIN Sequence 2	$U_{end} = 0V \dots U_{max}$		$t_1 = 0.1\text{ms} \dots 36000\text{s} (1\text{ms})$
		DIN Sequence 3	$\text{Seq.time} = 0.1\text{ms} \dots 36000\text{s}$		$t_2 = 0.1\text{ms} \dots 36000\text{s} (1\text{ms})$
		DIN Sequence 4	$U(\text{Start/End}) = 0V \dots U_{max}$	U	$U(A) = 0V \dots U_{max} - \text{Offset}$
		DIN Sequence 5	$I(\text{Limit}) = 0A \dots I_{max}$	I	$U(\text{Off}) = U(A) \dots U_{max} - U(A)$
		DIN Sequence 6	$P(\text{Limit}) = 0W \dots P_{max}$		$t_1 = 0.1\text{ms} \dots 36000\text{s} (1\text{ms})$
		DIN Repetition	$\text{Seq.cycles} = , 0 \dots 999$		$t_2 = 0.1\text{ms} \dots 36000\text{s} (1\text{ms})$
	Ramp			$t_3 = 0.1\text{ms} \dots 36000\text{s} (1\text{ms})$	
	Arbitrary			$t_4 = 0.1\text{ms} \dots 36000\text{s} (1\text{ms})$	
	Settings 1	$U_s(\text{AC}) = 0V \dots U_{max}$	U	$U_{start} = 0V \dots U_{max}$	
		$U_e(\text{AC}) = 0V \dots U_{max}$	I	$U_{end} = 0V \dots U_{max}$	
$f_s(1/T) = 0\text{Hz} \dots 10000\text{Hz}$			$t_1 = 0.1\text{ms} \dots 36000\text{s} (1\text{ms})$		
$f_e(1/T) = 0\text{Hz} \dots 10000\text{Hz}$			$t_2 = 0.1\text{ms} \dots 36000\text{s} (1\text{ms})$		
$\text{Angle} = 0^\circ \dots 359^\circ$			$U_s(\text{DC}) = 0V \dots U_{max}$		
Settings 2			$U_e(\text{DC}) = 0V \dots U_{max}$		
			$\text{Seq.time} = 1\text{ms} \dots 36000\text{s}$		

Function Generator (Continued)

XY	UI Table	I/P Limits		
	IU Table	Load from USB		
		Save to USB		
Battery Test	Static	Page 1	$I = 0..Inom$ $P = 0..Pnom$ $R = OFF$   $Rmin..Rmax$	page 2 Discharge voltage = $0..Unom$ Discharge time = 00:00:00...10:00:00 [hh:mm:ss] Discharge capacity: 0.01...9999.99 Ah
	Dynamic	Page 1	$I1/I2 = 0..Inom$ $P = 0..Pnom$ $t1 / t2 = 1..360000 s$	page 3 Enable USB logging: <input type="checkbox"/> Logging interval: 100ms...10s
MPP Tracking	MPP1		$Uoc: 0.00 V ... Unom$ $Isc: 0.0 A ... Inom \Delta t:$ $5 ms ... 65535 ms$	
	MPP2		$Uoc: 0.00 V ... Unom$ $Isc: 0.0 A ... Inom \Delta t:$ $5 ms ... 65535 ms$ $\Delta P: 0.0 W ... 0.5$ $Pnom$	
	MPP3		$Ump: 0.00 V ... Unom$ $Isc: 0.0 A ... Inom \Delta t:$ $5 ms ... 65535 ms$ $\Delta P: 0.0 W ... 0.5 Pnom Pmp:$ $0.0 W ... Pnom$	
	MPP4		$U[1...100]: 0.00 V ... Unom$ Start: $1...100$ End: $1...100$ Rep.: $0...65535$	

MENU

Communication	<interface_name>		....	
	Com Timeout	Timeout USB/RS232 (ms): 5...65535 Timeout ETH (s): 5...65535		
	Com Protocols	SCPI: Ö ModBus: Ö		
HMI Setup	Language		English, Deutsch, Русский, 中文	
	Backlight	Always on: <input type="checkbox"/>	Off after 60 sec: <input type="checkbox"/>	
		Brightness:		
	HMI Lock	Lock all: <input type="checkbox"/>	ON/OFF possible: <input type="checkbox"/>	
				Enable PIN: <input type="checkbox"/>
				Change user PIN: Start
	Key Sound	Sound on	Sound off	
	Alarm Sound	Sound on	Sound off	
	Status page			Show meter bar: <input type="checkbox"/>
				Alternate status page: <input type="checkbox"/>
Limits Lock			Lock: <input type="checkbox"/>	
			Unlock: Start	



### 6.4.3.2 General Settings Menu

Setting	P.	Description
Allow remote control	1	Selection “ <b>NO</b> ” means that the unit cannot be remotely controlled over either the digital or analog interfaces. If remote control is not allowed, the status will be shown as “ <b>local</b> ” in the status area on the main display.
Analog interface range	1	Selects the voltage range for the analog set inputs, actual value outputs and reference voltage output. <ul style="list-style-type: none"> <li>• <b>0...5 V</b> = Range is 0...100% set /actual values, reference voltage 5 V</li> <li>• <b>0...10 V</b> = Range is 0...100% set /actual values, reference voltage 10 V.</li> </ul> See section also 6.5.3.
Analog interface Rem-SB	2	Selects how the input pin “Rem-SB” of the analog interface shall be working regarding levels (See section 6.5.3) and logic: <ul style="list-style-type: none"> <li>• <b>normal</b> = Levels and function as described in the</li> <li>• <b>inverted</b> = Levels and function will be inverted</li> </ul>
Analog Rem-SB action	2	Selects the action on the DC input that is initiated when changing the level of analog input “Rem-SB”: <ul style="list-style-type: none"> <li>• <b>DC OFF</b> = the pin can only be used to switch the DC output off</li> <li>• <b>DC AUTO</b> = the pin can be used to switch the DC output off and on again, if it has been switched on before at least from a different control location</li> </ul>
DC Input after power ON	3	Determines the condition of the DC input after power-up. <ul style="list-style-type: none"> <li>• <b>OFF</b> = DC output is always off after switching on the unit.</li> <li>• <b>Restore</b> = DC output condition will be restored to the condition prior to switch off.</li> </ul>
Voltage controller settings	3	Selects the regulation speed of the internal voltage regulator between “ <b>Slow</b> ” and “ <b>Fast</b> ”. See section 3.4.1.1, “Voltage Control Loop Speed” on page 19.
DC Input after PF alarm	4	Determines how the DC input shall react after a power fail (PF) alarm has occurred: <ul style="list-style-type: none"> <li>• <b>OFF</b> = DC output will be switched off and remain until user action</li> <li>• <b>Auto ON</b> = DC output will switch on again after the PF alarm cause is gone and if it was switched on before the alarm occurred</li> </ul>
DC Input after remote	4	Determines the condition of the DC output after leaving remote control either manually or by command. <ul style="list-style-type: none"> <li>• <b>OFF</b> = DC input will be always off when switching from remote to manual</li> <li>• <b>AUTO</b> = DC input will keep the last condition</li> </ul>
Enable R mode	5	Activates (“ <b>Yes</b> ”) or deactivates (“ <b>No</b> ”) the internal resistance control. If activated, the resistance set value can be adjusted on the main screen as additional value. For details, refer to section 3.4.4 on page 21.
USB decimal point format	6	Switches the decimal point format of values and also the CSV file separator for USB logging and for other features where CSV file can be loaded US = Comma separator (US standard for CSV files) Default = Semicolon separator (European standard for CSV files)
USB logging with units (V,A,W)	6	CSV files generated from USB logging by default add physical units to values. This can be deactivated by setting this option to “ <b>No</b> ”
Calibrate unit	7	Touch area “ <b>Start</b> ” starts a calibration routine (see Calibration Section), but only if the unit is in U/I or U/P mode.
Reset unit to defaults	8	Touch area “ <b>Start</b> ” will initiate a reset of all settings (HMI, profile etc.) to factory default, as shown in the menu structure diagrams on the previous pages
Restart unit	8	Will initiate a warm start of the unit
Master-slave mode	9	Selecting “ <b>MASTER</b> ” or “ <b>SLAVE</b> ” enables the master-slave mode (MS) and sets the selected position for the unit in the MS system. Default setting: <b>OFF</b> . This applies to the digital MS bus, the analog Share bus and two-quadrants operation. For details, see section 8, “Master/Slave (M/S) Operation” on page 215.

Setting	P.	Description
DCS/6RL System	9	Only displayed if the device has been set to MASTER When activated by finger touch (check mark), it determines that the power supply is part of a two-quadrant operation (see section 8, “Master/Slave (M/S) Operation” on page 215) system and thus it will be master on the Share bus, which is required for a 2QO system, because in that mode the power supply unit has to be master.
Repeat Master Init.	10	Touch area “Initialize” will repeat the initialization of the master-slave system in case the automatic enumeration of the slave units by the master is once unsuccessful so the system would have less total power than expected or has to be repeated manually in case the master unit couldn’t detect a missing slave

### 6.4.3.3 User Events Menu





Monitoring functions of the unit can be configured for user-defined events. By default, events are deactivated (action = NONE). Contrary to unit alarms, these events only work while the DC Input is switched on. This means for example that you cannot detect under voltage (UVD) after switching the DC Input off and the voltage is still decaying.

The following events can be configured independently and can, in each case, trigger the actions NONE, SIGNAL, WARNING or ALARM.

Event	Meaning	Description	Range
UVD	UnderVoltage Detection	Triggers an event if the input voltage falls below the defined threshold.	0 V...U <sub>Nom</sub>
OVD	OverVoltage Detection	Triggers an event if the input voltage exceeds the defined threshold.	0 V...U <sub>Nom</sub>
UCD	UnderCurrent Detection	Triggers an event if the input current falls below the defined threshold.	0 A...I <sub>Nom</sub>
OCD	OverCurrent Detection	Triggers an event if the input current exceeds the defined threshold.	0 A...I <sub>Nom</sub>
OPD	OverPower Detection	Triggers an event if the input power exceeds the defined threshold.	0 W...P <sub>Nom</sub>

**Note:** These events should not be confused with alarms such as OT and OVP, which are for unit protection. User defined events can, however, if set to action ALARM, switch off the DC Input and thus protect the unit under test.

#### How to configure user defined events:

1. While the DC Input is switched off tap the touch area  on the main screen.
2. On the right side tap the arrows   to select “4.1 Event U” or “4.2 Event I” or “4.3 Event P”.
3. Set the monitoring limits with the left hand rotary knob and the triggered action with the right hand knob relevant to the application (also see section 6.6.1, “Definition of Terms” on page 111).
4. Accept the settings with .

**Note:** User events are an integral part of the actual user profile. Thus, if another user profile or the default profile is selected and used, the events could either be differently configured or not at all.

**Note:** The set values can be entered using the ten-key tab. This will appear by tapping the touch area “Direct input”.



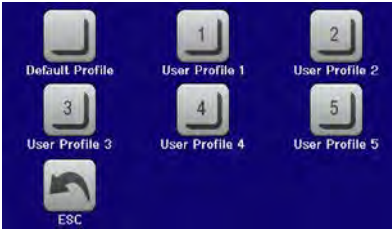

#### 6.4.3.4 Profiles Menu

The “Profiles” menu serves to select between a default profile and up to five user profiles. A profile is a collection of all settings and set values. Upon delivery, or after a reset, all six profiles have the same settings and all set values are zero. If the user changes settings or sets target values then these create a working profile, which can be saved to one of the five user profiles. These profiles or the default one can then be switched. The default profile is read-only.

The purpose of a profile is to load a set of set values, settings limits and monitoring thresholds quickly without having to readjust these. As all front panel settings are saved in the profile, including language, a profile change can also be accompanied by a change in language.

On calling up the menu page and selecting a profile, the most important settings can be seen, but not changed.

#### How to save the current values and settings as a user profile:

1. Tap the touch area  on the main screen
2. In the menu page, tap .
3. In the selection screen (right) choose between user profile 1-5 in which the settings are to be saved. The profile will then be displayed and the values can be checked, but not changed. 
4. Save using the touch area .

#### 6.4.3.5 Overview Menu

This menu page displays an overview of the set values (U, I, P or U, I, P, R) and alarm settings as well as settings limits. These can only be displayed, not changed.

#### 6.4.3.6 About Menu

This menu page displays an overview of relevant instrument data such as serial number, part number etc. It also contains an alarm history, which lists the number of unit alarms that occurred since the unit was last powered on.

### 6.4.3.7 Function Generator Menu

Refer to section 6.9, “Function Generator Use” on page 115 for details on using the function generator.

### 6.4.3.8 Communication Menu

This menu offers settings for digital communication via the optional or built-in interface. The touch button for the installed interface module or the optional GPIB port opens one or more settings pages, depending on the interface in use. There is also an adjustable communication timeout to support successful transfer of fragmented messages (data packets) using higher values. In the screen for “Com Protocols” you can enable both or disable one of the two supported communication protocols, ModBus and SCPI. This can help to prevent mixing protocols and receive unreadable messages, for example when expecting a SCPI response and getting a ModBus RTU response instead.

**Note:** For all Ethernet interfaces with two ports: “P1” is related to port 1 and “P2” to port 2, like printed on the module face. Two-port interfaces will use one IP only.

Setting for the various available digital interfaces are shown on the tables below.

IF	Level 1	Description
Profibus DP	<b>Node Address</b>	Selection of the Profibus or node address of the unit within range 1...125 via direct input
	<b>Function Tag</b>	String input box for a user-definable text, which describes the Profibus slave function tag. Max. length: 32 characters
	<b>Location Tag</b>	String input box for a user-definable text, which describes the Profibus slave location tag. Max. length: 22 characters
	<b>Installation Date</b>	String input box for a user-definable text, which describes the Profibus slave installation date tag. Max. length: 40 characters
	<b>Description</b>	String input box for a user-definable text, which describes the Profibus slave. Max. length: 54 characters

IF	Level 1	Description
RS232		The baud rate is selectable, other serial settings can't be changed and are defined like this: 8 data bits, 1 stop bit, parity = none Baud rates: 2400, 4800, 9600, 19200, 38400, 57600, 115200

IF	Level 1	Description
GPIB	<b>Node Address</b>	Adjustment of the GPIB node address (only with option GPIB installed). Allowable range is 1~30

IF	Level 1	Level 2	Level 3	Description	
Ethernet / ModBus-TCP, 1 & 2 Port	IP Settings 1	DHCP		The IF allows a DHCP server to allocate an IP address, a subnet mask and a gateway. If no DHCP server is in the network then network parameters will be set as defined in item "Manual"	
		Manual	IP address	This option is activated by default. An IP address can be manually allocated.	
			Gateway	Here a gateway address can be allocated if required..	
			Subnet mask	Here a subnet mask can be defined if the default subnet mask is not suitable.	
		DNS address 1 DNS address 2		Here the addresses of the first and second Domain Name Servers (DNS) can be defined, if needed.	
		Port		Range: 0...65535. Default ports: <b>5025</b> = Modbus RTU (all Ethernet interfaces) Reserved ports which must not be set with this parameter: <b>502</b> = Modbus TCP (Modbus-TCP interface only) other typical reserved ports	
	IP Com Settings P1	AUTO		Settings for the Ethernet port such as transmission speed are set automatically.	
	IP Com Settings P2	Manual	Half duplex	Manual selection for transmission speed (10MBit/100MBit) and duplex mode (full/half). It is recommended to use the "AUTO" option and only revert to "Manual" if these parameters fail.	
			Full duplex		
			10MBit		
100MBit					
Host name			Free choice of host name (default: Client)		
Domain name			Free choice of Domain (default: Workgroup)		
TCP Keep-Alive	Enable TCP keep-alive				

IF	Level 1	Level 2	Level 3	Description	
Profinet/IO, 1 & 2 Port	IP Settings	DHCP		The IF allows a DHCP server to allocate an IP address, a subnet mask and a gateway. If no DHCP server is in the network then network parameters will be set as defined in point "Manual"	
		Manual	IP address	This option is activated by default. An IP address can be manually allocated.	
			Gateway	Here a gateway address can be allocated if required..	
			Subnet mask	Here a subnet mask can be defined if the default subnet mask is not suitable.	
		DNS address 1 DNS address 2		Here the addresses of the first and second Domain Name Servers (DNS) can be defined, if needed.	
		Host name			Free choice of host name (default: Client)
	Domain name			Free choice of Domain (default: Workgroup)	
	Function Tag			String input box for a user-definable text, which describes the Profinet slave function tag. Max. length: 32 characters	
	Location Tag			String input box for a user-definable text, which describes the Profinet slave location tag. Max. length: 22 characters	
	Station Name			String input box for a user-definable text, which describes the Profinet station name. Max. length: 54 characters	
	Description			String input box for a user-definable text, which describes the Profibus slave. Max. length: 54 characters	
	Installation Date			String input box for a user-definable text, which describes the Profibus slave installation date tag. Max. length: 40 characters	

IF	Level 1	Level 2	Level 3	Description	
CAN	Base ID			Setup of the CAN base ID (11 Bit or 29 Bit, hex format). Default: <b>0h</b>	
	Baud Rate			Setup of the CAN bus speed or baud rate in typical value between 10 kbps and 1Mbps. Default: <b>500 kbps</b>	
	Termination			Activates or deactivates CAN bus termination with a built-in resistor. Default: <b>OFF</b>	
	Broadcast ID			Setup of the CAN broadcast ID (11 Bit or 29 Bit, hex format). De- fault: <b>7ffh</b>	
	ID Format			Selection of the CAN ID format between <b>Base</b> (11 Bit ID, 0h...7ffh) and <b>Extended</b> (29 Bit, 0h...1fffffffh)	
	Cyclic Communication	Base ID Cyclic Read			Setup of the CAN base ID (11 Bit or 29 Bit, hex format) for cyclic read of up to 5 object groups (see “ <b>Cyclic Read Timing</b> ”). The unit will automatically send specific object data to the IDs defined with this setting. For more information, refer to the programming guide. Default: <b>100h</b>
			Base ID Cyclic Send		Setup of the CAN base ID (11 Bit or 29 Bit, hex format) for cyclic send of the three set values for U, I and P along with status in one single message. For more information, refer to the programming guide. Default: <b>200h</b>
		Cyclic Read Timing	Status		Activation/deactivation and time setting for the cyclic read of status to the adjusted “ <b>Base ID Cyclic Read + 1</b> ” Range: 20...5000 ms. Default: 0 (deactivated)
			Actual val.		Activation/deactivation and time setting for the cyclic read of actual values to the adjusted “ <b>Base ID Cyclic Read + 2</b> ” Range: 20...5000 ms. Default: 0 (deactivated)
			Set val.		Activation/deactivation and time setting for the cyclic read of set values of U & I to the adjusted “ <b>Base ID Cyclic Read + 3</b> ” Range: 20...5000 ms. Default: 0 (deactivated)
			Limits 1		Activation/deactivation and time setting for the cyclic read of adjustment limits of P & R to the adjusted “ <b>Base ID Cyclic Read + 4</b> ” Range: 20...5000 ms. Default: 0 (deactivated)
Limits 2		Activation/deactivation and time setting for the cyclic read of adjustment limits of P & R to the adjusted “ <b>Base ID Cyclic Read + 4</b> ”			
Data Length			Determines the DLC (data length) of all messages sent from the unit. <b>AUTO</b> = length varies between 3 and 8 bytes, depending on object <b>Always 8 Bytes</b> = length is always 8, filled up with zeros		

IF	Level 1	Level 2	Description
CANopen	Node Address		Selection of the CANopen node address in the range 1...127
	Baud Rate	AUTO	Automatic detection of the bus baud rate.(speed)
		LSS	Automatically sets baud rate and node address
	Manual	Manual selection of the baud rate that is used by the CANopen interface. Possible selections: 10 kbps, 20 kbps, 50 kbps, 100 kbps, 125 kbps, 250 kbps, 500 kbps, 800 kbps, 1Mbps (1Mbps = 1 Mbit/s, 10 kbps = 10 kbit/s)	

Time out and protocol setting parameters:

Element	Description
<b>Com Timeout</b>	<p><b>Timeout USB/RS232</b> (in milliseconds) Default value: 5, Range: 5...65535 Defines the max. time between two subsequent bytes or blocks of a transferred message. For more information about the timeout, refer to the Remote Control Programming section.</p> <p><b>Timeout ETH</b> (in seconds) Default value: 5, Range: 5...65535 Defines a timeout after which the unit would close the socket connection if there was no command communication between the controlling unit (PC, PLC etc.) and the unit for the adjusted time. The timeout is ineffective as long as option "TCP keep-alive" is enabled and the keep-alive network service is running.</p>
<b>Com Protocols</b>	Enables or disables SCPI or ModBus communication protocols for the unit. The change is immediately effective after submitting it with ENTER button. Only one of both can be disabled.
<b>Logging</b>	<p>Default setting: disabled: Enables/disables the "log to USB stick" feature. Once enabled, you can define the log interval (multiple steps, 500 ms ... 5 s) and the control method. For more refer to section 6.4.10, "Saving data to USB Memory Device (Data Logging)" on page 100.</p>

#### 6.4.3.9 HMI / Front Panel Menu

These settings refer exclusively to the front panel controls.

Element	Description
<b>Language</b>	Selection of the display language between German, English (default), Russian or Chinese
<b>Backlight</b>	The choice here is whether the backlight remains permanently on or if it should be switched off when no input via screen or rotary knob is made for 60 s. As soon as input is made, the backlight returns automatically. Furthermore, the backlight intensity can be adjusted here.
<b>HMI Lock</b>	Refer to section 6.7, "Front Panel Lockout" on page 114.
<b>Limits Lock</b>	Refer to section 6.8, "Limits Settings Lock" on page 114
<b>Key Sound</b>	Activates or deactivates sounds when touching a touch area in the display. This signals that the action has been accepted.
<b>Alarm Sound</b>	Activates or deactivates the additional acoustic signal of an alarm or user defined event, which has been set to "Action = ALARM". See section 6.6, "Alarms and Monitoring" on page 111.
<b>Status page</b>	<p>Enables/disables two display related options for the main screen with actual and set values:</p> <p><b>Show meter bar:</b> in U/I/P mode, i.e. resistance mode not activated, a meter bar for 0-100% actual values of voltage, current and power is shown.</p> <p><b>Alternative status page:</b> switches the main screen of the unit with its actual and set values of voltage, current, power and - if activated - resistance to a simpler display with only voltage and current, plus status.</p> <p>Default setting: both disabled</p>







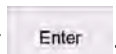
### 6.4.4 Adjustment or User Limits

Defaults Adjustment or User Limits are 102% of full scale for all settable values (U, I, P, R). The full range may be hazardous in some cases, especially for protection of loads against overvoltage. Therefore upper and lower limits for current (I) and voltage (U) can be set separately, which then limit the range of the adjustable set values.

For power (P) and resistance (R) only upper value limits can be set.



#### How to configure the adjustment limits:

1. On the main screen, tap  or  to access the SETTINGS menu
2. Tap the   arrows to select “3. Limits”
3. In each case a pair of upper and lower limits for U/I or the upper limit for P/R are assigned to the rotary knobs and can be adjusted. Tap the selection area for another choice .
4. Accept the settings with  or .

#### Notes:



Adjustment limits are only effective on the related set values, no matter if using manual adjustment or remote control setting!

The set values can be entered directly using the ten-key pad. This appears when the touch area “Direct Input” is tapped (bottom center).

The adjustment limits are coupled to the set values. This means, that the upper limit may not be set lower than the corresponding set value. For example, if you wish to set the limit for the power set value (P-max) to 6000 W while the currently adjusted power set value is 8000 W, then the set value first would have to be reduced to 6000 W or less before you can adjust P-max down to 6000 W.

### 6.4.5 Changing Operating Modes

Manual operation of the DC load distinguishes between three operating modes, U/I and U/P and U/R. These are tied to set value inputs made using the rotary knobs or decimal keypad. This assignment must be changed if one of these set values is to be adjusted and is not currently accessible.



### How to change the active operating mode:

1. Unless the unit is in remote control or the panel is locked, you switch the operation anytime. There are two options: either tap the depiction of the right-hand knob (see figure to the right) to change its assignment between I, P and R, which is displayed below the knob depiction, or;
2. You directly tap on the colored areas with the set values, like shown in the figure to the right. The unit next to the set values, when inverted, indicates the assignment of the knob. In the example in the figure it has U and P assigned, which means U/P mode.



Depending on the selection, the right rotary knob will be assigned different set values. The left knob is always assigned to the voltage.

**Note:** In order to change the other values, like P or R while U/I is active, and without switching the assignment all the time, direct input can be used.

The actual operating mode, which is only indicated while the DC Input is switched on, solely depends only on the set values.

#### 6.4.6 Manual Adjustment of Set Values

The set values for voltage, current and power are the fundamental operating criteria of a DC load and hence the two rotary knobs on the front of the unit are always assigned to two of the values when in manual operation.

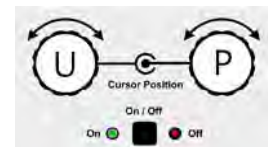
As fourth control value is the internal resistance setting, available only when the resistance mode (R mode) is activate.

**Note:** Set values can be entered manually in two ways: via rotary knob or direct input. Entering a value changes it immediately, regardless if the DC Input is on or off.

When adjusting set values, upper or lower limits may come into effect. See section 6.4.4, “Adjustment or User Limits” on page 96”. Once a limit is reached, the display will show an indication like “Limit: U-max” etc. for about 1.5 seconds next to the adjusted value.

### How to adjust set values U, I, P or R with the rotary knobs:

1. First check if the value you want to change is already assigned to one of the rotary knobs. The main screen displays the assignment as depicted in the figure to the right.
2. If, as shown in the example, the assignment is voltage (U, left) and power (P, right), and it is required to set the current, then the assignments can be changed by tapping this touch area. A set of selection fields then appears.



- After successful selection, the desired value can be set within the defined limits. Selecting a digit is done by pushing the rotary knob, which shifts the cursor from right to left (selected digit will be underlined):

120.00 A → 120.00 A → 120.00 A

**How to adjust values via direct input:**

- On the main screen, depending on the rotary knob assignment, values can be set for voltage (U), current (I), power (P) or resistance (R) via direct input by tapping on the set/actual value display areas, e.g. in the uppermost area of voltage.



- Enter the required value using the decimal keypad. Similar to a pocket calculator,

the key  clears the input.

Decimal values are set by tapping the point key. For example, 54.3 V is set with



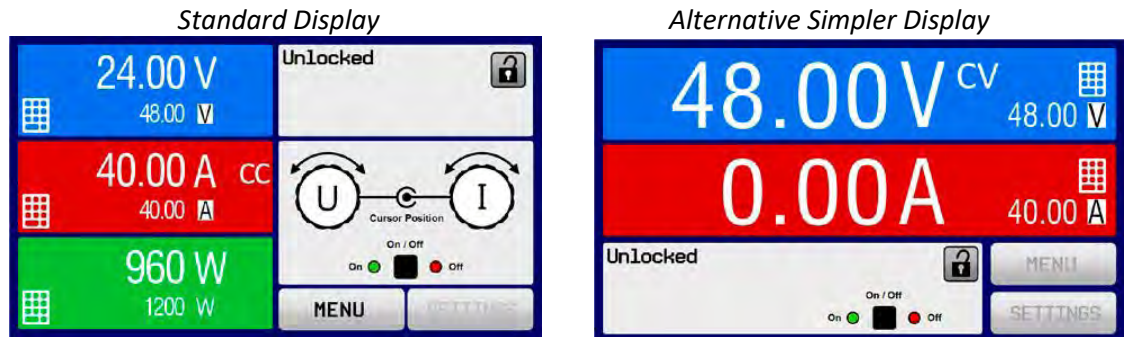
and



- The display then switches back to the main page and the set values take effect

6.4.7 Switching the main screen view

The main screen, also referred to as status page, with its set values, actual values and unit status can be switched from the standard view mode with three or four values to a simpler view mode with only voltage and current display. The advantage of the alternative view mode is that actual values are displayed with much bigger characters, so they read be read from a larger distance. Refer to section 6.4.3.9, “HMI / Front Panel Menu” on page 95 to see where to switch the view mode in the MENU. Comparison:



Limitations of the alternative display are:

- Set points and actual values of power are not displayed and the set value of power is only indirectly accessible
- The set value of resistance is not displayed and only indirectly accessible
- No access to the settings overview (MENU button) while the DC Input is on

**Note:** In alternative status page mode, the set values of power and resistance are not adjustable while the DC Input is switched on. They can only be accessed and adjusted in SETTINGS while the DC Input is off.

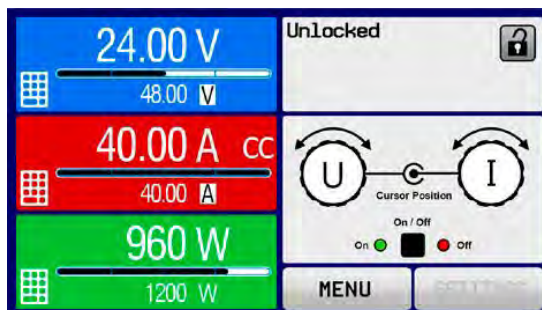
Rules for manual control of the front panel in alternative display mode are:

- The two rotary knobs are assigned to voltage (left knob) and current (right knob) all the time, except for menus
- Set values input is the same as in standard status page mode, with knobs or by direct input
- Regulation modes CP and CR are displayed alternatively to CC at the same position

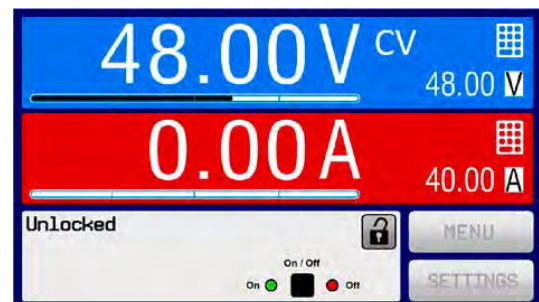
#### 6.4.8 Metering / Read back Displays

In addition to the actual measured values being displayed as numbers, a meter bar graph for U, I and P can be enabled in the MENU screen. The meter bars remain hidden as long as resistance mode, i.e. U/I/R is activated. Refer to section 6.4.3.9, “HMI / Front Panel Menu” on page 95 to see how to enable the meter bars in the MENU. Depiction:

*Standard Display with Metering Bars*



*Alternative Display with Metering Bars*



#### 6.4.9 Turning DC Input ON or OFF

The DC Input of the unit can be manually or remotely switched on and off. This can be restricted in manual operation by locking the front panel controls.

**Note:** Switching the DC Input on during manual operation or digital remote control can be disabled by pin REM-SB of the built-in analog interface. For more information refer to example A in section 6.5.3.5 on page 108.

##### **How to manually switch the DC Input on or off:**

1. As long as the control panel is not fully locked press the button ON/OFF. Otherwise you are asked to disable the HMI lock first.

- This button toggles between on and off, so long as a change is not restricted by an alarm or the unit is locked in “remote”. The current condition is displayed on screen.

**How to remotely switch the DC Input on or off via the analog interface:**

- Refer to section 3.8, “Remote Control Interfaces” on page 24.

**How to remotely switch the DC Input on or off via the digital interface:**

- See the programming section if you are using custom software, or refer to the external documentation for the IDE software provided by the manufacturer.

6.4.10 Saving data to USB Memory Device (Data Logging)

Unit data can be recorded to USB memory devices. Revision 2.0 / 3.0 may work, but not all vendors are supported. For specifications of the USB stick and the generated log files refer to section 6.3, “Front Panel USB Port” on page 82.

The logging function stores files of CSV format on the memory stick. The layout of the log data is the same as when logging via PC with software GUI software. The advantage of USB logging over PC logging is the easy mobility of the data and that no PC is required. The logging feature just has to be activated and configured in the MENU.

6.4.10.1 Configuration 1

After USB logging has been enabled and the parameters “Logging interval” and “Start/ Stop” have been set, logging can be started anytime from within the MENU or after leaving it, depending on the selected start/stop mode.



6.4.10.2 Configuration 2

There are additional settings for the CSV file as generated by the USB logging function. You can switch the column separator format between European standard (“Default”) and US American standard (“US”). The other option is used to deactivate the physical unit that is added by default to every values in the log file. Deactivating this option simplifies the CSV file processing in MS Excel.

6.4.10.3 Handling (start/stop)

With setting “**Start/stop with DC Input ON/OFF**” logging will start each time the DC Input of the unit is switched on, either manually with the front “**On/Off**” button or remotely via the analog or digital interface. In setting “**Manual start/stop**” logging is started and stopped from the MENU screen on the logging configuration page.



As soon as logging has been started, the disk symbol (  ) indicates the ongoing logging action. In case there is an error while logging, such as when the USB memory is full or removed, a disk error symbol (  ) will appear. After every manual stop or switching OFF the DC Input, the logging is stopped and the log file closed.

#### 6.4.10.4 Log file format

Type: text file in European or US American CSV format (depending on the selected setting)

Layout (US format shown):

	A	B	C	D	E	F	G	H	I	J	K	L	M
1	U set	U actual	I set	I actual	P set	P actual	R set	R actual	R mode	Output/Input	Device Mode	Error	Time
2	2.00V	11.92V	1.20A	1.20A	7344W	15W	N/A	N/A	OFF	ON	CC	NONE	00:00:00,942
3	2.00V	11.90V	1.20A	1.20A	7344W	15W	N/A	N/A	OFF	ON	CC	NONE	00:00:00,942
4	2.00V	11.89V	1.20A	1.20A	7344W	15W	N/A	N/A	OFF	ON	CC	NONE	00:00:00,942
5	2.00V	11.87V	1.20A	1.20A	7344W	15W	N/A	N/A	OFF	ON	CC	NONE	00:00:00,942

#### Legend:

- U set / I set / P set / R set: Set values
- U actual / I actual / P actual / R actual: Actual values
- Error: unit alarms
- Time: elapsed time since logging start
- Unit mode: actual regulation mode (also see section 3.4, “Operating Modes”).

**Note:** R set and R actual are only recorded if UIR mode is active (refer to section 3.4.5)

**Note:** Unlike the logging on PC, every log started creates a new log file with a sequence counter in the file name, normally starting with 1, depending on existing files.

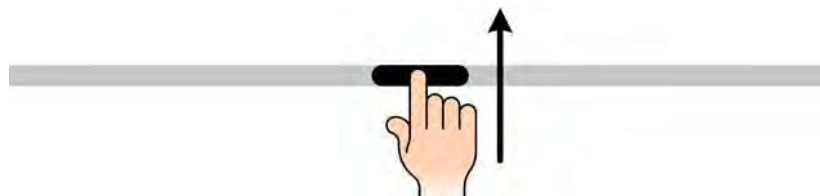
#### 6.4.10.5 Special notes and limitations

Following provisions apply to data logging:

- Max. log file size (due to FAT32 formatting): 4 GB
- Max. number of log files in folder HMI\_FILES: 1024
- With setting “Start/stop with DC Input ON/OFF”, the logging will also stop on alarms or events with action “Alarm”, because they switch off the DC Input
- With setting “Manual start/stop” the unit will continue to log even on occurring alarms, so this mode can be used to determine the period of temporary alarms like OT or PF

#### 6.4.11 The Quick Menu (4U Models)

The device offers a quick menu which allows for the quick access to often used features and modes being switched on or off in the “Settings” menu. It can be opened by swiping up from the bottom screen edge or tapping the bar:



#### Overview:



Tapping a button activates and then deactivates the function again. Buttons with black on white indicate an activated feature:

Symbol	Belongs to	Meaning
	USB logging	USB logging is running (the symbols is only available when USB logging has been activated in menu "Settings")
	Master-slave	Master-slave activated, device is master
	Master-slave	Master-slave activated, device is slave
	Master-slave	Master-slave deactivated
	Resistance mode	R mode = on
	HMI	Alarm sound = on
	HMI	Key sound = on
	HMI	Opens the graph screen
	HMI	Adjust backlight intensity
	HMI	Opens the main menu


### 6.4.12 Graph Display (4U Models)

The devices feature a manually callable, HMI operated visual depiction of the temporal run of the actual values of voltage, current and power, called graph. It isn't a recording feature whatsoever. For data recording in the back-ground there is still the USB logging feature.

In normal operation the graph can be called anytime via the quick menu, while in function generator operation it's called by an extra screen button. Once called, it completely fills the screen.



#### Controls:

1. Tapping the middle of the three colored touch area deactivates/activate the corresponding plot
2. Tapping the sides (arrows left/right) of the three colored touch areas increases/decreases the vertical scaling
3. Tapping the sides (arrows left/right) of the black touch area increases/decreases the horizontal scaling
4. Swiping on the three scales moves them up or down
5. Tapping the menu touch area  exits the graph screen anytime

## 6.5 Remote Control

This section covers the use of the Analog I/O functions of the DC Load. For digital interface use, refer to section 7, “Remote Control Programming” on page 138.

### 6.5.1 General Analog I/O Info

Remote control is possible via the built-in analog, standard USB port, one of the optional interface modules or via the GPIB port (only with GPIB option installed). Only the analog or one digital interface can be in control.

It means that if, for example, an attempt were to be made to switch to remote control via the digital interface whilst analog remote control is active (Pin Remote = LOW) the unit would report an error via the digital interface. In the opposite direction, an attempt to control the output via Pin Remote would be ignored. In both cases, however, status monitoring and reading of values are always possible.

### 6.5.2 Control Locations

Control locations are those locations from where the unit can be controlled. Essentially, there are two: at the unit itself (manual operation) and external (remote control). The following locations are defined:

Displayed location	Description
-	If neither of the other control locations is displayed then manual control is active and access from the analog and digital interfaces is allowed. This location is not explicitly displayed
<b>Remote</b>	Remote control via any interface is active
<b>Local</b>	Remote control is locked, only manual operation is allowed.

Remote control may be permitted or inhibited using the setting “Allow remote control” (See section 6.4.3.2, “General Settings Menu” on page 89”). In inhibited condition status “Local” will be displayed in the top right corner of the display. Activating the inhibit can be useful if the unit is remotely controlled by software or some electronic device, but it is required to make adjustments at the unit or deal with emergency, which would not be possible remotely.

Activating the “Local” condition causes the following:

- If remote control via the digital interface is active (“Remote”), then it is immediately terminated and in order to continue remote control once “Local” is no longer active, it has to be reactivated at the PC.
- If remote control via the analog interface is active (“Remote”), then it is temporarily interrupted until remote control is allowed again by deactivating “Local”, because pin “Remote” continues to signal “remote control = on”, unless this has been changed during the “Local” period.



### 6.5.3 Remote Control using Analog Interface (AI)

The built-in, galvanically isolated, 15-pole analog interface (short: AI) is on the backside of the unit offers the following possibilities:

- Remote control of current, voltage, power and internal resistance
- Remote status monitoring (CC/CP, CV)
- Remote alarm monitoring (OT, OVP, PF)
- Remote monitoring of actual values
- Remote on/off switching of the DC Input

#### 6.5.3.1 General Information

Setting the set values of voltage, current and power via the analog interface must always be done concurrently. It means, that for example the voltage can't be given via the AI and current and power set by the rotary knobs, or vice versa. The internal resistance set value can additionally be adjusted.

The OVP set value and other supervision (events) and alarm thresholds cannot be set via the AI and therefore must be adapted to the given situation before the AI will be in control. Analog set values can be supplied by an external voltage or generated from the reference voltage on pin 3. As soon as remote control via the analog interface is activated, the displayed set values will be those provided by the interface.

The AI can be operated in the common voltage ranges 0...5 V and 0...10 V, both representing 0...100% of the nominal value. The selection of the voltage range can be done in the unit setup. See section 6.4.3.2, "General Settings Menu" on page 89 for details. The reference voltage sent out from pin 3 (VREF) will be adapted accordingly:

- 0-5 V: Reference voltage = 5 V, 0...5 V set value signal for VSEL, CSEL, PSEL and RSEL correspond to 0...100% nominal value, 0...100% actual values correspond to 0...5 V at the actual value outputs CMON and VMON.
- 0-10 V: Reference voltage = 10 V, 0...10 V set value signal for VSEL, CSEL, PSEL and RSEL correspond to 0...100% nominal values, 0...100% actual values correspond to 0...10 V at the actual value outputs CMON and VMON.

Input of excess signals (e.g. >5 V in selected 5 V range or >10 V in the 10 V range) are clipped by the unit by setting the corresponding set value to 100%.

#### **Important notes about the use of the interface:**

*After powering the unit and during the start phase the AI signals undefined statuses on the output pins such as ERROR or OVP. Those must be ignored until is ready to work.*

- Analog remote control of the unit must be activated by switching pin "REMOTE" (5) first. Only exception is pin REM-SB, which can be used independently .
- Before the hardware is connected that will control the analog interface, check to make sure that it can't provide voltage to the pins higher than specified
- Set value inputs, such as VSEL, CSEL, PSEL and RSEL (if R mode is activated), must not be left unconnected (i.e. floating) during analog remote control. In case any of

the set values is not used for adjustment, it can be tied to a defined level or connected to pin VREF (solder bridge or jumper), so it drives 100%.



**Note:** The analog interface is galvanically isolated from the DC Input. Therefore, do not connect any ground of the analog interface to the DC- or DC+ output, if not absolutely necessary!

### 6.5.3.2 Resolution and sample rates

The analog interface is internally sampled and processed by a microcontroller. This causes a limited resolution of analog steps. The resolution is the same for set values (VSEL etc.) and actual values (VMON/CMON) and is 26214 when working with the 10 V range. In the 5 V range this resolution halves to 13107. Due to tolerances, the truly achievable resolution can be slightly lower.

There is furthermore a maximum sample rate of 500 Hz. This means, the unit can acquire analog set values and states on digital input pins 500 times per second or every two msec.

### 6.5.3.3 Acknowledging unit alarms

Unit alarms are always indicated in the front display and some of them are reported as signal on the analog interface socket. For example, the overvoltage alarm (OVP), which is considered critical.

In case of a unit alarm occurring during remote control via analog interface, the DC Input will be switched off, the same way as in manual control. While alarms OT and OVP can be monitored via the corresponding pins of the interface, other alarms like power fail (PF) cannot. These can only be monitored and detected via the actual values of voltage and current being all zero contrary to the set values.

Some unit alarms (OVP, OC and OPP) have to be acknowledged, either by the user of the unit or by the controlling PC. See section 6.6.2, “Unit Alarm and Event Handling” on page 111. Acknowledgement is done with pin REM-SB switching the DC Input off and on again. This requires a HIGH-LOW-HIGH edge sequence (min. 50ms for LOW), when using the default level setting for this pin.

### 6.5.3.4 Analog Interface Specifications

Pin	Name	Type*	Description	Default levels	Electrical specifications
1	VSEL	AI	Set voltage value	0...10 V or. 0...5 V correspond to 0..100% of $U_{Nom}$	Accuracy 0-5 V range: < 0.4% ***** Accuracy 0-10 V range: < 0.2% ***** Input impedance $R_i$ >40 k...100 k
2	CSEL	AI	Set current value	0...10 V or. 0...5 V correspond to 0..100% of $I_{Nom}$	
3	VREF	AO	Reference voltage	10 V or 5 V	Tolerance < 0.2% at $I_{max} = +5$ mA Short-circuit-proof against AGND
4	DGND	POT	Ground for all digital signals		For control and status signals.

Pin	Name	Type*	Description	Default levels	Electrical specifications
5	REMOTE	DI	Switching internal / remote control	Remote = LOW, $U_{Low} < 1 V$ Internal = HIGH, $U > 4 V$ Internal = Open	Voltage range = 0...30 V $I_{Max} = -1 mA$ at 5 V. $U_{LOW}$ to HIGH typ. = 3 V Rec'd sender: Open collector against DGND
6	OT / PF	DO	Overheating or power fail*** alarm	Alarm OT= HIGH, $U_{High} > 4 V$ No Alarm OT= LOW, $U_{Low} < 1 V$	Quasi open collector with pull-up against $V_{cc}$ ** With 5 V on the pin max. flow +1 mA $I_{Max} = -10 mA$ at $U_{CE} = 0.3 V$ $U = 30 V$ Max Short-circuit-proof against DGND
7	RSEL	AI	Set internal resistance value	0...10 V or. 0...5 V correspond to 0..100% of $R_{Max}$	Accuracy 0-5 V range: < 0.4% ***** Accuracy 0-10 V range: < 0.2% ***** Input impedance $R_i > 40 k$ ...100 k
8	PSEL	AI	Set power value	0...10 V or. 0...5 V correspond to 0..100% von $P_{Nom}$	
9	VMON	AO	Actual voltage	0...10 V or. 0...5 V correspond to 0..100% von $U_{Nom}$	Accuracy < 0.2% at $I_{Max} = +2 mA$ Short-circuit-proof against AGND
10	CMON	AO	Actual current	0...10 V or. 0...5 V correspond to 0..100% von $I_{Nom}$	
11	AGND	GND	Ground for all analog signals		For -SEL, -MON, VREF Signals
12	R-ACTIVE	DI	R mode on / off	On = LOW, $U_{Low} < 1 V$ Off = HIGH, $U_{High} > 4 V$ Off = Open	Voltage range = 0...30 V $I_{Max} = -1 mA$ at 5 V $U_{LOW}$ to HIGH typ. = 3 V Rec'd sender: Open collector against DGND
13	REM-SB	DI	DC Input OFF (DC Input ON) (ACK alarms ****)	Off = LOW, $U_{Low} < 1 V$ On= HIGH, $U_{High} > 4 V$ On = Open	Voltage range = 0...30 V $I_{Max} = +1 mA$ at 5 V Rec'd sender: Open collector against DGND
14	OVP	DO	Overvoltage alarm	Alarm OVP = HIGH, $U_{High} > 4 V$ No alarm OVP = LOW, $U < 1 V_{Low}$	Quasi open collector with pull-up against $V_{cc}$ **
15	CV	DO	Constant voltage regulation active	CV = LOW, $U < 1 V$ Low CC/CP/CR = HIGH, $U > 4 V$ High	With 5 V on the pin max. flow +1 mA $I_{Max} = -10 mA$ at $U_{CE} = 0,3 V$ , $U_{Max} = 30 V$ Short-circuit-proof against DGND

*Table 6-3: Analog Interface Specifications*

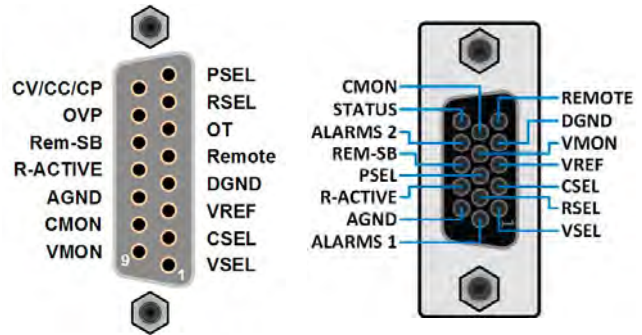
**Notes:**

- \* AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, POT = Potential \*\* Internal Vcc approx. 10 V
- \*\*\* Mains blackout, mains under voltage or PFC error \*\*\*\*\* Only during remote control
- \*\*\*\*\* The error of a set value input adds to the general error of the related value on the DC Input of the unit

### 6.5.3.5 Sub-D AI Connector

The 15-pin AI connector pin-out diagrams for 3U and 4U models is shown to the right.

The equivalent simplified schematic for the various types of I/O pins is shown in the table below.



	<p><b>Digital Input (DI)</b> This input requires the use of a switch with low resistance (relay, switch, circuit breaker etc.) in order to send a clean signal to the DGND.</p>		<p><b>Analog Input (AI)</b> High resistance input (impedance &gt;40 k....100 kΩ) for an OA circuit</p>
	<p><b>Digital Output (DO)</b> This is a quasi-open collector, realized using a high resistance pull-up against the internal supply. In condition LOW, it can carry no load, only switch, as shown in the diagram with a relay as an example.</p>		<p><b>Analog Output (AO)</b> Output from an OA circuit, low impedance. See specifications table above.</p>

### 6.5.3.6 Application Examples

#### Example A: Switching the DC Input with pin REM-SB

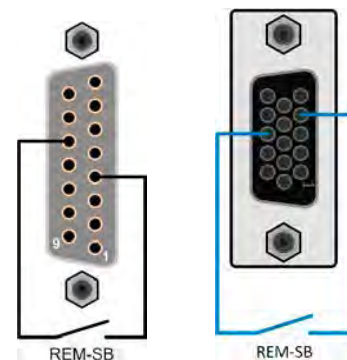
**Note:** A digital output, e.g. from a PLC, may be unable to cleanly pull down the pin as it may not be of low enough resistance. Check the specification of the controlling application. Also see pin diagrams above.

In remote control, pin REM-SB is be used to switch the DC terminal of the unit on and off. This function is also available without remote control being active and can on the one hand block the DC terminal from being switched on in manual or digital remote control and on the other hand, the pin can switch the DC on or off, but not standalone. See below at “Remote control has not been activated”.

It is recommended that a low resistance contact such as a switch, relay or transistor is used to switch the pin to ground (DGND).

Following situations can occur:

- Remote control has been activated



During remote control via the analog interface, only pin “REM-SB” determines the state of the DC Input. The logical function and the default levels can be inverted by a parameter in the setup menu.

**Note:** If the pin is unconnected or the connected contact is open, the pin will be HIGH. With parameter “Analog interface REM-SB” set to “normal”, it requests “DC Input on”. So when activating remote control, the DC Input will instantly turn on.

- Remote control is not active

In this mode of operation pin “REM-SB” can serve as a lockout, preventing the DC Input from being switched on by any means. This results in following possible situations:

DC Input	+	Pin REM-SB	+	Parameter Rem-SB	-	Behavior
is off	+	HIGH	+	normal	-	DC Input not locked. It can be switched on by pushbutton “On/Off” (front panel) or via command from digital interface.
		LOW	+	inverted		
	+	HIGH	+	inverted	-	DC Input locked. It cannot be switched on by pushbutton “On/Off” (front panel) or via command from digital interface. When trying to switch on, a popup in the display resp. an error message is generated.
		LOW	+	normal		

In case the DC Input is already switched on, toggling the pin will switch the DC Input off, similar to what it does in analog remote control:

DC Input	-	Pin REM-SB	+	Parameter Rem-SB	+	Behavior
is off	-	HIGH	+	normal	+	DC Input remains on, nothing is locked. It can be switched on or off by pushbutton or digital command.
		LOW	+	inverted		
	-	HIGH	+	inverted	+	DC Input remains on, nothing is locked. It can be switched on or off by pushbutton or digital command. DC Input will be switched off and locked. It can be switched on again by toggling the pin. During lockout, the on/off pushbutton or digital command can delete the request to switch on by pin.
		LOW	+	Normal		

**Example B: Remote control of current and power.**

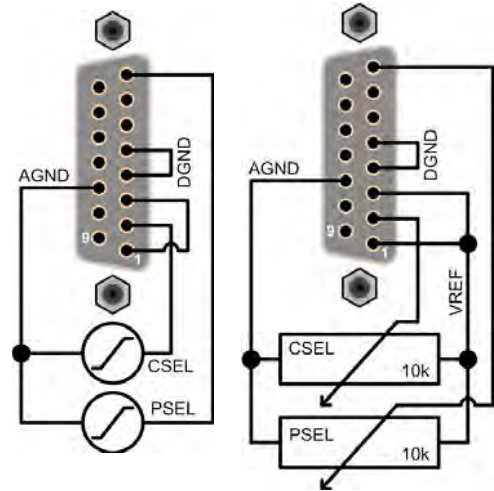
Requires remote control to be activated (Pin “Remote” = LOW).

The set values PSEL and CSEL are generated from the reference voltage VREF, using potentiometers for each. Hence, the DC load can selectively work in current or power mode. According to the specification of max. 5 mA for the VREF output, potentiometers of at least 10 kΩ must be used.

The voltage set value VSEL is directly connected to VREF and will thus be permanently 100%.

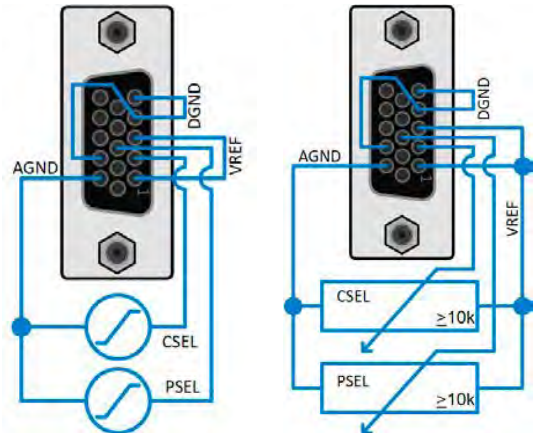
If the control voltage is fed in from an external source, it is necessary to consider the input voltage ranges for set values (0...5 V or 0...10 V).

**Note:** Use of the input voltage range 0...5 V for 0...100% set value halves the effective resolution.



External Source

Potentiometers

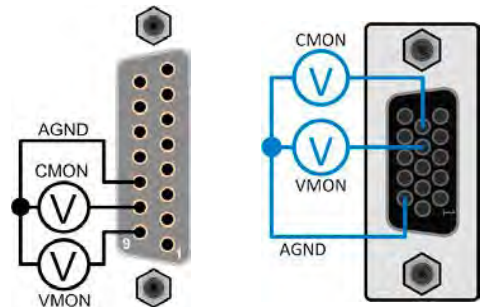


Example with external voltage source

Example with potentiometers

**Example C: Reading actual output values**

The AI provides the DC Input values as current and voltage monitor. These can be read using a standard DMM or similar measurement instrument.



## 6.6 Alarms and Monitoring

### 6.6.1 Definition of Terms

There is a clear distinction between unit alarms (section 6.6, “Alarms and Monitoring”, page 111) such as overvoltage protection or overheating protection, and user defined events such as OVD (overvoltage detection). Whereas unit alarms serve to protect the unit by initially switching off the DC Input, user defined events can switch off the DC Input (Action = ALARM), but can also simply give an audible signal to make the user aware. Available action settings are shown in the table below.



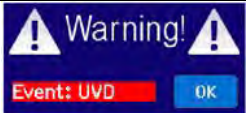



Action	Impact	Example
<b>NONE</b>	User defined event is disabled	
<b>SIGNAL</b>	On reaching the condition that triggers the event, the action <b>SIGNAL</b> will show a text message in the status area of the display.	 
<b>WARNING</b>	On reaching the condition that triggers the event, the action <b>WARNING</b> will show a text message in the status area of the display and pop up an additional warning message.	 
<b>ALARM</b>	On reaching the condition which triggers the event, the action <b>ALARM</b> will show a text message in the status area of the display with an additional alarm pop-up, and additionally emit an acoustic signal (if activated). Furthermore, the DC Input is switched off. Certain unit alarms are available on the analog interface or can be queried via the digital interface.	 

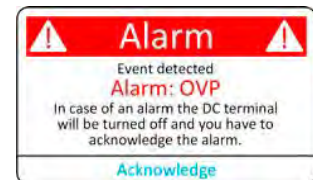
Table 6-4: Alarm Signals

### 6.6.2 Unit Alarm and Event Handling

A unit alarm incident will usually lead to the DC Input being switched off and the appearance of a pop-up in the middle of the display. Also, if activated, an audible signal is generated to make the user aware of the alarm condition. An alarm must always be acknowledged before the output can be re-enabled.

**How to acknowledge an alarm in the display (during manual control):**

1. If the alarm is indicated as a pop-up, tap OK.
2. If the alarm has already been acknowledged but is still displayed in the status area, then first tap the status



area to display the pop-up, and then acknowledge with OK.

In order to acknowledge an alarm during analog remote control, see section 6.6.2, “Unit Alarm and Event Handling” on page 111. To acknowledge in digital remote operation mode, refer to the programming sections 7.9, 7.10 “ModBus” and 7.12 SCPI”.

Some alarms are configurable:

Short	Long	Description	Range	Indication
OVP	OverVoltage Protection	Triggers an alarm if the DC Input voltage reaches the defined threshold. The DC Input will be switched off.	0 V...1.1*UNom	Display, analog & digital interface
OCP	OverCurrent Protection	Triggers an alarm if the DC Input current reaches the defined threshold. The DC Input will be switched off.	0 A...1.1*INom	Display, digital interface
OPP	OverPower Protection	Triggers an alarm if the DC Input power reaches the defined threshold. The DC Input will be switched off.	0 W...1.1*PNom	Display, digital interface

The following alarms cannot be configured and are based on hardware:

Short	Long	Description	Indication
PF	Power Fail	AC supply over- or under voltage. Triggers an alarm if the AC supply is out of specification or when the unit is cut from supply, for example when switching it off with the power switch. The DC Input will be switched off.	Display, analog & digital interface
OT	OverTemperature	Triggers an alarm if the internal temperature reaches a certain limit. The DC Input will be switched off.	Display, analog & digital interface
MSP	Master-Slave Protection	Triggers an alarm if the master unit loses contact to any slave unit. The DC Input will be switched off. The alarm can be cleared by re-initializing the M/S system.	Display, digital interface


#### How to configure unit alarms:

1. While the DC Input is switched off, tap the touch area on the main screen.
2. On the right-hand side, tap the arrow to select “2. Protect”.
3. Set the limits for the unit alarms relevant to your application if the default value of 110% is unsuitable.

**Note:** The set values can be entered using the decimal keypad. This will appear after tapping the touch area “Direct input”.

The user also has the possibility of selecting whether an additional audible signal will be sounded if an alarm or user defined event occurs.

**How to configure the alarm sound** (also see section 6.4.3, “MENU System Overview” on page 83):

1. While the DC Input is switched off tap the touch area  on the main screen
2. In the menu page, tap “HMI Settings”
3. In the following menu page, tap “Alarm Sound”
4. In the settings page tap on the symbol to either enable or disable the alarm sound

and confirm with 



### 6.6.3 User defined events





The monitoring functions of the unit can also be configured for user defined events. By default, events are de-activated (action = NONE). Contrary to unit alarms, user defined events only work while the DC Input is switched on. This means for instance, that you cannot detect under voltage (UVD) anymore after switching the DC Input off and the voltage is still sinking.

The following events can be configured independently and can, in each case, trigger the actions NONE, SIGNAL, WARNING or ALARM.

Event	Meaning	Description	Range
UVD	Under Voltage Detection	Triggers an event if the output voltage falls below the defined threshold.	0 V...UNom
OVD	Over Voltage Detection	Triggers an event if the output voltage exceeds the de-fined threshold.	0 V...UNom
UCD	Under Current Detection	Triggers an event if the output current falls below the defined threshold.	0 A...INom
OCD	Over Current Detection	Triggers an event if the output current exceeds the de-fined threshold.	0 A...INom
OPD	Over Power Detection	Triggers an event if the output power exceeds the de-fined threshold.	0 ...PNom

**Note:** These events should not be confused with alarms such as OT and OVP, which are for unit protection. User defined events can, however, if set to action ALARM, switch off the DC Input and thus protect the load, like a sensitive electronic application.

#### How to configure user defined events:

1. While the DC Input is switched off, tap the touch area  on the main screen.
2. On the right side, tap the arrows   to select “4.1 Event U” or “4.2 Event I” or “4.3 Event P”.
3. Set the monitoring limits with the left hand rotary knob and the triggered action with the right hand knob relevant to the application (also see section 6.6.1, “Definition of Terms” on page 111).
4. Accept the settings with .



#### Notes:

- User events are an integral part of the actual user profile. Thus, if another user profile or the default profile is selected and used, the events could either be differently configured or not at all.
- The set values can be entered using the decimal keypad. This will appear by tapping the touch area “Direct input”.

## 6.7 Front Panel Lockout


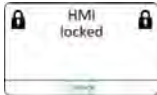
In order to avoid the accidental modification of a set value during manual operation, the rotary knobs or the touchscreen can be locked so that no change in values will be accepted without prior unlocking.

### How to Lock the Front Panel:

1. In the main page, tap the lock symbol  (upper right corner).
2. In the settings page “HMI Lock” you are then asked to chose between a complete HMI (“Lock all”) lock or one where the On/Off button is still usable (“ON/ OFF possible”), resp. chose to activate the additional PIN (“Enable PIN”). The unit would later request to enter this PIN every time you want to unlock the front panel, until the PIN is deactivated again.
3. Activate the lock with . The status “Locked” as shown in the figure to the right.

If an attempt is made to alter something while the front panel is locked, a dialog box appears in the display asking if the lock should be disabled.


### How to Unlock the Front Panel:

1. Tap any part of the touchscreen of the locked front panel, or turn one of the rotary knobs or press the “On/Off” button (only in “Lock all” situation).
2. This request pop-up will appear: . or .
3. Unlock the front panel by tapping on “Tap to unlock” within 5 seconds, otherwise the pop-up will disappear and the front panel remains locked. In case the additional PIN code lock has been activated in the menu “HMI Lock”, another dialog box will pop up asking you to enter the PIN before it unlocks the front panel.

## 6.8 Limits Settings Lock

In order to avoid changes in adjustment limits (also see section 6.4.4, “Adjustment or User Limits” on page 96) by an unauthorized user, the screen with the adjustment limit settings (“Limits”) can be locked by a PIN code. When locked, the menu pages “3.Limits” in SETTINGS and “Profiles” in MENU will become inaccessible until the lock is removed by entering the correct PIN or in case it has been forgotten, by resetting the unit as last resort.

### How to Lock the “Limits” settings:

1. While the DC Input is switched off, tap the touch area  on the main screen.
2. In the menu tap “Limits Lock”.
3. In the next page set the check mark for “Lock”.


**Note:** The same PIN as for the front panel lock is used here. It should be set before activating the Limits lock. See section 6.7, “Front Panel Lockout” on page 114.

4. Activate the lock by leaving the settings page with .



**Note:** Be careful to enable the lock if you are unsure what PIN is currently set. In doubt use ESC to exit the menu page. In menu page “HMI Lock” you can define a different PIN, but not without entering the old one.

► **How to Unlock the “Limits” settings:**

1. While the DC Input is switched off, tap the touch area  on the main screen.
2. In the menu tap “Limits Lock”.
3. In the next page set the check mark for “Lock”.
4. Deactivate the lock by entering the correct PIN and submitting it with ENTER.


## 6.9 Loading and Saving User Profiles (4U Models)

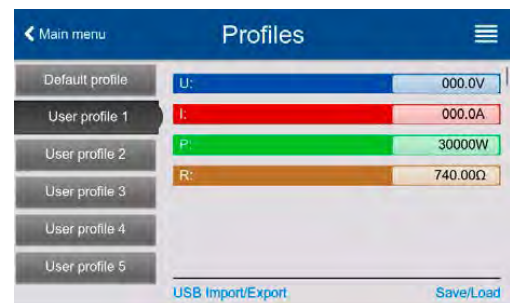
The menu “Profiles” serves to select between a default profile and up to 5 user profiles. A profile is a collection of all settings and set values. Upon delivery or after a factory reset all 6 profiles have the same settings and all set values are 0. Values adjusted on the main screen or anywhere else belong to a working profile which can be saved to one of the 5 user profiles. These user profiles or the default profile can then be switched. The default profile is read-only.

The purpose of a profile is to load a set of set values, settings limits and monitoring thresholds quickly without having to readjust these. As all HMI settings are saved in the profile, including language, a profile change can also be accompanied by a change in HMI language.

On calling up the menu page and selecting a profile the most important settings can be seen, but not changed.

► **How to save the current values and settings as a user profile:**

1. While the DC input is switched off, tap  Menu touch area on the main screen.
2. In the main menu tap on “Profiles”.
3. In the next screen (see example to the right) choose between user profiles 1-5, which will show the profile’s stored settings for your verification.
4. Tap on Save/Load and save the settings into the user profile in the popping up requester “Save profile?” with Save.



All user profiles also allow editing settings or values stored in the profile. When doing so, the changes either need to be saved to the profile with Save changes or discarded with Cancel before the profile can be loaded.

Loading a user profile works the same way, but in the dialog you would then tap Load under “Load profile?”. Alternatively, you may import the profile or export it as file to an USB stick with USB Import/Export.

## 6.10 Function Generator Use

### 6.10.1 FG Introduction

The built-in function generator (short: FG) is able to create various signal forms and apply these to the set value of voltage or current.

The standard functions are based on an arbitrary generator and directly accessible and configurable using manual control. For remote control, the fully customizable arbitrary generator replicates the functions with sequences containing eight parameters each. Further functions, such as UI-IU, are based on a table with 4096 values, working as XY function. Battery test and MPP tracking are software based functions only.

The following functions are retrievable, configurable and controllable:

Function	Short description
Sine wave	Sine wave generation with adjustable amplitude, offset and frequency
Triangle	Triangular wave signal generation with adjustable amplitude, offset, rise and fall times
Rectangular	Rectangular wave signal generation with adjustable amplitude, offset and duty cycle
Trapezoid	Trapezoidal wave signal generation with adjustable amplitude, offset, rise time, pulse time, fall time, idle time
DIN 40839	Simulated automobile engine start curve according to DIN 40839 / EN ISO 7637, split into 5 curve sequences, each with a start voltage, final voltage and time
Arbitrary	Generation of a process with up to 99 freely configurable curve points, each with a start and end value (AC/DC), start and end frequency, phase angle and total duration
Ramp	Generation of a linear rise or fall ramp with start and end values and time before and after the ramp
UI, IU	Table (.csv) with values for U or I, uploaded from an USB stick, as well as
Battery test	Battery discharge test with constant or pulsed current, along with Ah, Wh and time counters
MPP Tracking	Simulation of the characteristic tracking behavior of solar inverters when seeking to find the maximum power point (MPP) when being connected to typical sources such as solar panels

Table 6-5: Function Generator Capacities Overview

### 6.10.2 General FG Description

#### 6.10.2.1 Limitations

The function generator is not accessible, neither in manual nor remote control, if:

- Master-slave mode has been activated and the unit was configured as slave.
- Resistance mode (R/I adjustment, also called UIR) is active.

#### 6.10.2.2 Resolution

Amplitudes generated by the arbitrary generator have an effective resolution of approx. 52428 steps. If the amplitude is very low and the time period long, the unit would generate less steps and set multiple identical values after another, generating a staircase effect. It is

furthermore not possible to generate every possible combination of time and a varying amplitude (slope).

The XY generator, which works in table mode, has an effective resolution of 3276 steps for the set value range of 0-100% rated value.

### 6.10.3 Principle of Operation

In order to understand how the function generator works and how the value settings interact, the following should be noted:

*The unit operates, including in function generator mode, with the three set values U, I and P at all times.*


The selected function can be used on one of the values U or I, the other two are then constants and have a limiting effect. That means, if, e.g. a voltage of 10 V is applied to the DC input and a sine wave function should operate on the current with an amplitude of 20 A and offset 20 A, then the function generator will create a sine wave progression of current between 0 A (min) and 40 A (max), which will result in an input power between 0 W (min) and 400 W (max). The input power, however, is limited to its set value. If this were 300 W then, in this case, the current would be limited to 30 A and, if clamped to an oscilloscope, it would be seen to be capped at 30 A and never achieve the target of 40 A.


### 6.10.4 Manual Operation



Via the touchscreen, one of the available FG functions can be called up, configured and controlled. Selection and configuration are only possible when the DC Input is switched off.




#### How to select a function and adjust parameters

1. While the DC Input is switched off tap the touch area  on the main screen.

2. In the menu tap on the touch area  and then on the desired function. Note: this touch area is locked in R mode (adjustable resistance).


3. Depending on the choice of function there follows a request to which value the function generator is going to be applied:  or .

4. Adjust the parameters as you desire, like offset, amplitude and frequency for a sine wave, for example.

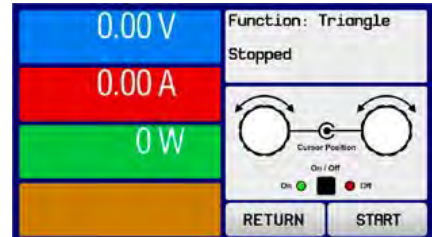
5. Adjust the overall limits of voltage, current and power, which you can access with touch area .

**Note:** When entering function generator mode, these limits are reset to safe values, which can prevent the function from working at all. For example, if you apply the selected function to the output current, then the overall current limit should not interfere and should at least be as high as offset + amplitude.

**How to Load a Function:**

1. After setting the values for the required signal generation, tap on the touch area .

The unit will then load the data into the internal controller and changes the display. Shortly afterwards the static values are set (power and voltage or current), the DC Input is switched on and the touch area **START** is enabled. Only then can the function output be started.

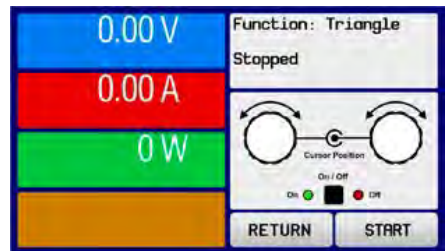


**Note:** The static values are applied to the DC Input immediately after loading the function as it switches the DC Input on automatically in order to set the start condition. They represent start and end values for the progress of the function, so that it does not need to start from 0. Only exception: when applying a function to the current (I), there is no adjustable static current value, so the function will always start from 0 A




► **How to Start and Stop a Function:**

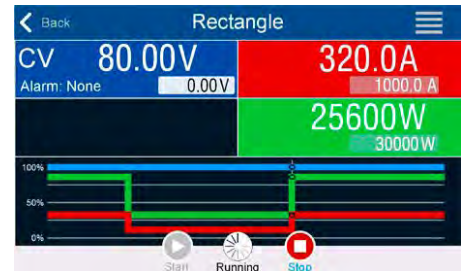
1. The function can be started either by tapping **START** or pushing the “On/Off” button, if the DC Input is currently switched off. The function then starts immediately. In case START is used while the DC Input is still switched off, it will be switched on automatically.
2. The function can be stopped either by tapping **STOP** or operating the “On/Off” button. However, there is a difference:

- a. The **STOP** button stops only the function, the DC Input **remains ON** with the static values.
- b. The “On/Off” button stops the function and switches off the DC Input.



► **How to Start and Stop a Function (4U):**

1. The function can be **started** either by tapping  or if the DC input is currently switched off by pushing the “On/Off” button on the front.
2. The function can either be **stopped** by tapping  or operating the “On/Off” button. However, there is a difference:
  - a. The  button only stops the function while the DC input **remains ON** with the static values in effect.
  - b. The “On/Off” button stops the function and switches the DC input off.



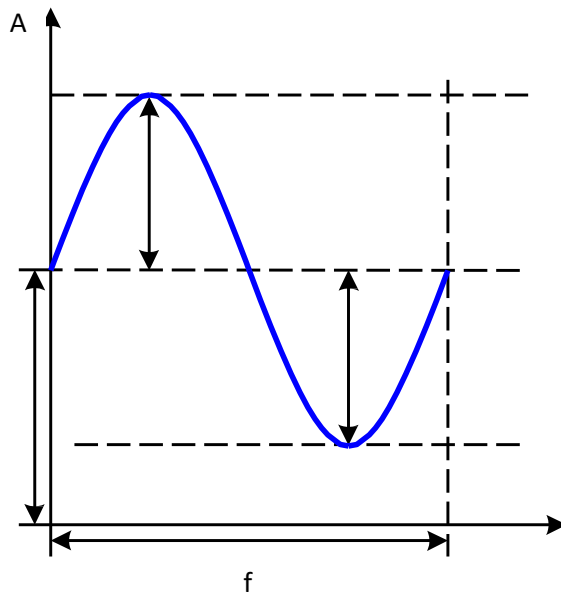
**Note:** Any unit alarm (over voltage, over temperature etc.), protection (OPP, OCP) or event with action = Alarm stops the function progress automatically and switches off the DC Input. It also reports the alarm condition.

### 6.10.5 Since Wave Function

The following parameters can be configured for a sine wave function:

Value	Range	Description
I(A), U(A)	0...(Nominal value - (Offs)) of U, I	A = Amplitude of the signal to be generated
I(Offs), U(Offs)	(A)...(Nominal value - (A)) of U, I	Offs = Offset, based on the zero point of the mathematical sine curve, may not be smaller than the amplitude.
f (1/t)	1...10000 Hz	Static frequency of the signal to be generated

#### Schematic Diagram:



#### Application and Result:

A normal sine wave signal is generated and applied to the selected set value, e.g. current (I). At a constant load resistance, the output voltage and thus the output current will follow a sine wave.

For calculating the maximum power output, the amplitude and offset values for the current have to be added.

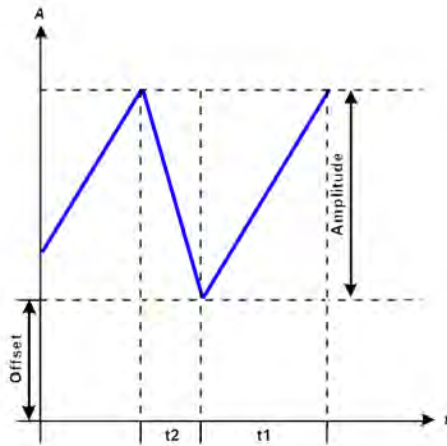
Example: An output voltage of 100 V is set together with  $\sin(I)$  with an amplitude of 30 A and an offset of 50 A. The resulting maximum power output is then achieved at the highest point of the sine wave and is  $(30 \text{ A} + 50\text{A}) * 100 \text{ V} = 8000 \text{ W}$

### 6.10.6 Triangular Function

The following parameters can be configured for a triangular wave function:

Value	Range	Description
I(A), U(A)	0...(Nominal value - (Offs)) of U, I	A = Amplitude of the signal to be generated
I(Offs), U(Offs)	0...(Nominal value - (A)) of U, I	Offs = Offset, based on the foot of the triangular wave
t1	0.1 ms...36000 s	Rising edge time $\Delta t$ of the triangular wave signal
t2	0.1 ms...36000 s	Falling edge time $\Delta t$ of the triangular wave signal

#### Schematic Diagram:



#### Application and Result:

A triangular wave signal for output current (only effective in current limiting) or output voltage is generated. The positive and negative slope times can be set independently. The offset shifts the signal on the Y-axis. The sum of the intervals t1 and t2 gives the cycle time and its reciprocal is the frequency.

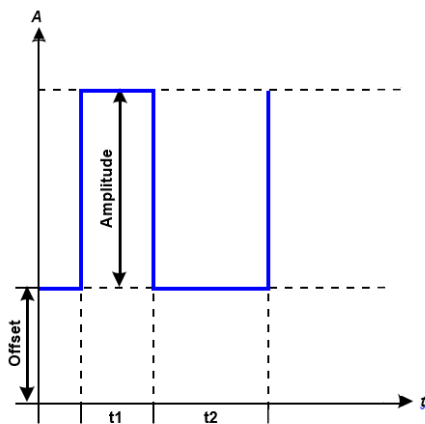
Example: A frequency of 10 Hz is required and would lead to periodic duration of 100 ms. This 100 ms can be freely allocated to t1 and t2, e.g. 50 ms:50 ms (isosceles triangle) or 99.9 ms:0.1 ms (right-angled triangle or saw tooth).

### 6.10.7 Rectangular Function

The following parameters can be configured for a rectangular wave function:

Value	Range	Description
I(A), U(A)	0...(Nominal value - (Offs)) of U, I	A = Amplitude of the signal to be generated
I(Offs), U(Offs)	0...(Nominal value - (A)) of U, I	Offs = Offset, based on the foot of the rectangular wave
t1	0.1 ms...36000 s	Time (pulse width) of the upper level (amplitude)
t2	0.1 ms...36000 s	Time (pause width) of the lower level (offset)

#### Schematic Diagram:



#### Application and Result:

A rectangular or square wave signal for input current (direct) or input voltage (indirect) is generated. The intervals t1 and t2 define how long the value of the amplitude (pulse) and how long the value of the offset (pause) are effective. The offset shifts the signal on the Y axis. Intervals t1 and t2 can be used to define a duty cycle. The sum of t1 and t2 gives the period and its reciprocal is the frequency.

Example: a rectangular wave signal of 25 Hz and a duty cycle of 80% are required. The sum of t1 and t2, the period, is  $1/25 \text{ Hz} = 40 \text{ ms}$ . For a duty cycle of 80% the pulse time (t1) is  $40 \text{ ms} \cdot 0.8 = 32 \text{ ms}$  and the pause time (t2) is 8 ms.

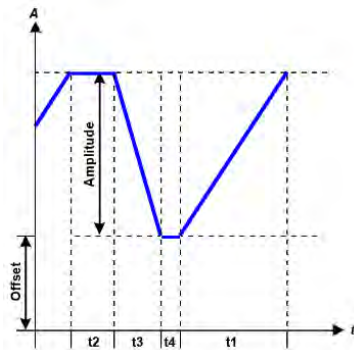


### 6.10.8 Trapezoidal function

The following parameters can be configured for a trapezoidal curve function:

Value	Range	Description
I(A), U(A)	0...(Nominal value - (Offs)) of U, I	A = Amplitude of the signal to be generated
I(Offs), U(Offs)	0...(Nominal value - (A)) of U, I	Offs = Offset, based on the foot of the trapezium
t1	0.1 ms...36000 s	Time for the positive slope of the trapezoidal wave signal
t2	0.1 ms...36000 s	Time for the top value of the trapezoidal wave signal
t3	0.1 ms...36000 s	Time for the negative slope of the trapezoidal wave signal.
t4	0.1 ms...36000 s	Time for the base value (offset) of the trapezoidal wave signal

#### Schematic Diagram:



#### Application and Result:

Here a trapezoidal signal can be applied to a set value of U or I. The slopes of the trapezium can be varied by setting different times for rise and fall.

The periodic duration and repetition frequency are the result of four time elements. With suitable settings, the trapezium can be deformed to a triangular or rectangular wave. It has therefore universal use.

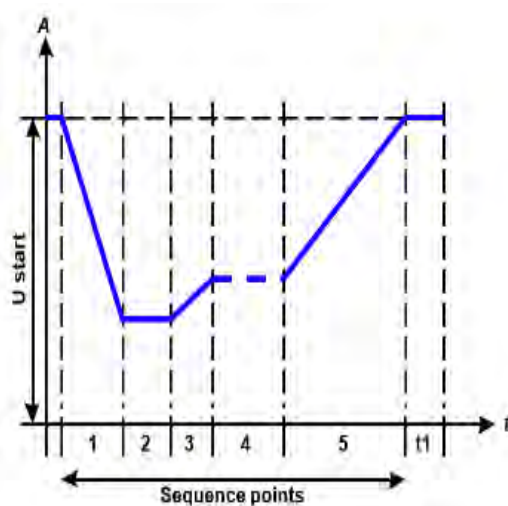
### 6.10.9 DIN 40839 Function

This function is based on the curve defined in DIN 40839 / EN ISO 7637 (test impulse 4), and is only applicable to voltage. It replicates the progress of automobile battery voltage during engine starting. The curve is divided into 5 sequences (see diagram below) which each have the same parameters. The standard values from the DIN are set already as default values for the five sequences.

The following parameters can be configured for the DIN40839 function:

Value	Range	Seq	Description
Ustart	0...Nominal value of U	1-5	Start voltage of the ramp
Uend	0...Nominal value of U	1-5	End voltage of the ramp
Seq.time	0.1 ms...36000 s	1-5	Time of the ramp
Seq.cycles	$\infty$ or 1...999	-	Number of repetitions of the entire curve
Time t1	0.1 ms...36000 s	-	Time after cycle before repetition (cycle <> 1)

**Schematic Diagram:**



**Application and Result:**

The function's primary use is to load a source, i.e. power supply, which cannot generate the curve itself and would supply a static DC voltage. The load acts as a sink for the rapid fall of the output voltage of the power supply enabling the voltage progress to follow the DIN curve. The only requirement for the source is that it features (an adjustable) current limitation.

The curve conforms to test impulse 4 of the DIN. With suitable settings, other test impulses can be simulated. If the curve in sequence 4 should be a sine wave, then these 5 sequences would have to be reconstructed using the arbitrary generator.

6.10.10 Arbitrary Function

The arbitrary (freely definable) function offers the user further scope. There are 99 sequence points available for use for current I and voltage U, all of which have the same parameters but which can be differently configured so that a complex function process can be built up. The 99 sequence points or a part of them can run one after another in a sequence point block, and this block can then be repeated many times or endlessly. A sequence point or sequence point block acts only on current or voltage, thus a mix of assignment to current I or voltage U is not possible.

The arbitrary curve overlays a linear progression (DC) with a sine curve (AC), whose amplitude and frequency are shaped between start and end values. If the start frequency ( $f_s$ ) = end frequency ( $f_e$ ) = 0 Hz, the AC values have no impact and only the DC part is effective. Each sequence is allocated a sequence time in which the AC/ DC curve from start to finish will be generated.

The following parameters can be configured for each sequence in the arbitrary function (the table lists parameters for current, for voltage it would be  $U_s$ ,  $U_e$  etc.).

Value	Range	Description
$I_s(AC)$	0...50% Nominal value of I	Start amplitude of the sine wave part of the curve
$I_e(AC)$	0...50% Nominal value of I	End amplitude of the sine wave part of the curve
$f_s(1/T)$	0 Hz...10000 Hz	Start frequency of the sine wave part of the curve (AC)
$f_e(1/T)$	0 Hz...10000 Hz	End frequency of the sine wave part of the curve (AC)
Angle	0°...359°	Start angle of the sine wave part of the curve (AC)
$I_s(DC)$	$I_s(AC) \dots (\text{Nominal value} - I_s(AC))$ of I	Start value of the DC part of the curve
$I_e(DC)$	$I_e(AC) \dots (\text{Nominal value} - I_e(AC))$ of I	End value of the DC part of the curve
Seq.time	0.1 ms...36000 s	Time for the selected sequence point

**Note:** The sequence point time (seq. time) and the start and end frequency are related. The minimum value for  $\Delta f/s$  is 9.3. Thus, for example, a setting of  $f_s = 1$  Hz,  $f_e = 11$

Hz and Seq.time = 5 s would not be accepted as  $\Delta f/s$  is only 2. A seq. time of 1 s would be accepted, or, if the time remains at 5 s, then  $f_e = 51$  Hz must be set.

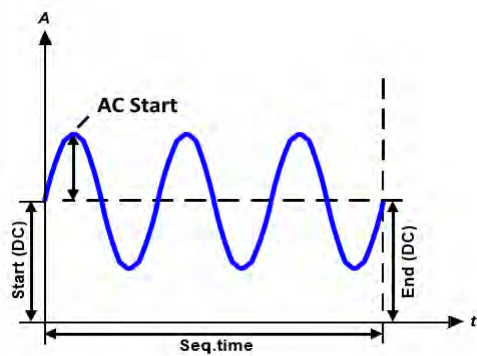
**Note:** The amplitude change between start and end is related to the sequence time. A minimal change over an extended time is not possible and in such a case the unit will report an inapplicable setting.

After the settings for the selected sequence are accepted with SAVE, further sequence points can be configured. If the button NEXT is touched a second settings screen appears in which global settings for all 100 sequence points are displayed.

The following parameters can be set for the total run of an arbitrary function:

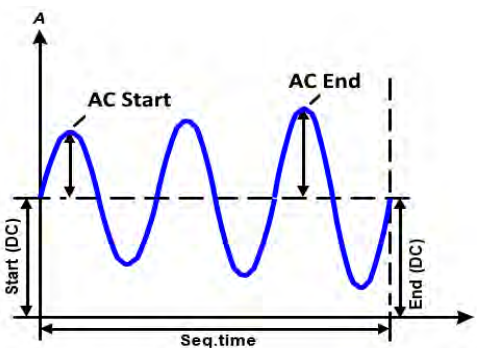
Value	Range	Description
Start seq.	1...End seq.	First sequence point in the sequence point block
End seq.	Start seq...99	Last sequence point in the sequence point block
Seq. Cycles	$\infty$ or 1...999	Number of cycles of the sequence point block

**Schematic Diagram:**



**Application and Result:**

**Example 1:** Focusing 1 cycle of 1 sequence point out of 99: DC values for start and end are the same, also the AC amplitude. With a frequency  $>0$  a sine wave progression of the set value is generated with a defined amplitude, frequency and offset (DC value at start and end). The number of sine waves per cycle depends on the sequence point time and the frequency. If the time were 1s and the frequency 1Hz, there would be exactly 1 sine wave. If the time were 0.5 s at the same frequency, there would only be a half sine wave.

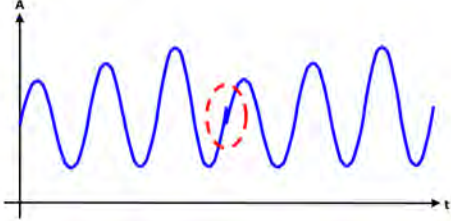
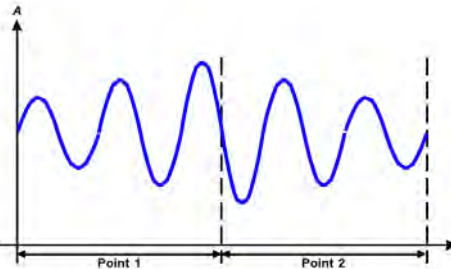
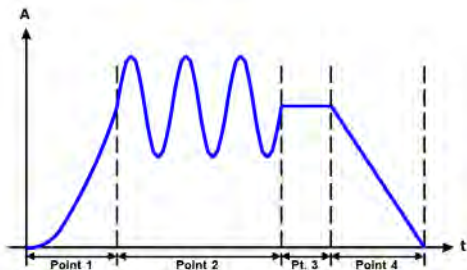


**Example 2:** Focusing 1 cycle of 1 sequence point out of 99:

The DC values at start and end are the same but the AC (amplitude) not. The end value is higher than the start so that the amplitude increases with each new half sine wave continuously through the sequence. This, of course, only if the sequence point time and frequency allow multiple waves to be created. E.g. for  $f=1$  Hz and Seq. time = 3 s, three complete waves would be generated (for angle =  $0^\circ$ ) and reciprocally the same for  $f=3$  s and Seq. time=1s.

Schematic Diagram:	Application and Result:
	<p><b>Example 3:</b> Focusing 1 cycle of 1 sequence point out of 99:</p> <p>The DC values at start and end are unequal, as are also the AC values. In both cases, the end value is higher than the start so that the offset increases from start to end (DC) and the amplitude also with each new half sine wave.</p> <p>Additionally the first sine wave starts with a negative half wave because the angle is set at 180°. The start angle can be shifted at will in 1° steps between 0° and 359°.</p>
	<p><b>Example 4:</b> Focusing 1 cycle of 1 sequence point out of 99:</p> <p>Similar to example 1 but with another end frequency. This is shown here as higher than the start frequency. This affects the period of the sine waves such that each new wave will be shorter over the total span of the sequence point time.</p>
	<p><b>Example 5:</b> Focusing 1 cycle of 1 sequence point out of 99:</p> <p>Similar to example 1 but with a start and end frequency of 0 Hz. Without a frequency, no sine wave part (AC) will be created and only the DC settings will be effective. A ramp with a horizontal progression is generated.</p>
	<p><b>Example 6:</b> Focusing 1 cycle of 1 sequence point out of 99:</p> <p>Similar to example 1 but with a start and end frequency of 0 Hz. Without a frequency no sine wave part (AC) will be created and only the DC settings will be effective. Here start and end values are unequal and a steadily increasing ramp is generated.</p>

By linking together a number of differently configured sequence points, complex progressions can be created. Smart configuration of the arbitrary generator can be used to match triangular, sine, rectangular or trapezoidal wave functions and thus, e.g. a curve of rectangular waves with differing amplitudes or duty cycles could be produced

Schematic Diagram:	Application and Result:
	<p><b>Example 7:</b> Focusing 2 cycles of 1 sequence point out of 99:</p> <p>A sequence point configured as in example 3 is run. As the settings demand that the end offset (DC) is higher than the start, the second sequence point run will revert to the same start level as the first, regardless of the values achieved at the end of the first run. This can produce a discontinuity in the total progression (marked in red) which can only be compensated with careful choice of settings.</p>
	<p><b>Example 8:</b> Focusing 1 cycle of 2 sequence points out of 99:</p> <p>Two sequence points run consecutively. The first one generates a sine wave with increasing amplitude, the second one with a decreasing amplitude. Together they produce a progression as shown left. In order to ensure that the maximum wave in the middle occurs only once, the first sequence point must end with a positive half wave and the second one start with a negative half wave as shown in the diagram.</p>
	<p><b>Example 9:</b> Focusing 1 cycle of 4 sequence points out of 99:</p> <p>Point 1: 1/4th sine wave (angle = 270°)            Point 2: 3 Sine waves (ratio of frequency to sequence time: 1:3)            Point 3: Horizontal ramp (f = 0) Point 4: Falling ramp (f = 0)</p>

### 6.10.10.1 Loading and Saving Arbitrary Functions

The 99 sequence points of the arbitrary function, which can be manually configured with the control panel of the unit and which are applicable to voltage (U) or current (I), can be saved to or loaded from a common USB memory stick via the front side USB port. Generally, all sequence points are saved or loaded using a CSV text file (semicolon separator), which represents a table of values.

In order to load a sequence point table for the arbitrary generator, following requirements have to be met:

- The table must contain exactly 99 rows with 8 subsequent values (8 columns) and must not have gaps
- The column separator (semicolon, comma) must be as selected by MENU parameter “USB file separator format”; it also defines the decimal separator (dot, comma)
- The files must be stored inside a folder called HMI\_FILES which has to be in the root of the USB drive
- The file name must always start with WAVE\_U or WAVE\_I (not case-sensitive)
- All values in every row and column have to be within the specified range (see below)
- The columns in the table have to be in a defined order which must not be changed
- Following value ranges are given for use in the table, related to the manual configuration of the arbitrary generator (column headers like in Excel):

Column	Parameter	Range
A	AC start amplitude	0...50% U or I
B	AC end amplitude	0...50% U or I
C	Start frequency	0...1000 Hz
D	End frequency	0...1000 Hz
E	AC start angle	0...359°
F	DC start offset	0...(Nominal value of U or I) - AC Start
G	DC end offset	0...(Nominal value of U or I) - AC End
H	Sequence point time in $\mu$ s	100...36.000.000.000 (36 billion $\mu$ s)

Example CSV:

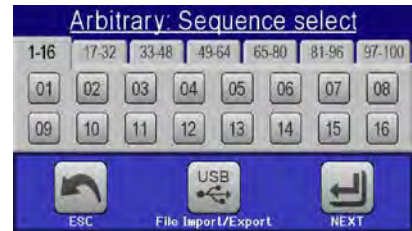
	A	B	C	D	E	F	G
1	20.00	30.00	5	90	50.00	50.00	50000000
2	30.00	20.00	5	90	50.00	50.00	30000000
3	0.00	0.00	0	0	0.00	0.00	1000
4	0.00	0.00	0	0	0.00	0.00	1000
5	0.00	0.00	0	0	0.00	0.00	1000
6	0.00	0.00	0	0	0.00	0.00	1000
7	0.00	0.00	0	0	0.00	0.00	1000



The example shows that only the first two sequence points are configured, while all others are set to default values. The table could be loaded as WAVE\_U or WAVE\_I when using, for example, the model 6RL03-170-80-2.

3U, because the values would fit both, voltage and current. The file naming, however, is unique. A filter prevents you from loading a WAVE\_I file after you have selected “Arbitrary --> U” in the function generator menu. The file would not be listed at all.


**How to load a sequence table from an USB stick:**

1. Do not plug the USB drive yet or remove it.
2. Access the function selection menu of the function generator with MENU ► Function Generator ► Arbitrary ► U/I, to see the main screen of sequence selector, as depicted to the right.



3. Tap touch area , then  and follow the instructions on screen. If at least one valid files has been recognized (for file and path naming see above), the unit will show a list of files to select from with .





4. Tap touch area  in the bottom right corner. The selected file is then checked and loaded, if valid. In case it is not valid, the unit will show an error message. Then the file must be corrected and the steps repeated.

**How to save a sequence table to an USB stick:**

1. Do not plug the USB stick yet or remove it.
2. Access the function selection menu of the function generator via MENU -> Function Generator -> Arbitrary



3. Tap on , then . The unit will request you to plug the USB stick now.
4. After plugging it, the unit will try to access the stick and find the folder HMI\_FILES and read the content. If there are already WAVE\_U or WAVE\_I files present, they will be listed and you can either select one for overwriting with , otherwise select **-NEW FILE-** for a new file.



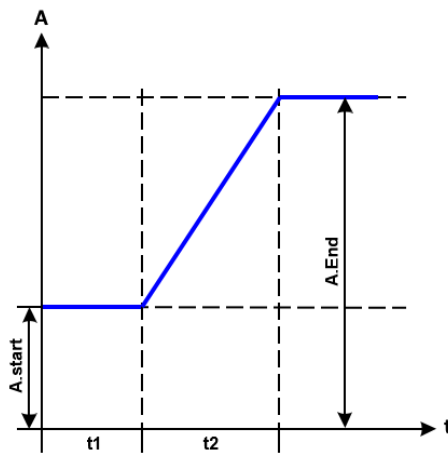
5. Finally save the sequence table with 

### 6.10.11 Ramp Function

The following parameters can be configured as the basis for a ramp function:

Value	Range	Description
Ustart / Istart	0...Nominal value of U, I	Start value (U,I)
Uend / Iend	0...Nominal value of U, I	End value (U, I)
t1	0.1 ms...36000 s	Time before ramp-up or ramp-down of the signal.
t2	0.1 ms...36000 s	Ramp-up or ramp-down time

#### Schematic Diagram:



#### Application and Result:

This function generates a rising or falling ramp between start and end values over the time t2. Time t1 creates a delay before the ramp starts.

The function runs once and stops at the end value. To have a repeating ramp, function Trapezoid would have to be used instead. (See section 6.9.8).

Important to consider are the static values of U and I which define the start levels at the beginning of the ramp. It is recommended that these values are set equal to those in A.start, unless the load at the DC Input should not be provided with voltage before the start of the

ramp. In that case, the static values should be set to zero.

**Note:** Ten hours after reaching the ramp end, the function will stop automatically (i.e. I = 0 A, in case the ramp was assigned to the current), unless it is stopped manually before.

### 6.10.12 UI and IU Table Functions (XY Table)

The UI and IU functions offer the user the possibility to set a DC Input current dependent on the DC Input voltage, or a DC Input voltage dependent on the DC Input current. The function is table driven with exactly 4096 values, which are distributed over the entire measured range of actual output voltage or output current values in the range of 0...125% Unom or Inom. The table can either be uploaded from an USB memory stick through the front side USB port of the unit or via remote control (ModBus protocol or SCPI). The functions are:

UI function:  $U = f(I)$

IU function:  $I = f(U)$

In the **UI function**, the equipment measuring circuit determines the level from 0 to maximum of the output current. For each of the 4096 possible values for output current, a voltage value is maintained by the user in the UI table, which can be any value between 0 and nominal value. The values uploaded from an USB stick will always be interpreted as



voltage values even if the user calculated them as current values and incorrectly loaded them as an UI table. The UI function is suitable for simulating fuel cell characteristics.

In the **IU function**, the assignment of the values is the other way round, the behavior, however, the same. Thus, the behavior of the load or the current and power consumption can be controlled with dependence on output voltage and step changes can be created.

The IU function is suitable for the simulating solar panels in photovoltaics related tests.

**Note:** Uploading of a table from an USB memory stick requires the use of text files in CSV format (\*.csv). Integrity is checked on loading (values not too high, number of values correct) and possible errors reported in which case the table will not be loaded.

**Note:** The 4096 values in the table are only checked for value and valid number of data points. If all the values were to be graphically plotted, a curve would be created which could include significant step changes in current or voltage. That could lead to complications for connected loads if, for example, the internal current measurement in the load swings slightly so that the voltage jumps backwards and forwards between two values in the table, which, in the worst case scenario, could be 0V and the maximum voltage.



#### 6.10.12.1 Loading UI and IU tables from USB drive:

The so-called UI or IU value tables can be loaded from a file via a standard USB memory stick formatted as a FAT32 file system. In order to load the file, it has to meet following specifications:

- The file name always begins with IU or UI (not case-sensitive), depending on which of the two function you load the table for
- The file must be a text file of type Excel CSV and must only contain one column with exactly 4096 values without gaps
- Values with decimal places must use a decimal separator as depending on the selection with parameter “USB file separator format” (“US”: separator = comma, decimal separator = dot)
- No value may exceed the nominal value of the unit. For example, if you have an 80 V model and you are going to load a table with values for voltage, none of the 4096 values may be higher than 80 V (the adjustment limits from the unit’s front panel do not apply here)
- The file(s) has/have to be put inside a folder named HMI\_FILES in the root directory of the.

If these specifications are not met, the unit will not accept the file and display an error message on the display. Files with names beginning different to UI or IU are not recognized for this purpose. The USB drive may contain multiple UI/IU files with different names and list them for the selection of one.

#### How to load an UI or IU table from an USB drive:

1. Do not plug the USB drive yet or pull it out if already plugged.

2. Open the function selection menu of the function manager with MENU -> Function Generator -> XY Table
3. In the next screen select the desired function with either "UI Table" or "IU Table".
4. Configure the global parameters for U, I and P, as necessary.



5. Tap touch area **LOAD from USB** and plug the USB drive when requested, in order to select one out of X compatible files from the drive. In case the file is not accepted, the unit display an error and state what is wrong with the file.
6. Once the file is accepted, remove the USB drive.



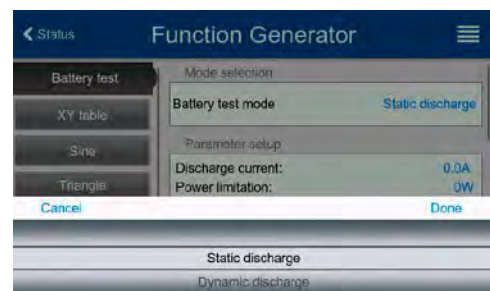
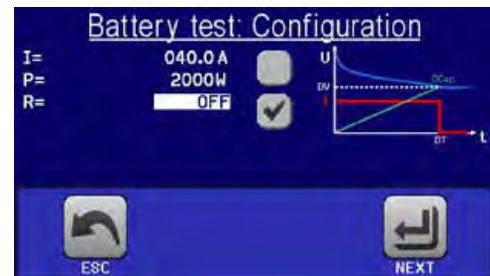
7. Submit and load the function with **LOAD** to start and control it as with other functions.

## 6.11 Battery Test Function

The purpose of the battery test function is to discharge various battery types in industrial product tests or laboratory applications. It is only available via access on the front panel, at least as setup and use are described below, but can also be achieved in remote control using the arbitrary function generator. The only disadvantage in remote control are the missing counters of battery capacity (Ah), energy (Wh) and time. But those can be calculated by custom remote control software when programming a time counter and regularly querying actual values from the device.

The function is usually applied on the DC input current and can either be selected and run in "Static" (constant current) or "Dynamic" (pulsed current) mode. In static mode, the settings for power or resistance can also let the device run the function in constant power (CP) or constant resistance (CR). Like in the normal operation of the load the set values determine what regulation mode (CC, CP, CR) is resulting on the DC input. If, for example, CP operation is projected, the set values of current should be set to maximum and resistance mode should be turned off, so that both do not interfere. For a projected CR operation, it is similar. There current and power should be set to maximum.

For dynamic mode, there is also a power setting, but it cannot be used to run the dynamic battery test function in pulsed power mode or at least the result would not be as expected. It is recommended to adjust the power values always according to the test parameters, so it does not interfere with the pulsed current, i.e. dynamic mode.



When discharging with high currents, compared to the nominal battery capacity and in dynamic mode, it may happen that the battery voltage shortly drops below the U-DV threshold and the test will unintentionally stop. Here it is recommended to adjust U-DV accordingly.

Graphical depiction of both battery test modes:

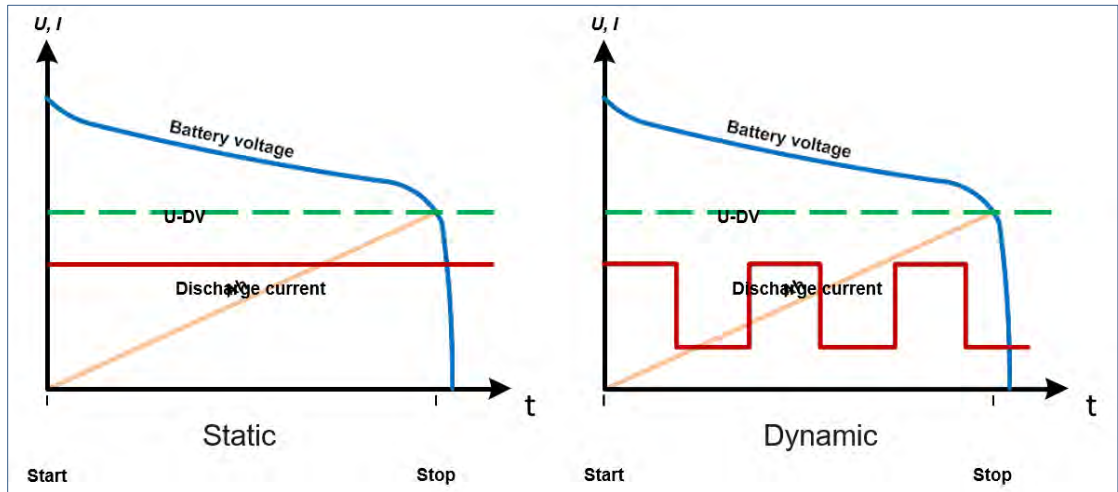


Figure 6-3: Battery Test Mode Static vs Dynamic Mode

### 6.11.1 Parameters for Static Mode

The following parameters can be configured for the static battery test function:

Value	Range	Description
I	0...Nominal value of I	Maximum discharge current in Ampere
P	0...Nominal value of P	Maximum discharge power in Watt
R	Min....max. nominal value of R	Maximum discharge resistance in $\Omega$ (can be deactivated --> "OFF")

### 6.11.2 Parameters for Dynamic Mode

The following parameters can be configured for the dynamic battery test function:

Value	Range	Description
I <sub>1</sub>	0...Nominal value of I	Upper resp. lower current setting for pulsed operation (the higher value of both is automatically used as upper level)
I <sub>2</sub>	0...Nominal value of I	
P	0...Nominal value of P	Maximum discharge power in Watt
t <sub>1</sub>	1 s ... 36000 s	t <sub>1</sub> = Time for the upper level of the pulsed current (pulse)
t <sub>2</sub>	1 s ... 36000 s	t <sub>2</sub> = Time for the lower level of the pulsed current (pause)

### 6.11.3 Other Battery Test Mode Parameters

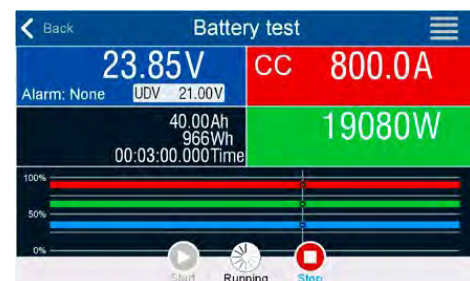
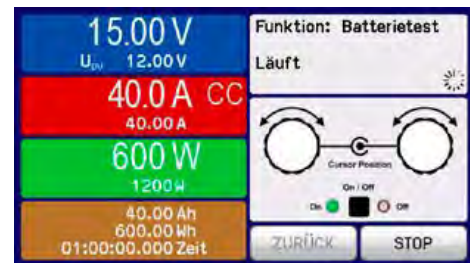
These parameters are available in both modes, but the values are separate in both modes:

Parameter	Range	Description
Discharge voltage	0...Nominal value of U	Variable voltage threshold to make the test stop when reached (is connected to the battery voltage on the DC input of the load)
Discharge time	0...10 h	Maximum test time after which the test can stop automatically
Discharge capacity	0...99999 Ah	Maximum capacity to consume from the battery after which the test can stop automatically
Logging interval	100 ms - 1 s, 5 s, 10 s	Writing interval for USB logging
Action	NONE, SIGNAL, End of test	Separately defines an action for parameters "Discharge time" and "Discharge capacity". It determines what shall happen with the test run once the adjusted values for those parameters are reached: <b>NONE</b> = No action, test will continue <b>SIGNAL</b> = Text "Time limit" will be displayed, test will continue <b>End of test</b> = The test will stop
Enable USB logging	on/off	By setting the check mark, USB logging is enabled and will record data on a properly formatted USB stick, if plugged in to the front USB port. The recorded data differs from the USB log data recorded during "normal" USB logging in all other operation modes of the device.
Logging interval	100 ms - 1 s, 5 s, 10 s	Writing interval for USB logging

### 6.11.4 Displayed Values

During the test run, the display will show a set of values and status:

- Actual battery voltage on the DC input in V
- Actual discharge current in A
- Actual power in W
- Discharge voltage UDV in V
- Consumed battery capacity in Ah
- Consumed energy in Wh
- Elapsed time in HH:MM:SS,MS
- Regulation mode (CC, CP, CR)



### 6.11.5 Data recording (USB logging)

At the end of the configuration of both, static and dynamic mode, there is the option to enable the USB logging feature. With an USB drive plugged and formatted as required, the device can record data during the test run directly to the USB drive at the defined interval. Active USB logging is indicated on the display with a small disk symbol. After the test has stopped, the recorded data will be available as text file in CSV format.

Log file format:

	A	B	C	D	E	F	G
1	Static::Uset	Iset	Pset	Rset	DV	DT	DC
2	0.00V	0.00A	1200W	OFF	0.00V	10:00:00	9999.00Ah
3							
4	Uactual	Iactual	Pactual	Ah	Wh	Time	
5	0.34V	0.00A	0W	0.00Ah	0.00Wh	10:00:00.800	
6	0.28V	0.00A	0W	0.00Ah	0.00Wh	10:00:01.800	
7	0.28V	0.00A	0W	0.00Ah	0.00Wh	10:00:02.800	
8	0.28V	0.00A	0W	0.00Ah	0.00Wh	10:00:03.800	

Static = Selected mode  
Iset = Max. current  
Pset = Max. power  
Rset = Desired resistance  
DV = Discharge voltage  
DT = Discharge time  
DC = Discharge capacity  
U/I/Pactual = Actual values  
Ah = Consumed battery capacity  
Wh = Consumed Energy

**Note:** Regardless the setting for the recording interval, the values “Ah” and “Wh” are only calculated by the unit once per second. When using an interval setting of < 1 s, several identical values of Ah and Wh are written into the CSV.

### 6.11.6 Possible Reasons for Battery Test Stop

The battery test function can be stopped in different ways:

- Manual stop on the front panel using the STOP button.
- After the max. test time has been reached and action “End of test” was set for it.
- After the max. battery capacity to be consumed has been reached and action “End of test” was set for it.
- Any device alarm which would also switch off the DC input, like OT.
- Passing the threshold UDV (discharge voltage), which is equivalent to any voltage drop on the DC input caused by whatever reason.

**Note:** After an automatic stop, caused by any of the listed reasons, the test cannot be continued or run again immediately. The full battery configuration has to be run from the start. This can be done using the BACK touch key.

## 6.12 MPP Tracking Function

MPP stands for the maximum power point (see principle view to the right) on the power curve of solar panels. Solar inverters, when connected to such panels, constantly track this MPP once found.

The electronic load simulates this behavior using a function. This can be used to test even huge solar panels without having to connect a usually big solar inverter device, which also requires to have a load connected to its AC output. Furthermore, all MPP tracking related parameters of the load can be adjusted making it more flexible than an inverter with its limited DC input range.

For evaluation and analysis purposes, the load can also record measured data, i.e. DC input values such as actual voltage, current or power, to USB thumb drive or provide them for reading via digital interface.

The MPP tracking function offers four modes. Unlike with other functions or general use of the unit, values for the MPP tracking function can only be entered by direct input via the touch screen.

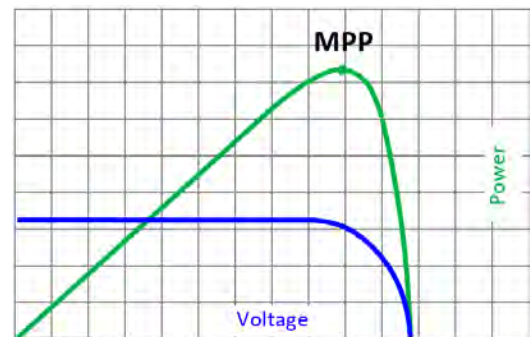
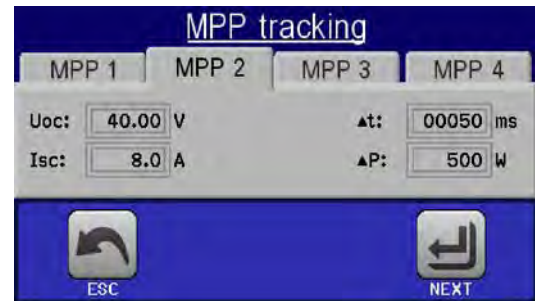
### 6.12.1 Mode MPP1

This mode is also called “find MPP”. It is the simplest option to have the electronic load find the MPP of a connected solar panel. It requires setting only three parameters. Value UOC is necessary, because it helps to find the MPP quicker as if the load would start at 0 V or maximum voltage. Actually, it would start at a voltage level slightly above UOC.

ISC is used as an upper limit for the current, so the load will not try to draw more current than the panel is specified for.

Following parameters can be configured for tracking mode MPP1:

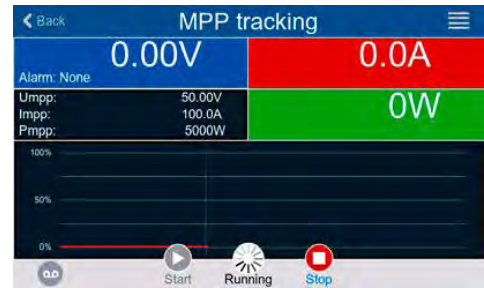
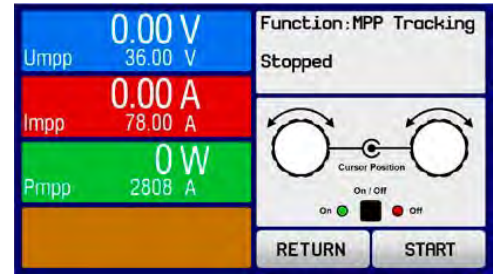
Value	Range	Description
U <sub>OC</sub>	0...Nominal value of U	Voltage of the solar panel when unloaded, taken from the panel specs
I <sub>SC</sub>	0...Nominal value of I	Short-circuit current, max. specified current of the solar panel
Δt	5 ms...65535 ms	Interval for measuring U and I during the process of finding the MPP



### Application

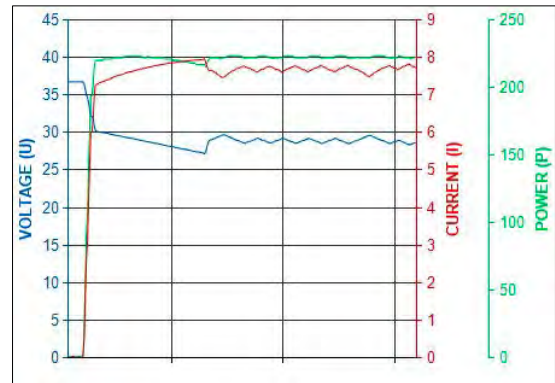
After the three parameters have been set, the function can be started. As soon as the MPP has been found, the function will stop and switch off the DC input. The acquired MPP values of voltage (UMPP), current (IMPP) and power (PMPP) are then shown in the display.

The execution time of this function depends on the parameter  $\Delta t$ . Even with the minimum setting of 5 ms, one run take already a few seconds.



### 6.12.2 Mode MPP2

This mode tracks the MPP, so it is closest to the operation of a solar inverter. Once the MPP is found, the function will not stop but try to track the MPP permanently. Due to the nature of solar panels, this can only be done below the MPP level. As soon as this point is reached, the voltage starts to sink further and so does the actual power. The additional parameter  $\Delta P$  defines how much the power may sink before the direction is reversed and the voltage starts to rise again until the load reaches the MPP. The result are zigzag shaped curves of both, voltage and current.



A typical curve display is shown in the picture to the right. For the example, the  $\Delta P$  was set to a quite small value, so the power curve looks almost linear. With a small  $\Delta P$  the load would always track close to the MPP.

Following parameters can be configured for tracking mode MPP2:

Value	Range	Description
U <sub>OC</sub>	0...Nominal value of U	Voltage of the solar panel when unloaded, taken from the panel specs
I <sub>SC</sub>	0...Nominal value of I	Short-circuit current, max. specified current of the solar panel
$\Delta t$	5 ms...65535 ms	Interval for measuring U and I during the process of finding the MPP
$\Delta P$	0 W...0.5 P <sub>Nom</sub>	Tracking/regulation tolerance below the MPP

### 6.12.3 Mode MPP3

Also called “fast track”, this mode is very similar to mode MPP2, but without the initial step which is used to find the actual MPP, because mode MPP3 directly jumps to the power point defined by user input (UMPP, PMPP). In case the MPP values of the equipment under test are known, this can save a lot of time in repetitive tests. The rest of the function run is the same as with MPP2 mode. During and after the function, the lowest acquired MPP values of voltage (UMPP), current (IMPP) and power (PMPP) are shown in the display.

Following parameters can be configured for tracking mode MPP3:

Value	Range	Description
UMPP	0...Nominal value of U	Voltage in the MPP
ISC	0...Nominal value of I	Short-circuit current, max. specified current of the solar panel
PMPP	0...Nominal value of P	Power in the MPP
$\Delta t$	5 ms...65535 ms	Interval for measuring U and I during the process of finding the MPP
$\Delta P$	0 W...0.5 PNom	Tracking/regulation tolerance below the MPP

### 6.12.4 Mode MPP4

This mode is different, because it does not track automatically. It rather offers the choice to define a user curve by setting up to 100 points of voltage values, then track this curve, measure current and power and return the results in up to 100 sets of acquired data. The curve points can be entered manually or loaded from USB stick. Start and end-point can be adjusted arbitrarily,  $\Delta t$  defines the time between two points and the function run can be repeated up to 65535 times. Once the function stops at the end or by manual interrupt, the DC input is switched off and the measured data is made available. After the function, the acquired set of data with the highest actual power is shown in the display as voltage (UMPP), current (IMPP) and power (PMPP) of the MPP. Going back on the screen with RETURN then allows for data export to USB thumb drive.

Following parameters can be configured for tracking mode MPP4:

Value	Range	Description
U <sub>1</sub> ...U <sub>100</sub>	0...Nominal value of U	Voltage for the up to 100 user definable curve points
Start	1-100	Start point for the run of x out of 100 subsequent points
End	1-100	End point for the run of x out of 100 subsequent points
$\Delta t$	5 ms...65535 ms	Time before the next point
Rep.	0-65535	Number of repetitions for the run from Start to End



### 6.13 Remote Control of the Function Generator

The function generator can be remotely controlled, but configuration and control of the functions with individual commands is different from manual operation. Section 7.12.15, “Function Generator Commands” on page 183 explains the approach. In general, the following items apply:

- The function generator is not controllable via the analog interface.
- The function generator is unavailable if R mode (resistance) is activated.
- Some functions are based on the arbitrary generator, some on the XY generator. Therefore, both generators have to be controlled and configured separately.

## 7 Remote Control Programming

### 7.1 Overview

All 6RL Series units are equipped with a USB device interface for remote control. In addition to this, one digital interface module can be installed at a time as well. See section 3.8.2, “Interface Module Slot” on page 24 for a list of available interface options.

This sections covers remote control and programming command syntax for all available digital interfaces.

### 7.2 General Comments

#### 7.2.1 Interface Startup Times

If you plan to integrate a unit into an existing network or field bus with any of these interface installed, keep the following in mind:

- All modules, but especially the Ethernet types which provide a web site, require a certain startup time each time the unit is powered, which will delay their network readiness. Usually, the interface module is ready for communication as soon as the unit is ready for operation.
- The readiness for operation may be indicated by the modules (with one of the LEDs) before the required startup time has run out. If one would try to contact an Ethernet module in order to access the website, the website may not load completely or the browser might stop with a time-out error.

#### 7.2.2 Linear Network Topologies

The Ethernet based modules for standard LAN, ModBus TCP and Profinet/IO are also available in a version with two ports. These provide the possibility to connect multiple units in a linear topology and even to build a ring (DLR, device level ring) for extended safety against interruption. External switches can be eliminated as well as long network cables as needed for a star topology.

The EtherCAT module however, has two ports by default and always builds a ring because of the standard setup of EtherCAT systems. It is also Ethernet based, but cannot be considered as LAN port.

#### 7.2.3 Browser HTTP Access

The Ethernet based modules, standard LAN, ModBus TCP, Profinet, and the integrated LAN ports offer a website function. It is accessible with common browsers (Firefox, Chrome, Safari) by simply entering the IP address or the host name, which has been assigned to the unit. Accessing the website via the host name (default: Client) is only possible if the network runs a DNS or, when using direct connection, the PC runs a DNS and the domain/host name is already registered.

The default IP is **198.168.0.2**. All other required network parameters for the device/network interface can be changed or reset to defaults in the setup menu of the unit.

The currently active IP address, along with other network related parameters like gateway, DNS address, subnet mask and MAC address, can also be read from an overview in the setup menu of unit where the series features an on-screen setup menu.

The website gives the user full control over the unit by manually typing SCPI commands. It primarily serves for simple testing purposes. In case you want to continuously control a unit or at least monitor it, please refer to the SCPI command language section in this manual.

The website's second CONFIGURATION page allows for setting up network specific parameters, same as when doing so from the unit setup menu. These are written to the unit remotely, requiring prior activation of remote control by command SYST:LOCK ON.

#### 7.2.4 TCP Network Access

All interface network modules, as well as the integrated LAN port of select series offer standard TCP access via the default port **5025** (user-selectable, see unit operating guide for setup menu). TCP data transfer is used for the external communication via ModBus RTU or SCPI. Some interface modules feature additional ports, which are reserved and cannot be changed.

The port and other network related parameters can either be adjusted in the unit's setup menu (if featured) or from outside via USB or on the website.

TCP/IP socket connection (IP:port) is intended for normal remote control access to the unit.

**Note:** The TCP connection is automatically disconnected by the unit after a certain amount of time elapsed with no data transmission. This timeout is by default set to 5 seconds, but can adjusted to higher values. There is also another related option called "TCP keep-alive" which, if activated, turns the timeout ineffective, unless "TCP keep-alive" is not configured in the network.

#### 7.2.5 General Unit Communication

After connecting the unit via a digital interface to a PC, it is usually ready for access. Access can happen in one of several ways:

- Via a control and monitoring software supplied by the unit manufacturer
- Via LabView VIs, supplied by the unit manufacturer
- Via a custom programmed application which is usually created by the user
- Via other software, like a terminal program that can send text messages (SCPI)
- Via internationally standardized software for CAN, CANopen, Profibus or EtherCAT etc.

Control locations are those locations from where a unit is accessed. There are basically two: direct access (manual control) and external access (remote control). The user can switch between control locations just as the situation requires. Refer to section 6.5.2, "Control Locations" on page 104 for more details.

### 7.2.6 Message timing and command execution time

The timing of communication, more precisely the control over the chronological run of two subsequent messages, is not controlled by unit and is the responsibility of the user.

As a rule of thumb, the unit cannot process incoming messages as fast they can be technically transferred by the interface hardware and its specifications. Thus, it is important to time communication and wait a certain time before the next command is sent, no matter what interface is used. This does not include protocol related data traffic, like it occurs for example between a Profibus slave and its Profibus master, because this traffic is handled by the interface itself, not by the unit.

The following also applies:

- Queries to the units, i.e. commands that read something, are executed faster and may be sent more often and in shorter intervals.
- Write commands, i.e. commands that set a value or a status, are not immediately executed when received and the delay before execution varies.

#### 7.2.6.1 Execution time when writing

Due to different internal design of the series, different types of microcontrollers, which control the hardware and communicate with the PC, and different firmware revisions may affect the time for processing a set value or status command. There is no fixed time between setting a value and the corresponding reaction on the DC Input. An average value for current unit situation can be determined by the user with triggering a measurement parallel to a command transfer

#### 7.2.6.2 Response time when reading

Reading something from a unit is usually responded to after a certain response time. There are generally two methods of communicating with a port:

1. Open port -> write query to port -> read response from port -> close port
2. Open port -> write query to port -> read response from port -> repeat write/read x times -> close port

Reading a response from the port is generally required with ModBus, because there could also be an unexpected error message. Using SCPI, reading from the port is only required after query commands, i.e. those ending with a "?".

Both methods have advantages and disadvantages. The primary advantage of method 2 over method 1 is that writing and reading can result in an even faster response time. The primary advantage of method 1 over method 2 is that closing the port also closes the connection which makes communication more stable, especially if the time between two write-read cycles is very long. The values in the table below have been acquired using method 1.

Series	Typical response time
DCS Series 6RL Series	SCPI: via USB <5 ms <sup>(2)</sup> , via Ethernet <10 ms <sup>(1)</sup> ModBus: via USB <5 ms <sup>(2)</sup> , via Ethernet <10 ms <sup>(1)</sup> CAN/CANopen: ≈2 ms

1) Acquired from a measurement of 200,000 command cycles of method 1 via interfaces OPT-ETH1P (Ethernet) and OPT-MBUS1 (standard Ethernet port 5025)

2) Acquired from a measurement of 200,000 command cycles of method 1 via the virtual COM port of the USB driver

**Note:** The response time of both, USB and Ethernet, may vary depending on the communications module firmware version installed on your unit and can better or worse than listed here.

### 7.2.6.3 Message Timing

The minimum time between two messages, as listed below, primarily depends on the typical response time as listed in the previous section.

Series	Minimum time between two messages	Recommended time between two messages
DCS Series 6RL Series	USB / CAN / CANopen: 10 ms Ethernet: 15 ms	USB / CAN / CANopen: 20 ms Ethernet: 30 ms

## 7.3 Communications Protocols Overview

There are two supported protocols: ModBus RTU and SCPI. Both can be used via RS232, USB and most of the Ethernet based interfaces. Exceptions are those related to dedicated standards such as CAN, CANopen, Profibus, Profinet or EtherCAT.

When using a ModBus TCP interface module and depending on the addressed port, there is a distinction between ModBus RTU and ModBus TCP with respect to the message format. The reserved and dedicated port **502** supports only ModBus TCP frames, while all other ports would only support frames with a ModBus RTU or SCPI message.

**Note:** With option GPIB (GPIB+USB+Analog) installed, only SCPI can be used via GPIB. With USB, ModBus RTU is supported as well.

The integrated USB-B device port located on the rear panel of the unit can be used for both protocols. Which protocol to use is determined by the unit by the first byte of a message, except when using the ModBus TCP protocol. According to the ModBus TCP standard, a six-byte MBAP header is added to any ModBus format message and is usually sent using the dedicated port 502. A SCPI or ModBus RTU message sent to this port would cause a communication error.

Depending on the selection of the interface and the protocol you are going to use, a different section of this manual will be relevant.

Some interface standards, such as Profibus/Profinet, require a different protocol format and transmission scheme towards a bus or network and the interface modules then act as translators. In this case, the user cannot use any of the default protocols, but is tied to the standard given by the interface specifications.

### 7.3.1 Supported Protocols by Interface Module

The overview below show which interface module can use which protocol:

Interface	ModBus RTU?	SCPI?	Other protocol
CAN	modified	no	no CAN
CANopen	no	no	CANopen CANopen
RS232	yes <i>ModBus protocol</i>	yes <i>SCPI command language</i>	No
Profibus	no	No	Profibus <i>Profibus &amp; Profinet</i>
Ethernet	yes <i>ModBus protocol</i>	yes <i>SCPI command language</i>	No
ProfiNet	No	No	Profibus <i>Profibus &amp; Profinet</i>
ModBus TCP	yes <i>ModBus protocol</i>	yes <i>SCPI command language</i>	ModBus TCP
EtherCAT	No	no	EtherCAT <i>EtherCAT</i>

Table 7-1: Interface Modules supported Protocols

### 7.3.2 Remote Control Characteristics

When using remote control via digital interface, some things must be taken into account:

- Configuration or control of the function generator (where available) requires a certain procedure. This is described for ModBus and for SCPI in each respective manual section. The described procedure for ModBus also applies to any other protocol used by buses like CAN, CANopen, EtherCAT etc.
- Some ModBus registers resp. SCPI commands are intended for the setup of the unit same as when doing so manually in the unit setup menu. Those registers/commands are not particularly grouped or marked and should only be used to switch between configurations of the unit.
- The adjustment limits (“Limits”), as adjustable in the unit’s setup menu, limit related set values from every control location, i.e. also in remote control via digital interface. This can lead to unexpected communication errors coming from the unit when a value is too high/low. With SCPI language use, these errors are not returned automatically, because it is typical with SCPI to receive error messages only upon request. In order to be sure whether a set value has been accepted by the unit or not, reading back the set value is the only way to be sure it was accepted.

### 7.3.3 Fragmented messages on serial transmissions

With RS232, Ethernet or even with USB it is possible, that the unit receives fragmented messages. This means, a command is received in pieces together with a certain time gap and then interpreted by the unit as multiple, but single and incorrect commands. Primarily SCPI commands are affected, because they are strings consisting of ASCII characters and do not have a checksum. Those strings could be sent by a serial interface character by character or as one single block, depending on the situation on the control side (PC). If a certain timeout elapses between two consecutive bytes, the message is considered as "completely received" by the unit, due to the lack of a termination character, which is not generally required for ModBus or SCPI.

A variable USB timeout has been implemented, which can be configured manually on the unit or via remote control, for example via SCPI. If the communication between PC and unit has a lot of communication errors due to possibly fragmented messages, the timeout should be increased incrementally to eliminate the problem. It is advised to keep the timeout setting as low as possible, because at the end of every message the timeout has to elapse before the unit can process the command.

When using SCPI, sending an additional termination character (typical LF, CR, or CRLF accepted), which is not required but accepted, will terminate the timeout immediately and let the unit consider the message as completely received, so it can be processed.

### 7.3.4 Connection Timeout

Socket connections to units which support an Ethernet port have a connection timeout. This variable and user-adjustable timeout closes the socket connection automatically on the device side if there was no communication going on between device and controlling unit (PC, PLC etc.) for the adjusted time. After the socket has been closed, connection can be established again at any time.

### 7.3.5 Effective Programming Resolution

All values related to voltage, current, power and resistance, that can be transferred to the unit and which are transferred via the power stages from the input of the unit have the same defined programmable resolution and an effective resolution. While the programmable resolution of a value is the same for every series (0-100 % = 0 - 0xCCCC = 0 - 52428), even when using SCPI, the effective resolution depends on the ADC/DAC used in the hardware which is 16 bits for the 6RL Series.

The effective resolution determines the doable step width on the DC Input/input. It calculates as  $\text{step width} = \text{rated value} \div \text{effective resolution}$ . For 6RL15-510-80-4 model, the approximate step width of voltage is  $80 \text{ V} / 26214 = \sim 3 \text{ mV}$ . For the current it would be  $510 \text{ A} / 26214 = \sim 19 \text{ mA}$ .

However, tolerances add to the result when setting a value. The 6RL15-510-80-4 from the example above has a voltage tolerance of max. 0.1%, as stated in this manual. This is up to 80 mV. When setting, for example, 24 V the true output voltage is allowed to be within 23.92 V to 24.08 V range. The actual value, as readable from the unit, already includes this

tolerance (or error). If you would measure the actual output voltage with an external multi-meter and it would read 24.03 V and you would want to have closer to the desired 24 V, the software could adjust the set value down by 30 mV (one step) or use the minimum step width of ~3 mV to approach the target voltage in several steps.

## 7.4 Function Generator Minimum Slope

When programming the arbitrary generator, no matter what digital interface is used, the unit may return errors related to the values in the sequence points. Besides obvious errors like "value out of range", there is also a minimum slope to respect.

All sequence points have an AC part, which is only used to generate sine waves, and a DC part with a start and value. When start and end value are different, a slope is generated. This is normal in functions for ramp, triangle and trapezoid.

That slope ( $\Delta U/t$  or  $\Delta I/t$ ) must fulfil a specific minimum value. In order to check if a certain rise/fall over time is feasible, the minimum slope should be calculated for the rated values of your particular unit.

$$\text{Formula: min. slope} = 0.000725 * \text{rated voltage or current} \div s.$$

In relation to the parameters you set up for a sequence point, the unit calculates the slope in the sequence point from "Start value of DC part", "End value of DC part" and "Sequence time" and compares it to the min. slope.

Example: For a 6RL Load with 500 V and 30 A rating in CC Mode. A rising ramp on the current will be generated. The min. slope calculates as:  $\Delta I/t = 0.000725 * 30 \text{ A} = 21.75 \text{ mA/s}$ . If you wanted to do ramp of 0-20 A in 5 s, the slope would be 4 A/s, which is OK and doable. However, the same 0-20 A over 20 minutes is not possible and would be rejected by the unit.

The max. time for a certain  $\Delta U$  or  $\Delta I$  can be calculated:  $t_{\text{Max}} = \Delta U \text{ or } \Delta I \div \text{min. slope}$ . For the above example with 0-20 A we get a  $t_{\text{Max}} = 20 \text{ A} / 0.02175 \text{ A/s} = \sim 919 \text{ seconds}$ .

Conclusion: long-time ramps over many minutes or even hours cannot be achieved using the function generator, but by using an alternative method, which is setting a certain number of steps over time using a PC software.

Here the effective resolution comes into play. The DC load from the example above could be a 6RL03-170-80-2 with a programmable resolution of 52428 steps and an effective resolution of 26214 steps. Let's focus on the 26214. It represents 0-100% = 0-170 A when working on the current. For 0-113 A it would then be 17476 steps. If you wanted to generate the 0-113 A ramp over 10 hours, you could set a new value every  $10 \text{ h} / 17476 = \sim 2 \text{ seconds}$ , while the value increases with every step by  $113 \text{ A} / 17476 = \sim 6.48 \text{ mA}$ .



## 7.5 ModBus Protocol

### 7.5.1 Preface

Before referencing this section, make sure the interface module option installed in the power source supports the ModBus protocol.

The 6RL Series are always ModBus slaves with address zero (0). This setting cannot be changed.

### 7.5.2 General ModBus RTU Information

A telegram (or message) as defined by the ModBus RTU protocol consists of hexadecimal bytes, of which the first byte, the ModBus address, must always be 0. The first byte of a telegram is used to distinguish the telegram between ModBus and SCPI. A value between 1 and 41 in the first byte will cause a ModBus communication error, whereas from 42 (ASCII character: \*) the telegram is interpreted as a text message or SCPI command.

Format and length of a telegram are defined. The telegram has to be transmitted according to the specifications of the particular interface that is used. Normally, the user only has to ensure a correct message, rather than correct transmission. But there are also interfaces, like for example RS232, which do not feature communication protocol handling and do not guarantee transmission. Other interfaces support guaranteed correct transmission by using a check-sum and/or software handshaking.

### 7.5.3 General ModBus TCP Information

The message protocol according to ModBus TCP/IP standard (short: ModBus TCP) is only available with the ModBus TCP 1-Port and 2-Port interface modules and only via the default ModBus TCP port **502**. By definition, a ModBus TCP message requires an additional header of 6 or 7 bytes, compared to ModBus RTU. This makes it impossible to use SCPI commands via this port. The rest of the message is identical to ModBus RTU, except for the checksum at the end, which is not necessary with ModBus TCP. Information about the header can be found below. The following sections are related to the core part of ModBus messages, which is identical for both protocols. Also see section 7.10, “ModBus TCP Details” on page 156 for details.

### 7.5.4 Format of set values and resolution

Set values, as transmitted via digital interfaces, are always percent values of the unit's nominal values (U, I, P, R) and correspond at 100% to the hexadecimal value 0xCCCC (decimal: 52428). The total usable range is 0%...102% (0x0000...0xD0E5). The register lists for a particular series defines the range for all settable values.

It means, you can set a percent value between 0% and 100% by sending hexadecimal values of 0x0000-0xCCCC resp. for supervision thresholds of unit alarms like OVP it will be 0x0000-0xE147 for 0% to 110% or on some series 0x0000-0xD2F1 for 0 to 103%.

This means 52429 possible values for 0-100%. This is internally halved (bit 16 is reserved for sign) **and so the usable resolution results in 26214.**

### 7.5.5 Translating Set values to Actual values

Real values have to be translated to their percent equivalent values before being transmitted them to the unit. Values read from the unit are also in percent and must be translated into real values in order to process them further. In all cases, 0xCCCC (hexadecimal) = 52428 (decimal) = 100% nominal value (U, I, P).

Translation is done by implementing these formulas into your software.

Per cent value to real value	Real value to per cent value
$\text{Real value} = \frac{\text{Nominal device value} * \text{percent value}}{52428}$ <p>Example: The nominal voltage of your unit is 80 V and the percent- aged actual voltage was read as 0x2454 = 9300. According to the formula above, the real actual value will be <math>(80 * 9300) / 52428 = 14,19</math> V.</p>	$\text{Percent value} = \frac{52428 * \text{real value}}{\text{Nominal device value}}$ <p>Example: the power set value shall be 3150 W, the nominal power of your unit is 3500 W. According to the formula above we get: Power set value = <math>(52428 * 3150) / 3500 = 47185 = 0x8851</math>.</p>

**Note:** All set values are not only limited by the unit’s nominal values, but can also be limited by the adjustable “Limits” (where available). Values exceeding the minimum or maximum of the adjusted range are rejected by the unit.

**Note:** When translating real values into percent values (decimal or hexadecimal), it is often required to round up or down. We recommend to round naturally. Natural rounding can result in a translation value, which is 1 higher than expected

## 7.6 USB Communication

After connecting the unit via USB cable and successful USB driver installation, the unit is ready for access. The COM port, which is assigned to the new USB device (see Windows device manager) does not need configuration. It is based upon a so-called CDC driver (Communications Device Class), which is available for Windows XP and 7 (also Embedded) and for other operating systems, too. This driver generates the COM port for simplicity and can run data transmissions as fast as USB 2.0 can handle it. The typical serial settings are not effective and are ignored.

### 7.6.1 USB driver installation

The USB driver for the rear panel USB device port type B is available for download from the APS website or included with the unit on a USB memory stick. It installs as a signed driver for virtual COM ports on 32 bit or 64 bit Windows operating systems Windows 7 or newer.

### 7.6.2 First steps

In order to communicate with the unit, the software used on the PC must be able to open a COM port and send messages in either binary (ModBus protocol) or ASCII strings (SCPI) format.

For SCPI mode, a simple terminal program suffices. For binary telegrams in hexadecimal format, other tools are required, like Docklight (<https://docklight.de/>). Those can help to see how the communication works correctly or at all.

To finally establish communication and access the unit via USB, you need to:

1. Connect the unit via USB (alternatively via any other digital interface).
2. Install the USB driver (see 4.6.1).
3. Run a terminal program.

**Note:** In order to control a unit, i.e. changing values or status by switching, the DC Input on or off, it is required to activate remote control first. This does not happen automatically when sending the very first command.

**Note:** Switching to remote control may be blocked by the unit. When using SCPI language, the unit never returns error messages automatically, but only upon an error query command request.

## 7.7 Other Digital Interface Communication

The Profinet/IO module (1 or 2 ports) can be used to control and monitor a unit using a network system, usually combined with an integrated PLC and proper software. For Profinet, the software selects the necessary Ethernet port, because this port cannot be adjusted on the unit. The standard Profinet communication is different and is handled by the field bus protocol via special software.

## 7.8 Register Lists

Along with this manual, there are register lists (one for each model series) available as PDF files. These provide an overview of the remote programming features that are available for a certain model series when using binary communication protocols like ModBus.

These lists differ in the number of available registers, i.e. commands. They are primarily made for ModBus protocol communication, but are also a reference when controlling a unit via a **field bus** (CAN, CANopen, Profibus, Profinet, EtherCAT) or accessing it in programming environments like **LabView** or **MatLab**, for example when trying to interpret values or to understand the function of a certain command.

The lists explain in compact format how the data in a binary message has to be interpreted or how a register (with CANopen resp. EtherCAT it is called "index") is specified. This will help the user to implement the unit communication into custom software applications. Users who decide to work with SCPI command language usually do not need those lists. Later in this document, the SCPI commands are referenced in a separate chapter.

Columns with information provide in these lists are:

## Data Type

Following data types are used.

Data type	Length	
char	1 Byte	Single byte, used for strings
uint(8)	1 Byte	Single byte
uint(16)	2 Bytes	Double byte, also called word or 16bit integer
uint(32)	4 Bytes	Double word, also called long or 32bit integer
float	4 Bytes	Floating point value according to IEEE745 standard

## Access

This column defines for every register whether the access is read only, write only or read/write.

R = Register is read only

W = Register is write only resp. would not return a reasonable value when read from

RW = Register can be read or written

It applies generally: Writing to a register, which allows write) access (W, RW) is only possible during remote control!

## Number of registers

With ModBus, a register always has a length of 2 bytes or a multiple of 2 bytes. This column tells how many 2-byte values are used by the register. The value is always half that of the value in column "Data length in bytes".

## Data

This column tells additional information about the data which can be written to or read from the register. Two, four or more bytes can be interpreted in different ways, depending on data type and content.

## Profibus/Profinet slot & index

These columns (where available) are used by Profibus/Profinet users to link the registers in the register list via two values "index" and "slot" to data blocks (SFBs) in the PLC software. While "index" is a direct parameter for the data block, the value "slot" has to be used to find the address of a slot, which is variable, in order to get the parameter "ID". For more see section 7.13, "Profibus & Profinet" on page 196.

## EtherCAT SDO/PDO?

This column is only available in register lists for those models which support the EtherCAT interface.

The column marks which of the generally per unit available ModBus registers can be accessed by the CANopen over Ethernet (CoE) protocol in form of indexes. Some of the marked registers are connected to PDOs, the rest is connected as SDOs. Units supporting the EtherCAT interface contain a downloadable data object list. Which of the registers connect to PDOs is described in the EtherCat section of this manual.

## 7.9 ModBus RTU Details

This protocol can be used with the USB-B interface (where available) and with most of the optionally available interface modules. The addressed information when using ModBus protocol is also called a register. This document uses the terms **address**, **register** or **register address**.

### Message Types

The message system distinguishes between query messages, control messages and response messages. Query messages will cause the unit to send a response message, while control messages only cause it to reply with a 1:1 echo, in order to confirm reception.

### General

The units also support the text based SCPI language, with automatic detection of the used protocol. When using ModBus, the first byte of every message has to be zero.

### Functions

The second byte of a message contains a ModBus function code (FC, marked blue below), which determines whether the message is a READ or WRITE message. It also determines, whether one or multiple registers are accessed. The protocol, as described below, supports following ModBus functions (Date: 07-13-2018):

Function		Function name		Description	Example of use
Hex	Dec	Long	Short		
0x01	1	READ Coils	RSC, RC	Always reads 1 bit, but is returned as a full register with a 16-bit value. For example, the value 0xFF00 means "logic 1" or TRUE. <u>At this point, it is different from the ModBus standard and may cause problems with ModBus software tools.</u>	Query the input / output condition
0x03	3	READ Holding Registers	RHR	Used to read n subsequent registers. Results in n*2 bytes of data in the response message.	Read the model name string (1-40 bytes)
0x05	5	WRITE Single Coil	WSC	Used to write 16 subsequent bits which are interpreted as 1 bit (TRUE or FALSE). <u>At this point, it is different from the ModBus standard and may cause problems with ModBus software tools.</u>	Switch unit to remote control.
0x06	6	WRITE Single Register	WSR	Used to write one register.	Set values (U, I, P etc.)
0x10	16	WRITE Multiple Registers	WMR	Used to write n subsequent registers. Used to write beyond the limits of a register block, for example when trying to write multiple set values (U, I, P) at once.	Write multiple values at once within a register block or write the so-called user text.

Table 7-2: ModBus RTU Functions

**Note:** The register list defines which of the above functions may be used with every register.

**Note:** The bytes in a ModBus message are read from left to right (big endian format), except for the 16 bit ModBus checksum where low byte and high byte are switched.

### 7.9.1 Control Message (write)

When sending a status, a value, multiple values or a text, the data part of the message requires to define at least the target register and one value to write. The protocol checks the message only regarding the max. length of the register. After the data part, the checksum is expected. So in case the data part would only contain the minimum two bytes and thus the message would fulfil the protocol requirements for the selected function code, the checksum would be expected at the position of the 7th byte. If there were further data bytes at that position or zeros and the checksum would be at a different position in the message, the unit would return an error. Hence, the unit will return an error, no matter if the telegram is too short or too long, because the checksum is wrong. For message examples see section 7.9.5, “Examples of ModBus RTU messages” on page 153.

#### WRITE Single Register:

Byte 0	Byte 1	Bytes 2+3	Bytes 4+5	Bytes 6+7
Addr	FC	Start reg.	Data word	CRC
0x00	0x06	0...65535	Value to write	Checksum ModBus-CRC16 <sup>(1)</sup>

#### WRITE Multiple Registers:

Byte 0	Byte 1	Bytes 2+3	Bytes 4+5	Byte 6	Bytes 7-253	Last 2 Bytes
Addr	FC	Start reg.	Number	Count	Data bytes	CRC
0x00	0x10	0...65535	0...123	Number*2	n values to write	Checksum ModBus-CRC16 <sup>(1)</sup>

#### Write Single Coil:

Byte 0	Byte 1	Bytes 2+3	Bytes 4+5	Bytes 6+7
Addr	FC	Register	Data word	CRC
0x00	0x05	0...65535	0x0000 (FALSE) or 0xFF00 (TRUE)	Checksum ModBus-CRC16 <sup>(1)</sup>

**Note:** The entire 16 bits of the data word represents 1 coil only, for writing and reading.

### 7.9.2 Response Message (read)

A response from the unit is usually expected after a query or if something has been set and the unit confirms the execution.

#### Expected response for WRITE Single Register:

Byte 0	Byte 1	Bytes 2+3	Bytes 4+5	Bytes 6+7
Addr	FC	Start reg.	Data	CRC
0x00	0x06	0...65535	Written value echoed	Checksum ModBus-CRC16 <sup>(1)</sup>

#### Expected response for WRITE Single Coil:

<sup>1</sup> See ModBus Checksum

Byte 0	Byte 1	Bytes 2+3	Bytes 4+5	Bytes 6+7
Addr	FC	Start reg.	Data	CRC
0x00	0x05	0...65535	Written value echoed	Checksum ModBus-CRC16 <sup>(1)</sup>

**Expected response for WRITE Multiple Registers:**

Byte 0	Byte 1	Bytes 2+3	Bytes 4+5	Bytes 6+7
Addr	FC	Start reg.	Data	CRC
0x00	0x10	0...65535	Number of written registers	Checksum ModBus-CRC16 <sup>(1)</sup>

**Expected response for READ Holding Registers:**

Byte 0	Byte 1	Byte 2	Bytes 3-253	Letzte 2 Bytes
Addr	FC	Data length in bytes	Data	CRC
0x00	0x03	2...250	Queried registers content	Checksum ModBus-CRC16 <sup>(1)</sup>

**Expected response for READ Coils:**

Byte 0	Byte 1	Byte 2	Bytes 3+4	Bytes 5+6
Addr	FC	Data length in bytes	Data	CRC
0x00	0x01	2	Queried bit as 1 register (always 16 coils)	Checksum ModBus-CRC16 <sup>(1)</sup>

**Unexpected response (communication error):**

Byte 0	Byte 1	Byte 2	Letzte 2 Bytes
Addr	FC		CRC
0x00	Function code + 0x80	Error code	Checksum ModBus-CRC16 <sup>(1)</sup>

**Note:** A communication error can have several reasons, like a wrong checksum or when attempting to switch a unit to remote control that has been set to “Local” or if it is already remotely controlled by another interface. See the communication error code list in section 7.9.4, “Communication Errors” on page 152.

### 7.9.3 The ModBus Checksum

The checksum at the end of ModBus RTU messages is a 16 bit checksum, but is not calculated as the usual CRC16 checksum. Furthermore, the byte order of the checksum in the message is reversed. Information about ModBus CRC16 and source code for implementation and calculation are available on the Internet, for example here:

<http://www.modbus.org/>

**Sample C Code:**

```
// Compute the MODBUS RTU CRC
UInt16 ModRTU_CRC(byte[] buf, int len)
{
    UInt16 crc = 0xFFFF;

    for (int pos = 0; pos < len; pos++) {
        crc ^= (UInt16)buf[pos];           // XOR byte into least sig. byte of crc

        for (int i = 8; i != 0; i--) {    // Loop over each bit
            if ((crc & 0x0001) != 0) {   // If the LSB is set
                crc >>= 1;               // Shift right and XOR 0xA001
                crc ^= 0xA001;
            } else {                      // If the LSB is not set
                crc >>= 1;
            }
        }
    }
}
```

```

    }
    else // Else LSB is not set
        crc >>= 1; // Just shift right
    }
}
// Note, this number has low and high bytes swapped, so use it accordingly (or swap
bytes)
return crc;
}

```

### 7.9.4 Communication Errors

Communication errors are only related to digital communication with the unit. Other alarms or errors of any kind, which can be generated and indicated by the unit itself must not be mixed up with these communication protocol generated errors.

The unit will return unexpected error messages in case the previously sent message is in wrong format or if the function cannot be executed by some reason. For example, when trying to write a set value with WRITE SINGLE REGISTER while the unit is not in remote control. In this case, the message is not accepted and the unit will return an error message instead of a confirmation message. The message format can be wrong if the checksum is bad or if you try to read a bit with function READ Holding Registers instead of READ COILS.

In case of an error, the response message contains the original function code added to 0x80, in order to identify the response as error message.

Overview of function codes in error messages:

FC error	Belongs to
0x81	READ COILS
0x83	READ HOLDING REGISTERS
0x85	WRITE SINGLE COIL
0x86	WRITE SINGLE REGISTER
0x90	WRITE MULTIPLE REGISTERS

Overview of the communication error codes, which can be returned by the unit:

Code	Error	Explanation
0x01	1 Wrong function code	The function code in byte 1 of the ModBus message is not supported. See section 7.9 Functions for supported codes. The error also occurs when trying to read or write a register with a function code for which the register is not defined.
0x02	2 Invalid address	The register address you were trying to access with read or write is not defined for your unit. Every model series may have a different number of registers. Refer to the separate ModBus register list of the series your unit belongs to.
0x03	3 Wrong data or data length	The length of data in the message is wrong or the data itself. For example, a set value always requires two bytes of data. If the data part of the message would be one byte only or three bytes, then the data length would be wrong. Otherwise, when sending a set value of, for example, 0xE000 to a register for which the maximum value is defined as 0xCCCC, this would be wrong data.
0x04	4 Execution	Command could not be executed, depends on the situation



Code	Error	Explanation
0x05	5	CRC The CRC16 checksum at the end of the ModBus RTU message is wrong or has been transmitted in wrong byte order (high byte first instead of low byte)
0x07	7	Access denied Access to a certain register is not allowed or read only while trying to write, or vice versa. The error also occurs when trying to write to a writable address while the unit is not in remote control or in remote control from a different interface
0x17	23	Unit in local Indicates, that write access to the unit is blocked by the "local" condition, so only read access is possible. "Local" means that remote control is not allowed.

**An example:** You attempted to switch the unit to remote in order to control it from PC, but instead of an echo of your message, it returns something like this: 0x00 0x85 0x07 0x52 0x92. This is an error message. The position of the function code contains the value 0x85. According to the first table above, this is related to the function WRITE SINGLE COIL. The error code in the message is 0x7 which means, according to the second table above, the unit has denied the access. This can have different reasons, for example that the unit is already in remote control via a different interface.

### 7.9.5 Examples of ModBus RTU messages

These examples can also be used for ModBus TCP, but they need to be extended by the required ModBus TCP header and stripped from the unnecessary checksum.

#### 1) Writing a Set value

Set values are adjustable limits for the physical values Current, Voltage, Power and Resistance (where available). They can only be written to a unit if it has been switched to remote control before via a digital interface.

**Example:** You want to set the current to 50%. According to the register lists, the "Set current value" is at address 501 (0x1F5) and assigned function is WRITE Single Register. Expecting the unit be already in remote control mode, the message to build then has to be like this:

Addr	FC	Start	Data	CRC
0x00	0x06	0x01F5	0x6666	0x325F

Response:

Addr	FC	Start	Data	CRC
0x00	0x06	0x01F5	0x6666	0x325F

In this case, the unit is expected to return an echo of your message, indicating successful execution of the command. The display of the unit should now show 50% of the maximum current of your unit. For a DC load with 510 A nominal input current, it should show 255.0 A or for a model with 170 A current rating, it should show 85 A.

#### 2) Query all actual values at once

The unit holds three readable actual values of voltage, current and power. Electronic loads feature an additional actual resistance value in their displays, which cannot be read via

interface, but is calculated from the actual voltage and current. Hence, the user can calculate the actual resistance himself.

Actual values can be queried separately or all at once. The advantage of a combined query is that you gain a snapshot of the most recent actual values of the DC Input. When querying separately, values may have changed already when sending the next query.

According to the register list, the actual values start from register 507. Three registers shall be read:

Addr	FC	Start	Data	CRC
0x00	0x03	0x01FB	0x0003	0x7417

Possible Response:

Addr	FC	Len	Data	CRC
0x00	0x03	0x06	0x2620 0x0C9B 0x091B	0x9EC0

### 3) Read the nominal voltage of a unit

The nominal voltage, like the other nominal values of current, power or resistance, is an important value to read from a unit. They are all referenced for translating set values and actual values. It is recommended to read them from the unit right after opening the digital communication line, or the software will not be universal.

According to the register list, the nominal voltage is a 4-byte float value in register 121.

Addr	FC	Start	No.	CRC
0x00	0x03	0x0079	0x0002	0x1403

Possible Response:

Addr	FC	Len	Data	CRC
0x00	0x03	0x04	0x42A00000	0xFEAA9

### 4) Read Unit Status

All units report their status in a register, for the 6RL Series, this is register 505.

Addr	FC	Start	No.	CRC
0x00	0x03	0x1F9	0x0002	0x1417

Possible Response:

Addr	FC	Len	Data	CRC
0x00	0x03	0x04	0x00000483	0xA992

See also section 7.9.2. The response contains the value 0x483, which states that the unit is in remote control via the USB port, that the DC Input is switched on and that CC (constant current) mode is active.

#### 7.9.5.1 Switch to Remote Control or back to Manual Control

Before you can control a unit from remote, it is required to switch it to remote control. This is done by sending a certain command.

**Notes:**

A 6RL unit will never switch to remote control automatically and cannot be remote controlled while in this condition. Reading status and values is always possible.

The unit will never exit remote control automatically, unless it is switched off or the mains supply is otherwise interrupted. Remote control can be exited by a certain command. It then switches back to manual control.

Switching to remote control may be inhibited by several circumstances and is usually indicated by an error message:

- Condition “Local” is active (check the display on the front of your unit or read the device status), which will prevent any remote control
- The unit is already remotely controlled by another interface
- The unit is in setup mode, means the user has accessed the setup menu and not left it yet.

**How to Switch a Unit to Remote Control:**

- 1) If you are using the ModBus RTU protocol, you need to create and send a message according to the description above, for example 00 05 01 92 FF 00 2D FA
- 2) Once the switchover to remote control has been successful, the unit will usually indicate the new condition in the display, as well as it echoes the message as a confirmation

In case switching to remote control would be denied by the unit, because option “Allow remote control = No” is set, then the unit will return an error message like 00 85 17 53 5E. According to ModBus specification, this is error 0x85 with error code 0x17.

Leaving remote control can be done in two ways, one of which is using the dedicated command or by switching the unit to “Local” condition.

**How to Exit Remote Control:**

If you are using the ModBus RTU protocol, you need to build and send a message according to the description above, for example 00 05 01 92 00 00 6C 0A.

## 7.10 ModBus TCP Details

ModBus TCP is based upon ModBus RTU and this section is only about the differences. The core of a ModBus TCP message is ModBus RTU. Refer to section 7.9, “ModBus RTU Details” for more information. Differences in ModBus TCP compared to ModBus RTU are:

- The message requires an additional 6 bytes long MBAP header
- The checksum is omitted
- It can only be sent via port 502 and only with ModBus TCP interface modules. The port is reserved and must thus not be adjusted in the setup MENU of your unit where you define the port for standard TCP connections.

As a result, Modbus TCP messages are always 4 bytes longer than ModBus RTU messages (byte 0 of the RTU message is replaced by the actual 7th byte of the additional MBAP header).

The MBAP header is specified like this:

Bytes	Meaning	Explanation
0 + 1	Transaction identifier	This identifies the message. It is copied by the unit in the response and is used to identify a certain message in a pool of incoming transmissions if multiple units are communicating with the PC and the response is not immediately. The identifier is an arbitrary value between 0 and 65535.
2 + 3	Protocol identifier	Here always 0 = ModBus protocol
4 + 5	Length	Number of remaining bytes in the message, i.e. the length of the ModBus RTU core message minus 2.

### 7.10.1 Example of ModBus TCP messages

The example is a query for reading the unit’s nominal voltage. Reads holding registers extended by the MBAP Header (arbitrary transaction identifier 0x4711 used):

Query Message

MBAP header	Addr	FC	Start	Data
0x4711 0x0000 0x0006	0x00	0x03	0x0079	0x0002

Possible Response

MBAP header	Addr	FC	Length	Data
0x4711 0x0000 0x0007	0x00	0x03	0x04	0x42A00000

The response contains a floating point value in “Data”, which translates to 80(V).

## 7.11 Information on Specific Registers

Many of the commands and register related options are self-explanatory, but not all of them. Some of those that are not are described in this section.

### 7.11.1 Register 171

This allows to write and read an arbitrary string of up to 40 characters, which can be used to uniquely identify a unit amongst multiple units of the same model. It is permanently stored after being written.

### 7.11.2 Register 408

This register defines the condition of the DC Input resp. DC input after the unit has been powered. Register 408 is connected to the MENU setting "DC input after power on" (electronic loads) resp. "DC Input after power on" (power supplies). For units without a setup menu this can only be configured via remote control.

### 7.11.3 Register 411

Described for SCPI "Commands for alarm management" in section 7.12.17, "Alarm Management Commands" on page 188.

When using ModBus, this register is intended to reset alarm bits as represented in the unit status (register 505, see below). Until these are not reset, which is considered as an acknowledgement, the bits from previously occurred alarms remain set, even if the alarms are gone already. Alarms which are still present while register 411 is used to reset the alarm bits will be excluded from resetting. There is an exception: the unit alarm OT (bit 19, over temperature). This will be cleared automatically once the unit has cooled down. After resetting the alarm bits, unit alarms can only be read in form of an alarm counter (registers 520 - 524).

### 7.11.4 Registers 500-503 (Set values)

These are the most important registers to work with, because they define the DC Input values of voltage, current, power and resistance (where featured). With ModBus, any set value is transmitted as percent value of the nominal unit values (0...100%), whereas for SCPI real values are used.

Generally, before you can use R mode on unit where internal resistance mode, it has to be activated (register 409), else the set value is ignored.

In PV function mode, the set value for current (register 501) is interpreted as irradiation value, as long as the unit is in "PV mode". While the function is running, this register does not define the current limit for the unit, but a parameter called irradiation, which is commonly used in solar panel simulation. In manual operation, irradiation can be adjusted in 1% steps between 0% and 100%. With the set value of current it is also 0-100%, according to definition of register 501, but with a significantly higher resolution.

#### 7.11.5 Register 505 (Device status)

This is an important register as it represents the device condition in one 32-bit value (ModBus). Some bits are grouped and have to be interpreted as such. According to the register list, bits 0-4 of registers 505 are a group that represents the so-called control location. By reading this register you can furthermore detect if the unit is already in remote control to see if command "Remote mode = on" was executed by the unit.

With SCPI, some but not all of these 32 bits of this register are represented in the status registers "Questionable" and "Operation". See SCPI section under registers.

##### **When running master-slave**

During master-slave operation (where featured), the status register uses bit 29 ("MSS") to indicate the so-called master-slave safety mode, which is activated every time the master detects any problem in the communication with the slave(s), which can occur due to a connection failure or heavy electrical interferences. The master unit will then set this bit and switch off all DC Inputs/input of the slaves being still online. Offline slaves will put themselves into a similar state and switch off DC.

After removal of the problem cause, the MS system has to be re-initialized, which also clears the bit.

#### 7.11.6 Registers 650 - 662 (Master-slave configuration)

This block of registers is used to configure the master-slave operation mode (short: MS) the same as you can do it in the setup MENU of your unit. Refer to the unit's operating guide about how the MS works and what do to in preparation of its remote control. For remote control of a MS system, it is expected to be fully wired. Before MS operation, slave units can be configured remotely, but during MS operation they can only be monitored, if required. It is recommend to only control the master unit. Configuration and activation of MS operation can also be done manually and remote control can be taken over later after the master has initialized the system.

With the MS system not being set up yet, these registers have to be used in a certain order on any unit:

1. Switch to remote control with register 402.
2. Activate MS operation mode with register 653.
3. Select with register 650 whether the unit you are configuring will be Master or Slave. Further steps, only to be performed on the master unit:
4. Initialize the MS system with register 654.
5. (with electronic loads only and also only required when running two-quadrants operation) Set the unit to be Share bus slave (else it would be master) with register 652.
6. Optional: check with register 655, whether the initialization has been successful.
7. Optional: Query the number of initialized units with register 662 --> in case the number does not match the units you want to use in the MS system, check the settings of all units and the cabling and repeat the initialization.

8. Optional: read the nominal values (registers 656-660) of the previously initialized MS system to be used as value translation reference while running the MS.

**Note:** The units support reading the ratings of voltage, current, power and resistance even in MS mode via registers 121 - 129, so registers 656, 658 and 660 are actually obsolete. Alternatively they can still be used, but without the option to read the max/ min resistance of the MS system. This is circumvented by reading the rated values from the master and dividing it by the number of included units.

9. Optional: configure alarm thresholds, event thresholds and set value limits.

During MS operation, the remotely controlled master unit can be accessed like a single unit, with a few exceptions. Set values and actual values are always per cent values related to certain nominal values. Access to those registers is described in the other sections.

#### 7.11.7 Registers 850 - 6695 (Function generator)

The integrated function generator is a complex feature. It is configured and loaded using many registers. Before you can run a function, setup is required every time and in a specific order.

First, you need to decide which one of the two basic function generators you want to use: arbitrary or XY. All further steps depend on this selection.

All function generator settings and loaded data (sequences, XY table) are not stored inside the unit and have to be loaded into the unit every time before you can use the function generator. These data and settings are completely separate from what you can setup and define for the function generator manually when using the control panel and touch display.

##### 7.11.7.1 Procedure for the arbitrary generator

This generator is used to create wave functions like sine, square, triangle or trapezoidal.

1. Select whether to apply the function to the voltage U (register 851) or the current I (register 852). Before you have not made this selection, the unit cannot accept sequence data, because the sequence data is run through a plausibility check against the unit's nominal values.
2. Define start sequence (register 859), end sequence (register 860) and number of cycles of that sequence block to repeat (register 861).
3. Load data for the sequences (x out of 99) you want to use (registers 900-2468, 8 values per sequence point).
4. Set global voltage limit (register 500), if the function is applied to the current. Else set global current limit (register 501), if the function is applied to voltage. Set global power limit (register 502) for both modes.
5. Control the function generator with start/stop (register 850).
6. When finished, leave the function generator by deselecting your former selection of either U (register 851) or I (register 852) again.

### 7.11.7.2 Programming example for the arbitrary generator

Before you can configure the arbitrary generator for a ramp, it is necessary to think about the best way to achieve the ramp generation. It is important to keep in mind that the arbitrary generator stops at the end of the function run, unless you set the repetition to infinite. After a stop, the DC Input remains switched on. In case of a ramp, this is wanted, because the end value shall usually remain set for time x. However, the unit will go to static mode again, setting the static set values of U, I and P. The static values also apply for the period before the function run and for situations when the DC Input is already switched on.

The stop action and the static values are thus a little problematic for the ramp function. Why? Supposed, you wanted to have a DC load generate a ramp starting from 0 V. The static value for U (voltage) would then be set to 0. However, after the function stop, the unit would also set 0 V and the voltage would drop from whatever value has been set during the function run. Conclusion: the static value of voltage has to be part of the function.

In order to achieve this, the function has to consist of two parts: one for the rising or falling ramp and the other for the static value. This can be done using two sequences of the arbitrary generator.

Assumption: you have a load and the ramp shall start from 0 V and rise to 50 V within 6 seconds. The end voltage shall remain constant for 3 minutes (the time can be varied at will). Sequences 1 and 2 will be used. Remote control is already active, we only need to configure the sequences. Since the ramp will make the voltage rise linearly, using only the DC part of a sequence, the parameters for the AC part (indexes 0 - 4) should be set to zero in order to avoid remainders which could disturb the correct wave generation.

The first step is to activate function generator mode, in this case we select arbitrary generator for U:

Addr	FC	Start	Data	CRC
0x00	0x05	0x0353	0xFF00	0x7DBE

Next step is to create the ModBus message to configure sequence 1, the rising ramp. According to the register list start register 900 (WMR, function code 0x10) is assigned to sequence 1. Because the data part would not fit the width of this document's page size, the 8 float values are below each other:

Addr	FC	Start	Regs	Bytes	Data	CRC	Description
0x00	0x10	0x0384	0x10	0x20	0x00000000	0x5A14	Start value of AC part: 0 V
					0x00000000		End value of AC part: 0 V
					0x00000000		Start frequency of AC part: 0 Hz
					0x00000000		End frequency of AC part: 0 Hz
					0x00000000		Start angle of AC part: 0°
					0x00000000		Start value of DC part: 0V
					0x42480000		Start value of DC part: 50V
					0x4ab71b00		Rise time in $\mu$ s: 6,000,000 (6 seconds)



After this, the ModBus message to configure sequence 2, the static voltage would be next. Start register here is 916:

Addr	FC	Start	Regs	Bytes	Data	CRC	Description
0x00	0x10	0x0394	0x10	0x20	0x00000000		Start value of AC part: 0 V
					0x00000000		End value of AC part: 0 V
					0x00000000		Start frequency of AC part: 0 Hz
					0x00000000		End frequency of AC part: 0 Hz
					0x00000000		Start angle of AC part: 0°
					0x42480000		Start value of DC part: 50V
					0x42480000		Start value of DC part: 50V
					0x4d2ba950	0x6AD7	Sequenz time in µs: 180,000,000 (180 seconds = 3 minutes)

As the last step, configuration of the arbitrary generator itself:

Addr	FC	Start	Data	CRC	Description
0x00	0x06	0x035B	0x0001	0x384C	Register 859, WSR, Start sequence: 1
0x00	0x06	0x035C	0x0002	0xC98C	Register 860, WSR, End sequence: 2
0x00	0x06	0x035D	0x0001	0xD84D	Register 861, WSR, Sequence cycles: 1

Now the entire function setup is complete and the function can be started. If the DC Input of your unit is OFF when starting the function, it will automatically switch on. Alternatively, you could switch it on separately with the corresponding command before running the function. In this case this is not necessary, because the voltage shall start to rise from 0 V. In other situations where the starting voltage is not zero, it is necessary to switch on the DC Input first and wait for the output voltage to settle.

For the number of sequence cycles, 1 is sufficient, but it can be changed at will. The whole function would be repeated after 3 minutes and 6 seconds. The voltage would not instantly drop to 0 V at the end of the first function run and before the second one starts. It depends on the load how long the voltage takes to drop and the ramp, when being graphically recorded on an oscilloscope, could look different than expected. This can be circumvented by adding a third sequence which only uses some time to allow the voltage to go down.

Addr	FC	Start	Data	CRC	Description
0x00	0x05	0x0352	0xFF00	0x2C7E	Register 850, WSC, Run function

### 7.11.7.3 Procedure for the XY generator

1. Select, whether the function UI (including FC function, register 854) or IU (register 855) or PV (register 426) shall be applied to the DC Input of your unit. Before you make this selection, the unit cannot accept XY table data, because that data is run through a feasibility check.
2. Load the XY table data in blocks of 16 values (registers 2600 - 6680). This corresponds to max. 4096 values. For a working range of 0-125%. Since only 0-100% (3277 values) can efficiently be used, it suffices to load data for 0-100%.
3. Submit table data (register 858).

4. Set static values which are not affected by the table UI function: current (register 501 or CURR command) and power (register 502 or POW command) IU function: voltage (register 500 or VOLT command) and power (register 502 or POW command) Step 5:
5. Run the function generator with start/stop (register 850) resp., if still not done, switch on the DC input/output of your unit (register 405). For PV mode and function, you may also want to control irradiation while the function is running. This is done by sending set values to register 501 (current), where 100% corresponds to a factor of 1 and 0% to a factor of 0. This factor is multiplied to the simulated current value IMPP, which you have to enter in the HMI as a parameter of the simulated solar panel or which is defined by the loaded table.
6. Exit the function generator by deselecting your former selection of either UI (register 854), IU (register 855) or PV (register 426) again.

#### 7.11.8 Registers 9000 - 9009 (Adjustment limits)

For SCPI use, see 7.12.9.1, “Adjustment Limit Commands” on page 177. ModBus users should also read that section for the general handling of these settings. Apart from that, setting these parameters is like setting a set value (U, I, P, R).

#### 7.11.9 Registers 10007 - 10900

Those registers can be used to remotely configure the various built- in or optionally available digital interfaces for the above stated series. The registers are connected to the corresponding settings in the unit's setup menu, where featured. Contrary to manual control, the settings for the interface modules can be configured while the interface module is not yet installed.

#### 7.11.10 Register from 12000 (PV simulation / DIN EN 50530)

Photovoltaics simulation is a function based on the XY generator.

The advanced simulation according to DIN EN 50530 is supported from firmware KE 2.19 and HMI 2.10. All ModBus registers which represent parameters related to this simulation and can be written to the unit or read from are referenced in the EN 50530 standard document. The document is furthermore the reference for the user regarding setup and correct use of this simulation feature.

The procedure to set up and control the extended PV simulation using ModBus protocol is no different to manual handling on the unit's front panel or when using SCPI commands (see examples in SCPI section **Error! Reference source not found.**, “**Error! Reference source not found.**” on page **Error! Bookmark not defined.**). These step by step examples have an extra column in the table that holds the related ModBus register number. One of these examples (nr. 2) converted to ModBus RTU format (percent set values translated for a unit with 80 V and 170 A rating):

### Configuration (before start)

Nr.	Command	Description
1	00 05 01 92 FF 00 2D FA	Activate remote control
2	00 06 2E E1 00 03 91 04	Activate PV simulation mode <b>DAYET</b>
3	00 06 2E F0 00 00 81 00	Select technology: Manual (all required parameters must be defined, here as with commands 4-10)
4	00 10 2F 02 00 02 04 3F 4C CC CD F7 ED	Fill factor voltage (FF <sub>U</sub> ): 0,8
5	00 10 2F 04 00 02 04 3F 47 AE 14 EE FF	Fill factor current (FF <sub>I</sub> ): 0,78
6	00 10 2F 06 00 02 04 39 9D 49 52 84 57	Temperature coefficient $\alpha$ for I <sub>SC</sub> : 0,0003 /°C
7	00 10 2F 08 00 02 04 BB 44 9B A6 A1 7F	Temperature coefficient $\beta$ for U <sub>OC</sub> : -0,003 /°C
8	00 10 2F 0A 00 02 04 3D 94 7A E1 00 75	Scaling factor C <sub>U</sub> for U <sub>OC</sub> : 0,0725
9	00 10 2F 0C 00 02 04 39 66 AF CD 7F D1	Scaling factor C <sub>R</sub> for U <sub>OC</sub> : 0,00022 m <sup>2</sup> /W
10	00 10 2F 0E 00 02 04 3B 4E 70 3B A7 CE	Scaling factor C <sub>G</sub> for U <sub>OC</sub> : 0,00315 W/m <sup>2</sup>
11	00 05 2E F1 FF 00 D5 30	Select input mode: <b>ULIK</b>
12	00 06 2F 10 61 47 E8 A8	Set open circuit voltage: 38 V (=0x6147)
13	00 06 2F 11 08 6F 97 26	Set short-circuit current: 7 A
14	00 05 2E F2 FF 00 25 30	Activate data recording
15	00 05 2E E5 00 00 D4 C4	Deactivate interpolation of day trend data

### Write day trend data (before the start)

Nr.	Command	Description
16	00 05 2E E6 FF 00 65 34	Select access mode: write
17	00 05 2E E7 FF 00 34 F4	Delete former data (should be executed every time before loading new data)
18	00 10 2E EA 00 06 0C 00 00 00 01 44 44 66 66 00 00 01 F4 88 23	Write 1 <sup>st</sup> day trend data set: Irradiation: 500 W/m <sup>2</sup> Temperature: 20°C Dwell time: 500 ms
19	00 10 2E EA 00 06 0C 00 00 00 02 6D 3A 74 0D 00 00 05 DC E4 C3	Write 2 <sup>nd</sup> day trend data set: Irradiation: 800 W/m <sup>2</sup> Temperature: 28°C Dwell time: 1500 ms
...		Write further data sets, a total of 500
517	00 10 2E EA 00 06 0C 00 00 01 F4 A3 D6 7F FF 00 00 4E 20 34 AF	Write 500. day trend data set: Irradiation: 1200 W/m <sup>2</sup> Temperature: 35°C Dwell time: 20000 ms

### Control, also during simulation run

Nr.	Command	Description
518	00 05 2E E6 FF 00 65 34	Start simulation -> the simulation will stop automatically after the time that results from the total of dwell times in all written data sets

**Analysis after simulation end**

Nr.	Command	Description
519	00 03 2E F4 00 02 8D 00	Read number (n) of recorded data sets. This number is not related to the number of day trend data sets in use. This feature records a new data set every 100 ms. Depending on the total simulation time, the record buffer could fill (max. 16 h record time) and overwrite existing data. It may become necessary to calculate the total simulation time from the day trend data sets and start reading the recorded data during simulation, then clearing the buffer and later read the rest of data.
520	00 10 2E F6 00 02 04 00 00 00 01 6C 5C	Select first data set (index 1) for reading
521	00 03 2E F8 00 08 CD 04	Read data from data set (index) 1
...		Read further n-1 data sets:

## 7.12 SCPI Command Language

The SCPI standard does not define the use of a termination character and thus, models supporting SCPI do not expect one. Exception to this are units with Opt GPIB interface on 3U height models only. See 7.12.2, “SCPI Command Syntax” on page 166 for termination character information.

**Note:** With other interfaces like Ethernet, messages could be fragmented or merged (TCP) or when sent as single characters via serial ports communication errors can occur, which are put into the error queue and are not returned automatically. In such cases, it is recommended to add a termination character.

### Set Value Formats

In the SCPI command language, all commands are text based and values are real values, usually without a unit. This means that if you want to set a current of, for example, 177.5 A, you would use the simple command CURR 177.5. Below you will find more detailed information about the available commands and the syntax.

All set values (U, I, P, R), which have dedicated single command which you can send to the unit during remote control. Values are not only limited by the maximum, i.e. nominal values of your particular unit model, but are limited by those adjustment limits “Limits” that you can define for manual adjustment, i.e. user limit settings.

### 7.12.1 SCPI Examples

#### IDN Query

It is always recommended to ping a unit first, in order to test if it responds at all. With SCPI, this is done by querying the identification string:

Protocol	Command
SCPI	*IDN?

As an immediate response, the unit might send, for example:

Protocol	Response
SCPI	Adaptive Power Systems, 6RL15-510-80-4, 1240210002, V2.14 14.05.2018 V2.24 04.06.2018 V1.6.5

#### Switching between Remote and Manual Control

Before you can remotely control a unit, you need to switch it to remote control by sending the dedicated command. See the SCPI command description below.

The unit will not switch to remote control automatically and cannot be remotely controlled without being in this condition. Reading status and values is but always possible.

The unit will not exit remote control automatically, unless it is switched off or the AC supply is otherwise interrupted. Remote control can be exited by a certain command. It then switches back to manual control.

Switching to remote control may be inhibited by several circumstances and is usually indicated by an error message:

- Condition “Local” is active (check the display or control panel on the front of your unit), which will prevent any remote control
- The unit is already remotely controlled by another interface
- The unit in setup mode, means the user has accessed the setup menu and not left it yet

**Switch a unit to remote control:**

If you are using SCPI command language, send a text command (the space is required):

SYST:LOCK\_1 or SYST:LOCK\_ON

Leaving remote control can be done in two ways: using the dedicated command or by switching the unit to “Local” condition. We will consider the first option, because this is about programming.

**Exit remote control:**

If you are using SCPI command language, send a text command (the space is required):

SYST:LOCK\_0 or SYST:LOCK\_OFF

7.12.2 SCPI Command Syntax

The following syntax formats are supported for commands and/or queries:

Format	Description
Values	This numeric value corresponds to the value in the display of the unit and depends on the nominal values of the unit. Rules: - The value must be sent after the command and separated by a space - Instead of a numeric value you can also use: MIN corresponds to the minimum value of the parameter MAX corresponds to the maximum value of the parameter
<NR1>	Numeric values without decimal place
<NR2>	Numeric values with decimal place
<NR3>	Numeric values with decimal place and exponent
<NRf>	<NR1> or <NR2> or <NR3>
Unit	V (Volt), A (Ampere), W (Watt), OHM, s (Seconds)
<CHAR>	0..255: Decimal value
<+INT>	0..32768: Positive integer value (output from unit)
<B0>	1 or ON: Function is/will be activated 0 or OFF: Function is/will be deactivated
<B1>	NONE: manual operation active, switching to remote control possible LOCAL: local (manual) operation only, reading of data possible REMOTE: unit is in remote control
<ERR>	Error with number (-800 to 399) and description
<SRD>	String data, various formats: - IP address as number string with dots as separator, for example “192.168.0.2” - Key words, for example AUTO or OFF
<Time>	[s].s[s][s][s][s][s] / Default format is seconds (s.s)
;	The semicolon is used separate multiple commands within one message

Format	Description
:	The colon separates the SCPI keywords (main system, subsystems)
[ ]	Lowercase letters and the content of square brackets are optional
?	The question mark identifies a message as query. A query can be combined with a control message (command concatenation). Note that it is required to wait for the response of the query before the next control message can be sent.
->	Response from unit

Table 7-3: Supported SCPI Command and Parameter formats

### Coupled Commands

It is possible to couple, i.e. concatenate up to 5 commands in one message. The commands must then be separated by a semicolon (;). Example:

VOLT 80;CURR 20;POW 3kW

The command in the string are processed from left to right, so the order of commands is important to achieve correct results. When querying multiple values or parameters at once, the returned string is also in coupled format, with the queried returns separated by semicolons.

**Note:** Returned messages can be up to 512 characters. When querying coupled commands where the response would exceed 512 characters, like when querying 5x \*IDN?, nothing is returned.

### Long form and short form

SCPI commands have a long and a short form. The short form (e.g. SOUR) and the long form (e.g. SOURCE) can be used arbitrarily. To distinguish both forms, the commands as described in the following sections are written partly in upper case (indicates short form), partly in lower case letters (indicates the optional part of the long form).

### Termination Character

Some interfaces like for example GPIB require a termination character at the end of each message. On other interfaces, termination characters are supported, but optional, in order to maintain compatibility between several different interfaces in control software using SCPI. Units with GPIB option installed, a termination character is required or a timeout error will occur.

Supported termination character(s): 0xA (LF, line feed)

### 7.12.3 SCPI Errors

Errors in terms of SCPI are only communication errors. According to the standard, units using SCPI do not return errors immediately. They have to be queried from the unit. The query can occur directly with the error command (SYST:ERR?) or by first reading the signal bit "err" from the status byte (STB) register (see Status registers).

The error format is defined by the standard and is made of a string containing a number (the actual error code) and an explanatory text. Following errors strings are supported by the unit.

Error code / error text	Description
0, "No error"	No error
-100, "Command error"	Command unknown
-102, "Syntax error"	Command syntax wrong
-108, "Parameter not allowed"	A command was sent with a parameter though the command doesn't use parameters
-200, "Execution error"	Command could not be executed
-201, "Invalid while in local"	Control command could not be executed, because unit is in LOCAL mode
-220, "Parameter error"	Wrong parameter used
-221, "Settings conflict"	Command could not be executed because of the condition of the unit (being in MENU etc.)
-222, "Data out of range"	Parameter could not be set because it exceeded a limit
-223, "Too much data"	Too many parameters per command or too many commands at once
-224, "Illegal parameter value"	A parameter not specified for the command has been sent
-999, "Safety OVP"	Alarm Safety OVP (only available with specific models) has been triggered. It requires the unit to be power cycled.

Table 7-4: SCPI Error Messages

### 7.12.4 Standard IEEE Commands

The IEEE488.2 GPIB standard requires some standard commands to be supported. They are supported in all instruments that feature SCPI command language.

#### \*CLS

Clears the error queue and the status byte (STB).

#### \*IDN?

Clears the error queue and the status byte (STB).

#### \*IDN?

Returns the unit identification string, which contains following information, separated by commas:

1. Manufacturer
2. Model name
3. Serial number
4. Firmware version(s) (in case there are several, these are separated by a space)
5. User text (arbitrary user-definable text, as definable with SYST:CONFIG:USER:TEXT)

#### \*RST



This command sets the unit to a defined state, except when remote control is denied by the unit:

1. Switch to remote control (same as SYST:LOCK 1)
2. Set DC input/output to off
3. Clear alarm buffer
4. Clear status registers to default condition (QUESTionable Event, OPERation Event, STB)

#### **\*STB**

Reads the **STatus Byte** register. The signal run of the various conditions and events is illustrated in the register model below. The STB bits in particular:

- Bit 0: not used
- Bit 1: not used
- Bit 2: err, Error Queue --> one or several error in the error buffer. By reading the error buffer or sending \*CLS it is flushed and the bit err is reset
- Bit 3: ques, Questionable Status Register is active (one or several events have occurred) Bit 4: not used
- Bit 5: not used
- Bit 6: not used
- Bit 7: oper, Operation Status Register is active (one or several events have occurred).

#### 7.12.5 Status Register

Not all unit conditions and alarms can be read with dedicated SCPI commands. As an alternative, the remaining unit-related information are grouped in status registers. Using regular polling, the status byte (STB) can be a starting point for reading the unit status. It tells what status register has recorded at least one event. Apart from that, the other status registers could also be polled directly. The difference then would be, that the user would have to find out, what bits in the register have changed, by comparing the most recent value with an older value. The bits in the status byte register will do that job for you. If they remain 0, nothing has happened.

Once a bit in the STB signals that there was an event recorded in QUES or OPER register, you could read the corresponding event register of OPER and QUES, in order to find out which bits have changed in the COND register.

SPCI Status Register model:

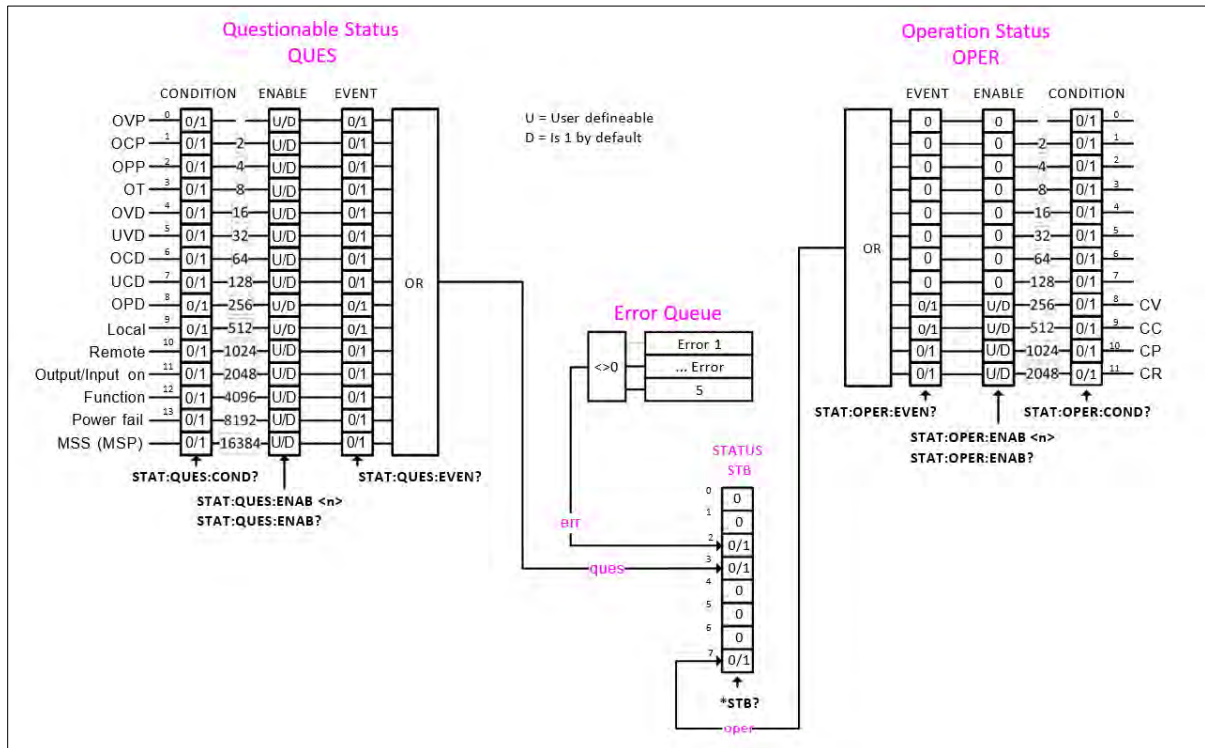


Figure 7-1: SCPI Register Model

**Note:** Events recorded in the event registers STAT:QUES:EVENT and STAT:OPER:EVENT only record PTRs (positive transition), i.e. the changeover from 0 to 1.

**Note:** Unit alarms, like OVP, have to be acknowledged. They are signaled via CONDITION and EVENT registers. Reading SCPI errors with SYST:ERR? or SYST:ERR:ALL? is also considered as alarm acknowledgement and will clear the alarm bit in CONDITION, but only if the alarm condition is not present anymore. Acknowledged alarms can later only be read from the unit as an alarm counter (where featured, only available from a certain KE firmware version). It is recommended to regularly poll alarms from the unit and to read STAT:QUES? prior to SYST:ERR?.

7.12.5.1 STATus:QUESTionable?

Reads the Questionable status EVENT or CONDITION register. The unit will return a 16 bit value, which represents unit information as defined in the register model.

- Query form 1: STATus:QUESTionable:CONDition?
- Query form 2: STATus:QUESTionable:EVENT?
- Query form 3: STATus:QUESTionable?

Examples:

- STAT:QUES? --> 3072 Reads the event register. This value tells, that bits 10 and 11 are set and according to the register model this is interpreted as “remote control = active” and “DC input/output = on”.
- STAT:QUES:COND? Reads the condition register of the questionable status register. The value contains the current snapshot of a number of status bits.

#### 7.12.5.2 STATus:QUESTIONable:ENABLE\_<NR1>

This command sets or read the Enable register of the Questionable status register. The Enable register is a filter that enables all or single bits to signal an event to the status byte STB. By default, all bits of the Enable register are set. In case you want to ignore certain bits, you just need to add the values of the remaining bits and send the value to the Enable register.

Query form: STATus:QUESTIONable:ENABLE?  
Value range: 0...32767

Example:

STAT:QUES:ENAB\_3072 Sets the enable register of the questionable status registers to 3072 and enables the bits “OVP”, “OT”, “Remote” and “Input/Output on” for event reporting to STB.

#### 7.12.5.3 STATus:OPERation?

Reads the Operation status EVENT or CONDITION register. The unit will return a 16 bit value, which represents unit information as defined in the register model.

Query form 1: STATus:OPERation:CONDition?  
Query form 2: STATus:OPERation:EVENT?  
Query form 2: STATus:OPERation?

Examples:

- STAT:OPER? --> 256 Reads the operation register (identical to :EVENT?). A possible response would be a value of 256, which tells, that bit 8 is set and according to the register model bit 8 signals, that “CV” (constant voltage regulation) is active.
- STAT:OPER:COND? Reads the condition register of the operation status registers.

#### 7.12.5.4 STATus:OPERation:ENABLE\_<NR1>

Sets or reads the Enable register of the Questionable status register. The Enable register is a filter. It enables single or all bit of the condition registers to change the corresponding bit in the event register. This also impacts the summary bit in the status byte STB. By default, all bits of the Enable register are set to 1. If you want to use only some specific bits to be left through, just add their bit values (see register model) and send the total to the Enable register.

Query form:        STATus:OPERation:ENABLE?  
Value range:        0, 256...3840

Example:

STAT:OPER:ENAB\_1792    Sets the Enable register of the Operation register to value 1792 and enables bits "CV", "CC" and "CP" for reporting events to the STB.

### 7.12.6 Set Value Commands

#### 7.12.6.1 [SOURce:]VOLTage\_<NRf>[Unit]

Sets the output voltage limit of the unit within a certain range, which is either defined by adjustment limits ("Limits", where featured) or is 0...102% nominal value, or reads the last setting. Alternatively, parameters MIN or MAX can be used to instantly set the voltage to the adjustable MINimum or MAXimum.

Query form:        [SOURce:]VOLTage?  
Value range:        <NRf> = 0...1.02 \* nominal voltage (according to technical specs)

Examples:

VOLT 12                    Absolute short form. Sets 12 V.  
SOUR:VOLTAGE\_24.5V    Mixed form short/long, with unit. Sets 24.5 V, unless the voltage adjustment range has been limited otherwise.  
SOURCE:VOLTAGE\_MIN    Sets the voltage to the defined minimum, usually 0 V.

#### 7.12.6.2 [SOURce:]CURRent\_<NRf>[Unit]

Sets the input resp. output current limit of the unit within a certain range, which is either defined by adjustment limits ("Limits", where featured) or is 0...102% nominal value, or reads the last setting. Alternatively, parameters MIN or MAX can be used to instantly set the current to the adjustable MINimum or MAXimum.

Query form:        [SOURce:]CURRent?  
Value range:        <NRf> = 0...1.02 \* nominal current (according to technical specs)

Example:

CURR\_170                    Absolute short form. Sets 170 A.  
SOUR:CURRENT\_45.3A    Mixed form short/long, with unit. Sets 45.3 A, unless the adjustment range of the current has been limited otherwise.  
SOURCE:CURRENT\_MAX    Sets the current to the defined maximum, which is either 102% of the rated current of the unit or, if existing for the particular unit, to the value of adjustment limit "I-max" (also see 5.4.8).

### 7.12.6.3 [SOURCE:]POWER\_<NRf>[Unit]

Sets the input resp. output power limit of the unit within a certain range, which is either defined by adjustment limits ("Limits", where featured) or is 0...102% nominal value, or reads the last setting. Alternatively, parameters MIN or MAX can be used to instantly set the power to zero (MINimum) or MAXimum.

Query form: [SOURCE:]POWER?  
Value range: <NRf> = 0...1.02 \* nominal power (according to technical specs)

Examples:

POW_3000	Absolute short form. Sets 3000 W, unless the power adjustment range has been limited otherwise.
SOUR:POWER_3.5kW	Mixed form short/long, with unit and magnitude Kilo. Sets 3.5 kW resp. 3500 W, unless the adjustment range of the power has been limited otherwise.
SOURCE:POWER_MIN	Sets the power to the defined minimum, which is usually 0 W.

### 7.12.6.4 [SOURCE:]RESistance\_<NRf>[Unit]

Power supplies with internal resistance feature use this value to simulate an internal resistor in series to the output, where the output voltage differs from the adjusted value by an amount that calculates from the adjusted resistance value and actual output current. The way of setting the resistance value on both unit types is identical. The adjustable range can be limited with an upper adjustment limit. Alternatively, parameters MIN or MAX can be used to instantly set the resistance to the adjustable MINimum or MAXimum.

Query form: [SOURCE:]RESistance?  
Value range: <NRf> = Min. resistance...max. resistance, according to technical specs

Examples:

RES?	Absolute short form. Queries the currently set resistance value.
SOUR:RESISTANCE_10	Mixed form short/long. Sets 10 Ω.
SOURCE:RES_MIN	Sets the resistance to the minimum defined for the particular unit model.

### 7.12.7 Measurement Commands

Actual values, as returned by the measuring commands, are the DC output values as they are present in the moment they are queried. They are not necessarily identical to the corresponding set values. Your unit constantly measures the actual values and returns the last snapshot when queried.

#### 7.12.7.1 MEASure:[SCALar:]VOLTage[:DC]?

Queries the unit to return the last measured DC input resp. output voltage value in Volt.

Example:

MEAS:VOLT?	Absolute short form. Queries the actual voltage. A response, which should be instantly coming from the unit, will return a value between 0% and max. 125% of nominal unit voltage, like for example “43.50 V”. The number of decimal places in the returned value will be identical to the value format in the unit display and varies from model to model.
------------	---

#### 7.12.7.2 MEASure:[SCALar:]CURRent[:DC]?

Queries the unit to return the last measured DC Input current value in Ampere.

Example:

MEASURE:CURRENT?	Queries the actual current only. A response, which should be instantly coming from the unit, will return a value between 0% and max. 125% of nominal unit current, for example “100.1 A”. The number of decimal places in the returned value will be identical to the value format in the unit display and varies from model to model.
------------------	--

#### 7.12.7.3 MEASure:[SCALar:]POWER[:DC]?

Queries the unit to return the last calculated DC input resp. output power value in Watts.

Example:

MEAS:POW?	Absolute short form. Queries the consumed (e-load) resp. supplied power (PSU).
-----------	--

A response, which should be instantly coming from the unit, will return a value between 0% and max. 125% of nominal unit power, for example “2534 W”. No matter how the actual power format is in the unit’s display, here it will always be returned in Watts.

#### 7.12.7.4 MEASure:[SCALar:]ARRay?

Queries the unit to return the last measured resp. calculated actual values of voltage, current and power (in that sequence), separated by commas and with unit and eventually magnitude.

Example:

MEAS:ARR?	Absolute short form. A response, which should be instantly coming from the unit, will return three values between 0% and max. 125% of nominal unit values, for example “12.5 V, 33.3 A, 420 W”
-----------	--

### 7.12.8 Status commands

Status commands are used to alter the status of the unit in terms of activating remote control or switching the DC Input, or to query the current status.

#### 7.12.8.1 SYSTem:LOCK\_<BO>

This command is used to activate remote control of a unit. The remote control has to be activated first before you can send any command that changes unit status or value. Once remote control has been activated via one of the digital interfaces, only that interface is in charge.

The activation of remote control can be refused by the unit due to several reasons. It usually results in a SCPI error which is put into the SCPI error buffer. This buffer can be read with the error command (SYSTem:ERRor?).

Query form:	SYSTem:LOCK:OWNer?
Value range for set:	ON, OFF
Value range for query:	REMOTE, NONE, LOCAL

Examples:

SYST:LOCK_ON	Absolute short form. Requests the unit to switch to remote control. The unit then usually indicates activated remote control either by a LED or a status text in the display.
SYSTEM:LOCK:OWNER?	Queries the lock owner regarding remote control. This can be used to verify whether the unit has accepted the request to switch to remote control or not. It can return three different statuses: REMOTE = Unit is in remote control via any of the available interfaces NONE = Unit is not in remote control LOCAL = Unit is in LOCAL condition, which denies or interrupts remote control. Usually actually manually on the unit’s front panel.

#### 7.12.8.2 INPut<BO>

This command is used to switch the DC load on or off. The main key word **SOURCE** is taken from the SCPI standard and actually does not fit an energy sinking device, but is used for that purpose regardless.

Query form: INPut?  
Value range: ON, OFF

Examples:

INP\_1 Absolute short form. Switches the DC load on if remote control is active.  
INPUT? Queries the condition of the DC input, which will be returned as ON or OFF. Note that the input may be switched off due to a unit alarm.

### 7.12.8.3 SYSTem:ERRor?

This command is used to read a single error or all errors from the unit’s internal SCPI error queue. This queue only contains errors in relation to commands, i.e. wrong syntax, too high values etc. It can not return any unit alarm. Those are usually queried from the unit by reading bits of the status registers (see Status registers). You can chose either to query the next error multiple times until it says “No error” or generally query all at once. After all errors have been read from the buffer, it will be cleared.

The queue is of type FIFO (first in, first out). It means, that the first occurred error is put out first when querying them.

Query form 1 SYSTem:ERRor? Queries the last or next error  
Query form 2: SYSTem:ERRor:NEXT? Queries the last or next error  
Query form 3: SYSTem:ERRor:ALL? Queries all errors in the buffer (up to 5)

Example:

SYST:ERR? Absolute short form. The unit replies to this query with a string that first contains an error code (see error code list) and second an error description, for example:  
0,“No error“. This is returned every time no error is present or after all error have been returned.  
SYSTEM:ERROR:ALL? This query will let the unit return up to five concatenated errors in one string, separated by comma plus space.

**Note:** Querying errors with SYST:ERR? also clears bits related to unit alarms in register QUESTion- able (see Status registers), but only if the alarm condition is "gone". This is considered as acknowledgement by the user. Alarms that have been acknowledged this way can then not be read from the register anymore.

### 7.12.9 Supervisory Commands

The commands below enable the remote configuration of the supervision features (Events) of the unit, related to voltage, current or power on the DC Input.

Command	Description
SYSTem:CONFig:UVD[?]<NRf>[Unit]	Identical to event UVD, as configurable in the unit menu
SYSTem:CONFig:UVD:ACTion[?]<{NONE   SIGNAL   WARNING   ALARM}>	



Command	Description
SYSTem:CONFig:UCD[?]<NRf>[Unit]	Identical to event UCD, as configurable in the unit menu
SYSTem:CONFig:UCD:ACTion[?]<NRf>{NONE   SIGNAL   WARNING   ALARM}	
SYSTem:CONFig:OVD[?]<NRf>[Unit]	Identical to event OVD, as configurable in the unit menu
SYSTem:CONFig:OVD:ACTion[?]<NRf>{NONE   SIGNAL   WARNING   ALARM}	
SYSTem:CONFig:OCD[?]<NRf>[Unit]	Identical to event OCD as configurable in the unit menu
SYSTem:CONFig:OCD:ACTion[?]<NRf>{NONE   SIGNAL   WARNING   ALARM}	
SYSTem:CONFig:OPD[?]<NRf>[Unit]	Identical to event OPD, as configurable in the unit menu
SYSTem:CONFig:OPD:ACTion[?]<NRf>{NONE   SIGNAL   WARNING   ALARM}	

The :ACTION can have following parameters:

- NONE = Event inactive, no supervision
- SIGNAL = As soon as the event occurs, a status text is presented in the status field of the unit's display resp. a bit in the Questionable Register (STAT:QUES?) is set (see Status registers). The bit indicates that a specific event has occurred. This can be used to record the event.
- WARNING = As soon as the event occurs, a warning pop-up is presented in the unit's display resp. a bit in the Questionable Register (STAT:QUES?) is set (see Status registers). The bit indicates that a specific event has occurred. This can be used to record the event.
- ALARM = As soon as the event occurs, a warning pop-up is presented in the unit's display, as well as an acoustic alarm is initiated and the DC input/output is switched off resp. a bit in the Questionable Register (STAT:QUES?) is set (see Status registers). The bit indicates that a specific event has occurred. This can be used to record the event.

**Note:** The action ALARM lets the unit act similar to when a unit alarms occur. However, unit alarms still have priority. This means that if, for example, the values OVP and OVD would be equal and the output voltage reaches that level, the unit would initiate an OV alarm rather than an OVD event.

### 7.12.9.1 Adjustment Limit Commands

Adjustment limits are additional, globally effective, adjustable limits for the set values U, I, P and R (where featured). The purpose is to narrow the standard 0...100% adjustment range and to prevent, for example, to accidentally set a too high voltage for the load. There is also the overvoltage protection (OVP), but it is generally better to block irregular set values in the first place.

In case a set value is sent to the unit that would exceed an adjustment limit, no matter if too high or too low, the unit will ignore it and put an error into the error queue. At the same time it is impossible to set the lower adjustment limit (:LOW) higher than the related set value or, vice versa, the upper adjustment limit.

These commands are related to the "Limits" setting as you can adjust them in the setup menu of the unit.

Command	Description
[SOURce:]VOLTage:LIMit:LOW[?]<NRf>[Unit]	Identical to value U-min, as configurable at the unit

Command	Description
[SOURce:]VOLTage:LIMit:HIGH[?]<NRf>[Unit]	Identical to value U-max, as configurable at the unit
[SOURce:]CURRent:LIMit:LOW[?]<NRf>[Unit]	Identical to value I-min, as configurable at the unit
[SOURce:]CURRent:LIMit:HIGH[?]<NRf>[Unit]	Identical to value I-max, as configurable at the unit
[SOURce:]POWer:LIMit:HIGH[?]<NRf>[Unit]	Identical to value P-max, as configurable at the unit
[SOURce:]RESistance:LIMit:HIGH[?]<NRf>[Unit]	Identical to value R-max, as configurable at the unit

### 7.12.10 Master/Slave Operation Commands

These commands are used to remotely configure and control the master-slave mode (short: MS). The commands are related to settings in the unit's setup menu.

Configuration and control require a certain procedure. In general:

- Configuration should always be first, but can also be done on the unit's front panel, so that after activating remote control, the master-slave operation can start.

The commands in the tables below are listed in the sequence they should be used (top to bottom).

#### 7.12.10.1 MS Configuration commands

The configuration of MS can be skipped if already done manually at the unit's front panel or was used before in remote control and nothing has changed.

Command	Description
SYSTem:MS:ENABle_{ON   OFF}	Enables (ON) or disables (OFF) master-slave (MS) mode
SYSTem:MS:ENABle?	Queries, whether the MS is enabled or not
SYSTem:MS:LINK_{MASTER   SLAVE} SYSTem:MS:LINK?	Defines or queries the role of the unit in the MS system: <b>MASTER</b> = Unit will be master unit <b>SLAVE</b> = Unit will be slave unit
SYSTem:MS:INITialisation	Starts the MS initialization with the given settings. After a successful initialization, the MS mode can be controlled with further commands. To test if the init has been successful, the next command can be used:
SYSTem:MS:CONDition?	Queries the result of a former MS init. Possible return values: <b>INIT</b> = Init was successful <b>NO INIT</b> = Init was not successful An init is also successful if there is only a master. In order to find out whether you have a complete MS system available or not, you would have to query the number of initialized units from the master with command <b>SYST:MS:UNITS?</b> (see below). Any value other than 0 means, the MS system is initialized and available for control.
SYSTem:MS:UNITS?	Queries the number of units that have been initialized successfully. The number can differ from the expected value, if the master did not initialize one or multiple slaves due to any reason (no connection, wrong parameters, double addresses etc.). If only the master has initialized itself, the command will return a 1.
SYSTem:SHARe:LINK_{SLAVE} SYSTem:SHARe:LINK?	This command is only used with electronic loads in two-quadrants operation where they are supposed to be slaves on the Share bus, even if one load unit is master of a master-slave system of loads This only works if <ul style="list-style-type: none"> <li>• The unit is already set to MASTER for master-slave and</li> <li>• Master-slave mode is activated and</li> </ul>

Command	Description
	<ul style="list-style-type: none"> <li>The unit is an electronic load, else the unit will generate a "Settings conflict" error.</li> </ul>

### 7.12.10.2 Other MS Commands

Command	Description
SYSTem:MS:NOMinal:VOLTage?	Queries the total voltage of the initialized MS system. The voltage of a MS system will increase in a series connection, compared to a single unit. Series connection is only allowed for power supplies
SYSTem:MS:NOMinal:CURRent?	Queries the total current of the initialized MS system. The current of a MS system will increase on a parallel connection, compared to a single unit
SYSTem:MS:NOMinal:POWer?	Queries the total power of the initialized MS system. The power of a MS system will always increase, compared to a single unit

**Note:** The nominal values, as calculated during a MS initialization procedure, are different to the nominal values of a single unit and thus have extra commands. These values are only used for master-slave applications.

### 7.12.11 Commands for general queries

The following commands can be used to query other information from the unit.

Command	Description
SYSTem:NOMinal:VOLTage?	Queries the nominal, i.e. maximum input/output voltage
SYSTem:NOMinal:CURRent?	Queries the nominal, i.e. maximum input/output current
SYSTem:NOMinal:POWer?	Queries the nominal, i.e. maximum input/output power
SYSTem:NOMinal:RESistance:MINimum?	Queries the minimum internal resistance value.
SYSTem:NOMinal:RESistance:MAXimum?	Queries the maximum internal resistance value
SYSTem:DEVice:CLAss?	Queries the device class and lets the unit return a value which defines to what model class the unit belongs to. This is an easy way to distinguish different unit types, like an electronic load from a power supply.

### 7.12.12 Unit Configuration Commands

The commands listed below are used to modify settings of the unit's configuration. The settings can be part of the current user profile. Any modification on the configuration requires activation of remote control. These settings are automatically stored.

Command	Description
SYSTem:CONFig:INPut:REStore[?]{AUTO   OFF}	Defines the condition of DC input/output after the unit is powered on. This is related to the unit setting "DC input after power on" resp. "DC Input after power on". AUTO = DC input/output will be restored to the condition it had when switching the unit off the last time OFF = DC input/output will always be off
SYSTem:CONFig:OUTPut:REStore[?]{AUTO   OFF}	

Command	Description
SYSTem:CONFig:USER:TEXT_<SRD> SYSTem:CONFig:USER:TEXT?	Writes or queries a user-definable text of up to 40 characters permanently to the unit. This string can be used to add custom information to the unit, in order to distinguish it from other, identical models, alternatively to the serial number.
SYSTem:CONFig:ANALog:REFErence_{5   10} SYSTem:CONFig:ANALog:REFErence?	Select the voltage range for analog inputs and outputs of the analog interface. This has no effect on anything concerning digital remote control. 5 = 0...5 V range 10 = 0...10 V range (factory setting)
SYSTem:CONFig:ANALog:REMSB:LEVeL_{NORMAL   INVERTED} SYSTem:CONFig:ANALog:REMSB:LEVeL?	Determines how pin REM-SB of the analog interface shall be interpreted by the unit: NORMAL = level and conditions (factory setting) INVERTED = level and conditions are interpreted as inverted
SYSTem:CONFig:ANALog:REMSB:ACTIon_{OFF   AUTO} SYSTem:CONFig:ANALog:REMSB:ACTIon?	Determines the action that is caused by using pin REM-SB of the analog interface in connection with DC input/output of the unit: OFF = pin can only be used to switch the DC input/output off AUTO = pin can be used to switch off and on again, if the DC input/output was at least switched on once by pushbutton on the control panel or digital command
SYSTem:CONFig:MODE_{UIP   UIR} SYSTem:CONFig:MODE?	Selects the operation mode between U/I/P and U/I/R. Both modes are available. By selecting U/I/R, the adjustable resistance value (command [SOURce:]RESistance is unlocked. Activated U/I/R mode can only be detected in the display from the resistance value being shown.
[SOURce:]VOLTage:CONTRol:SPeEd_{FAST   SLOW} [SOURce:]VOLTage:CONTRol:SPeEd?	This command is used to switch the internal voltage regulator of the power stage(s) of electronic loads or units, which can work as electronic load between FAST and SLOW (default) mode.
SYSTem:COMMunicate:PROTOcol:MODBus_{ENABLE   DISABLE} SYSTem:COMMunicate:PROTOcol:MODBus?	Enables or disables ModBus protocol on the unit. This setting is stored. After disabling ModBus with this command, further ModBus messages are ignored, so that only SCPI commands are accepted. Only one of both protocols can be deactivated at the same time.
SYSTem:COMMunicate:TIMEout_{5...65535} SYSTem:COMMunicate:TIMEout?	Defines a timeout in milliseconds (factory setting: 5 ms), a max. time that can elapse between two consecutive bytes, before the unit considers the message as "completely received". Note: this only applies for serial interfaces (USB, RS232)
POWEr:STAGe:AFTer:REMote_{ AUTO   OFF } POWEr:STAGe:AFTer:REMote?	Defines, how the DC input/output of the unit shall be after leaving remote control. AUTO = Last condition remains OFF = DC input/output will be switched off
SYSTem:ALARm:ACTIon:PFaiL_{ AUTO   OFF } SYSTem:ALARm:ACTIon:PFaiL?	Defines, how the DC input/output of the unit shall be after a power fail (PF) alarm, which could be a mains blackout or similar and after which the unit could continue its work automatically. AUTO = DC input/output condition before PF is restored OFF = DC input/output will be switched off

### 7.12.13 Interface Module Commands (Excl. Ethernet)

Most of the optional interface modules can also be remotely configured using SCPI commands, either via USB port or even via the interface itself. These settings are saved automatically.

Command	Description
SYSTem:COMMunicate:INTerface:CODE?	Returns a value, representing a model code for the installed Anybus interface module: 5 = Profibus 9 = RS232 16 = CANopen 18 = ModBus TCP 1P 19 = Profinet/IO 1P 20 = Ethernet 1P 21 = Ethernet 2P 22 = ModBus TCP 2P 23 = Profinet/IO 2P 25 = CAN 26 = EtherCAT
SYSTem:COMMunicate:INTerface:TYPE?	Queries the name of the installed interface module.
SYSTem:COMMunicate:INTerface:SERial?	Queries the serial number of the installed interface module.
SYSTem:COMMunicate:INTerface:ADDResS_<NR1> SYSTem:COMMunicate:INTerface:ADDResS?	Sets the Profibus address of the Profibus module IF-AB-PBUS or queries it. Allowed range: 0...125
SYSTem:COMMunicate:PROFibus:ID?	Queries the Profibus ID of the unit manufacturer.
SYSTem:COMMunicate:PROFibus:FTAG_<SRD> SYSTem:COMMunicate:PROFibus:FTAG?	Sets or queries the Profibus/Profinet specific "function tag", a string of up to 32 characters
SYSTem:COMMunicate:PROFibus:LTAG_<SRD> SYSTem:COMMunicate:PROFibus:LTAG?	Sets or queries the Profibus/Profinet specific "location tag", a string of up to 22 characters
SYSTem:COMMunicate:PROFibus:DATE_<SRD> SYSTem:COMMunicate:PROFibus:DATE?	Sets or queries the Profibus/Profinet specific "date tag", a date/time string of up to 40 characters
SYSTem:COMMunicate:PROFibus:DEScRiption_<SRD> SYSTem:COMMunicate:PROFibus:DEScRiption?	Sets or queries the Profibus/Profinet specific "description" tag, a string of up to 54 characters
SYSTem:COMMunicate:PROFibus:NAME_<SRD> SYSTem:COMMunicate:PROFibus:NAME?	Sets or queries the Profinet specific "station name", a string of up to 200 characters
SYSTem:COMMunicate:INTerface:BAUD_<NR1> SYSTem:COMMunicate:INTerface:BAUD?	Queries or sets the bus speed, i.e. baud rate of a CANopen or RS232 interface module. The unit will only save the value. This means, with value 3 being saved and CANopen installed, it will run at 100 kbps and with RS232 installed, with 19200 Baud.
SYSTem:COMMunicate:CAN:BRoAdcast_<NR1> SYSTem:COMMunicate:CAN:BRoAdcast?	Sets the CAN broadcast ID for normal CAN communication. Allowed range: 0...2047 (11 bit) resp. 0...536870911 (29 bit)
SYSTem:COMMunicate:CAN:DLC_{AUTO   FILL} SYSTem:COMMunicate:CAN:DLC?	CAN data length setting for response messages from the unit. AUTO = the number of data bytes in a CAN message from the unit (response) varies according to the used command/register (default) FILL = the number of data bytes in a CAN message is always 8, filled with zeros
SYSTem:COMMunicate:CAN:FORMat_{BASE   EXT} SYSTem:COMMunicate:CAN:FORMat?	Selects the CAN address format. BASE = 11 Bit (CAN 2.0A) (default) EXT = 29 Bit (CAN 2.0B)
SYSTem:COMMunicate:CAN:NoDE_<NR1> SYSTem:COMMunicate:CAN:NoDE?	Sets the CAN base ID for normal CAN communication. Allowed range: 0...2047 (11 bit) resp. 0...536870911 (29 bit)

Command	Description
SYSTem:COMMunicate:CAN:READ:NODE_<NR1> SYSTem:COMMunicate:CAN:READ:NODE?	Sets the CAN base ID for cyclic. Allowed range: 0...2047 (11 bit) resp. 0...536870911 (29 bit)
SYSTem:COMMunicate:CAN:READ:ACTual_<NR1> SYSTem:COMMunicate:CAN:READ:ACTual?	Defines the interval (in milliseconds) for the cyclic read of the unit's actual values (U, I, P) over CAN interface IF-AB-CAN. Allowed parameter range: 0 or 20...5000 (0 = cyclic read for this object is deactivated)
SYSTem:COMMunicate:CAN:READ:ALIMits_<NR1> SYSTem:COMMunicate:CAN:READ:ALIMits?	Defines the interval (in milliseconds) for the cyclic read of the unit's adjustment limits for U and I over CAN interface IF-AB-CAN. Allowed parameter range: 0 or 20...5000 (0 = cyclic read for this object is deactivated)
SYSTem:COMMunicate:CAN:READ:BLIMits_<NR1> SYSTem:COMMunicate:CAN:READ:BLIMits?	Defines the interval (in milliseconds) for the cyclic read of the unit's adjustment limits for P and R over CAN interface IF-AB-CAN. Allowed parameter range: 0 or 20...5000 (0 = cyclic read for this object is deactivated)
SYSTem:COMMunicate:CAN:READ:SETS_<NR1> SYSTem:COMMunicate:CAN:READ:SETS?	Defines the interval (in milliseconds) for the cyclic read of the unit's set values (U, I, P, R) over CAN interface IF-AB-CAN. Allowed parameter range: 0 or 20...5000 (0 = cyclic read for this object is deactivated)
SYSTem:COMMunicate:CAN:READ:STAT_<NR1> SYSTem:COMMunicate:CAN:READ:STAT?	Defines the interval (in milliseconds) for the cyclic read of the unit's status over CAN interface IF- AB-CAN. Allowed parameter range: 0 or 20...5000 (0 = cyclic read for this object is deactivated)
SYSTem:COMMunicate:CAN:SEND:NODE_<NR1> SYSTem:COMMunicate:CAN:SEND:NODE?	Sets the CAN base ID for cyclic send. Allowed range: 0...2047 (11 bit) resp. 0...536870911 (29 bit)
SYSTem:COMMunicate:CAN:TERMination {ON   OFF} SYSTem:COMMunicate:CAN:TERMination?	Switches the integrated CAN bus termination resistor ON or OFF

#### 7.12.14 Ethernet Interface Commands

The commands below are related to the Ethernet interface.

Command	Description
SYSTem:COMMunicate:INTerface:CODE?	Returns a value, representing a model code for the installed interface module:
SYSTem:COMMunicate:LAN:DHCP[?]{ON   OFF}	Activates (=ON) or deactivates (=OFF) the DHCP functionality of Ethernet capable units. Default is OFF, so the IP, as set with :ADDR command above, is used
SYSTem:COMMunicate:LAN:ADDRess[?]{<SRD>	Queries or sets the IP address of the network port. This IP is used by every Ethernet module. When setting the IP, the string has to in the typical IP format like this: 192.168.0.2
SYSTem:COMMunicate:LAN:SMASK[?]{<SRD>	Queries or sets the subnet mask of the network port. This subnet mask is used by every Ethernet module. Format is the same as with the IP.

Command	Description
SYSTem:COMMunicate:LAN:GATEway[?] <SRD>	Queries or sets the gateway address of the network port. This gateway mask is used by every Ethernet module. Format is the same as with the IP. This address is often not used and can thus be left at the default IP.
SYSTem:COMMunicate:LAN:MAC?	Queries the MAC of the currently installed Ethernet interface. If no Ethernet interface is installed, an error will be generated
SYSTem:COMMunicate:LAN:CONTRol[?]{0...65535}	Queries or sets the current TCP port, which is used by all Ethernet module. This port is default 5025 and used for ModBus or SCPI communication. The Ethernet interface may also feature further ports, which are not modifiable.
SYSTem:COMMunicate:LAN:HOSTname[?]<SRD>	Queries or set the host name (refer to network terminology for details). This is a simple ASCII string of up to 54 characters.
SYSTem:COMMunicate:LAN:DOMain[?]<SRD>	Queries or sets the domain name (refer to network terminology for details). This is a simple ASCII string of up to 54 characters. The domain can be used to select and access a particular unit in the network without knowing the IP address.
SYSTem:COMMunicate:LAN:DNS1[?]<SRD>	Queries or sets the network addresses of the first (DNS1, any Ethernet port) and second DNS server (DNS2, only with 2-port modules), if required.
SYSTem:COMMunicate:LAN:DNS2[?]<SRD>	
SYSTem:COMMunicate:LAN:1SPEed[?]{AUTO   10HALF   10FULL   100HALF   100FULL}	Only for IF-AB Ethernet modules (ETH, PNET, MBUS) Sets the communication speed of the network port(s) of Ethernet interfaces with one port (P1) or two ports (P1, P2): AUTO = Auto negotiation 10HALF = 10MBit, half duplex 10FULL = 10MBit, full duplex 100HALF = 100MBit, half duplex 100FULL = 100MBit, full duplex
SYSTem:COMMunicate:LAN:2SPEed[?]{AUTO   10HALF   10FULL   100HALF   100FULL}	
SYSTem:COMMunicate:LAN:TIMEout[?]{0   5...65535}	Defines a socket connection timeout for all Ethernet based interfaces. Also see Connection timeout. Setting this to 0 disables the timeout. Default: 5 seconds
SYSTem:COMMunicate:LAN:KEEPalive[?]{ON   OFF}	Enables / disables the so-called "TCP keep-alive" for the network connection of the unit. Also see Connection timeout. Default: OFF

### 7.12.15 Function Generator Commands

**Note:** Sequence data or table data, which you can write via SCPI commands, is not stored in the unit.

The function generator is a complex part of the whole control options of the unit. It can be remotely configured and controlled by a set of SCPI commands. When operating the function generator on the front panel of the unit, it requires a certain setup procedure before getting to the actual starting point. The single commands cannot enforce that procedure, so it's up to the user to use them in the correct sequence. What to do:

1. You need to configure the function generator. One of the first things is to select the type of function generator you want to use. Further steps depend on your selection. There are two types available: XY and arbitrary. The XY function generator is usually only used for the functions UI and IU, the arbitrary generator is used for the other functions like sine wave, square wave etc.
2. If you are going to use the arbitrary generator, there is another setup part to do where you first select to which DC input/output value the function, voltage (U) or current (I), will be applied to. The power (P) is not available for wave generation. As a third part of the setup, you should set up the number of sequences to use. This does not happen automatically when filling a certain number of sequences with data, which is done later on.  
If you are going to use the XY generator, there is another setup part to do where you need to select whether it shall generate an U-I or I-U curve. Depending on that setting, values you will write to the table, are interpreted. Without this selection, the unit will not accept any table value.
3. Now the sequence(s) to use are filled with data. The arbitrary generator can use X out of 99 possible sequences, which are written with three commands each. The number of sequences to use is variable, but at least 1.

The XY generator, on the other hand, should be filled with 4096 values, which are then interpreted as either voltage, for UI function, or current for IU function, depending on the selection in step 2.

After this, the function generator is completely configured and can be started

**Note:** When submitting curve data, it is loaded into an internal buffer, which takes some time to process before the command is accepted. We recommend waiting at least 2 seconds after submitting the data and before the next command.

### 7.12.15.1 Function Generator Configuration Commands

Command	Description
[SOURce:]FUNctIon:GENerator:SElect_{VOLTAGE   CURRENT   UI   IU   PV   NONE} [SOURce:]FUNctIon:GENerator:SElect?	Select the type of function generator: <b>VOLTage</b> = Arbitrary generator for U <b>CURRent</b> = Arbitrary generator for I <b>UI</b> = XY generator for U-I curve (also FC) <b>IU</b> = XY generator for I-U curve <b>PV</b> = XY generator for PV curve <b>NONE</b> = Exit function generator
[SOURce:]FUNctIon:GENerator:WAVE:START_{1..99} [SOURce:]FUNctIon:GENerator:WAVE:START?	<b>Arbitrary generator only</b> Defines the start, i.e. first sequence (1...99) or queries the last setting. If only one sequence is used, then it must be <b>:START = :END</b> . Sequences going to be used should also be written with data before submitting them.
[SOURce:]FUNctIon:GENerator:WAVE:END_{1..99} [SOURce:]FUNctIon:GENerator:WAVE:END?	<b>Arbitrary generator only</b> Defines the end, i.e. last sequence (1...99) or queries the last setting. If only one sequence is used, then it must be <b>:START = :END</b> .



Command	Description
[SOURce:]FUNction:GENerator:WAVE:NUMber_{0..999} [SOURce:]FUNction:GENerator:WAVE:NUMber?	<b>Arbitrary generator only</b> Defines, how often the sequence block from :START to :END is cycled through, or queries the last setting. 0 = infinite cycles 1...999 = number of cycles

### 7.12.15.2 Function Generator Load Sequence Commands

Sequence data should only be sent to the unit after it was switched to function generator mode, which also sets the assignment of the arbitrary generator to U or I.

A function can consist of 1 to 99 sequences, so one sequence is either a complete function or just a part of it. When started, the function generator will execute the sequences from start sequence to end sequence, as defined by the user. With every sequence being variable, the resulting function can be quite complex. The sequence data is loaded into the unit with three commands and in a specific order like this:

Command	Description
[SOURce:]FUNction:GENerator:WAVE:LEVel_{1..99} [SOURce:]FUNction:GENerator:WAVE:LEVel?	<b>1.</b> Selects a sequence (similar to HMI access) to write or queries the currently selected sequence number
[SOURce:]FUNction:GENerator:WAVE:INDeX_{0..7} [SOURce:]FUNction:GENerator:WAVE:INDeX?	<b>2.</b> For the selected sequence, a set of parameters can be configured. This command selects the parameter between 0 and 7 with value <b>INDeX</b> . The next command (:DATA), is then used to write a value. The indexes are explained below. Can also be used to query the current index.
[SOURce:]FUNction:GENerator:WAVE:DATA_<NRf> [SOURce:]FUNction:GENerator:WAVE:DATA?	<b>3.</b> This will write a value, for example a frequency, to the previously selected parameter, as part of the sequence. Can also be used to query the last value.
[SOURce:]FUNction:GENerator:WAVE:SUBmit	<b>4.</b> Submits all data. Without sending this command, the FG can be started, but will run with all values being zero

**Note:** The AC and DC start and end values have a dependency from each other. Rule of thumb: use of the AC part requires to set DC values first, else the AC values are not accepted by the unit and an error is put into the SCPI error buffer. The DC values (start, end) must not be smaller than the related AC values (start, end).

**Note:** It can be useful to read back a value that was just written to the unit, in order to verify whether it has been accepted or not. Alternatively, you may read the error queue

When adjusting parameters for the arbitrary function generator manually on the unit's front panel, they are limited to each so the resulting signal will work as expected. But in remote control, there will be no feasibility check and so it is up to the user to write correct values.

For example, index 0 is connected to index 5, as the DC value is the base line of the AC amplitude. It means, if you, for instance, want to achieve a sine wave with 5 A amplitude on the DC input current of an electronic load, the base line of the resulting sine wave has to be at minimum 5 A, else the negative wave will be clipped at 0. Indexes 5 and 6 are adjustable

DC offsets, which move the AC wave's base line on the Y axis. So the values in indexes 5 and 6 should at least be as high as index 0 or 1 (whichever is bigger), but they can also be higher. See figures below.

In relation to the adjustments for a function as they can be done on the unit's front panel, following indexes are selectable and readable/writable with sub command :DATA.

Index	Parameter	Value range	Note
0	Start value(AC part) in A or V	0...Nominal value of U or I	For AC part only
1	End value (AC part) in A or V	0...Nominal value of U or I	For AC part only
2	Start frequency in Hz (integer)	0...1000	For AC part only
3	End frequency in Hz (integer)	0...1000	For AC part only
4	Start angle in ° (integer)	0...359	For AC part only
5	Start level (offset) in A or V	0...Nominal value of U or I	For AC and DC part
6	End level (offset) in A or V	0...Nominal value of U or I	For AC and DC part
7	Sequence time in seconds	0.0001...36000	

**Note:** In case start and end value (indexes 0+1 and indexes 5+6) are not equal, the unit expects a certain minimum change of  $\pm 0.058\%/s$  resp. of  $\pm 9.3\text{ Hz/s}$  for the start and end frequency (indexes 2+3) over the sequence time. It is therefore not possible to let the input current rise by 1 A over 1 h (ramp), because this exceeds the internal set value resolution by far. Another example: with the sequence time being set to 2 s, a start frequency of 1 Hz and end frequency of 10 Hz would not be accepted, because difference only 9 Hz/s, but start frequency of 30 Hz and end frequency of 5 Hz would.

### 7.12.15.3 Load table data (XY generator)

The XY generator is based on a table with 4096 values for 0...125% of the referenced physical value. It is expected to write the full table.

It is important to decide whether the table is going to be used for a UI or for a IU function, because the unit will interpret those 4096 values either as voltage or current values. For example, the table might contain values up to 170A for a 6RL03-170-80-2 with 80 V/170 A, which would be acceptable for a IU function, but not for UI function, because then the table would be interpreted as voltage values where 80 V is maximum and will lead to incorrect results.

Command	Description
[SOURCE:]FUNCTION:GENERATOR:XY:LEVEL_{0...4095}	1. Select one out of 4096 table entries for writing or returns the currently selected entry number.
[SOURCE:]FUNCTION:GENERATOR:XY:DATA_{NRf} [SOURCE:]FUNCTION:GENERATOR:XY:DATA?	2. Writes a value, for example a voltage value, to the previously with :LEVEL selected table entry or returns the value.
[SOURCE:]FUNCTION:GENERATOR:XY:SUBMIT	3. Submit the data, which has been written so far. Can be any number out of the max. 4096 entries. The rest would then be 0. After this the function can be started

#### 7.12.15.4 Control of the XY Function Generator

After the configuration of the XY generator and after all necessary table data has been loaded, it can be started by simply switching the DC Input of the unit on. This is the actual function run and will only stop due to unit alarms or an abort by the user.

#### 7.12.15.5 Control of the Arbitrary Function Generator

In contrast to the XY generator where the curve is immediately active when switching on the DC Input, the arbitrary generator requires run control by command. The run cannot be paused. This means, once the function is stopped, no matter for what reason, the next start will run from the beginning, the first sequence in use.

Command	Description
[SOURCE:]FUNCTION:GENERATOR:WAVE:STATE_{RUN   STOP}	Starts/stops the arbitrary function generator or queries the STATE
[SOURCE:]FUNCTION:GENERATOR:WAVE:STATE?	

#### 7.12.16 Commands for remote control of the MPP tracking function

Maximum Power Point (MPP) tracking is something inverters for solar panels use. The MPP tracking emulates the tracking behavior of such inverters. The corresponding commands for remote setup and control are explained here.

##### 7.12.16.1 Configuration of the MPP tracking

The configuration is done with 14 indexes and specific :DATA commands:

Command	Description
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_0 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]{NONE   MPP1   MPP2   MPP3   MPP4}	Index 0: MPP tracking mode selection MPP1: MPP tracking mode 1 (Find MPP) MPP2: MPP tracking mode 2 (Track) MPP3: MPP tracking mode 3 (Fast track) MPP4: MPP tracking mode 4 (User curve) NONE: Deactivate MPPT
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_1 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]<NRf>	Index 1: Set the open circuit voltage Uoc (0-Unom)
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_2 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]<NRf>	Index 2: Set the short-circuit current Isc (0-Inom)
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_3 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]<NRf>	Index 3: Set the voltage limit for fast track mode 3 Umpp (0-Unom)
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_4 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]<NRf>	Index 4: Set the current limit for fast track mode 3 Impp (0-Inom)
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_5 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]<NRf>	Index 5: Set the MPP for fast track mode 3 Pmpp (0-Pnom)
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_6 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]<NRf>	Index 6: Set $\Delta P$ (in Watts), a difference to the MPP above which the tracker starts to find the MPP again 0-50 W
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_7 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA?	Index 7: resulting MPP Reads three values (Uact, Iact, Pact) which define the MPP (modes 1, 2 and 4)
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_8 [SOURCE:]FUNCTION:GENERATOR:MPP:LEVEL[?]{1-100} [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]<NRf>	Index 8: Set voltage values for mode 4 1-100: Select the value to set Set value (0-Unom)

Command	Description
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_9 [SOURCE:]FUNCTION:GENERATOR:MPP:LEVEL[?]{1-100} [SOURCE:]FUNCTION:GENERATOR:MPP:DATA?	Index 9: Measured results of mode 4 Select measured data to read Read data (three values: Uact, Iact, Pact)
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_10 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]{5-60000}	Index 10: Regulation interval for mode 4 stepping or for next tracking action in the other mode (this parameter is only available in remote control; for manual control it is set to minimum) 5-60000 ms
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_11 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]{1-100}	Index 11: Start number for mode 4 of the voltage values set with index 8 Set start number
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_12 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]{1-100}	Index 12: End number for mode 4 of the voltage values set with index 8 Set end number
[SOURCE:]FUNCTION:GENERATOR:MPP:INDEX_13 [SOURCE:]FUNCTION:GENERATOR:MPP:DATA[?]{0-65535}	Index 13: Number of repetitions for mode 4 Repetitions of the scan

### 7.12.16.2 Control of MPP tracking

The MPP tracking is started or stopped with a separate command. Independent from the DC input condition of the device it would automatically switch the DC input on when sending RUN.

Command	Description
[SOURCE:]FUNCTION:GENERATOR:MPP:STATE[?]{RUN   STOP}	<b>RUN</b> = Runs the MPP tracking in the configured mode <b>STOP</b> = Stops MPP tracking anytime, nom matter if there is a positive result or not <b>?</b> = Read the tracking status

The tracking status, as it can be read with command FUNC:GEN:MPP:STAT?, returns the current status as RUN (running) or STOP (stopped). The meaning of STOP slightly differs, depending on the chosen mode:

- Mode 1: STOP means, the MPP has been found (positive result) and the tracking has been finished
- Modes 2 and 3: These modes don't stop automatically, so STOP only returns the status as set by :STAT command
- Mode 4: STOP means, the user curve has been processed the defined number of cycles

### 7.12.17 Alarm Management Commands

In remote control operation, it is important to manage alarms correctly. This can be done the same way as in manual control. When using SCPI command language, unit alarms are indicated via the status register, which can be polled. Furthermore, most alarms have to be acknowledged.

### 7.12.17.1 Reading unit alarms

Reading unit alarms should happen in certain intervals, by querying the Questionable status register by either the sub register CONDITION or EVENT. The commands STAT:QUES:COND? or STAT:QUES? resp. STAT:QUES:EVEN? return a value that represents certain bits (see Status registers), indicating various statuses. When a bit is set, it means a certain alarm is present.

### 7.12.17.2 Acknowledging unit alarms

In order to make the user take notice of unit alarms, they have to be acknowledged after they occurred and vanished again. This will delete those alarms from the status register and should be only be done after they have been recorded. To delete/acknowledge an alarm, the command SYST:ERR? resp. SYST:ERR:ALL? is used, which also serves to query other errors.

In case one or multiple alarms are still present, they won't be cleared from the register by reading it.

There is one exception in handling, the OT (over temperature) error. This doesn't require extra acknowledgement and thus won't be indicated anymore in CONDITION once it is gone.

### 7.12.17.3 Alarm counters

These counters count alarm occurrences since the last time the unit was powered. They can be read by commands at any time, are not stored when the unit is switched off and are purged by reading.

Command	Description
SYSTem:ALARm:COUNT:OVOLTage?	Counts over voltage alarms (OVP, adjustable threshold)
SYSTem:ALARm:COUNT:OTEMperature?	Counts over temperature alarms (OT, not adjustable)
SYSTem:ALARm:COUNT:OPOWER?	Counts over power alarms (OPP, adjustable threshold)
SYSTem:ALARm:COUNT:OCURrent?	Counts over current alarms (OCP, adjustable threshold)
SYSTem:ALARm:COUNT:PFail?	Counts power fail alarms (PF, not adjustable)

**Example:** You are running the unit in remote control and poll the alarm status with the STAT:QUES:COND? command at a certain interval and you always receive value 3072. This is the sum of the bit values of bits 10 (remote) and 11 (output/input on). It tells you that remote control is active and the DC Input is switched on. Then a unit alarm occurs caused by the unit overheating. When reading the questionable register the next time, bit 3 should indicate the OT alarm for you to take notice. Additionally, the DC Input might be indicated as switched off. Thus the returned value could be 1032 or 3080. Both contain bit's 3 value of 8.

### 7.12.18 Application Examples

This section provides several examples of using advanced functions using SCPI Commands.

### 7.12.18.1 Configure and control master-slave with SCPI

Units which feature true master-slave (short: MS) with summing via a dedicated master-slave bus also support full remote configuration and control of the system. In a MS system, usually only the master unit is remotely controlled, while the slaves are not connected to the PC and so cannot be configured remotely. It is thus recommended to configure the MS system on the front panels of the units and only put the master into remote control via any software. Even if you would configure all units manually on the control panel, the remote control software could later read the status of the MS init from the master. The initialization of the MS system is done automatically every time the master is powered, but can be triggered and repeated by command.

Let's assume the following example configuration: five loads model 6RL15-510-80-4 (80 V, 510 A, 15 kW) in parallel. The master has to display itself as an 80V, 2550 A and 75 kW unit after successful configuration and initialization.

These values are also the nominal values of the MS system, used to limit the values you can send by SCPI command. The same way as with manual control, the "Limits" and set values can be adjusted in 0...102% of nominal, while protection values allow for 0..110%.

The step-by-step guide below is separated into several parts, because some are optional.

#### **Part 1a: Configure the master**

1. Activate remote control: SYST:LOCK\_ON
2. Activate master-slave mode: SYST:MS:ENABLE\_ON
3. Define the unit as master: SYST:MS:LINK\_MASTER
4. (when running two-quadrants operation and the master in an electronic load): Set the master as Share bus slave: SYST:SHAR:LINK\_SLAVE

#### **Part 1b: Configure the slave, in case it is connected to the controlling unit (PC, PLC etc.)**

5. Activate remote control: SYST:LOCK\_ON
6. Activate master-slave mode: SYST:MS:ENABLE\_ON
7. Define the unit as slave: SYST:MS:LINK\_SLAVE

If there is more than one slave, repeat steps 4-7 for the other slave(s) with their own addresses.

#### **Part 2: Initialize the MS system**

8. Activate remote control, in steps 1-7 were not processed, because system was already configure: SYST:LOCK\_ON
9. Trigger initialization, then wait a few seconds: SYST:MS:INIT

#### **Part 3: Further, optional steps**

10. Query the initialization status from the master, in order to analyze it: SYST:MS:COND?

11. Query the number of units initialized for the MS system (should be 5 with this example): SYST:MS:UNIT?
12. Query the nominal current of the MS system: SYST:NOM:CURR?
13. Query the nominal power of the MS system: SYST:NOM:POW?
14. Query the maximum resistance of the MS system: SYST:NOM:RES:MAX?
15. Query the minimum resistance of the MS system: SYST:NOM:RES:MIN?
16. Configure protection values, for example OCP: CURR:PROT\_400
17. Configure events, for example:
  - set OCD to 2100 A: SYST:CONF:OCD\_2100
  - then define the alarm type for OCD to "warning": SYST:CONF:OCD:ACT\_WARNING

The adjustment limits ("Limits") require extra treatment, because they are tied to the set values. Means, with the set values being reset to defaults during the MS init, for example the set value of current would be at maximum and thus the related adjustment limit IMax cannot be set lower than this without prior changing the set value.

18. Narrow the adjustable range of values, for example limit the max. current set value to 2200 A
  - First, set the current value down to anything lower than the desired limit, like the minimum: CURR\_MIN
  - Second, set the adjustment limit to the value translated for the master unit: CURR:LIM:HIGH\_2200

With these settings applied, the current should be at 0, because the lower adjust limit has not yet been changed. The current will be monitored for the threshold of 2100 A by the event system and since it is adjustable up to 2200A, the true current might exceed the threshold and cause an OCD event, which would only generate a warning on screen, but not switch off the DC Input.

19. To start working with your MS system, switch the DC Input on: OUTP\_ON

The system will remain configured and keep the settings when power-cycling it. The master unit has to initialize the MS and the slaves at least one time after power-up. The status of the first automatic initialization can be read from the master by custom software and depending on the result, the software could trigger further steps like the ones above, probably from at least step 8 or if required even from step 1.

#### 7.12.18.2 General Command Sequence for the Arbitrary Generator

Let's say you want to apply a sine wave with 30 A amplitude and 10 Hz frequency for 60 s to the DC input current of an electronic load. This can be achieved by setting up just one sequence. Let's use sequence number 12. Because this is about DC current, the amplitude also requires an offset. The amplitude is usually understood as the difference between the base line, which is here defined by Start(DC) and End(DC) values, and the top value of the

sine wave. In this example, the offset then has to be at least 30 A, so let's say 50 A. This will result in a DC input current varying sinusoidal between 20 A and 80 A.

The sine wave, when applied to DC voltage or current, emulates AC characteristics and thus requires to set at least indexes 0, 1, 2, 3, 5, 6 and 7, according to the table above. As long as no specific start angle is required, index 4 can be skipped, because the default value is 0°.

Given that the unit is already in remote control and the DC input resp. DC Input is off, following command sequence would be necessary:

No.	Command	Description
1	FUNC:GEN:SEL CURRENT	Selects arbitrary generator for current. By sending this command the unit will switch to function generator mode
2	FUNC:GEN:WAVE:LEVEL_12	Selects the 12th sequence for writing values
3	FUNC:GEN:WAVE:IND_5	Select index 5: Start value of DC part or AC offset
4	FUNC:GEN:WAVE:DATA_50	Set wave offset to 50 A
5	FUNC:GEN:WAVE:IND_6	Select index 6: End value of DC part or AC offset
6	FUNC:GEN:WAVE:DATA_50	Set wave offset to 50 A. If the offset shall not change during the function run, end and start value have to be identical.
7	FUNC:GEN:WAVE:IND_2	Select index 2: Start frequency of sine wave
8	FUNC:GEN:WAVE:DATA_10	Set start frequency to 10 Hz
9	FUNC:GEN:WAVE:IND_3	Select index 3: End frequency of sine wave
10	FUNC:GEN:WAVE:DATA_10	Set end frequency to 10 Hz. If the frequency shall not change during the function run, end and start value have to be identical.
11	FUNC:GEN:WAVE:IND_0	Select index 0: Start value of sine wave amplitude
12	FUNC:GEN:WAVE:DATA_30	Set amplitude to 30 A
13	FUNC:GEN:WAVE:IND_1	Select index 1: End value of sine wave amplitude
14	FUNC:GEN:WAVE:DATA_30	Set amplitude to 30 A. If the amplitude shall not change during the function run, end and start value have to be identical.
15	FUNC:GEN:WAVE:IND_7	Select index 7: Sequence time
16	FUNC:GEN:WAVE:DATA_60	Set sequence point time to 60 s
17	FUNC:GEN:WAVE:END_12	Set end sequence point to 12
18	FUNC:GEN:WAVE:START_12	Set start sequence point to 12
19	FUNC:GEN:WAVE:NUM_1	Set number of sequence point cycles to 1, because that one sequence point will already run for 60 s. Alternatively, it is possible to define 1 s for the sequence point time and let it run through 60 cycles.
20	FUNC:GEN:WAVE:SUBMIT	Load the parameters from above into the function generator

Now you also need to set the three global set values "U/I/P Limits", as you would set them in manual control. This is required, because in function generator mode, the set values of U, I and P from normal operation are not used. In this example with a current sink (i.e. electronic load), it is recommended to set the voltage to 0 V, the power to maximum and the current to 105% or higher of the peak that would result from the sine wave current.

No.	Command	Description
21	VOLT_0	Set voltage to 0 V, so the unit can clearly operate in current control mode
22	CURR_88	The current peak of this example is calculated as 80 A, so we set 110%, means 88 A
23	POW_MAX	Power to max, independent from the model



The function generator is now configured and sequence 12 is set up. You may start to function generator now and control it remotely:

No.	Command	Description
24	INP_ON OUTP_ON	Switch the DC input resp. DC Input of your unit on
25	FUNC:GEN:WAVE:STAT_RUN	Start the function with RUN. After 60 s, the function will stop.
26	FUNC:GEN:WAVE:STAT_STOP	Stop/abort function run. The DC input/output will remain on at first and can be switched off with the dedicated command, if necessary
27	FUNC:GEN:SEL_NONE	Parameter <b>NONE</b> will leave function generator mode

### 7.12.18.3 Command Sequence for the XY Generator

Configuration and loading of table data for XY generator is very similar to the procedure of the arbitrary generator. Let's say you want to make the DC input current of an electronic load react to the input voltage. This is where the XY generator suits well with its IU function.

The IU table with its data determines the current to draw from the source for the entire input voltage range (0...125%  $U_{Nom}$ ), which is resolved in 4096 values. With this you can define everything you want, like for example the current to remain 0A below a certain input voltage threshold. The desired current curve could be created in Excel or similar tools and exported as CSV file. Because the measurement range for the reference value is defined as 0...125%, but for the depending value it is only 0...100%, the 100% for the depending value is already at table entry  $4096/1.25 = 3276$ .

There is furthermore a global power limitation, so the unit cannot make 100% voltage at 100% current. When creating the table in Excel or similar, it might help to add another two columns (which are later not exported to CSV, of course). One column, where the referenced value is distributed between 0...125% nominal value over the 4096 entries, and another where the power is calculated for every entry ( $P = U * I$ ), to find out which of the entries could not be physically realized by the unit.

**Caution!** It is not advisable to have big value differences between two or a group of consecutive table entries. Rather use values that make voltage/current change "softly".

No.	Command	Description
1	FUNC:GEN:SEL_IU	Select the IU function for the XY generator use: $I = f(U)$ . By sending this command the unit will switch to function generator mode
2	FUNC:GEN:XY:LEVEL_0	Select table entry 0 for writing
3	FUNC:GEN:XY:DATA_0	Write a current value to the table entry, here: 0 A (random value)
...		
8192	FUNC:GEN:XY:LEVEL_4095	Select table entry 4095 for writing
8193	FUNC:GEN:XY:DATA_120	Write a current value to the table entry, here: 120 A (example)
8194	FUNC:GEN:XY:SUBMIT	Submit all data

Now it is advised to also define the set values which are not affected by the table, else the function would run without any effect. It means, if you load a UI table, the voltage is set from values in the table, but current and power are static and the values you can adjust for U, I and P in normal operation are not effective here.

For an IU table, voltage and power are static. You can set the static values to any value you like, but in order for the static set values not to interfere in the UI or IU function execution, it is recommended to set both to maximum:

No.	Command	Description
8195	VOLT_MAX resp. CURR_MAX	Set voltage, for an IU function, respectively current, for an UI function, to maximum
8196	POW_MAX	Power to max, independent from the model

After this, the function generator is configured and the IU table is loaded. Now the function can be started by remotely controlling the generator.

No.	Command	Description
8197	INP_ON OUTP_ON	Switch the DC input resp. DC Input of your unit on
8198	INP_OFF OUTP_OFF	Switch the DC input resp. DC Input of your unit off to make the function stop
8199	FUNC:GEN:SEL_NONE	Parameter <b>NONE</b> selects no function generator type and leaves the function generator mode

#### 7.12.18.4 Command Sequence to Generate a Rising Ramp

Before you can configure the arbitrary generator for a ramp, it is necessary to think about the best way to achieve the ramp generation. It is important to keep in mind that the arbitrary generator stops at the end of the function run, unless you set the repetition to infinite. After a stop, the DC Input remains switched on. In case of a ramp, this is wanted, because the end value shall usually remain set for time x. However, the unit will go to static mode again, setting the static set values of U, I and P. The static values also apply for the period before the function run and when the DC Input/input is already switched on.

The stop action and the static values are thus a little problematic for the ramp function. Why? Supposed that you wanted to have a DC load generate a ramp starting from 0 V. The static value for U (voltage) would then be set to zero. But after the function stop, the unit would also set 0 V and the voltage would drop from whatever value has been set during the function run. Conclusion: the static value of voltage has to part of the function.

In order to achieve this, the function has to consist of two parts: one for the rising or falling ramp and the other for the static value. This can be done using two sequence points of the arbitrary generator.

Assumption: the ramp shall start from 0 V and rise to 50 V within 6 seconds. The end voltage shall remain constant for 3 minutes (the time can be varied at will). We are going to use sequence points 1 and 2. Remote control is already active, we only need to configure. Since the ramp will make the voltage rise linearly, using only the DC part of a sequence point, the parameters for the AC part (indexes 0 - 4) should be set to zero, in order to avoid remainders of wrongly set AC parameters to disturb the correct wave generation. The commands need for this are not listed for this example.

#### Sequence point 1, rising ramp:

No.	Command	Description
1	FUNC:GEN:SEL_VOLTAGE	Selects arbitrary generator for voltage. By sending this command the unit will switch to function generator mode
2	FUNC:GEN:WAVE:LEVEL_1	Select sequence 1 for writing
3	FUNC:GEN:WAVE:IND_5	Select index 5: Start voltage of the ramp
4	FUNC:GEN:WAVE:DATA_0	Set start voltage to 0 V
5	FUNC:GEN:WAVE:IND_6	Select index 6: End voltage of the ramp
6	FUNC:GEN:WAVE:DATA_50	Set end voltage to 50 V
7	FUNC:GEN:WAVE:IND_7	Select index 7: Ramp duration
8	FUNC:GEN:WAVE:DATA_6	Set 6 seconds

#### Sequence point 2, the static voltage at the ramp end:

No.	Command	Description
9	FUNC:GEN:WAVE:LEVEL_2	Select sequence 2 for writing
10	FUNC:GEN:WAVE:IND_5	Select index 5: Start value of the static voltage (ramp without slope)
11	FUNC:GEN:WAVE:DATA_50	Set start voltage to 50 V
12	FUNC:GEN:WAVE:IND_6	Select index 6: End value of the static voltage (ramp without slope)
13	FUNC:GEN:WAVE:DATA_50	Set end voltage to 50 V
14	FUNC:GEN:WAVE:IND_7	Select index 7: Duration
15	FUNC:GEN:WAVE:DATA_180	Set to 3 minutes (180 seconds)

#### Configuring the Arbitrary Generator:

No.	Command	Description
16	FUNC:GEN:WAVE:END_2	Set sequence 2 as end sequence
17	FUNC:GEN:WAVE:START_1	Set sequence 1 as start sequence
18	FUNC:GEN:WAVE:NUM_1	Number of cycles
19	FUNC:GEN:WAVE:SUBMIT	Submit all data

The number of cycles is set to 1, so the function runs once and then stops. The value can be changed at will, but with every repetition after 3 m 6 s, the voltage of the ramp would have to drop from 50 V to 0 V, where the ramp shall start. But it cannot drop in zero time. How long it takes primarily depends on the connected DC power supply (supposed you are using a DC load). The resulting ramp could be malformed more or less. In order to avoid that a third sequence could be configured which just gives the voltage some time to drop.

After the ramp function is fully configured and can be started. If the DC Input is not yet switched on, it will be automatically switched on when running the function. Alternatively, switching can be done separately with the corresponding commands. Here it is not required, because the function starts from 0 V, but in case a function that does not start at 0, it would be necessary to switch on the DC Input first.

No.	Command	Description
20	FUNC:GEN:WAVE:STAT_RUN	Run the function generator

Without repetition the function would stop after one run and after the time defined in sequence point 2 (ignoring the duration of sequence point 1 here, because only 6 s) and the voltage would drop to zero. If you wanted to have the static value remain set for much

longer, you would probably need to include the remaining 97 sequence points. With one sequence point, you can achieve a duration of 10 h, so the static value could remain set for a maximum of  $99 \times 10 \text{ h} = 990 \text{ h}$ .

## 7.13 Profibus & Profinet

### 7.13.1 General

The interface modules IF-AB-PBUS (Profibus) or IF-AB-PNET (Profinet, 1 or 2 ports) simplify use and implementation of the unit to the absolute minimum. When using Profibus, the user only has to set the slave address (0...125) on the unit (setup menu), while Profinet is best set up using the Siemens Primary Setup Tool (PST). All other parameters like tags, which can be defined in the unit's setup menu or via command, are optional.

This section of the manual will only explain how to use the separate PDF register list for your unit series. The list should be along with this document and is the reference for the remote access to the unit.

The interface modules define a DP-V1 slave for cyclic and acyclic data transmission.

### 7.13.2 Preparation

For the implementation of the unit into a Profibus or Profinet and the enumeration at the master (PLC or similar), a fully configured and wired unit is presumed. The next thing you will need is a unit description file called GSD (Generic Station Default) for Profibus or a GSDML for Profinet/IO, which is either delivered with the unit or is available as download from the manufacturer's web site or can be obtained upon request.

This GSD/GSDML file enables to build a specific slot configuration for cyclic process data, such as actual values or status. Those slots are also used to access other data objects of the unit via acyclic read/write. See more below.

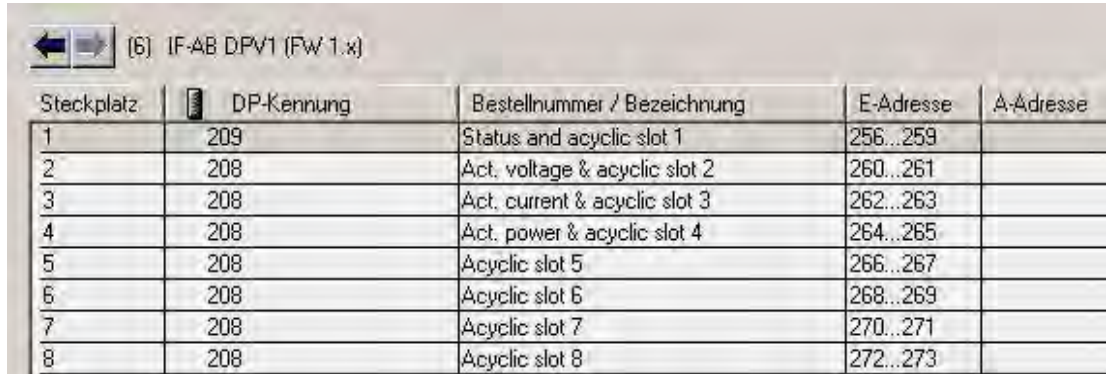
### 7.13.3 Slot configuration for Profibus

The slot configuration for users of the interface module IF-AB-PBUS is done by loading the GSD/GSE file in the configuration dialogue (with Siemens STEP7: HWCONFIG) and by arranging the slots in a specific order.

Slot	Slot name	Description
1	Device status & acyclic slot 1	Cyclic: Unit status (see register list) Acyclic: all registers (indexes) assigned to slot 1
2	Act. voltage & acyclic slot 2	Cyclic: Actual voltage of DC input/output Acyclic: all registers (indexes) assigned to slot 2
3	Act. current & acyclic slot 3	Cyclic: Actual current of DC input/output Acyclic: all registers (indexes) assigned to slot 3
4	Act. power & acyclic slot 4	Cyclic: Actual power of DC input/output Acyclic: all registers (indexes) assigned to slot 4
5	Acyclic slot 5	Acyclic: all registers (indexes) assigned to slot 5
6	Acyclic slot 6	Acyclic: all registers (indexes) assigned to slot 6

Slot	Slot name	Description
7	Acyclic slot 7	Acyclic: all registers (indexes) assigned to slot 7
8	Acyclic slot 8	Acyclic: all registers (indexes) assigned to slot 8

Transfer of the above table to the HW CONFIG of Siemens Simatic:



Steckplatz	DP-Kennung	Bestellnummer / Bezeichnung	E-Adresse	A-Adresse
1	209	Status and acyclic slot 1	256...259	
2	208	Act. voltage & acyclic slot 2	260...261	
3	208	Act. current & acyclic slot 3	262...263	
4	208	Act. power & acyclic slot 4	264...265	
5	208	Acyclic slot 5	266...267	
6	208	Acyclic slot 6	268...269	
7	208	Acyclic slot 7	270...271	
8	208	Acyclic slot 8	272...273	

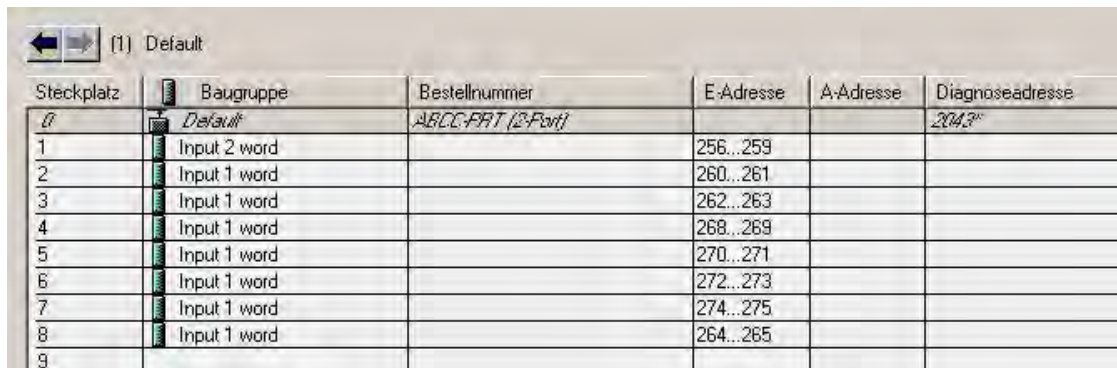
The address ranges can of course be re-arranged as required. The slots for acyclic access don't need an output address range, because the input address range already reserves memory space for both directions.

#### 7.13.4 Slot configuration for Profinet

The GSDML (available from the included USB stick or as download) does not offer automatic slot configuration. When loading the file the correct version for the interface module in use (1 port or 2 port) must be selected. After that, the slot placement has to be done by the user like this:

Slot	Slot name	Description
1	Input 2 words	Cyclic: Unit status (register 505, see register list) Acyclic: all registers (indexes) assigned to slot 1
2	Input 1 word	Cyclic: Actual voltage of DC input/output (register 507, see register list) Acyclic: all registers (indexes) assigned to slot 2
3	Input 1 word	Cyclic: Actual current of DC input/output (register 508, see register list) Acyclic: all registers (indexes) assigned to slot 3
4	Input 1 word	Cyclic: Actual power of DC input/output (register 509, see register list) Acyclic: all registers (indexes) assigned to slot 4
5	Input 1 word	Acyclic: all registers (indexes) assigned to slot 5
6	Input 1 word	Acyclic: all registers (indexes) assigned to slot 6
7	Input 1 word	Acyclic: all registers (indexes) assigned to slot 7
8	Input 1 word	Acyclic: all registers (indexes) assigned to slot 8

Transfer of the above table to the HW CONFIG of Siemens Simatic:



Steckplatz	Baugruppe	Bestellnummer	E-Adresse	A-Adresse	Diagnoseadresse
0	Default	ABCC-PPT (2-Port)			2043
1	Input 2 word		256...259		
2	Input 1 word		260...261		
3	Input 1 word		262...263		
4	Input 1 word		268...269		
5	Input 1 word		270...271		
6	Input 1 word		272...273		
7	Input 1 word		274...275		
8	Input 1 word		264...265		
9					

The address ranges can of course be re-arranged as required. The slots for acyclic access do not need an output address range, because the input address range already reserves memory space for both directions.

### 7.13.5 Cyclic communication via Profibus/Profinet

The Profibus / Profinet slave cyclically transfers process data to certain input addresses of the master, as defined by the user for Profibus or Profinet. See “Slot configuration for Profibus“ and “Slot configuration for Profinet“.

Actual values have to be translated according to the procedure as described in section 7.5.5, “Translating Set values to Actual values“ on page 146), while any other data are referenced in those so-called register lists, which usually should be with this document. The slot names are partially connected to corresponding registers in the lists. For instance, a slot might be named “Actual current“.

There are eight slots for acyclic access to the unit, which are assigned a varying number of indexes (see register lists). Using appropriate SFBs, the user can a-cyclically access the IDs (slot addresses) and indexes by write and read. The additional four slots are only defined to reserve slot address space for cyclic data transfers.

**Note:** Set values and settable status are not be transferred cyclically for several reasons. One is the high number of available registers, which cannot be covered by only 16 available slots and the max. data size per slot

### 7.13.6 Acyclic communication via Profibus/Profinet

Acyclic communication with the target unit is done by using slots 1-8, precisely their addresses (ID), and indexes, which are accessed by system function blocks for read or write. The SFBs to use here are usually SFB52 and SFB53 when using Siemens software. Other PLC control software offer similar options.

The SFBs require an ID, an index and a parameter as input. The parameter can be a status or a set value, translated to a hexadecimal value according to section 7.5.5, “Translating Set values to Actual values“ on page 146.

For starters we offer example projects (available on request), one each for Profibus and Profinet, which can be opened with Siemens STEP7 and which shall demonstrate the access to the unit with preconfigured data blocks.

The register list for your unit or unit series has two columns, related to Profibus/Profinet use only. These define slot and index number for a particular command. The necessary parameter is defined in the register lists respectively section 7.5.5, “Translating Set values to Actual values” on page 146. Rule of thumb:

**Commands, where no slot/index is given, are not supported via Profibus or Profinet**

The general procedure to control a unit remotely is like this:

1. Activate remote control with the appropriate command (can be denied by the slave, see section 6.5.2, “Control Locations” on page 104)
2. Control and monitor your unit remotely as long as required
3. Deactivate, i.e. leave remote control

If you just want to record data by reading values from the unit, activation of remote control is not necessary. You can send query commands to the unit at any time and the unit will respond immediately, if the current unit situation allows the unit to respond at all.

When querying something from the unit, the function block will put out the data returned from the unit to an output buffer. That data can then be processed.

The field bus ensures that the command is transmitted to the slave unit, otherwise it will generate an error. However, it cannot verify that the unit really accepts the command or already has set the desired value. This can only be verified by reading the value from the unit and comparing. Whether a value has been transferred to the unit’s DC input / output cannot be determined definitely.

In order to send a command from with a typical Profibus/Profinet software, following should be applied:

1. Select the command to use from the register list and read its assigned slot/index values.
2. Determine the I/Q address which is assigned to the particular slot in HWCONFIG and which is used to get an ID value. The use of ID, index, slot and sub-slot are not just different between Profibus and Profinet, but also between the different PLC systems and software.

The examples below demonstrate:

1. Set ID, index and parameter (set value, status or something else) in decimal or hexadecimal form in the SFB and execute.
2. Process the data returned from the unit, if the last command was a query

### 7.13.7 Examples for acyclic access

#### 7.13.7.1 Activate/deactivate remote control

Remote control is a unit state and not the default one. It has to be activated, i.e. requested by the user before the unit can be controlled remotely. Depending the settings and on the state the unit is currently in when trying to switch to remote control, the unit can deny the request.

#### **How to activate or deactivate remote control of your unit via Profibus:**

1. Use the register list and find the proper command, here: Register 402 - Remote mode.
2. Find the slot and index values for this command in the dedicated columns, here slot 2 and index 1.
3. From the slot configuration read the I/Q address for slot 2 to have the value for parameter "ID", for example
  - a. 260 (like in the earlier Slot Configuration examples) or DW#16#104
4. The value "Index" from the register list is submitted to the parameter INDEX like this:
  - a. Profibus: INDEX = Index = 1
  - b. Profinet: INDEX = Slot number \* 255 + 1 + Index = 510 + 1 + 1 = 512
5. Use a suitable function block in your automation software, for example SFB53.
6. Define the control value to use for this command, as described in the columns "Data" and "Example":  
 0xFF00 = Activate remote control  
 0x0000 = Deactivate remote control
7. Configure the function block with ID, INDEX and control value and execute the block. If not somehow inhibited by the unit, it should either switch to remote control or back to manual control.

#### 7.13.7.2 Send a set value

Any command that sets something in the unit, no matter if value or status, requires activated remote control status. Also see "Activate/deactivate remote control" and section 6.5.2, "Control Locations" on page 104

.Before you send a value, you first need to select which one you want to set and you also might need to translate it, because via Profibus/Profinet set values are transferred as percent of the nominal values. Read sections "Format of set values and resolution" and "Translating set values and actual values" for more information.

#### **How to set the DC input/output current value:**

1. Use the register list and find the proper command, here: Register 501 - Set current value.
2. Find the slot and index values for this command in the dedicated columns, here slot 2 and index 24.



3. From the slot configuration read the I/Q address for slot 2 to have the value for parameter "ID", for example 260 (like in the earlier Slot Configuration examples) or DW#16#104
4. The value "Index" from the register list is submitted to the parameter INDEX like this:  
Profibus: INDEX = Index = 25  
Profinet: INDEX = Slot number \* 255 + 1 + Index = 510 + 1 + 24 = 535
5. Use a suitable function block in your automation software, for example SFB53.
6. Define the control value to use for this command, as described in the columns "Data" and "Example":  
0x0000...0xCCCC (decimal: 52428) = Current 0...100%.  
For a model with, for example, 170 A nominal current and a desired current of 10 A, this would be 1/17 of nominal, thus 52428/17 = 3084 --> 0x0C0C.
7. Put the control value 0x0C0C together with ID and INDEX into the function block and execute the block. The unit should instantly set 10 A as current limit. This can be verified in the display of the unit where it shows the set value of current

#### 7.13.7.3 Read something

Reading something from the unit is always possible, it means that no remote control is required. Apart from the cyclically transferred data, any other available information can be read via acyclic transfer.

#### How to read the actuals values of voltage and current;

1. Use the register list and find the proper register. The registers of voltage and current are next to each other, the one of voltage is the lower number, thus it will be:  
Register 507 - Actual voltage
2. Find the slot and index values for this command in the dedicated columns, here slot 2 and index 28
3. From the slot configuration read the I/Q address for slot 2 to have the value for parameter "ID", for example 260 (like in the earlier Slot Configuration examples) or DW#16#104.
4. The value "Index" from the register list is submitted to the parameter INDEX like this:  
Profibus: INDEX = Index = 28  
Profinet: INDEX = Slot number \* 255 + 1 + Index = 510 + 1 + 28 = 539
5. Read the length of bytes from the column "Data length in bytes" to determine how many bytes to read. In this case, there are two registers with length 2 bytes to read, so it is 4 bytes.
6. Use a suitable function block in your automation software, for example SFB52.
7. Configure the function block with ID, INDEX and data length (4 bytes or 2 word, depending in the way the software defines the input).
8. Execute the function block. The data buffer of the block should return the requested data in form of 20 bytes.

The returned 4 bytes will contain the actual voltage value in the first two bytes and is represented as percent value. The actual current values will be in the last two bytes.

By varying the data length to 6 you could also include the actual power value. Alternatively, you can query each actual value separately. To do this, you need to use the corresponding register number for parameter INDEX and a data length of 2.

### 7.13.8 Data interpretation

Data returned from queries, but cyclically transferred data in the first place, have to be interpreted. Let us use an example from a Profibus master simulator where the cyclic data is comfortably displayed. Also see section section 7.5.5, “Translating Set values to Actual values” on page 146.

This is the cyclically transferred data of 8 slots, as defined in the GSD/GSDML.

Eingangsdaten			
76543210			
1:	00	00000000	. 0
2:	00	00000000	. 0
3:	04	00000100	. 4
4:	C0	11000000	. 192
-----			
5:	26	00100110	. 38
6:	3A	00111010	: 58
-----			
7:	0C	00001100	. 12
8:	9B	10011011	. 155
-----			
9:	09	00001001	. 9
10:	25	00100101	% 37
-----			
11:	00	00000000	. 0
12:	00	00000000	. 0
-----			
13:	00	00000000	. 0
14:	00	00000000	. 0
-----			
15:	00	00000000	. 0
16:	00	00000000	. 0
-----			
17:	00	00000000	. 0
18:	00	00000000	. 0

Only slots 1-4 are used, so the rest remains empty.

Slot 1: Unit status (connected to register 505). The value 0x000004C0 says that bits 6, 7 and 10 are set. It means, the unit is configured as master (for master-slave), the input/output is on and regulation mode is CC.

Slot 2: Actual voltage (connected to register 507). With a 250 V model, for instance, the value 0x263A translates to 250 V\*0x263A/52428=46.7 V.

Slot 3: Actual current (connected to register 508). With a 510 A model, for instance, the value 0x0C9B translates to 510 A\*0xC9B/52428=31.4 A.

Slot 4: Actual power (connected to register 509). For a 5 kW load, for instance, the value 0x0925 translates to 5000 W\*0x925/52428=223 W or 0.22 kW.

Slot 5: not used for cyclic data

Slot 6: not used for cyclic data

Slot 7: not used for cyclic data

Slot 8: not used for cyclic data

## 7.14 CANopen

For CANopen available communication objects or registers, indexes are defined in an Electronic Data Sheet file (EDS/XDD), which is delivered with your unit on a CD or available upon request. This EDS can be integrated in special CANopen related software. The CANopen indexes are not separately explained, because their definition and use is identical to herein described ModBus protocol and the related, external register list files.

The difference is only that the ModBus register addresses count up from 0 and with CANopen, according to the standard and the interface specification of the manufacturer, the user indexes are located from 0x2001. It means, the register addresses as listed in decimal form in those register list are shifted by the value 0x2001 (8193). Examples from the ModBus part of this document can be used and applied for CANopen as well, but reduced to the core data, because CANopen is not confronted with checksums and function codes as is ModBus.

**Note:** The CANopen module IF-AB-CANO does not feature an internal termination resistor. Thus the required bus termination resistor has to be applied by the user according to the CAN bus requirements.

### 7.14.1 Preparation

For the communication with the unit via CANopen interface IF-AB-CANO, a few things are required:

1. A suitable CAN cable, preferably with switchable termination resistor, which has to be activated, always if the unit is at the end of the bus, like when directly connecting the PC to a single ELR 9000 unit.
2. EDS/XDD (usually provided along with this document).
3. CANopen software for the PC (not included, any available software for CANopen should suffice).
4. Documentation about how to use the supported indexes. See the included register list(s).

### 7.14.2 User objects (indexes)

The message format used via CANopen communication is related to ModBus. A specific index is connected to a specific ModBus register. The CANopen standard defines that user objects are enumerated from index 2001. With ModBus, the registers are counted from 0. It means, that index 2001 corresponds to register 0 or index 21F5 corresponds to register 500 etc.

The EDS/XDD contains less indexes than the unit supports ModBus registers. But the available indexes still cover the most functions of the unit to be used via remote control.

Along with this document there usually are so-called register lists for primary ModBus use, but these can also be used for CANopen, as they also define data type and value range of the indexes. Examples in other sections of this documents can be applied for CANopen as well.

### 7.14.3 Translation ADI -> register

The translation of an CANopen index, as listed in the EDS file, to a register address is quite easy due to the fixed offset 0x2001. For example, if you pick the index "207A Nominal voltage" from the EDS, it translates like this:

Index number - Offset = register address --> 0x207A - 0x2001 = 0x79 (hex) = 121 (dec). Because CANopen does not support the data type FLOAT, the EDS uses REAL32 here. The user just has to translate the 32-bit value according to IEEE 754 specification.

#### 7.14.4 Specific examples

##### 7.14.4.1 Switching to remote control

As described in “Switch to remote control or back to manual control”, it is required to switch the unit to remote control before you can control it. In order to do this, you first need to find the proper command, i.e. register in the register list resp. the dedicated index in the EDS. In this case, it is register 402 resp. index 0x2193. The register list defines that the value 0xFF00 has to be sent to switch to remote or value 0x0000 to leave remote control.

##### 7.14.4.2 Setting a set value

After remote control has been accepted by the unit, you are allowed to send set values. Those values usually represent a per cent value. From the definition in the register list, the hexadecimal value 0xCCCC translates to 100% and 0x0000 to 0%. It means, there are 52428 possible values between 0% and 100%. It has to be pointed out here, that this is not the resolution a unit value like voltage or current can have at the DC input/output. The effective resolution of output/input values is 26214 steps. An example for set value translation is in “Writing a set value”.

##### 7.14.5 Using the arbitrary generator

Due to CANopen only being able to transport a maximum of 4 user data bytes per message, the 8 values of sequence point data for the sequence points of the arbitrary generator cannot be transferred at once, but in 8 separate messages. The unit checks every single value for plausibility when sent, but once all sequence points are set without error it requires to send an additional submit command (index 235F). This will transfer the sequence point data and load the function for start/stop action. Without sending that command the function generator would either run with all data being zero or using former data.

The steps to perform, as described in section 4.10.7.1, are the same for CANopen, except for the addition of step 3.1:

- Step 1: Select, whether to apply the function to the voltage U (index 2354) or the current I (index 2355). Before you have not made this selection, the unit cannot accept sequence point data, because the data is run through a plausibility check against the unit’s nominal values.
- Step 2: Define start sequence point (index 235C), end sequence point (index 235D) and number of cycles of that sequence point block to repeat (index 861).
- Step 3: Load data for all required sequence points (x out of 99, indexes 2385 - 29A5, 8 values per sequence point in sub-indexes).
  - Step 3.1: Submit the data by writing 0xFF00 to index 235F (register 862, undocumented for ModBus, because not required there)
- Step 4: Set global voltage limit (index 21F5), if the function is applied to the current. Else set global current limit (index 21F6), if the function is applied to voltage. Set global power limit (index 21F7) for both modes.

Step 5: Control the function generator with start/stop (index 2353).

Step 6: When finished, leave the function generator by deselecting your former selection of either U (index 2354) or I (index 2355) again by writing 0x0000.

#### 7.14.6 Error codes

Following error codes, as part of the CANopen standard, are supported by the CANopen interface module.

Code	Description
0x06020000	Object does not exist in the object dictionary (ModBus register list)
0x06040043	Command not supported
0x06099911	Sub-Index does not exist
0x06010002	Attempt to write a read only object
0x06010002	Attempt to read a write only object
0x06070012	Too much data
0x06070013	Not enough data
0x06090030	Value range of parameter exceeded
0x08000022	Data could not be transferred or stored to the application because of the present unit state
0x05040005	Out of memory
0x08000000	General error

### 7.15 CAN Bus

This section is solely dedicated to the communication with a unit via the CAN interface IF-AB-CAN. Configuration of the interface itself is done on the control panel (HMI) of the unit.

#### 7.15.1 Preparation

Communication with the unit via CAN module IF-AB-CAN requires a few things:

1. A suitable CAN cable. It is not required to have one with integrated bus termination switch and resistor, because the interface module has an electronic switch and resistor for bus termination. In case the cable also has one, it is important to take care to activate only one of both, else there can be bus errors.
2. When using Vector™ or similar software which can make use of so-called database files (DBC), a dedicated DBC for the particular unit model. If not available, it can be requested from the manufacturer or created by the user.
3. CAN software for the PC (not included, any available software for CAN should suffice).
4. Documentation about how to use the supported CAN objects. See below and sections 1. - 4., as well as the included register list(s).

#### 7.15.2 Introduction

The data format is derived from the previously in this document described ModBus RTU. In relation to a database file (DBC) a mux value (Vector terminology) represents a specific ModBus register or object/command. Objects in the database are thus selected by the

multiplexer and when programming CAN directly, the first two bytes of data in a CAN message define the register, i. e. object to access. The selection between writing and reading objects is done by the CAN ID.

Each unit will be assigned three CAN IDs, which are adjusted with the so-called base ID on the unit's CAN settings. The base ID is used write to objects (message: Send\_Object), while querying objects (message: Query\_Object) is done with base ID +1 and responses (message: Read\_Object) coming from the unit use base ID + 2.

Responses are either expected after a query, but can also be unexpected in case of communication or access error. When adjusting the base ID of a unit, the related IDs will shift automatically.

There is another adjustable ID, the broadcast ID. It is separate from the others and can be used to access multiple units at once with one command when adjusting the broadcast ID to the same value on all units. This ID is for write access (Send\_Object) only. Queries to multiple units at once with one message are not possible.

Apart from the base ID and broadcast ID for acyclic access there are further IDs to adjust for the cyclic data which can be sent by the unit after being activated. Refer to the user manual of your unit, particularly the section for the communication settings.

### 7.15.3 Message formats

**Note:** Below explanations are, besides the selection of IDs to switch between write and read actions, also related to the ModBus functions, as listed in the register lists in columns 2-6.

#### 7.15.3.1 Normal sending (writing)

Writing to the unit always used the base ID or the broadcast ID. It requires to define the first register/object to write to in the CAN data, as well as the number of registers to write and a specific number of parameter bytes which can represent different data types.

**Access:** Base ID, broadcast ID

**ModBus function:** Write Single Coil (WSC), Write Single Register (WSR):

Bytes 0+1	Byte 2	Bytes 3+4
Register	Nr. of regs to write	Data
0...65534	Always 1	Value (16 bit)

**Access:** Base ID, broadcast ID

**ModBus function:** Write Multiple Registers (WMR)

Bytes 0+1	Byte 2	Byte 3	Bytes 4-7
Start reg.	Nr. of regs to write	Marker	Data bytes
0...65534	2...123	0xFF, 0xFE...	Four bytes or two 16 bit values or one 32 bit value

**Start register:** always the register number from the register list, i. e. start register, even for WMR.

**Nr. of regs to write:** refer to the register list. Every object has a starting register and a certain number of total registers, which form the object. An object defined with 40 bytes occupies 20 registers, so when writing to such an object the value here would have to be 20.

**Marker:** is used to distinguish single messages from split messages and to detect the correct sequence of data. For example, a string like the user text can be up to 40 characters long and when writing it has to be split across multiple messages. Every message can transport 4 bytes of register data. The marker always starts with 0xFF and is counted downwards (0xFF, 0xFE...) with every next split message belonging to a transmission. The marker is required, because on CAN bus it is not guaranteed that messages are received in the same order they were sent.

**Data bytes:** the number of bytes in this type of message is always 4, no matter if all bytes are filled with information from the actual data to transmit or are 0. An example: an user text with a length of 15 characters would require to send at least 4 messages. The object for the user text is defined to have 20 registers, means 10 messages. You can choose to either write the full 40 bytes while the rest of bytes in the transmission would be zero or to reduce the number of message to the minimum of 4, i. e. a value of 8 for Nr. of regs to write.

### 7.15.3.2 Cyclic sending (writing)

Cyclic sending or cyclic writing is very similar to normal sending, but it's more time effective and intended for often used objects like set values. It offers the possibility to send all four set values to the unit at once. It requires two extra CAN IDs to be reserved. The user defines the interval of send actions with the CAN software, no matter if normal or cyclic sending. But there are also limits. The timing as described in section 3.3.3 also applies here.

In order to use this feature, the user only has to define the separately adjustable "Base ID Cyclic Send" and can then send two different messages with following format:

**Access:** Base ID (Control)

<b>Bytes 0-1</b>
Control word

Control word definition:

Bit	Name	Related register	Meaning
0	Remote control	402	Activates remote control of the unit with 1 or deactivates it with 0
1	Input/Output	405	Switches the DC input/output of the unit on with 1 or off with 0
2	UIP / UIR	409	Activates resistance control mode (UIR) with 1, while with 0 mode UIP will be active
3	Alarm	411	A 1 acknowledges all currently acknowledgeable alarms

**Note:** This control word requires special attention, as the 5 bits can trigger several actions at once, which don't have a certain priority of processing. It means, if you would try to activate remote control together with switching on the DC input/output (bits 0 and 1 both TRUE), you may receive a settings conflict error, because the unit would possibly process bit 1 before bit 0.

**Access:** Base ID Cyclic Send + 1 (Set values).

Bytes 0-1	Bytes 2-3	Bytes 4-5	Bytes 6-7
Register 500	Register 501	Register 502	Register 503
Set value of voltage	Set value of current	Set value of power	Set value of resistance

### 7.15.3.3 Querying

Querying an object is the first part of a read action. It is always done via base ID + 1. The unit should then respond via base ID + 2 (Read\_Object) and with the expected data. Only after reading the response, the read action is finished. In order to query an object via the query ID (base ID +1) it is sufficient to just sent the start register number.

**Access:** Base ID + 1

**ModBus functions:** Read Coils (RC), Read Holding Registers (RHR).

Bytes 0+1
Start reg.
0...65534

### 7.15.3.4 Normal reading

Data coming from the unit can be one message (expected or error) or split messages, forming a response. The information is either in a buffer or, when using Vector software, automatically sorted into signals. The data of split messages has to be combined again according to the marker. Even the Vector database cannot do this automatically. But there are only a few objects like the user text which require this treatment and these are usually not accessed very often.

Depending on the length of expected data, a response can be split into multiple messages. Those split messages use an extra marker.

**Access:** Base ID + 2

Response with one message (number of queried registers 1-3):

Bytes 0+1	Bytes 2-7
Register	Data
0...65534	1-3 registers

Response with multiple messages (number of queried registers >3):

Bytes 0+1	Byte 2	Bytes 3-7
Register	Marker	Data
0...65534	0xFF, 0xFE...	5 bytes

Response as error message:

Bytes 0+1	Byte 2
65535	Error code



The error codes used here are the same as with ModBus. See section 7.9.4, “Communication Errors”.

### 7.15.3.5 Cyclic reading

The cyclic read feature is an extended function where the unit can automatically send specific objects to specific IDs and in a specific interval. Cyclic read messages differ from those of normal read actions.

In order to activate and use cyclic read, the user has to:

1. Set the separate base ID for cyclic read on the unit (HMI, CAN settings).
2. Define which of the 5 available objects for cyclic are going to be used and activate them by setting the interval time to a value other than zero.

The interval times for the 5 objects can be separately and arbitrarily. In case they match or overlap, the unit will send the corresponding messages subsequently and as fast as possible.

**Note:** The minimum interval is 20 ms. When using very low CAN bus speed, for example 10-50 kbps, a CAN bus error may occur because of too much traffic.

Once cyclic read is activated by setting the interval time of at least available object to other than 0 and as soon as a CAN connection is established, the unit will start to automatically and permanently send messages to the defined IDs. While the CAN connection is open, the cyclic read feature can be turned off or on at will using the CAN settings on the HMI or the corresponding commands.

There are 5 IDs to reserve for cyclic read. Starting at the adjustable "Base ID Cyclic Read" (see Front panel operation of the unit) the data in the messages is defined as follows:

**Access:** Base ID Cyclic Read (Status).

<b>Bytes 0-3</b>
Device status (32 Bit)

Bit configuration of the device status value:

Bit	Name	Meaning	Bit	Name	Meaning
31	Remote control	1 = on	15	-	
30	Input / output	1 = on (req., register 405)	14	Alarm OVD	1 = alarm active
29	Volt. reg. speed	1 = fast (register 422)	13	Alarm OVP	1 = alarm active
28	UIP/UIR	1 = UIR (Register 409)	12	Alarm PF	1 = alarm active
27	Alarms	1 = at least 1 alarm active	11		
26	Alarm MSS	1 = alarm active	10		
25	Alarm OCD	1 = alarm active	9	REMSB	1 = on (register 505, bit 30)
24	Alarm OCP	1 = alarm active	8	Alarm UCD	1 = alarm active
23	Interface in access	register 505, bits 4-0	7	Alarm UVD	1 = alarm active
22			6	Remote sensing	1 = external, 0 = internal
21			5	Function gen.	1 = FG active
20			4	MS type	1 = master, 0 = slave
19			3	Input / output	1 = on (register 505, bit 7)
18			Alarm OPD	1 = alarm active	2
17	Alarm OPP	1 = alarm active	1		
16	Alarm OT	1 = alarm active	0	-	

**Access:** Base ID Cyclic Read + 1 (Actual values).

Bytes 0-1	Bytes 2-3	Bytes 4-5
Register 507	Register 508	Register 509
Actual voltage	Actual current	Actual power

**Access:** Base ID Cyclic Read + 2 (Set values)

Bytes 0-1	Bytes 2-3	Bytes 4-5	Bytes 6-7
Register 500	Register 501	Register 502	Register 503
Set value of voltage	Set value of current	Set value of power	Set value of resistance

**Access:** Base ID Cyclic Read + 3 (Adjustment limits 1)

Bytes 0-1	Bytes 2-3	Bytes 4-5	Bytes 6-7
Register 9002	Register 9003	Register 9000	Register 9001
I-max	I-min	U-max	U-min

**Access:** Base ID Cyclic Read + 4 (Adjustment limits 2)

Bytes 0-1	Bytes 2-3
Register 9004	Register 9006
P-max	R-max

## 7.15.4 Message examples

### 7.15.4.1 Switching to remote control

As described in section 7.9.5.1, “**Switch to Remote Control or back to Manual Control**”, it is necessary to switch the unit to remote control before you can control it. In order to do this, you first need to find the proper command, i.e. register in the register list resp. the dedicated index in the EDS. In this case, it is register 402 (hex: 0x192). The register list defines that the value 0xFF00 has to be sent to switch to remote or value 0x0000 to leave remote control.

Assuming the unit would have been set to base ID 0x100, the data to be sent according would be:

0x01	0x92	0x01	0xFF	0x00
Register/ object	Nr. of regs	Bit (coil) for TRUE		

The unit should then switch to remote control, if not inhibited somehow. The status of remote control can be read from the display or by reading another object.

### 7.15.4.2 Write and read back a set value

After remote control has been accepted by the unit, you are allowed to send set values. Those values usually represent a per cent value. From the definition in the register list, the hexadecimal value 0xCCCC translates to 100% and 0x0000 to 0%. It means, there are 52428 possible values between 0% and 100%. It has to be pointed out here, that this is not the resolution a unit value like voltage or current can have at the DC input/output. The effective resolution of output/input values is 26214 steps. An example for set value translation is in “Writing a set value”.

Power supply model 6RL03-170-80-2 has a nominal current of 170 A. If you wanted to set it to 35 A, the set value according to the formula calculates as:  $35 \text{ A} * 52428 / 170 \text{ A} = 10794 = 0x2A2A$ . The current is set with register 501. Assuming the unit would have been set to base ID 0x88, the data to be sent to ID 0x88 according would be:

0x01	0xF5	0x01	0x2A	0x2A
Register/ object	Nr. of regs	Set value current		

As soon as the unit accepts the value, it is set and could be read from the display or by reading it back using the same object. With the same base ID, the query message would be:

0x01	0xF5
Register object	

and would have to be sent to the query ID of the unit, here 0x89. Shortly after this, the unit should respond with the requested value on the read ID 0x8A:

0x01	0xF5	0x2A	0x2A
------	------	------	------

Register      Set value  
object        current

In case the values has not been accepted when sending it, for example because the adjustment limit for current (I-max) has been set to 30 A, the unit may have responded with an error message instead of the expected one:

0x01	0xF5	0x03
------	------	------

Error            Error  
                      code

The ModBus error code 0x3 indicates "wrong data". In this case, the set value was too high.

## 7.16 EtherCAT

### 7.16.1 Introduction

Available on EtherCAT module IF-AB-ECT. Per definition, the EtherCAT data communication is based on CANopen, thus also called "CANopen over Ethernet (CoE)". All documentation for EtherCAT and CANopen is provided by the Beckhoff company resp. the CiA organization.

Below we will refer anything related to software to Beckhoff's TwinCAT.

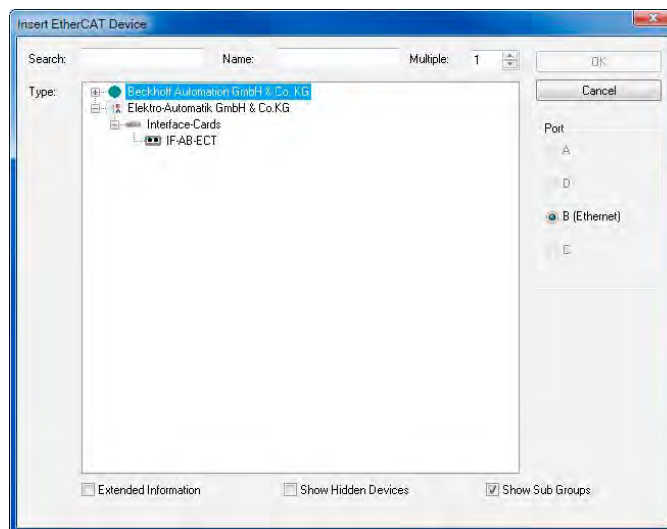
### 7.16.2 Integrating your unit in TwinCAT

You will need an ESI file, an EtherCAT unit description in XML format. This file can be obtained upon request. The file stored in a dedicated folder in the TwinCAT installation.

Default path:

C:\TwinCAT\\Config\Io\EtherCAT\

After installing this file and restarting the TwinCAT IDE, our EtherCAT slaves can be integrated into the setup with the "Insert EtherCAT Unit" dialog and by selecting the unit name "IF-AB-ECT":



Further slaves can be added with the same method.

### 7.16.3 Data objects

The units internally use ModBus protocol and for CANopen over Ethernet communication in both directions, the messages are translated. This is why the reference for all cyclical data (PDOs) and acyclical data (SDOs) are those ModBus register lists. They are available as download. The acyclical objects are downloaded from the unit when accessing an online EtherCAT slave in tab "CoE" in TwinCAT. Offline objects in form of an EDS file are not available.

Together with the PDOs defined in the ESI file the complete list of indexes then becomes accessible and enable the user to completely control the unit.

There is a connection between the CoE indexes and the ModBus register numbers in the lists. You can translate both back and forth.

► **Translating ModBus register ► CANopen index**

ModBus register number in decimal + 8193 ► convert to hexadecimal = index

**Example:** You want to set the unit into remote control mode and want to find the corresponding CoE index. In the register list you have register number 402 for this task. Calculation:  $402 + 8193 = 8595$  ► converted to hexa- decimal it is 0x2193, hence index 2193.

► **Translating CANopen index ► ModBus register**

CANopen index in hexadecimal - 0x2001 ► convert to decimal = register

**Example:** you need know the meaning of the bits in the PDO "Status". Find the corresponding CoE index in the index list. Here it is 21FA. Calculation:  $0x21FA - 0x2001 = 0x1F9$  ► converted to decimal it is 505. In the register list you will find register number 505 and the layout of the 32 bit value.

#### 7.16.4 PDOs

The unit description file defines for our EtherCAT slaves the same set of PDOs:

Name	EtherCAT data type	Length in bytes	ModBus register	Short description
Status	UDINT	4	505	Unit status
Voltage Monitor	UINT	2	507	Actual voltage on DC input/output (in per cent)
Current Monitor	UINT	2	508	Actual current on DC input/output (in per cent)
Voltage select	UINT	2	500	Set value of voltage (in per cent)
Current select	UINT	2	501	Set value of current (in per cent)
Power select	UINT	2	502	Set value of power (in per cent)
Resistance select	UINT	2	503	Set value of resistance (in per cent)

#### 7.16.5 SDOs

The acyclic data objects for use in the EtherCAT system are defined in your unit and can be downloaded from it. It requires the unit to be online with the EtherCAT system. There is no separate documentation for the down- loadable data objects. Like with CANopen (see section 7.14, "CANopen" on page 203), the register lists which are part of the programming documentation are the reference for the SDOs to explain data content and function.

#### 7.16.6 Use of the data objects

Please refer to section 7.14.2, "User objects (indexes)" on page 203".

## 8 Master/Slave (M/S) Operation

### 8.1 Series Operation



Series connection is not a permissible operating method for electronic loads and must **not** be installed or operated under any circumstances!

### 8.2 Parallel Operation

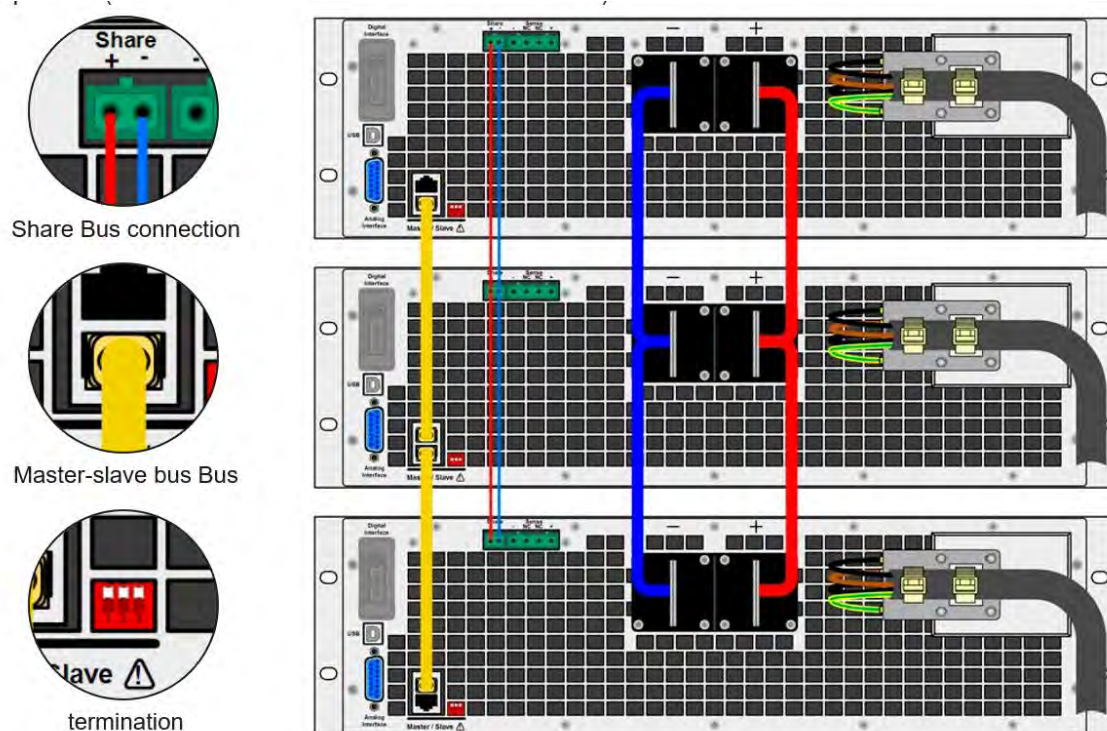
Multiple units of same kind and model can be connected in parallel in order to create a system with higher total current and hence higher power. This can be done using the standard models with display and control panel or the slave 6RL models. These models are intended to run as a slave only and thus have no TFT display.

**Note:** The slave models are only available as 15 kW versions, so they only match the 15 kW standard models.

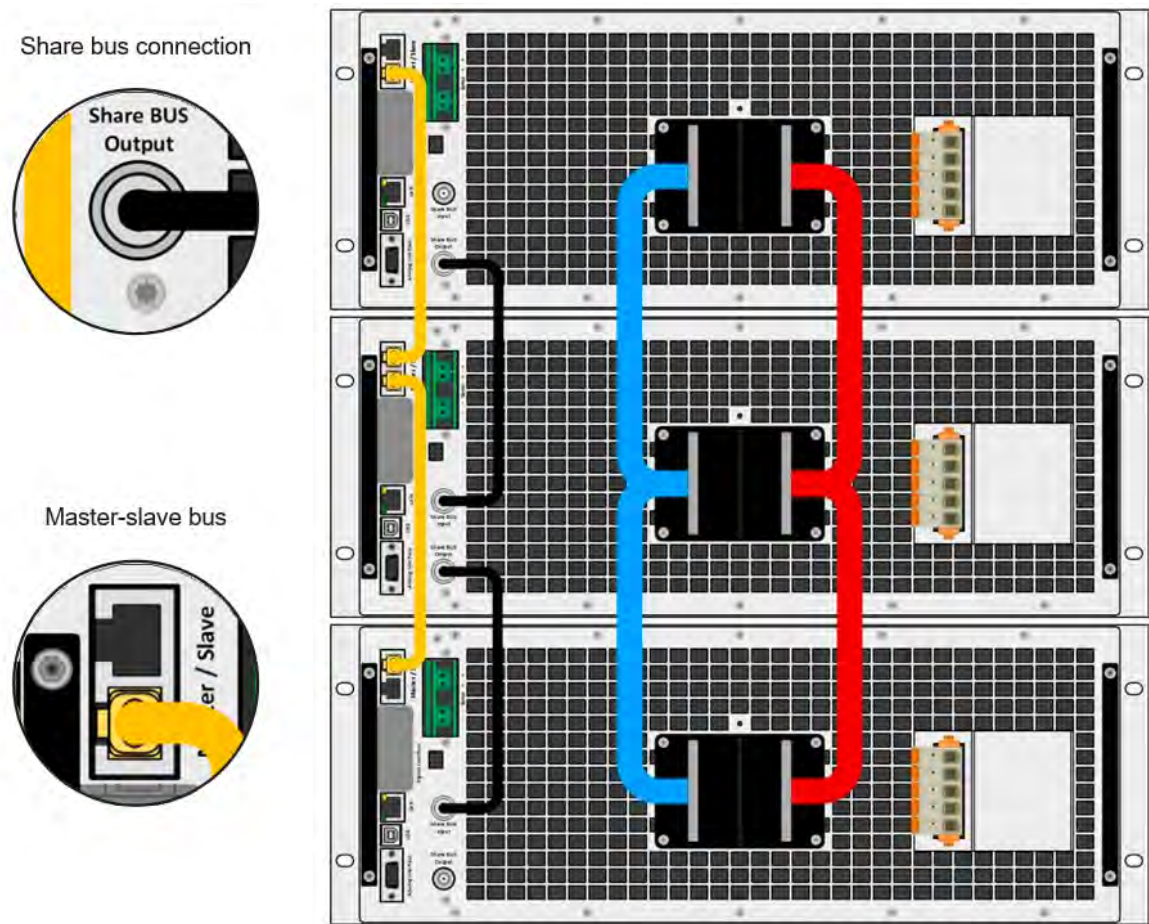
For parallel operation in master-slave mode the units are usually connected with their DC Inputs, their Share bus and their master-slave bus, which is a digital bus that makes the system work as one big unit regarding adjusted values, actual values and status.

The Share bus is intended to balance the units dynamically in their output voltage, i.e. in CV mode, especially if the master unit runs a function like sine wave etc. In order for this bus to work correctly, at least the DC minus poles of all units have to be connected, because DC minus is the reference for the Share bus.

Principle view (the rear view shows slave units from this series -3U Models):



Principle view (the rear view shows slave units from this series -4U Models):



### 8.2.1 Restrictions

Compared to normal operation of a single unit, master-slave operation has some restrictions:

- The MS system reacts partly different in alarm situations (see below in section 8.2.6).
- Using the Share bus makes the system react as dynamic as possible, but it is still not as dynamic as single unit operation.
- A unit configured as slave has limited operability (only access to MENU possible).

### 8.2.2 DC Input Wiring Parallel Mode

The DC Input of every unit in the parallel operation must be connected with correct polarity to the next unit, using cables or copper bars with a cross section according to the total system current and with the shortest possible length.



### 8.2.3 Wire Sizing for Share Bus

The Share bus must be wired from unit to unit using twisted pairs of cables with non-critical cross section. Recommend wire size to use is 0.5 mm<sup>2</sup> to 1.0 mm<sup>2</sup>.



**Note:** The Share bus is poled. Take care for correct polarity of the wiring!

**Note:** In order for the Share bus to work correctly, all DC minus outputs of the units must be connected together.

**Note:** A maximum number of 16 units can be connected via the Share bus.

### 8.2.4 Wiring and set-up of the Digital Master/Slave bus

The master-slave connectors are built-in and can be connected via network cables ( $\geq$  CAT3, patch cable). After this, M/S systems can be configured manually (recommended) or by remote control. The following conditions applies:

- A maximum of 16 units can be connected via the bus: 1 master and up to 15 slaves.
- Only units of same kind, i.e. DC Load to DC Load, and of the same model, such as 6RL03-170-80-2 to 6RL03-170-80-2.
- Units at the end of the bus must be terminated (see below)



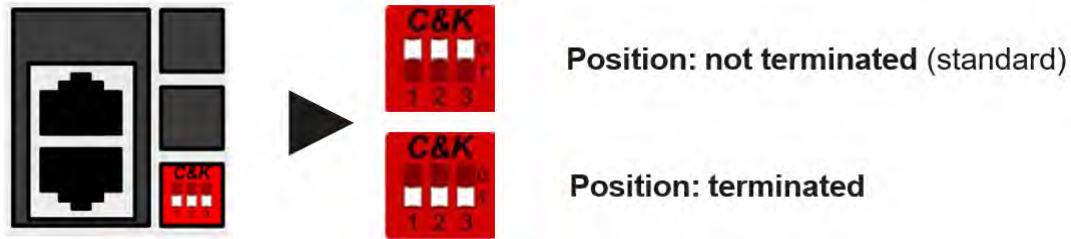
**Note:** The master-slave bus must not be wired using crossover cables!

Later operation of the MS system implies:

- The master unit displays, or makes available to be read by the remote controller, the sum of the actual values of all the units
- The ranges for setting the values, adjustment limits, protections (OVP etc.) and user events (UVD etc.) of the master are adapted to the total number of units. Thus, if e.g. 5 units each with a power of 5 kW are connected together to a 25 kW system, then the master can be set in the range 0...25 kW.
- Slaves are no operable as long as being controlled by the master
- Slave units will show the alarm “MSP” in the display as long as they not have been initialized by the master. The same alarm is signaled after a connection drop to the master unit occurred.
- In case the function generator of the master unit is going to be used, the Share bus must be connected as well

#### How to connect the digital master-slave bus:

1. Switch off all units that are to be connected and connect them with network cables (CAT3 or better, cables not included). It does not matter which of the two master-slave connection sockets (RJ45, rear panel) is connected to the next unit.
2. Depending on the desired configuration the units can then be connected at the DC side. The two units at the beginning and end of the chain should be terminated, if long connection cables are used. This is achieved using a 3-pole DIP-switch, which is positioned on the rear panel of the unit next to the M/S connectors.



Now the master-slave system has to be configured on each other unit. It is recommended to configure all the slave units first and then the master unit.

**Step 1: Configuring all slave units (standard 6RL Series models with display)**

1. Enter then GENERAL SETTINGS and press until reaching PAGE 8.
2. Activate the MS mode with touch area . A warning requester will appear which has to be acknowledged with OK, otherwise the change will be reverted.
3. Accept the settings with the touch area and return to the main page.

**Step 1: Configuring all slave units (6RL Series Slave models without display):**

1. Connect the Slave series model via the rear USB port or via Ethernet interface to a PC.
2. Start the Power Control software (included with the unit on USB stick) and let the software find the unit.
3. Open the app “Settings” for the particular unit, change to tab “Master-Slave” and there set the parameter “Master-slave mode” to “SLAVE”. The slave address is not required to be set, if shown (depending in the version of the software).

The slave now then configured for master-slave. Repeat the procedure for all other slave units.

**Step 2: Configuring the master unit:**

1. Enter then GENERAL SETTINGS and press until reaching PAGE 8.
2. Specify the unit as master with touch area . A warning requester will appear which has to be acknowledged with OK, otherwise the change will be reverted.
3. Accept the settings with the touch area and return to the main page.

**Step 3: Initializing the master:**

The master unit and the whole master-slave system must now be initialized. This is done automatically after the master unit has been activated for M/S operation. In the main page, after quitting the setting menus, a pop-up will appear (see image on the right).

Tapping INITIALIZE can be used to repeat the search again, in case the detected number of slaves is less than



expected. This can be necessary if not all units are set as SLAVE or the cabling/termination is still not OK. The result window shows the number of slaves and the total current and power of the MS system.

In case there are no slaves found or not present, i.e. not powered, the master will still initialize the M/S system with only itself.

Initialization state	Initialized
Number of slaves	1
System voltage	80.00V
System current	2000.0A
System power	60.00kW
System resistance	5.0000Ω
<a href="#">Initialize system</a>	

**Note:** The initialization process of the master and the master-slave system will, as long as M/S mode is activate, be repeated each time the units are powered. The initialization can be repeated at any time via the MENU in GENERAL SETTINGS.

### 8.2.5 Operating a Master/Slave System

After successful configuration and initialization of the master and slave units, each unit will show its status in the displays. While the master merely shows “Master” in the status area, the slave(s) unit display will continuously display as shown to the right, as long they are in remote control by the master:



This means that as long as a slave unit is controlled by the master, it will not display any set values, but actual values (measured), and it will show the DC Input status and possible alarms.

The display on the master unit changes after initialization and all set values are reset. The master now displays the set and actual values of the total system. Depending on the number of units, the total current and power will multiply. The following applies:

- The master can be treated like a standalone unit
- The master shares the set values across the slaves and controls them
- The master is remotely controllable via the analog or digital interfaces
- All settings for the set values U, I and P (supervision, limits etc.) should be adapted to the new total values
- All initialized slave units will reset any limits ( $U_{Min}$ ,  $I_{Max}$  etc.), supervision thresholds (OVP, OPP etc.) and event settings (UCD, OVD etc.) to default values, so these do not interfere with the master settings. As soon as these values are modified on the master, they are transferred 1:1 to the slaves. During operation, a slave may causes an alarm or event rather than the master, due to imbalanced current or slightly faster response time.

**Note:** In order to easily restore all these settings values to what they were before activating M/S operation, it is recommended to make use of the user profiles (See section 6.4.3.4, “Profiles Menu”, on page 91).

- If one or more slaves reports a unit alarm, it will be displayed on the master and must be acknowledged there so that the slave(s) can continue their operation. Since an alarm causes the DC Input to be switched off and can only reinstate automatically after PF or OT alarms, the operator or remote control software will have to turn the output back on again.
- Loss of connection to any slave will result in shutdown of all DC Inputs, as a safety measure. The master will report this condition on its display with a pop-up “Master-

slave security mode”. Then the M/S system has to be re-initialized, either with or without re-establishing connection to the disconnected unit(s) before.

- All units, even the slaves, can be externally shut down on the DC Inputs using the pin REM-SB of the analog interface. This can be used as an emergency off, where usually a contact (maker or breaker) is wired to this pin on all units in parallel.

### 8.2.6 Alarms and other problem situations

Master-slave operation, due to the connection of multiple units and their interaction, can cause additional problem situations, which do not occur when operating individual units. For such occurrences the following regulations have been defined:

- If the DC part of one or more slave units is switched off due to defect, overheating etc., the whole MS system shuts down the power output and human interaction is required.
- If one or more slave units are cut from AC supply (power switch, blackout, supply under voltage) and come back later, they’re not automatically initialized and included again in the MS system. Then the init has to be repeated.
- If the DC Input of the master unit is switched off due to a defect or overheating, then the total master-slave system cannot provide output power and the DC Inputs of all slaves are automatically switched off, too
- If the master unit is cut from AC supply (power switch, blackout) and comes back later, the unit will automatically initialize the MS system again, finding and integrating all active slaves. In this case, MS can be restored automatically.
- If accidentally multiple or no units are defined as master the master-slave system cannot be initialized

In situations where one or multiple units generate a unit alarm like OVP etc. following applies:

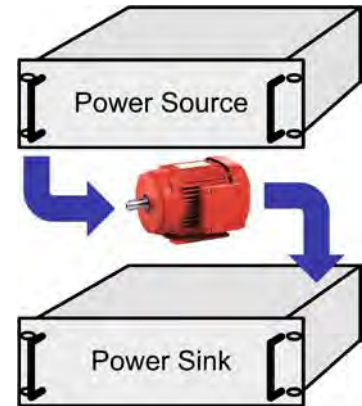
- Any alarm of a slave is indicated on the slave’s display and on the master’s display.
- If multiple alarms happen simultaneously, the master only indicates the most recent one. In this case, the particular alarms can be read from the slave units displays or via digital interface during remote control or remote supervision.
- All units in the MS system supervise their own values regarding overvoltage, overcurrent and overpower and in case of alarm they report the alarm to the master. In situations where the current is probably not balanced between the units, it can occur that one unit generates an OCP alarm though the global OCP limit of the MS system was not reached. The same can occur with the OPP alarm.

**Note:** When several units of a parallel system are not going to be used and remain switched off, depending on the number of active units and the dynamics of the operation, it may be necessary to disconnect the inactive units from the Share bus. When not powered, these units can have a negative impact on the Share bus due to their impedance.

### 8.3 Two Quadrant Operation (2QO)

This mode of operation refers to the use of a source, in this case a DCS Series power supply, and a sink such as a 6RL Series electronic load. The source and the sink function alternate in order to test a unit, such as a battery, by deliberately charging and discharging it as part of a functional or final test.

The user can decide whether the system is operated manually or the power supply as the dominant unit or both units controlled by a PC. We recommend to focus on the power supply, which is intended to control the load via the Share Bus connection. Two quadrant operation is only possible in constant voltage mode (CV).

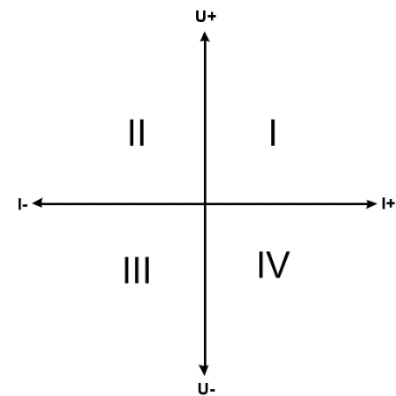


#### 8.3.1 2QO Application:

A combination of source and sink can only map the quadrants I + II. This means that only positive voltages are possible. The positive current is generated by the source or application and the negative current flows into the load.

The maximum approved limits for the application should be set in the power supply. This can be done via the interface. The electronic load should preferably be in CV operating mode. The load will then, using the Share Bus, control the output voltage of the power supply. Typical applications:

- Fuel cells
- Capacitor tests
- Motor driven applications
- Electronic tests where a high dynamic discharge is required.

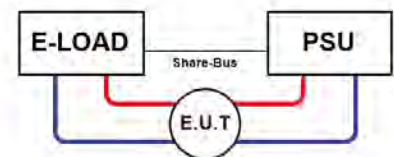


#### 8.3.2 Connecting Units to a 2QO Test Systems

There are several ways to connect a source(s) and a sink(s) to create a 2Quadrant test system:

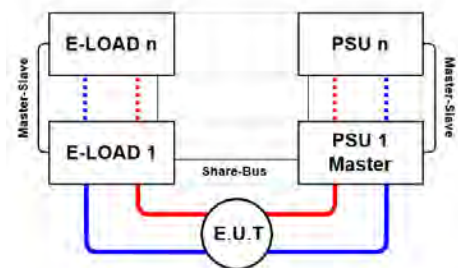
**Configuration A:** Load, power supply and one E.U.T.

This is the most common configuration. The nominal values for U, I and P of the two units should match, such as 6RL03-170-80 and DCS80-170. The system is controlled by the power supply set to “Master” mode in the setup menu, even if there are no slave DC power supplies.



**Configuration B:** Multiple loads and supplies, one E.U.T.

The combination of load units and power supply units each create a power block. Here it is also necessary to match the nominal values, especially the voltage of the two systems, i.e. an 80 Vdc input of the loads to a max. 80 VDC Input of the power supplies. The max. number of 16 units cannot be exceeded. Regarding the Share bus connection, all load units must be slaves, while one of the DC Supplies has to be set as a master.



### 8.3.3 2QO Operation Unit Settings

Regarding 2QO operation where the Share bus connection is sufficient, the load unit(s) are required to set the “Master-slave mode” parameter to SLAVE or OFF (unless part of a M/S system of loads) in. The option “DCS/ 6RL system” must be activated for the master load of a possibly configured M/S system of loads.

On any of the power supplies, preferably PSU 1, master-slave mode must be activated (setting “MASTER”), even if there is only one power supply.

For safety of the connected E.U.T and to prevent damage to it, we recommend to adjust supervision thresholds like OVP, OCP or OPP on all units to the desired levels, which will then switch off the DC Input resp. the DC input in case of excessive voltage, current or power.

### 8.3.4 Restrictions

After all electronic loads have been connected to the Share bus with one power supply as master, they cannot limit their input voltage anymore to what you adjust as “U set” on the unit. The correct voltage level comes from the master unit and has to be adjusted there.

### 8.3.5 Application example

Charging and discharging a battery with 24 V/400 Ah, using configuration A from above.

- Power supply DCS80-170-4 3U with:  $I_{Set} = 40$  A (charging current, 1/10 of capacity),  $P_{Set} = 5000$  W.
- Electronic load 6RL03-170-80 set to:  $I_{Set} = \text{max. discharging current of the battery (e.g. 100 A)}$ ,  $P_{Set} = 3500$  W, plus probably UVD = 20 V with event type “Alarm” to stop discharging at a certain low voltage threshold.
- Assumption: battery has a voltage of 26 V at test start.
- DC input(s) and DC Input(s) of all units switched off.

**Note:** In this configuration, it is recommended to always switch on the power source DC Input on **first** and then the DC input of the load.

#### Stage 1: Discharge of the battery to 24V

**Setup:** Voltage on the power supply set to 24 V, DC Input of power supply and DC input of load activated

**Reaction:** The e-load will load the battery with a maximum current of 100 A in order to discharge it to 24 V. The power supply delivers no current at this moment, because the battery voltage is still higher than what is set on the power supply. The load will gradually reduce the input current in order to maintain the battery voltage at 24 V. Once the battery voltage has reached 24 V with a discharge current of approx. 0A, the voltage will be maintained at this level by charging from the power supply.

**Note:** The power supply determines the voltage setting of the load via the Share bus. In order to avoid deep discharge of the battery due to accidentally setting the voltage on the power to a very low value, it is recommended to configure the under voltage detection feature (UVD) of the load, so it will switch off the DC input when reaching minimum allowed discharge voltage. The settings of the load, as given via the Share bus, cannot be read from the load’s display.

**Stage 2: Charge the battery to 27V**

**Setup:** Voltage on the power supply set to 27 V

**Reaction:** The power supply will charge the battery with a maximum current of 40 A, which will gradually reduce with increasing voltage as a reaction to the changing internal resistance of the battery. The load absorbs no current during this charging phase, because it is controlled via the Share bus and set to a voltage still higher than the actual battery voltage and the actual output voltage of the power supply. When the voltage reaches 27 V, the power supply will deliver only the current needed to maintain the battery voltage.

## 9 Calibration

### 9.1 Preface

6RL Series units support adjustment of the most important DC Input related values, which can help in case these values are out of tolerance. The procedure is limited to compensate small differences of up to 1% or 2% from the specifications. There are several reasons which could make it necessary to readjust a unit: component aging, component deterioration, extreme ambient conditions, high frequent use.

In order to determine if a value is out of tolerance, the parameter must be verified first with measurement tools of sufficiently high accuracy and with at least half the error of the 6RL unit specification. Only then can a comparison between values displayed on the 6RL unit and true DC Input values be made.

For example, if you want to verify and possibly readjust the output current of model 6RL15-510-80-4, which has 510A maximum current, stated with a max. error of 0.2%, you can only do that by using a high current shunt with max. 0.1% error or less. Also, when measuring such high currents, it is recommended to keep the calibration process short, in order to avoid the shunt from over-heating. It is furthermore recommended to use a shunt with at least 25% current margin.

When measuring the current with a shunt, the measurement error of the multi-meter on the shunt adds to the error of the shunt and the sum of both must not exceed the max. error of the unit under calibration.

### 9.2 Preparation

For a successful calibration and readjustment, a few tools and certain ambient conditions are required:

- A measurement device (multi-meter) for voltage, with a max. error of half the unit's voltage error. That measurement device can also be used to measure the shunt voltage when readjusting the current.
- If the current is also going to be calibrated: a suitable DC current shunt, ideally specified for at least 1.25 times the max. input current of the unit and with a max. error that is half or less than the max. current error of the 6RL model to calibrate.
- Normal ambient temperature of approx. 20-25°C.
- An adjustable voltage & current source capable of providing at least 102% of the max. voltage and current of the 6RL load, or separate voltage source and current source units.

Before you can start calibrating, a few steps must be taken:

- Allow the unit to warm up by running for at least 10 minutes under 50% power using the Voltage/Current source.
- In case the remote sensing input is going to be calibrated, prepare a cable for the remote sensing connector to DC input, but leave it unconnected.
- Abort any form of remote control, deactivate master-slave mode, set unit to U/I mode.
- Install the shunt between source and 6RL load and make sure the shunt is cooled somehow. For example, you might want to place it in the warm air stream coming out of the rear of the 6RL load. This also helps the shunt to warm up to operating temperature.



- Connect suitable measurement devices to the DC input and to the shunt, depending on whether the voltage or the current is going to be calibrated first

### 9.3 Calibration Procedure

After the preparation, the unit is ready to be calibrated. From now on, a certain sequence of parameter calibration is important. Generally, you do not need to calibrate all three parameters, but it is recommended to do so.

**Note:** It is recommended to calibrate the current before any voltage calibration.

**Note:** When calibrating the output voltage, the remote sense input (“Sense”) on the rear of the unit has to be disconnected.

**Note:** During the calibration, the user is asked to enter measured values. If these values differ too much from the value measured by the device or wrong values are entered, the calibration fails and has to be repeated.

The calibration procedure, as explained below, is an example using model 6RL03-170-80-2. Other models are calibrated the same way, with values according to the particular 6RL model and the required DC power supply.

#### 9.3.1 Calibrating Set Values

##### How to calibrate the input voltage

1. Adjust the connected voltage source to approx. 102% of the maximum voltage specified for the DC load. For the example with an 80 V 6LR, this would be 81.6 V for the source. Set the current limitation of the voltage source to 5% of the nominal current specified for DC load. For this example it is 8.5 A. Check again, that for voltage calibration, the sensing connector on the rear of the device is not connected.
2. In the display, tap MENU, then “**General Settings**”, then go to **Page 7** and tap **START**.
3. In the next screen select: **Voltage calibration**, then **Calibrate input val.** and **NEXT**. The load will switch the DC Input on and show the measured input voltage value as **U-mon**.
4. The next screen requests you to enter the measured output voltage from the multi-meter at **Measured value=**. Enter it using the key pad, that appears when tapping the value. Assure yourself the value is correct and submit with **ENTER**.
5. Repeat point 4. for the next three steps (total of four steps).

##### How to calibrate the input current

1. Adjust the current source to approx. 102% nominal current of the DC load, for the sample model with 170 A this would be 173.4 A, rounded to 174 A. Make sure the source can provide more current than the DC load can draw, else the source’s voltage will collapse. Set the output voltage of the current source to 10% of the nominal voltage specified for the 6RL mode - in the example 8 V - and switch the DC output of the source on.
2. In the display, tap MENU, then “**General Settings**”, then go to **Page 7** and then tap **START**.
3. In the next screen select: **Current calibration**, then **Calibrate input val.** and **NEXT**. The device will switch on the DC Input and show the measured input current as **I-mon**.

4. The next screen requests you to enter the output current **Measured value=** measured with your shunt. Enter it using the keypad and assure yourself the value is correct and submit with **ENTER**.
5. Repeat point 4. for the next three steps (total of four steps).

### 9.3.2 Calibrating Remote Sense

In the remote sensing feature is used, it is recommended to also calibrate this feature for best results. The procedure is identical to the calibration of voltage, except it requires the sensing connector (Sense) on the rear to be plugged in and connected with correct polarity to the DC Input of the 6RL.

#### How to calibrate the output voltage for remote sensing

1. Adjust the connected voltage source to approx. 102% of the maximum voltage specified for the DC load. For example with an 80 V 6RL, this would be 81.6 V for the source. Set the current limitation of the voltage source to 5% of the nominal current specified for the 6RL load – in this example it is 8.5 A. Check again, that for sense voltage calibration, the sensing connector on the rear of the device is connected.
2. In the display of the unit, tap MENU, then “**General Settings**”, then go to **Page 7** and then tap **START**.
3. In the next screen select: **Sense volt. calibration.**, then **Calibrate input val.** and **NEXT**.
4. The next screen requests you to enter the measured sensing voltage **Measured value=** from your multi-meter. Enter it using the key pad, that appears when tapping the value. Assure yourself the value is correct and submit with **ENTER**.
5. Repeat point 4. for the next three steps (total of four steps).

### 9.3.3 Calibrating Measurement Values

The actual value display of output voltage (with and without remote sensing) and output current are calibrated the same way as the set values, but you do not need to enter anything, just confirm the displayed values. Please proceed the above steps and instead of “**Calibrate input value**” select “**Calibrate actual val.**” in the submenus. After the unit shows measured values on display, wait at least 2 seconds for the measured value to settle and then tap NEXT until you complete all steps.

### 9.3.4 Save Cal Coefficients and Exit

After calibration, you may furthermore enter the current date as “calibration date” by



tapping **Calibration date** in the selection screen and enter the date in format YYYY / MM / DD.



Last but not least save the calibration data permanently by tapping

**Note:** Leaving the calibration selection menu without tapping “Save and exit” will discard new calibration data and the procedure will have to be repeated!

## 10 CE MARK Declaration of Conformity

**Product Name:** 6RL Series, DC Loads, All Models in Series  
**Manufacturer:** Adaptive Power Systems, Inc.  
 17711 Mitchell North  
 Irvine, California, 92614, USA

This declaration of conformity is issued under the sole responsibility of the manufacturer. It serves to declare that this Model Series complies with all requirements for CE marking.

The object of the declaration described above is in conformity with here relevant Community harmonization legislation:

<b>EU Directives:</b>	<b>2014/30/EC</b>	<b>EMC Directive</b>
	<b>2014/35/EC</b>	<b>Low Voltage Directive</b>
	<b>2011/65/EC</b>	<b>RoHS2 directive</b>

The manufacturer hereby declares that the products are in conformity with the following standards or other normative documents:

**RoHS (DIRECTIVE 2011/65/EU)**

Standard applied EN 50581:2012 (Exempt as WEEE Category 9 until 22 July 2017)

**SAFETY (DIRECTIVE 2014/35/EC):**

Standard applied EN 61010-1: 2010 (3rd Edition)

**EMC (DIRECTIVE 2014/30/EU):**

Standard applied EN 61326-1: 2013

**Reference Standards:**

<b>EMISSIONS:</b>	Harmonics	EN 55011:2009+A1:2010	Conducted Emissions
	Flicker	EN 61000-3-2: 2006+A1:2009+A2:2009	
		EN 61000-3-3: 2013	
		IEC 61000-6-2: 2016	Radiated Emissions
		IEC 61000-6-3: 2006, Class B	
<b>IMMUNITY:</b>		EN 61000-4-2:2009	Electrostatic Discharge
		EN 61000-4-3:2006+A1:2008+A2:2010	Radio Frequency
		EN 61000-4-4:2004+A1:2010	Fast Transient Burst
		EN 61000-4-5:2006	Power Line Surge Immunity
		EN 61000-4-6:2009	RF Common Mode
		EN 61000-4-8:2010	Power Freq. Magnetic Field
		IEC 61000-4-11:2004	Voltage Dips & Short, Interruptions

**Supplemental Information:**

**Signed for and on behalf of:** Adaptive Power Systems, Inc.  
 October 4, 2018, Irvine, California, USA

**Authorized Signatory:** Quality Manager



Mark of Compliance

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